

# Specification of Automotive MLCC (Reference sheet)

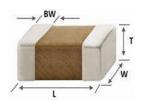


● Supplier : Samsung Electro-Mechanics ● Samsung P/N : CL10B562KC8WPNC

● AEC-Q200 Qualified

### A. Dimension

#### Dimension



Size	0603 inch
L	1.60±0.10 mm
W	0.80±0.10 mm
Т	0.80±0.10 mm
BW	0.30±0.20 mm

## B. Samsung Part Number

<u>CL</u>	<u>10</u>	<u>B</u>	<u>562</u>	<u>K</u>	<u>C</u>	<u>8</u>	<u>w</u>	<u>P</u>	<u>N</u>	<u>C</u>
1	2	3	4	(5)	6	<b>⑦</b>	8	9	10	11

① Series	Samsung Multi-layer Ceramic Capacitor		
② Size	0603 (inch code)	L: 1.60±0.10 mm	W :0.80±0.10 mm
3 Dielectric	X7R	8 Inner electrode	Ni, Open Mode Design
Capacitance	5.6 nF	Termination	Metal-Epoxy
5 Capacitance	± 10%	Plating	Sn 100% (Pb Free)
tolerance		Product	Automotive
Rated Voltage	100 V	Special code	Normal
7 Thickness	0.80±0.10 mm	① Packaging	Cardboard Type, 7" Reel

# C. Reliability Test and Judgement condition

Test items	Performance	Test condition
High Temperature	Appearance : No abnormal exterior appearance	Unpowered, 1,000hrs @ Max. temperature
Exposure	Capacitance Change Within ±10 %	Measurement at 24±2hrs after test conclusion
	Tan δ:0.03 max.	
	IR :More than 10,000 MΩ or 500 MΩ×μF	Initial Measurement 2*
	Whichever is smaller	Final Measurement 3*
Temperature Cycling	Appearance : No abnormal exterior appearance	1,000Cycles
	Capacitance Change Within ±10 %	Initial Measurement 2*
	Tan δ :0.03 max.	Final Measurement 3*
	IR : More than 10,000 № or 500 №×μF	Measurement at 24±2hrs after test conclusion
	Whichever is smaller	1 cycle condition : $-55+0/-3$ °C (30±3min) $\rightarrow$ Room Temp. (1min)
		→ 125+3/-0 $^{\circ}$ C(30±3min) → Room Temp. (1min)
Destructive Physical	No Defects or abnormalities	Per EIA 469
Analysis		
Humidity Bias	Appearance : No abnormal exterior appearance	1,000hrs 85 ℃/85%RH, Rated Voltage and 1.3~1.5V,
	Capacitance Change Within ±12.5 %	Add 100kohm resistor
	Tan δ :0.035 max.	Initial Measurement 2*
	IR :More than 500 № or 25 №× <i>µ</i> F	Final Measurement 4*
	Whichever is smaller	Measurement at 24±2hrs after test conclusion
		The charge/discharge current is less than 50mA.
High Temperature	Appearance : No abnormal exterior appearance	1,000hrs @ 125℃, 200% Rated Voltage,
Operating Life	Capacitance Change Within ±12.5 %	Initial Measurement 2*
	Tan δ :0.035 max.	Final Measurement 4*
	IR :More than 1,000 <sup>M</sup> Ω or 50 <sup>M</sup> Ω×μF	Measurement at 24±2hrs after test conclusion
	Whichever is smaller	The charge/discharge current is less than 50mA.

