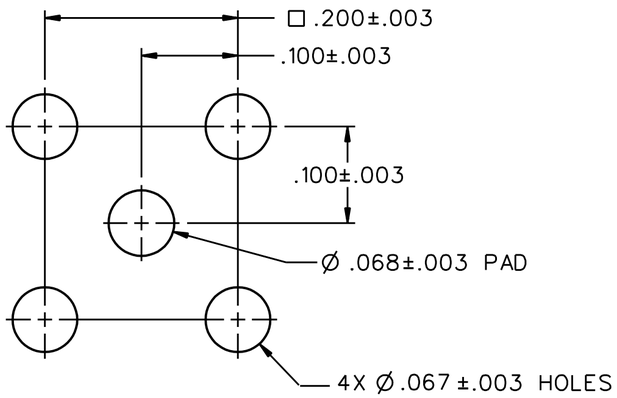
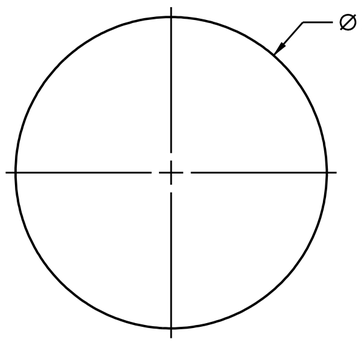
PART NUMBER	ITEM ① BODY (ONE PIECE)	ITEM ② CONTACT (ONE PIECE)	ITEM ③ FRONT INSULATOR	ITEM ④ LOCKWASHER	ITEM ⑤ MOUNTING NUT	ITEM ⑥ BOTTOM INSULATOR
142-0711-531	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BRONZE GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON

