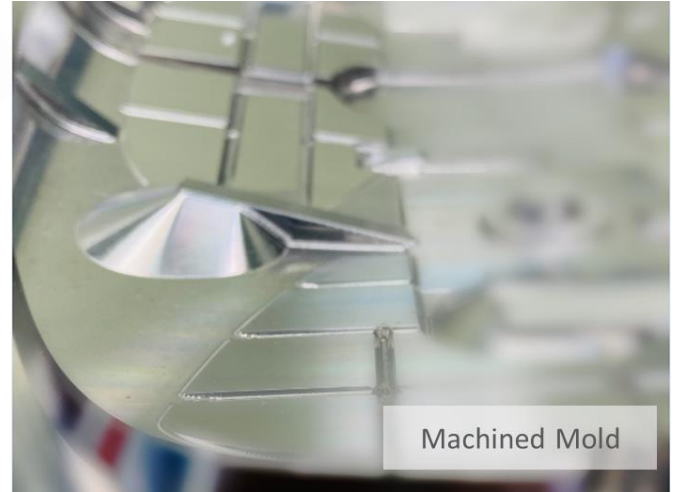


## Mold steel cutter

High precision endmill for mold steel. Applicable for working material HRC 50±2 machining. Flute diameter tolerance: -0.01/ -0.025mm



## Cutter specification

- P/N: **DK06032JS**
- Specification: M35 D6XFL15XL24X4T\_L50
- Shank diameter: 6mm
- Working material: Mold steel HRC 50 ±2
- Flute diameter tolerance: -0.01/ -0.025mm
- Total length: 50mm
- Weight: 21g

## Recommend cutting parameter

Parameter	Machining type		
	Rough finishing	Semi-fine finishing	Fine finishing
<b>RPM</b>	13000	13000	13000
<b>Feed rate</b>	4000 mm/min	4000 mm/min	1500 mm/min
<b>Cutting depth (Ap)</b>	0.15 mm	0.1 mm	0.05 mm
<b>Cutting width (Ae)</b>	2.4 mm	2.4 mm	3.6 mm
<b>Working material</b>	Mold steel		