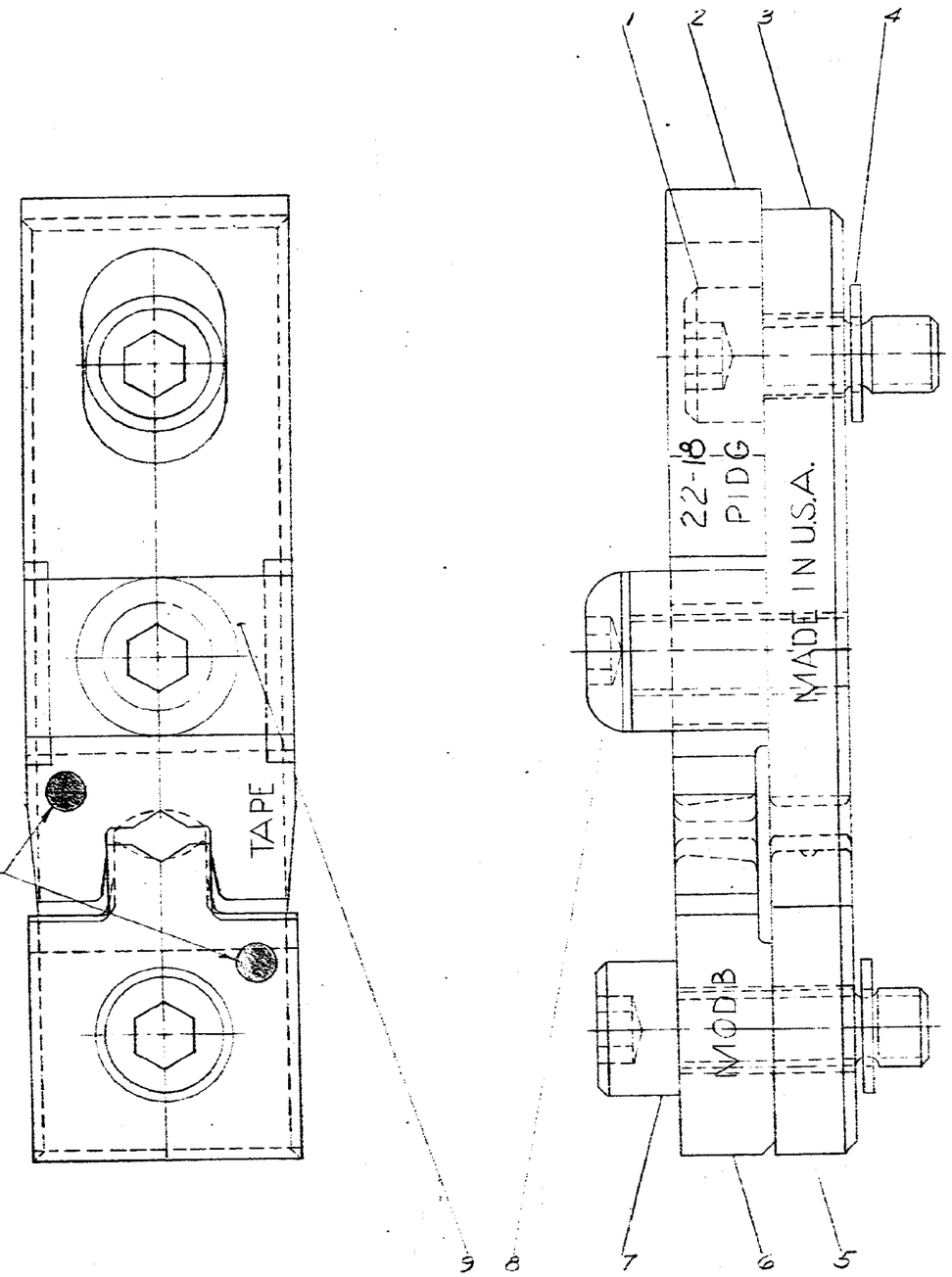
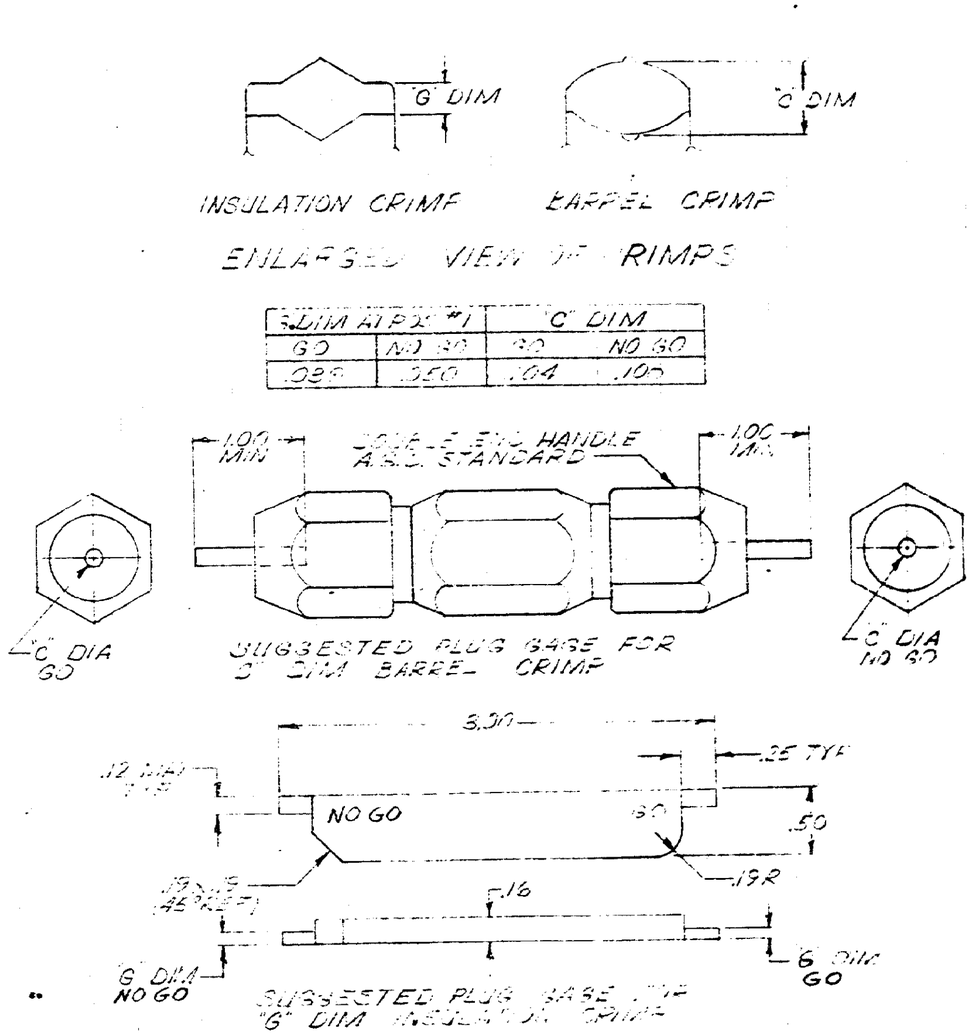
NUMBER 69893