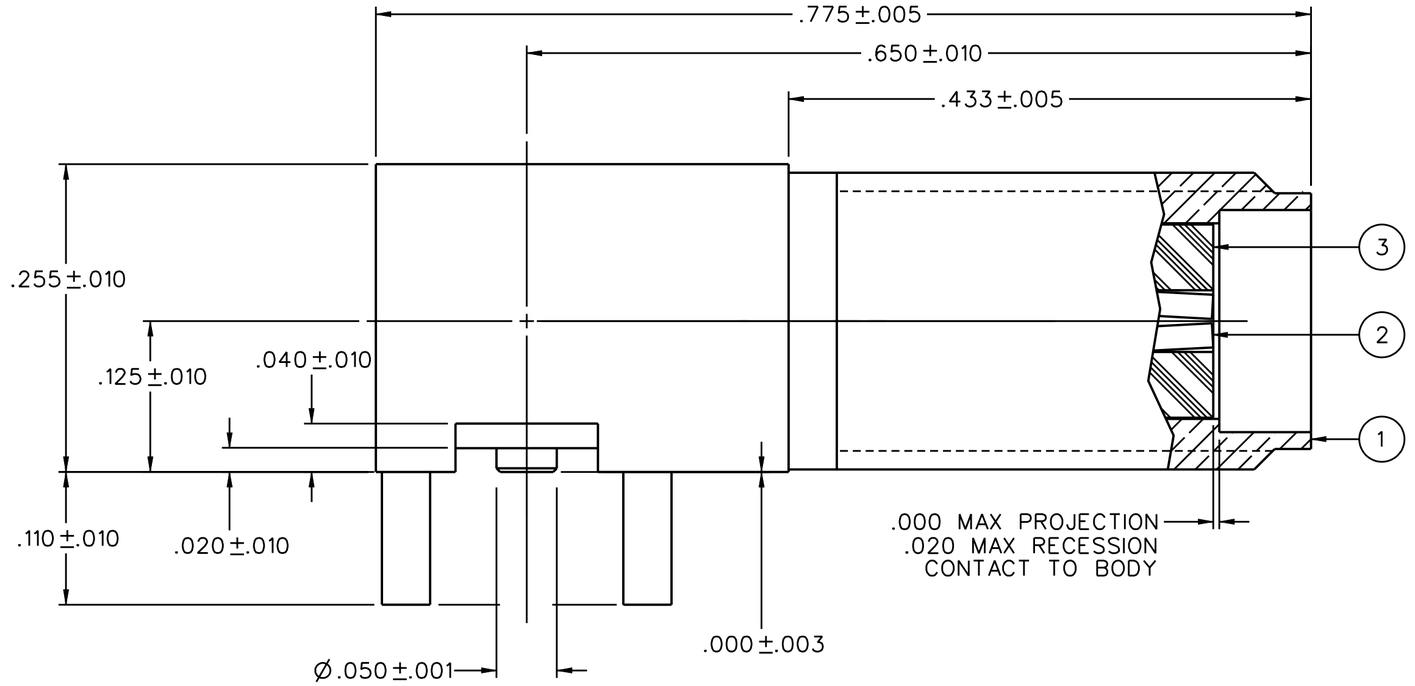


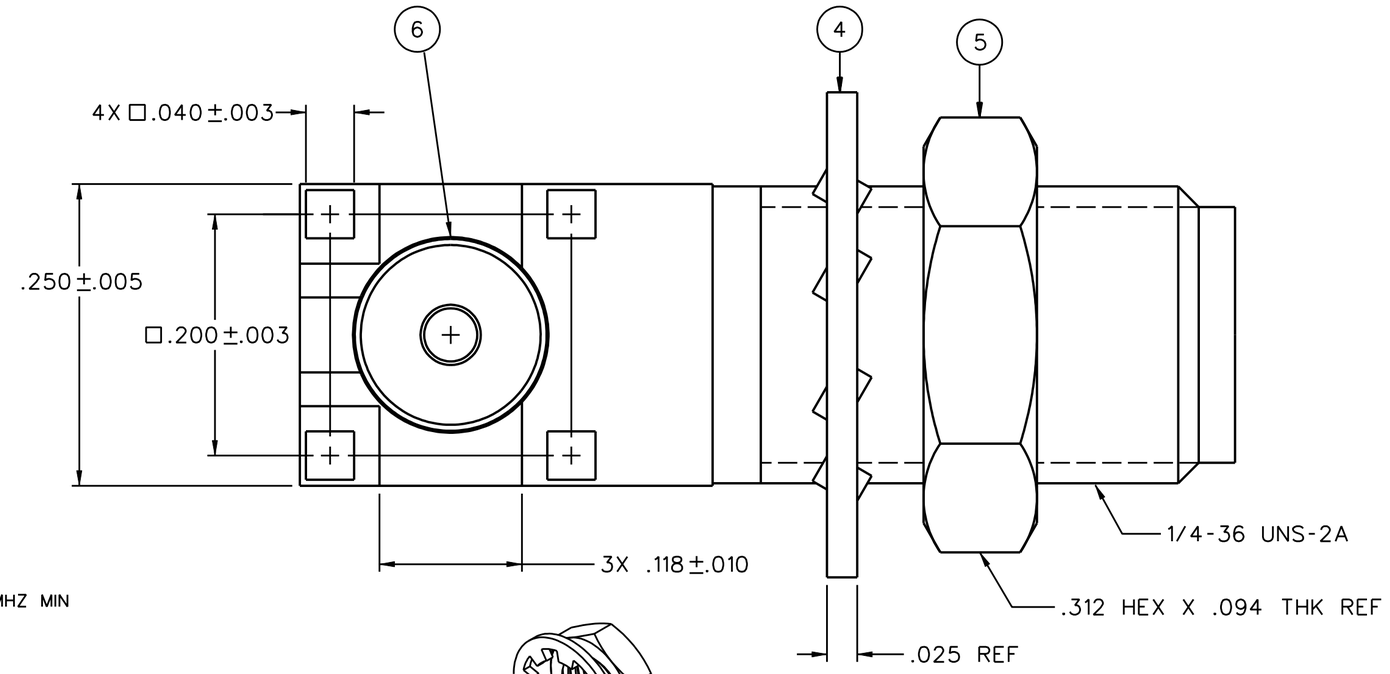
MOUNTING HOLE LAYOUT

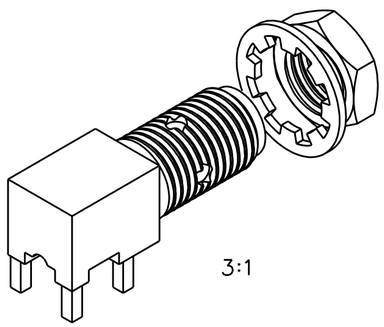
8:1



MOUNTING HOLE LAYOUT







NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS
FREQUENCY RANGE: 0-18 GHZ
VSWR: NOT APPLICABLE
WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL
DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL
INSULATION RESISTANCE: 5000 MEGOHM MIN
CONTACT RESISTANCE:
CENTER CONTACT - INITIAL 3.0 MILLIOHM MAX, AFTER ENVIRONMENTAL 4.0 MILLIOHM MAX
OUTER CONDUCTOR - INITIAL 2.0 MILLIOHM MAX AFTER ENVIRONMENTAL NOT APPLICABLE
BRAID TO BODY - NOT APPLICABLE
CORONA LEVEL: 250 VOLTS MIN AT 70,000 FEET
INSERTION LOSS: NOT APPLICABLE
RF LEAKAGE: NOT APPLICABLE
RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 670 VRMS AT 4 AND 7 MHZ MIN

MECHANICAL:

ENGAGE/DISENGAGE TORQUE: 2 INCH-POUNDS MAX
MATING TORQUE: 7-10 INCH POUNDS
COUPLING PROOF TORQUE: 15 INCH-POUNDS MIN
COUPLING NUT RETENTION: NOT APPLICABLE
CONTACT RETENTION: 6 LBS MIN AXIAL FORCE
CABLE ACCEPTABILITY: NOT APPLICABLE
CABLE HEX CRIMP SIZE: NOT APPLICABLE
CABLE RETENTION: NOT APPLICABLE
DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-PRF-39012)
THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B
OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C
CORROSION: MIL-STD-202, METHOD 101, CONDITION B
SHOCK: MIL-STD-202, METHOD 213, CONDITION I
VIBRATION: MIL-STD-202, METHOD 204, CONDITION D

DRAWING NO. C-142-0711-531/540

0	REVISIONS								
ENGINEERING RELEASE									
1	2-11-08	PAT	RJB	MJU	JS	JCN	2-14-08 ECN 51389		
UPDATED VIEWS, ADDED: ITEM 6, BOTTOM INSULATOR									
2	4-29-09	PAT	RJB	MJU	RB	JCN	4-29-09 ECN 51918		

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED PER ASME Y 14.5M - 1994

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED		DRAWN BY	DATE
DECIMALS	mm	RJB	2-11-08
.XX		CHECKED BY	DATE
.XXX		RJB	2-14-08
MATL		APPROVED BY	DATE
		TJS	2-14-08
FINISH		RELEASE DATE	2-14-08
		U/M INCH	SCALE 10:1

cinch CONNECTIVITY SOLUTIONS a bel group
P.O. Box 1732
Waseca, MN 56093
1-800-247-8256

TITLE: JACK ASSEMBLY, RA PC MOUNT BULKHEAD, SMA

SHEET 2 OF 2

DRAWING NO. C-142-0711-531/540