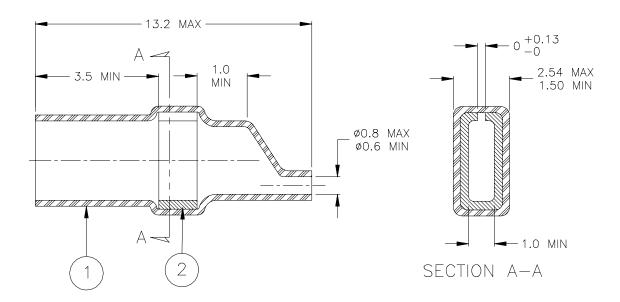
SPECIFICATION CONTROL DRAWING



MATERIAL

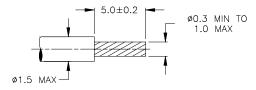
- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn63 per ANSI J-STD-006. FLUX: TYPE ROL1 per ANSI J-STD-004.

APPLICATION

- 1. This controlled soldering device is used to connect wires, ranging from AWG 22 to AWG 26, rated at 125°C and above, to 0.6 or 0.8 diameter pins.
- 2. Temperature range: -55°C to +125°C.

For best results, prepare the wire as shown:



	m Inter of type Electron D onstitution D ark, CA 9402	t THE	ERMOFIT EVICES	TI	SOLDERSLEEVE DEVICE				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.						DOCUMENT NO.: B-802-06			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ROUGHNESS IN drawi		ychem reserves the right to amend this awing at any time. Users should evaluate suitability of the product for their plication.		DCR NUMBER: D001326		REPLACES: N/A		
DRAWN BY: D M. FORONDA		DATE: 27-De	c00	PROD. REV. H		DOC ISSUE: 2	SCALE: None	SIZE:	SHEET: 1 of 1