	Performance	Test condition						
External Visual	No abnormal exterior appearance	Microscope ('10)						
Physical Dimension	Within the specified dimensions	Using The calipers						
Mechanical Shock	Appearance : No abnormal exterior appearance	Three shocks in each direction should be applied along						
	Capacitance Change Within ±10 %	3 mutually perpendicular axes of the test specimen (18 shocks)						
	Tan δ, IR : Initial spec.	Peak value   Duration   Wave   Velocity						
			1,500G	0.5ms	Half sine	4.7m/sec		
		Initial Measurement 2*				ļ		
		Final Measurement 5*						
Vibration	Appearance : No abnormal exterior appearance	5g's for 20min., 12cycles each of 3 orientations,						
	Capacitance Change Within ±10 %	Use	8"×5" PCB 0	.031" Thick	7 secure p	oints on one lo	ong side	
	Tan δ, IR : Initial spec.	and 2	2 secure poir	nts at corne	rs of oppos	site sides. Part	s mounted	
		withir	n 2" from any	secure po	int. Test fro	om 10~2,000Hz		
		Initia	l Measureme	ent 2*				
		Final	Measureme	nt 5*				
Resistance to	Appearance : No abnormal exterior appearance	prehe	eating: 150°	C for 60~12	20 sec.			
Solder Heat	Capacitance Change Within ±10 %	1.	er pot : 260±					
	Tan δ, IR : Initial spec.	Initial Measurement 2*						
		Final Measurement 3*						
ESD	Appearance : No abnormal exterior appearance	AEC-Q200-002 or ISO/DIS10605						
	Capacitance Change Within ±10 %	Initial Measurement 2*						
	Tan δ, IR : Initial spec.	Final Measurement 4*						
Solderability	95% of the terminations is to be soldered	a) Preheat at 155°C for 4 hours, Immerse in solder for 5s at 245±5						
	evenly and continuously	b) Steam aging for 8 hours, Immerse in solder for 5s at 245±5 °C						
		c) Steam aging for 8 hours, Immerse in solder for 120s at 260±5 $^{\circ}\mathrm{C}$						
		solder : a solution ethanol and rosin						
Electrical	Capacitance : Within specified tolerance	*A capacitor prior to measuring the capacitance is heat treated at					it treated at	
Characterization	Tan δ : 0.025 max.	150 +0/-10℃ for 1hour and maintained in ambient air for 24±2 hou					for 24±2 hours	
	IR(25℃): More than 10,000 <sup>MΩ</sup> or 500 <sup>MΩ</sup> × <i>μ</i> F	The Capacitance / D.F. should be measured at 25℃,						
	Whichever is smaller	1 kHz ± 10%, 1 ± 0.2 Vrms						
	IR(125℃) More than 1,000 № or 10 № × μF	I.R. should be measured with a DC voltage not exceeding					ding	
	Whichever is smaller	Rate	d Voltage @	25℃, <b>@</b> 12	5℃ for 60	~120 sec.		
	Dielectric Strength	Dielectric Strength : 200% of the rated voltage for 1~5 seconds					seconds	
Board Flex	Appearance : No abnormal exterior appearance	Bend	ling to the lin	nit, 3 mm fo	r 60 secon	ds 1*		
	Capacitance Change Within ±10 %	Initia	l Measureme	ent 2*				
		Final	Measureme	ent 5*				
Terminal	Appearance : No abnormal exterior appearance	10 N	, for 60 sec.					
Strength(SMD)	Capacitance Change Within ±10 %	Initia	l Measureme	ent 2*				
		Final Measurement 5*						
Beam Load	Destruction value should be exceed 20 N Beam speed: 0.5±0.05 mm/sec							
Temperature	X7R							
Characteristics	From -55 $^{\circ}$ C to 125 $^{\circ}$ C, Capacitance change shou	ld be v	within ±15%					

### D. Recommended Soldering method :

Reflow ( Reflow Peak Temperature : 260 +0/-5°C, 30sec. ), Meet IPC/JEDEC J-STD-020 D Standard

- \*1 : The figure indicates typical specification. Please refer to individual specifications.
- \*2 : Initial measurement : Perform a heat treatment at 150 +0/-10  $^{\circ}\mathrm{C}$  for one hour after soldering process. and then let sit for 24±2 hours at room temperature. Perform the initial measurement.
- $^{\star}3$ : Final measurement : Let sit for 24 $\pm$ 2 hours at room temperature after test conclusion, then measure.
- \*4 : Final measurement : Perform a heat treatment at 150 +0/-10 °C for one hour after soldering process. and then let sit for 24±2 hours at room temperature. Perform the initial measurement.
- \*5 : Final measurement : Let measure within 24 hours at room temperature after test conclusion.



A Product specifications included in the specifications are effective as of March 1, 2013.

Please be advised that they are standard product specifications for reference only.

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- ⑤ Power plant control equipment
- 6 Atomic energy-related equipment
- ① Undersea equipment
- 8 Traffic signal equipment
- Data-processing equipment
- @ Electric heating apparatus, burning equipment
- 19 Safety equipment
- @ Any other applications with the same as or similar complexity or reliability to the applications