

# **AHC**

# High voltage 1/4" x 1-1/4" fast-acting ceramic tube fuse



#### **Product features**

- · High voltage ceramic tube fuse
- Compact 3AB footprint:
   ¼" x 1 ¼" (6.3 x 32 mm)
- Fast-acting performance
- 600 V rating
- Cartridge and axial lead versions available
- Very high interrupting ratings to help safely protect against dangerous high fault currents
- Fuse accessories (cartridge version):
   HVP Panel mount fuse holder (480V)
   HVI In-line fuse holder (600V)
   S-8000 Panel mount fuse block (600V)
   1Axxxx (up to 600V) fuse clips

## Agency information

 cURus recognition file number: E19180 Guide JDYX2 and JDYX8



### **Applications**

- · Industrial control panels
- · Motor control UL 508A panels
- Uninterruptible power supplies (UPS)
- · Variable frequency drives
- · Energy storage and battery systems
- · High voltage power conversion

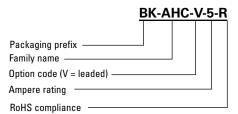
#### **Environmental compliance**







# Ordering part number



## **Packaging prefix**

Blank

5 pieces in tin case for AHC-XXX-R, 4 pieces in tin case for AHC-V-XXX-R

BK1-

1000 pieces in polybag for AHC-XXX-R

BK-

100 pieces in carton for AHC-XXX-R, AHC-V-XXX-R or AHC-V2-XXX-R

• TR-

500 pieces on reel for AHC-V-XXX-R

#### Option code

• -V

Axial leads with 38.1 mm length – copper tinned wire with nickel plated brass over caps

-V2

Axial leads with 50.8 mm length – copper tinned wire with nickel plated brass over caps



## **Electrical characteristics**

Amp Rating	1.0 In minimum	2.5 In maximum		
0.2 A - 10 A	4 hours	120 seconds		

Prod	uct	spec	itica	ล†เด	กร

Part number	Current rating (A)	Voltage rating (Vac)	Voltage rating (Vdc)	Interrupting rating @ rated voltage (A) Vac	Interrupting rating @ rated voltage (A) Vdc	Typical resistance¹ (mΩ)	Typical voltage drop³ (mV)	_
AHC-200(-V)-R	0.2	600	600	10,000	10,000	4310	1060	•
AHC-250(-V)-R	0.25	10,00010,0	i004 78m⊠ 0,0	i00)T7627 Tm⊠0,000).9627	7 Tm 24 78mBDC 18T1810T181	//C ØP < <td>C MM OTMMC MMC MP &lt;<td> Lang (en-⊠)/MDC ⊠DC ⊠T⊠ 0 (en-⊠), </td></td>	C MM OTMMC MMC MP < <td> Lang (en-⊠)/MDC ⊠DC ⊠T⊠ 0 (en-⊠), </td>	 Lang (en-⊠)/MDC ⊠DC ⊠T⊠ 0 (en-⊠), 
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## **General specifications**

Operating temperature: -55 °C to +125 °C with proper correction factor applied

Terminal strength: MIL-STD-202G, Method 211A, Test condition A, Pull force 10N/10S

Thermal shock: MIL-STD-202, Method 107G: -55 °C to +125 °C, 5 cycles

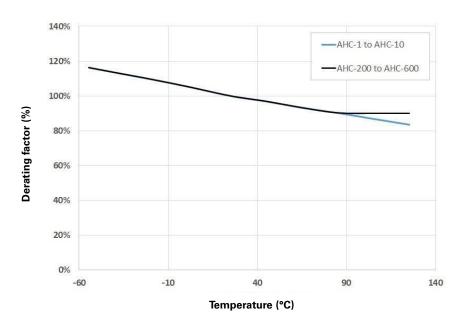
Mechanical shock: MIL-STD-202 Method 213. Condition A: Half-sine shock pulse, peak=50 g's, 11 ms, total 18 shocks

Vibration: According to IEC60068-2-6: The specimens shall be subjected to a simple harmonic motion having an amplitude of 0.03 inch (0.06 inch maximum total excursion), the frequency being varied uniformly between the approximate limits of 10 and 55 hertz (Hz). The entire frequency range, from 10 to 55 Hz and return to 10 Hz, shall be traversed in approximately 1 minute.

