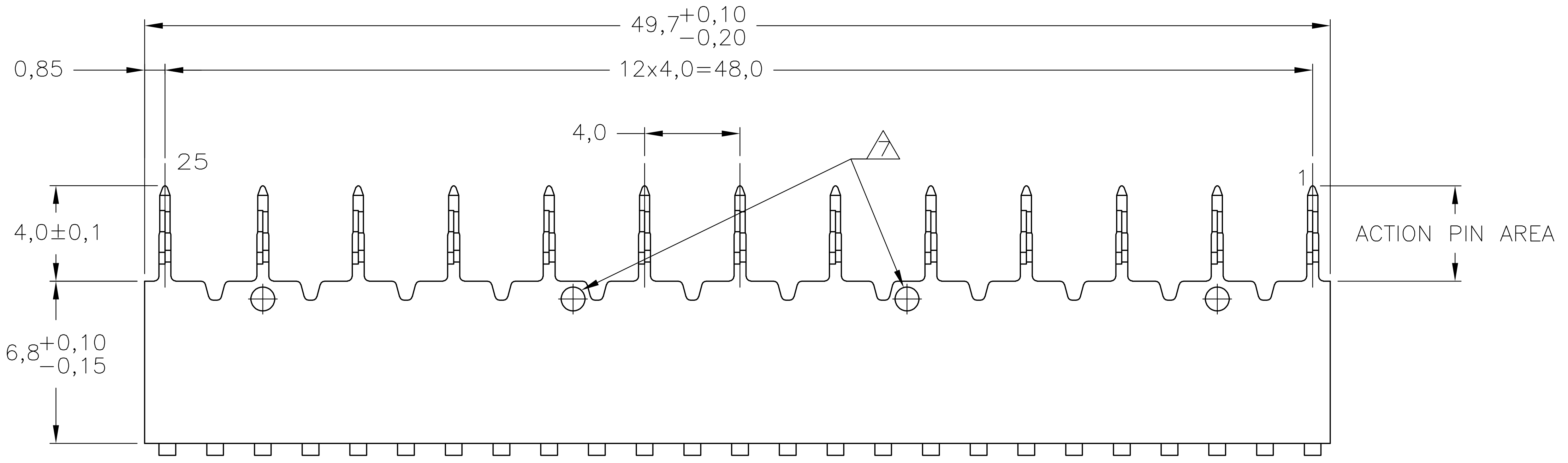
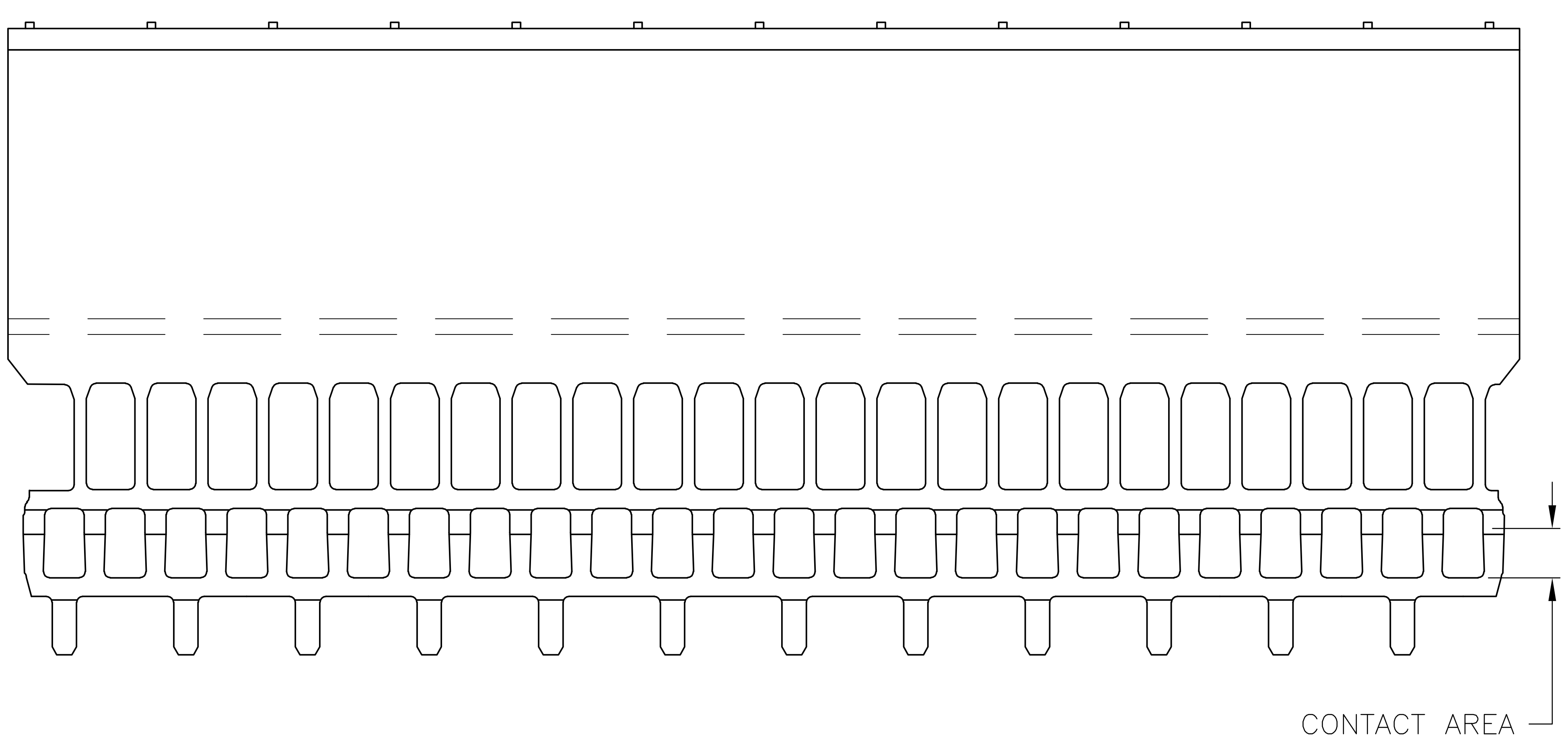
