



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
01 ₀	RELEASED PER ECN 90-0203-1	1/15/90	<i>PJA</i>

HOUSING	BRASS PER QQ-B-626	GOLD PLATE PER MIL-G-45204 OVER
COUPLING NUT	COMP. 360	COPPER PLATE PER MIL-C-14550
CLAMP NUT		
SLEEVE		
DIELECTRIC	TFE FLUOROCARBON PER ASTM-D-1457, MIL-P-19468, AND FED. SPEC L-P-403	N/A
CENTER CONTACT	BERYLLIUM COPPER PER ASTM B196, ALLOY 173	GOLD PLATE PER MIL-G-45204 OVER COPPER PLATE PER MIL-C-14550
RETAINING RING	BERYLLIUM COPPER PER ASTM B196	N/A
FERRULE	SOFT COPPER ALLOY	GOLD PLATE PER MIL-G-45204 OVER COPPER PLATE PER MIL-C-14550
COMPONENT	MATERIAL	FINISH

CABLE ENTRY DIAMETER MINIMUM	
FERRULE	.098
SLEEVE	.035
CONTACT	.014

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCE ON
FRAC. DEC. ANGLES
± 1/64 ± .005 ± °

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DRAWN BY M.CATIZONE DATE 9-9-89
CHECKED BY C.WARD 1/15/90
APP'D BY *PJA* 1/15/90

USE ASS'Y PROCEDURE

408-04711
NO. AP. (50-036)

AMP Incorporated
140 Fourth Avenue
Waltham, MA 02451-7599

AMP

TITLE SMC STRAIGHT CABLE PLUG CRIMP ATTACHMENT

SIZE B	CODE IDENT NO. 26805	5031-5007-09	REV 01 ₀
SCALE 5:1			SHEET 1 OF 1

- NOTES:
- DESIGNED FOR USE WITH RG178/U AND RG196/U CABLE.
 - CAPTURED CENTER CONTACT