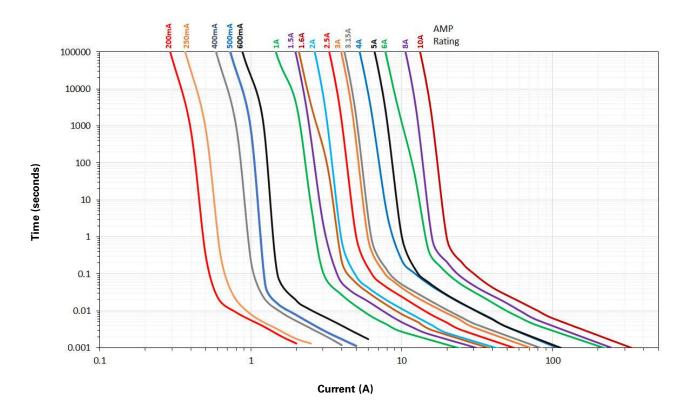
Humidity: MIL-STD-202G, Method 103B, Test condition A: 95% RH, +40 °C, 240 hours

Solderability: IEC-60127-2, A.3.3: No steam ageing. Immersion conditions: +250 °C +/-3 °C, 3s +/-0.3s

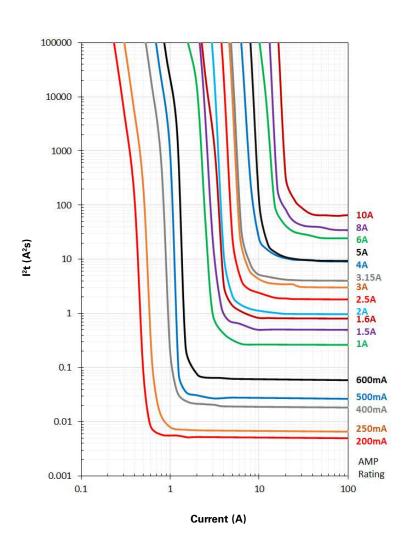
## Temperature derating curve

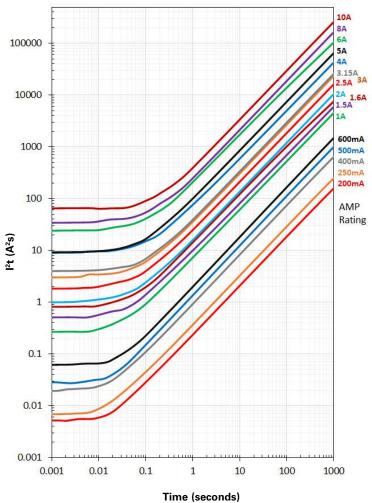


## Time vs. current curve

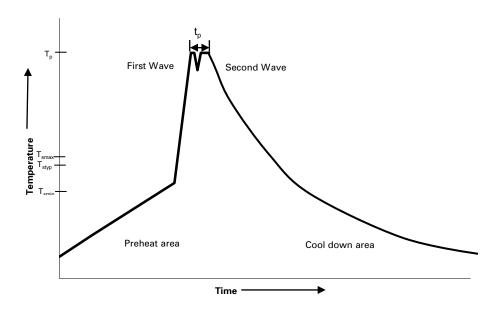


l<sup>2</sup>t vs. current l<sup>2</sup>t vs. time curve





# Wave solder profile (Axial lead only)



#### Reference EN 61760-1:2006

Profile feature		Standard SnPb solder	Lead (Pb) free solder	
Preheat	• Temperature min. (T <sub>smin</sub> )	100 °C	100 °C	
	• Temperature typ. (T <sub>styp</sub> )	120 °C	120 °C	
	• Temperature max. (T <sub>smax</sub> )	130 °C	130 °C	
	Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>s</sub> )	70 seconds	70 seconds	
$\Delta$ preheat to	max Temperature	150 °C max.	150 °C max.	
Peak tempera	iture (Tp)*	235 °C − 260 °C	250 °C − 260 °C	
Time at peak	temperature (t <sub>p</sub> )	10 seconds max 5 seconds max each wave	10 seconds max 5 seconds max each wave	
Ramp-down r	ate	~ 2 K/s min ~3.5 K/s typ ~5 K/s max	~ 2 K/s min ~3.5 K/s typ ~5 K/s max	
Time 25 °C to	25 °C	4 minutes	4 minutes	

#### Manual solder

+350 °C (4-5 seconds by soldering iron), generally manual/hand soldering is not recommended.

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