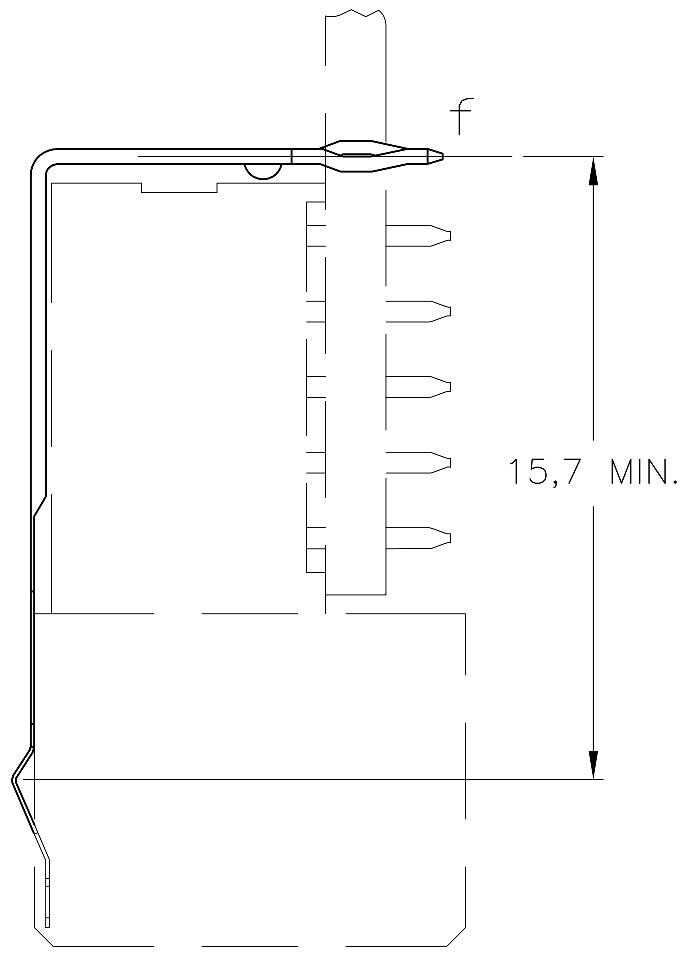
LOC	DIST
ES	—

