PCK 5 (STEADY STATE)
RAPID CHANGE C
TEMPERATURE Note SOLDERABILITY SOLDERING HEAT CORROSION SALT MIST SHOCK OPERATION MECHANICAL MECHANICAL CONTACT RESISTANCE **ELECTRIC CHARACTERISTICS** CODE NO.(OLD) Unless otherwise specified HYDROGEN SULPHIDE DAMP HEAT VIBRATION VOLTAGE PROOF RESISTANCE INSULATION METHOD MILLIVOLT LEVEL CONTACT RESISTANCE MARKING GENERAL EXAMINATION CONSTRUCTION APPLICABLE ENVIRONMENTAL REMARKS RATING ESISTANCE TO P COUNT QT:Qualification Test 2 ITEM (1) THIS CONNECTOR'S INITIAL CONTACT RESISTANCE SHALL BE 80 m \(\Omega\), BECAUSE OF THE BULK RESISTANCE OF STACKING HEIGHT 16 mm TYPE. PATER TEST, THE CHANCE OF THE CONTACT RESISTANCE SHALL BE 20 m \(\Omega\) MAX. HIROSE ELECTRIC CO., LTD. VOLTAGE CURRENT OPERATING DESCRIPTION OF REVISIONS EMPERATURE RANGE 읶 STANDARD CHARACTERISTICS RE-F-09653 RE-F-10251 D O HARACTERISTICS 240 VISUALLY AND BY MEASURING INSTRUMENT. FOR IMMERSION DURATION UNDER SOLDERED AT SOLDER TEMPERATURE EXPOSED IN 3 PPM FOR (TEST STANDARD: JEIDA-38)

1) REFLOW SOLDERING: 28 **EXPOSED AT** AT 2 h FOR 3 DIRECTION. AMPLITUDE: 1.5 mm. CONFIRMED VISUALLY TEMPERATURE-55→+15 FREQUENCY AT:Assurance Test SOLDERING IRONS 490 m/s² 20 mV MAX XPOSED IN 50 TIMES INSERTIONS AND EXTRACTIONS 100 mA (DC OR 1000 Hz) 300 V AC FOR 1 250 V DC refer to JIS C 3°C DRAWING NO TIMES 5 B ELC4 CYCLES. DURATION 10 TO <u>ス</u>し Z Ġ TEST 8 40±2 °C, FOR റ് 100 V m. mA(DC エイ 오몸 <u>____</u> SALT WATE ×:Applicable Test 5402 SPECIFICATION 55 Hz, METHOD 0.4 A ယ 읶 7 360°C, 35 F PULSE 11 ms DIRECTIONS. S FOR SPECIFICATIONS 220 °C MIN 05,02,02 30 90 04.04.06 250 °C MAX, 1088 유 96 h. 8 DATE +85 ယ 1000Hz) 8 8 95 D SPRAY N →+15 റ് 8 co s 23 ŵ w, 03.02.13 96 **∄**. +35°C SUZUKI DRAWN FOR COUNT STORAGE
TEMPERATURE RANGE
OPERATING HUMIDITY
RANGE ₽ STORAGE HUMIDITY SHEET NO DEFORMATION OF C EXCESSIVE LOOSENE TERMINALS. ③ NO DAMAGE, OF PARTS. A NEW UNIFORM COATING OF SO SHALL COVER A MINIMUM OF 95 THE SURFACE BEING IMMERSED $\Theta \Theta$ <u>@</u> <u>®</u> ⊝ **®** ⊖ NO FLASHOVER OR BREAKDOWN ① NO ELECTRICAL DISCONTINUITY OF ACCORDING TO DRAWING DESCRIPTION OF REVISIONS CONTACT RESISTANCE: NO HEAVY CORROSION. NO DAMAGE, CRACK AND LOOSENESS INSULATION RESISTANCE: 100 MΩ MIN CONTACT RESISTANCE: 100 mΩ MAX.(2) NO DAMAGE, K.NAKAMURA CONTACT RESISTANCE: 100 mΩ MAX.(2) OF PARTS CONTACT RESISTANCE: 100 mΩ MAX.(2) 03.02.13 DESIGNED PARTS 100 m Ω MAX (2) 80 mΩ MAX .(1) 100 MΩ MIN PART NO REQUIREMENTS LOOSENESS FX8C-***P-SV2(93) H.OKAWA CRACK AND LOOSENESS 03 02 **CRACK AND LOOSENESS** CHECKED 578 ESS OF 4 <u>:</u> 40% 8 റ് 100 mΩ MAX.(2) 읶 Y.YOSHIMURA % SOLDER 95 % OF Ī APPROVED 03.02.15 βÝ 70 ТО o SHS 70 8 8 ကိ % % RELEASED 2 X X DATE X \times X \times \times \times X X X X X X X ¥ X X

FORM No.231-1