PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339722-1	A		-	BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339722-1	A		-	BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339722-7	A		-	-	-	SPARE PARTS KIT

CRIMP DATA STOCKO TERMINAL STOCKO CRIMP SPECS △4

TERMINAL NAME: STOCKO RSB7872.007F6.3-2.5

CRIMP	SIZE	TYPE	RANGE
WIRE	△4 2.54 [.100 IN]	F	0.50mm² - 2.5mm²
INSUL	4.57 [.180 IN]	F	2.10-4.30 [.083-.169 IN]

WIRE STRIP LENGTH △6 4.53-5.33 [.179-.210 IN]

APPL INSTRUCTION 408-8323

TERMINAL APPL SPEC - STOCKO DATA SHEET - FEED 18.80 [.740 IN]

TERMINALS APPLIED

AMP PN	MFR PN	-	-	-
1572356-1	7872.007F6.3-2.5	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE mm² AWG	CRIMP HEIGHT	PIN PN AND LENGTH [IN]	
2.5mm²	1.90 ±0.03 [.075 ±.001 IN]	8-354778-2 [.2905]	
1.5mm²	1.80 ±0.03 [.071 ±.001 IN]	9-354778-0 [.2945]	
1.0mm²	1.56 ±0.03 [.061 ±.001 IN]	1-354779-3 [.3055]	4
0.5mm²	1.42 ±0.03 [.056 ±.001 IN]	2-354779-4 [.3110]	5
-	-	-	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
-	-	-	
-	-	-	

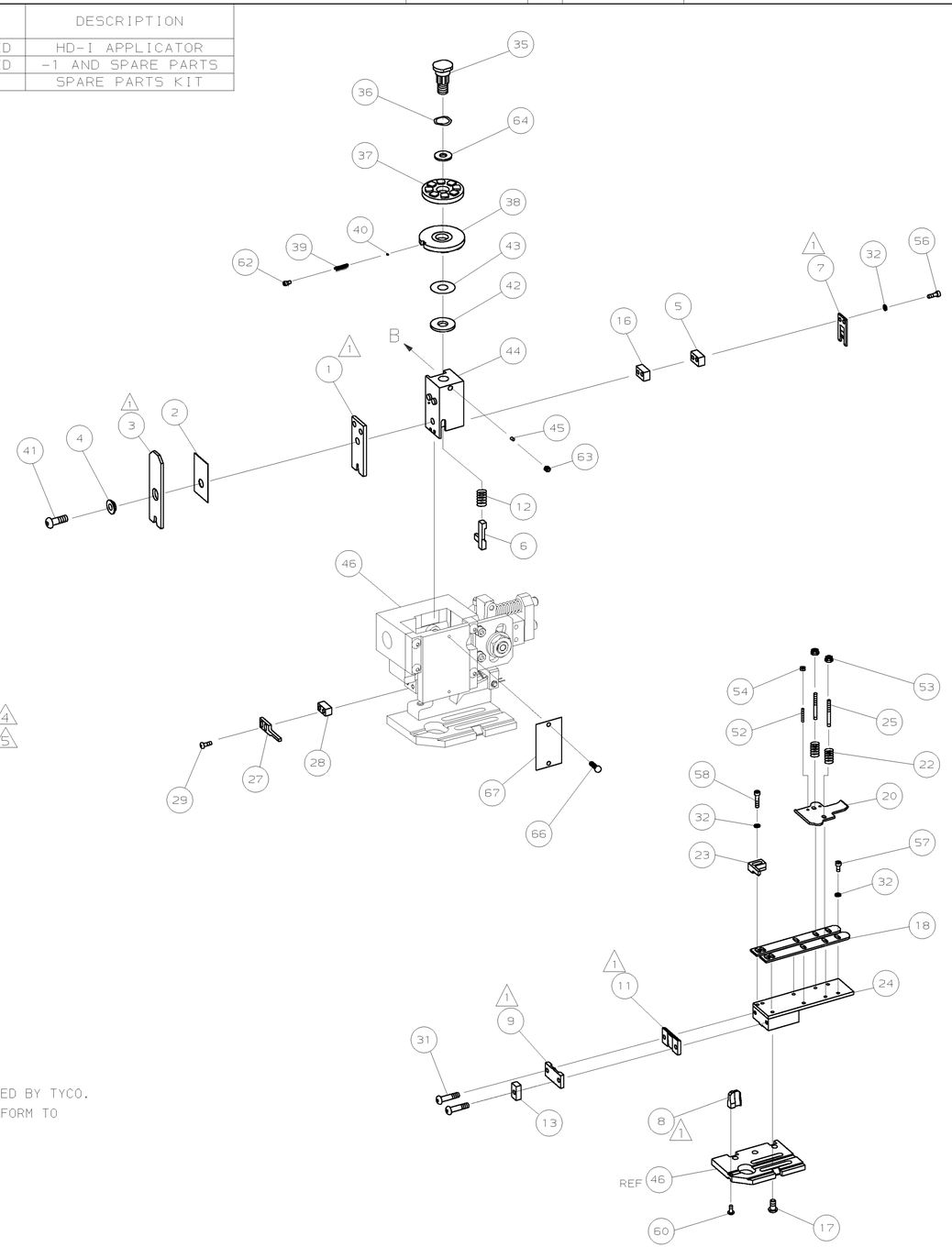
△1 RECOMMENDED SPARE PARTS.

