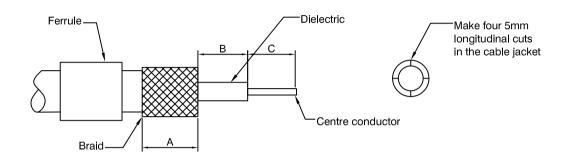
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown Take care not to nick the centre conductor or braid. Remove all exposed foil and fold back braid over outer jacket.

A = 10mm

B = 1.5mm

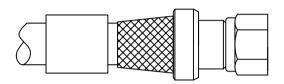
C = 6mm



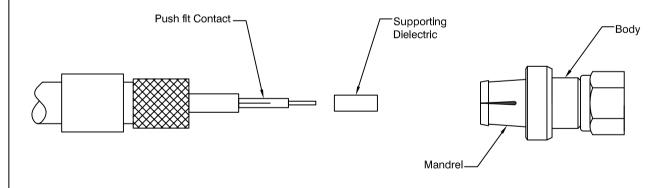
 Connector Part Number
 Stripping Tool Part Number
 Crimp Tool Part Number
 Hex Size

 VF10-167
 N/A
 CTM3500
 N/A
 11.40

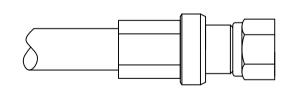
3) Apply body of connector onto the cable until the supporting insulator is flush with the mating interface. Ensure that the mandrel goes between the dielectric and the braid.



2) Apply the push-fit contact to the centre conductor of cable and insert into supporting dielectric.



4) Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool.



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First Issue	AT	1	01 July 98
DESCRIPTION OF REVISION	APPVD	ISS	DATE



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SCALE: Not To Scale	DRAWN BY:	S Nash	
DIMENSIONS: mm	CHECKED BY:	P Couzens	
TOLERANCES:	APPROVED BY:	M Nielsen	
	DATE:	01 Nov 01	

DESCRIPTION:

Stripping and Assembly Instructions for F Crimp Plug DRAWING NUMBER:

VAIF1106

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