# With PRECI-DIP Integrated CLIP Rigid Sliding Piston Flexible Contact point Fixed Body Multi-Finger Elastic Clip

Spring Loaded Contacts

# NOTES:

# MECHANICAL REQUIREMENTS:

Durability: 20'000 cycles at Hnom (nominal height)
Theoretical stroke: S= 0.91 mm [.035']
Spring forces (F):
 Finit= 0.5 N \*
F1= 0.60 N at H1= 4.15 mm [.163']
Fnom= 0.95±0.28 N at Hnom= 3.60 mm [.142']
F2= 1.30 N at H2= 3.05 mm [.120']

Recommended working range: between H1 and H2 Forces are measured in mean value of compression / decompression

# ELECTRICAL REQUIREMENTS:

Contact resistance:

R= 30 mOhms max in static mode at Hnom Current per individual contact in free air at ambient temperature: ICont= 5 A at Hnom with temperature raise max 30°C

## **ENVIRONMENTAL REQUIREMENTS:**

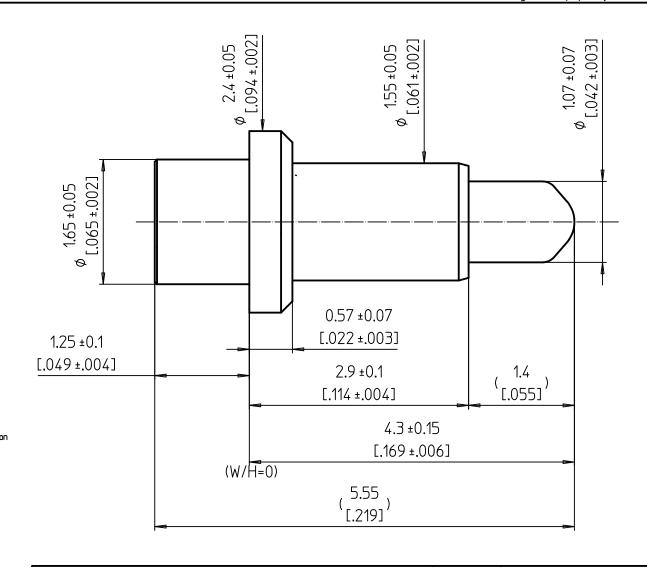
Operating temperature: -25 °C / +125 °C Storage temperature: -40 °C / +125 °C Relative humidity: 5% / 95%

## MATERIALS / PLATINGS:

Contact interfaces plated with 0.5  $\mu\text{m}$  [20 $\mu^{\prime}$ ] gold over Nickel Spring: Stainless steel Clip : Beryllium Copper

# SOLDERING:

Recommanded PCB pad size: 2.60 mm [.102']
Recommanded Mouting Hole 1,78 mm [.07']
PCB Hole and Pad size recommandation may vary regarding your process
Solderability J-STD-002A. Test A 245°C, 5s, solder alloy SnAg3.8Cu0.7
Resistance to soldering heat J-STD-020C, 260°C, 20S



High Reliability		Remplace:		
riigir Metiabitiry		Remplacé par:		
Spring Loaded Contact	20:1	Dessiné	15.12.2022	C.Bidault
		Contrôlé		
preci-dip swiss world connect	N° dessin		Révision	
	90708-AS			