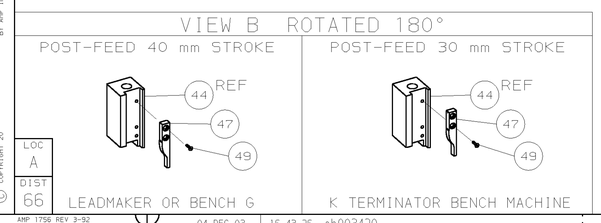
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

△4 WIRE CRIMP WIDTH & WIRE CRIMP HEIGHT FOR 1.0mm² DETERMINED BY TYCO.

△5 SECTIONS ON 0.5mm² WIRE SIZE SHOW THIS SIZE DOES NOT CONFORM TO TYCO STANDARDS THEREFORE IS NOT RECOMMENDED.

△6 STRIP LENGTH CALCULATED FROM TERMINAL DIMENSIONS.





					73
-	1	1	1339722	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1338705-2	DOCUMENTATION PACKAGE	71
					70
					69
					68
-	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	21017-2	SCR,DRIVE(#2X.19)ID PLATE	66
					65
-	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
-	1	1	18023-9	SCR,SKT CAP(M4X6)CP DSC	62
					61
-	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
					59
-	2	2	1-18023-3	SCR,SHC(M4X16)HOLD DOWN	58
-	5	5	1-18023-0	SCR,SHC(M4X8)STRIP GUIDE	57
-	2	2	1-18023-2	SCR,SHC(M4X12)SLUG BLADE	56
					55
-	2	2	18029-1	NUT,HEX(M3)DRAG	54
-	2	2	986965-1	NUT,HEX SL(M4)DRAG STUD	53
-	2	2	2-18032-2	SCR,SKT SET(M3X10)DRAG	52
					51
					50
-	1	1	18024-3	SCR,BHC(M3X10)CAM	49
					48
-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47
-	1	1	1338662-1	APPLICATOR, BASIC (SUBASSY)	46
-	1	1	690191-1	PLUG, NYLON	45
-	1	1	1320998-1	RAM	44
-	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	690124-1	WASHER, RAM	42
-	1	1	2-18024-6	SCREW,BHC(M8X25)CRIMPER	41
-	1	1	23241-1	BALL, STEEL	40
-	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1320922-1	DISC, INSULATION	38
-	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	22480-5	WASHER, SPRING	36
-	1	1	690212-1	POST, RAM	35
					34
					33
-	9	9	18025-2	WASHER,LOCK(M4)SHEAR BL	32
-	2	2	1-18024-0	SCR,BHC(M4X20)SHEAR PL	31
					30
-	2	2	18024-8	SCR,BHC(M4X12)STRIPPER	29
-	1	1	3-690451-2	SPACER, STRIPPER	28
-	1	1	240639-1	STRIPPER	27
					26
-	2	2	1320906-1	DRAG, STUD	25
-	1	1	1320995-3	STRIP GUIDE	24
-	1	1	240825-1	PLATE, STRIP HOLD DOWN	23
-	2	2	4-22281-1	SPRING, DRAG	22
					21
-	1	1	1338665-1	DRAG, STOCK	20
					19
-	2	2	1338663-6	GUIDE, LOWER STRIP	18
-	4	4	1-18024-8	SCR,BHC(M6X12)STRIP GD PL	17
-	1	1	1338708-1	SPACER, SLUG BLADE	16
					15
					14
-	1	1	690481-2	SPACER, HOLD DOWN	13
-	1	1	23846-1	SPRING, HOLD DOWN	12
△1 -	1	1	240833-2	PLATE, REAR SHEAR	11
					10
△ -	1	1	690482-6	PLATE, FRONT SHEAR	9
△1 1	2	1	1-1333218-2	ANVIL	8
△1 -	1	1	690474-6	BLADE, SLUG	7
-	1	1	1-455892-1	HOLD DOWN, TERMINAL	6
-	1	1	240641-6	SPACER, SLUG BLADE	5
-	1	1	238009-1	SPACER, BLOCK CRIMPER	4
△1 1	2	1	4-456134-6	CRIMPER, INSULATION	3
-	1	1	455888-4	SPACER, CRIMPER	2
△1 1	2	1	456407-6	CRIMPER, WIRE	1
	-77	-71	-1	PART NO	DESCRIPTION	ITEM NO

← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

QTY REQD PER ASSY | PARTS LIST

LTR	REVISION RECORD	APP	DATE
A	SEE ECN 015A-0851-03	MC	DEC03

DIMENSIONS: mm [INCHES]
DO NOT SCALE PRINT.
TOLERANCES UNLESS OTHERWISE SPECIFIED:
1 PLC DEC ±-
2 PLC DEC ±-
3 PLC DEC ±-
ANGLES ± -
SURF TEXTURE: √
REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX

MATL - | HT TR - | FIN -

DR 280CT03 L.LOFTHOUSE | APP 280CT03 F.BACKHURST | CHK - | REL 04-12-03 M.CLIFFORD

AMP Tyco Electronics Harrisburg, PA 17105-3608

NAME END FEED HD-I APPLICATOR | MACHINE REF HD-I APPL

SCALE - | D | DWG NO 1339722 | SHEET 1 OF 1 | REV A

CAGE CODE 00779 | CUSTOMER AND ASSEMBLY DRAWING | RESTRICTED TO -

LAYOUT L1339722 | SET UP GAGE 458638-3

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