PLUG GAGE DIMENSIONS APPLY WHEN TOOL IS BOTTOMED BUT NOT UNDER PRESSURE.





"G" DIM AT POS #1		"C" DIM	
GO	NO GO	GO	NO GO
.039	.050	.104	.105

SUPERSEDED BY 69893 MODC

I.S. 2243

[redacted]

ITEM NO.	NUMBER	NAME	REMARKS
9	307275-4	SADDLE	
8	2-21007-[illegible]	SCREW (10-32 UNF-3A x .500 LONG)	
7	1-59781-0	SCREW - SPECIAL	
6	1-59619-9	ANVIL - INSULATION	
5	1-59615-6	ANVIL	
4	2 1-21046-3	RING - RETAINING	
3	1 307079-3	INDENTER	
2	1 307285-7	INDENTER - INSULATION	
1	1 59781-2	SCREW - SPECIAL	

REQUIRED PER ASSEMBLY

DESCRIPTION

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CUSTOMER COPY REFERENCE ONLY

DR B. Shenfield 12-9-69

CHK 12-15-69

DE

APP 12-15-69

MATERIAL AND FINISH

WIRE - RANGE - INSULATION 22-18

TOLERANCE EXCEPT AS NOTED ± .015 ± 1° 0'

SCALE 4-1

AMP INCORPORATED HARRISBURG, PENNA

USED ON 69875

TYPE "C" PIDG

LOC M C NO. 69893 REV B1

NAME DIE ASSEMBLY MOD B

LTR	REVISION RECORD	ECN	DATE
B1	SUP BY I.S. 2243	—	9-21-71
B	REVISED	—	9-21-69

DIMENSIONS IN INCHES DO NOT SCALE PRINT

PRINT DIST

REV 7/67