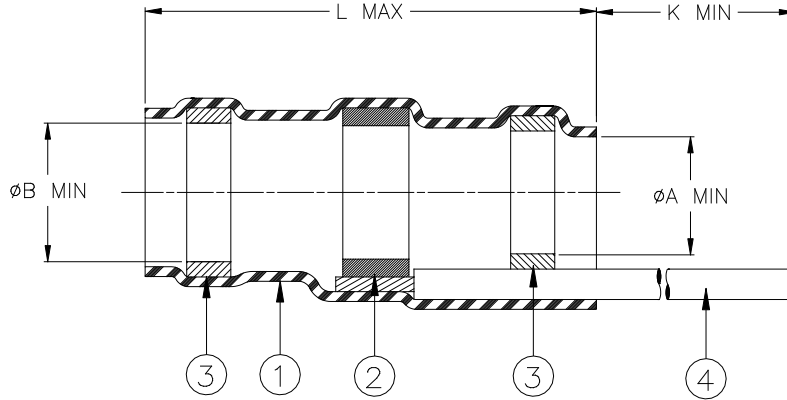


CUSTOMER DRAWING



Product Name	Product Dimensions				Color (Item 4)	Cable Dimensions		
	L max	øA min	øB min	K min		øD min	øE min	J±0.50 [J±0.020]
D-104-0122-3	31.20 [1.230]	10.65 [0.420]	11.70 [0.460]	150 [5.900]	Orange	10.65 [0.420]	4.40 [0.175]	9.00 [0.350]
D-104-0122-4					Yellow			
D-104-0122-9					White			

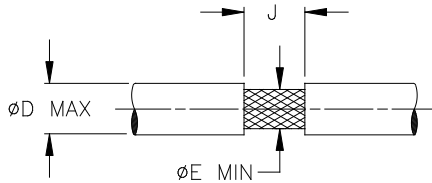
MATERIALS


- INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked polyvinylidene fluoride.
- SOLDER PREFORM WITH FLUX:
SOLDER: TYPE Sn63 per ANSI/J-STD-006.
FLUX: TYPE ROL0 per ANSI/J-STD-004.
- MELTABLE SEALING RINGS: Thermally stabilized thermoplastic. Color: clear.
- GROUND LEAD: RAYCHEM 55A0111-22 in accordance with MIL-W-22759/32, AWG 22, stranded tin-plated copper.
Color: (see table).

APPLICATION

- These parts are designed to provide an environment protected shield termination on cables, rated for 125°C minimum, meeting the dimensional criteria listed, having tin or silver-plated copper shields.
- Temperature range: -55°C to +150°C.
- Install using TE Connectivity approved convection or infrared heating tools in accordance with TE Connectivity/ Raychem process standard RCPS-100-70.

For best results, prepare the cable as shown:



		Raychem DEVICES		TITLE: SOLDERSLEEVE DEVICE WITH PRE-INSTALLED LEAD *			
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]				DOCUMENT NO.: D-104-0122-X			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		REV: 4	DATE: 24-Jul-2020		
DRAWN BY: MFORONDA	DATE: 13-Apr-04	ECO: ECO-20-010292	CAGE CODE : 06090	SCALE: NTS	SIZE: A	SHEET: 1 of 1	

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