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	K	REVISED PER ECO-13-015151	16DEC2013	FL	FY

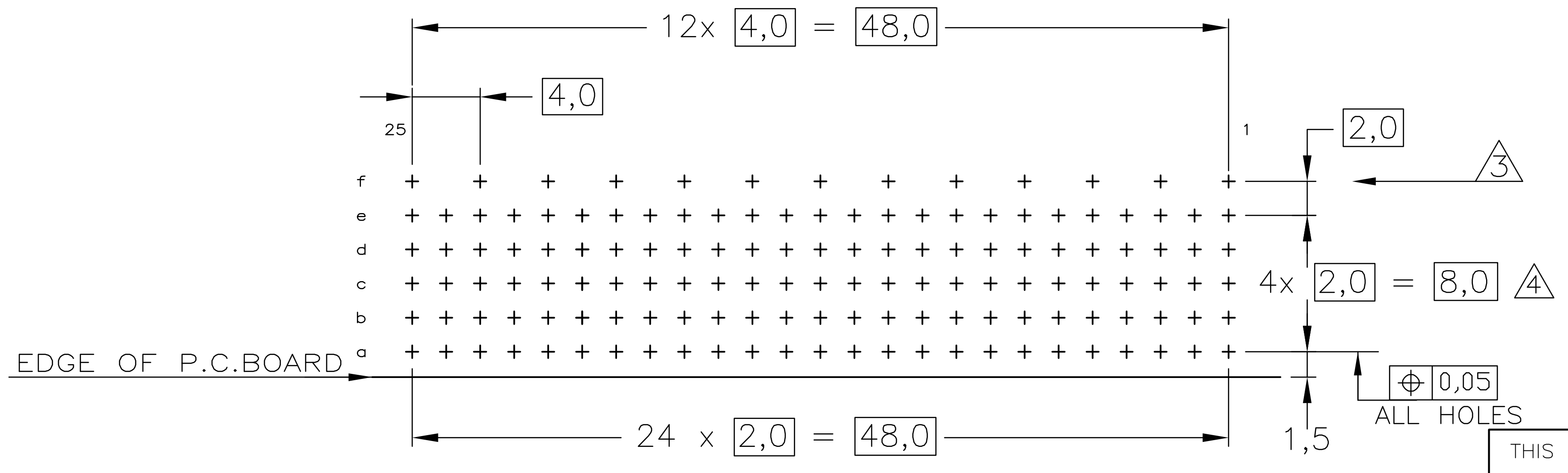






NOTES:

1. GENERAL PLATING SPECIFICATION: UNDERPLATING (ENTIRE CONTACT): 1,27μm NICKEL MIN.AND ACTION PIN: 0,5μm TIN-LEAD MIN. FOR PLATING OF MATING SURFACES SEE PERFORMANCE LEVEL SHOWN IN PART NUMBER TABLE.
2. MATERIAL; PHOSPHORBRONZE.
3. ROW "f" 13 PLATED THROUGH HOLES FOR UPPERSHIELD
4. HOLE PATTERN FOR FEMALE CONNECTOR TYPE B-25 COLUMNS 125 PLATED-THROUGH HOLES AT 2x2mm SQUARE GRID
5. SHIELDS LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REF: TR-NWT-001217 ISSUE 1, SEPT. 1992.
6. GENERAL PLATING SPECIFICATION: UNDERPLATING (ENTIRE CONTACT): 1,27μm NICKEL MIN.AND ACTION PIN: 0,5μm TIN-LEAD MIN. ASTM B579 60/40 FOR PLATING OF MATING SURFACES SEE PERFORMANCE LEVEL SHOWN IN PART NUMBER TABLE.
7. OPTIONAL DIMPLES AT DISCRETION OF DIE ENGINEER.
8. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
9. CONFORMS TO ALL TESTING ACCORDING IEC 61076-4-101 PERFORMANCE LEVEL 2.
10. CONFORMS TO ALL TESTING ACCORDING IEC 61076-4-101 PERFORMANCE LEVEL 1.
11. CONNECTOR TESTED AND QUALIFIED AGAINST TELCORDIA GR-1217-CORE QUALITY LEVEL III,CENTRAL OFFICE APPLICATIONS.
12. 0.76μm MIN GOLD PLATING AT MATING SURFACE.



COMPONENT SIDE AS SHOWN
RECOMMENDED PCB-HOLE LAY-OUT

P.C.B. HOLE DIM. ACTION PIN
FOR DETAILS SEE
APPLICATION SPECIFICATION

	FINISH	MATERIAL	PARTNUMBER
	1 9 11	2	8-338109-4
	6 5 11	2	1-338109-9
8 OBSOLETE	1 5 11	2	338109-9
OBSOLETE	1 9	2	~~338109-2~~

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
~~0 PLC ± -~~
~~1 PLC ± -~~
~~2 PLC ± -~~
~~3 PLC ± -~~
~~4 PLC ± -~~
~~ANGLES ± -~~
±0.2

MATERIAL -
FINISH -

DWN D. TRUREN 28-11-96
CHK W. v.d.HEIJDEN 28-11-96
APVD F. v.KONINGSBRUGGE
PRODUCT SPEC 108-19082
APPLICATION SPEC 114-19029
WEIGHT —

TE Connectivity

NAME
Z-PACK 2mm HM
GROUND RETURN UPPER SHIELD
TYPE B-25 COLUMNS

SIZE A2
CAGE CODE 00779
DRAWING NO C-338109
RESTRICTED TO —

CUSTOMER DRAWING
SCALE 5:1
SHEET 1 OF 1
REV K

338109