

Features

Standard Varistor Types:

- Formerly a KEKOVARICON product
- Operating voltage range V_{rms} 60 V to 680 V
- Operating voltage range V_{dc} 85 V to 900 V
- 5 model sizes: 23, 25, 32, 40 and 60 mm
- Broad range of current and energy handling capabilities

Full Custom Parameter Designed Varistors:

- Formerly a KEKOV/RICON product
- Indefinite number of sizes both square and rectangular shapes, the maximum being 60 x 60 mm for customized products
- Broad range of current and energy handling capabilities

ZOV Series Square Shaped High Energy Varistors

General Information

The ZOV series is a series of high energy varistors. There are two groups of varistors. The first group consists of standard sized surge shaped varistors while the second group consists of full custom parameter designed varistors. With the second ZOV series group, the customer is offered the opportunity to design their own optimum varistor to suit their specific application, within the dimensions that are possible. Parameters free to be chosen are: non-standard DC/AC operating voltage, leakage current, clamping voltage, maximum surge current, energy absorption level, maximum dissipation power as well as shape, the dimensions being the function of required electrical parameters and vice-versa.

Both of these groups are offered in two versions: epoxy coated with rigid terminals and metallized varistor blocks. The first are designed to provide secondary surge protection in an outdoor and service entrance environment (distribution panels) and also in industrial applications for motor controls and power supplies in oil-drilling, mining and transportation fields. The second are intended for applications with special contact or installation requirements. The electrode finish of devices is solderable and can also be used with pressure contacts for stacking applications.

Additional Information

Click these links for more information:



Agency Recognition

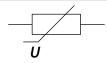
| Standard | UL 1449 4th edition | |
|-------------|---------------------|--|
| File Number | E313168** | |

**Not all rated voltages are UL recognized; check the file for details.

Varistor Symbol

Index

Protection Level/



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Absolute Maximum Ratings

| Deservator | Standard Typ | es | Custom Designed Types | | |
|--|----------------|-------|-----------------------|-------------------|--|
| Parameter | Value | Units | Value | Units | |
| Continuous: | | | | | |
| Steady State Applied Voltage | | | | | |
| DC Voltage Range (V _{dc}) | 85 to 900 | V | 85 to 900 | V | |
| AC Voltage Range (V _{rms}) | 60 to 680 | V | 60 to 680 | V | |
| Transient: | | | | | |
| Peak Single Pulse Surge Current, 8/20 μ s Waveform (I _{max}) | 18000 to 80000 | A | > 5500 | A/cm ² | |
| Single Pulse Surge Energy, 10/1000 µs Waveform (Wmax) | 90 to 4140 | J | > 400 | J/cm ³ | |
| Operating Ambient Temperature | -40 to +85 | °C | -40 to +85 | °C | |
| Storage Temperature Range | -40 to +125 | °C | -40 to +125 | °C | |
| Threshold Voltage Temperature Coefficient | < +0.05 | %/°C | < +0.05 | %/°C | |
| Insulation Resistance ¹ | >1 | GΩ | > 1 | GΩ | |
| Isolation Voltage Capability ¹ | > 2.5 | kV | > 2.5 | kV | |
| Response Time | < 25 | ns | < 25 | ns | |
| Climatic Category ¹ | 40 / 85 / 56 | | 40 / 85 / 56 | | |

Note 1: Epoxy coated components



RoHS Directive 2015/863, Mar 31, 2015 and Annex. Specifications are subject to change without notice.

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Device Ratings

Standard High Energy Varistor Types

| Model | V _{rms} | V _{dc} | V _n @ 1 mA | V _c @ I _c | I _c | W _{max} 10/1000 μs | P max. | l _{max} 8/20 μs | C Typ. @ 1 kHz |
|--------------|------------------|-----------------|--------------------------|------------------------------------|----------------|--------------------------------|-----------|-----------------------------|-------------------|
| | V | V | V | V | A | J | W | A | pF |
| ZOV 60 K 23 | 60 | 85 | 100 | 165 | 100 | 90 | 1.0 | 18000 | 3850 |
| ZOV 60 K 25 | 60 | 85 | 100 | 165 | 150 | 125 | 1.0 | 20000 | 4850 |
| ZOV 60 K 32 | 60 | 85 | 100 | 165 | 200 | 250 | 1.2 | 30000 | 9700 |
| ZOV 60 K 40 | 60 | 85 | 100 | 165 | 300 | 300 | 1.4 | 45000 | 12000 |
| ZOV 75 K 23 | 75 | 100 | 120 | 200 | 100 | 100 | 1.0 | 18000 | 3500 |
| ZOV 75 K 25 | 75 | 100 | 120 | 200 | 150 | 145 | 1.0 | 20000 | 4500 |
| ZOV 75 K 32 | 75 | 100 | 120 | 200 | 200 | 280 | 1.2 | 30000 | 9800 |
| ZOV 75 K 40 | 75 | 100 | 120 | 200 | 300 | 340 | 1.4 | 45000 | 11000 |
| ZOV 95 K 23 | 95 | 125 | 150 | 250 | 100 | 135 | 1.0 | 18000 | 2950 |
| ZOV 95 K 25 | 95 | 125 | 150 | 250 | 150 | 190 | 1.0 | 20000 | 3680 |
| ZOV 95 K 32 | 95 | 125 | 150 | 250 | 200 | 380 | 1.2 | 30000 | 7470 |
| ZOV 95 K 40 | 95 | 125 | 150 | 250 | 300 | 450 | 1.4 | 45000 | 9200 |
| ZOV 130 K 23 | 130 | 170 | 205 | 340 | 100 | 180 | 1.0 | 18000 | 2310 |
| ZOV 130 K 25 | 130 | 170 | 205 | 340 | 150 | 250 | 1.0 | 20000 | 2900 |
| ZOV 130 K 32 | 130 | 170 | 205 | 340 | 200 | 500 | 1.2 | 30000 | 5780 |
| ZOV 130 K 40 | 130 | 170 | 205 | 340 | 300 | 600 | 1.4 | 45000 | 7200 |
| ZOV 130 K 60 | 130 | 170 | 205 | 340 | 500 | 960 | 1.6 | 80000 | 11520 |
| ZOV 150 K 23 | 150 | 200 | 240 | 395 | 100 | 215 | 1.0 | 18000 | 1990 |
| ZOV 150 K 25 | 150 | 200 | 240 | 395 | 150 | 300 | 1.0 | 20000 | 2480 |
| ZOV 150 K 32 | 150 | 200 | 240 | 395 | 200 | 600 | 1.2 | 30000 | 4960 |
| ZOV 150 K 40 | 150 | 200 | 240 | 395 | 300 | 720 | 1.4 | 45000 | 6100 |
| ZOV 150 K 60 | 150 | 200 | 240 | 395 | 500 | 1150 | 1.6 | 80000 | 9760 |
| ZOV 230 K 23 | 230 | 300 | 360 | 595 | 100 | 320 | 1.0 | 18000 | 1320 |
| ZOV 230 K 25 | 230 | 300 | 360 | 595 | 150 | 450 | 1.0 | 20000 | 1650 |
| ZOV 230 K 32 | 230 | 300 | 360 | 595 | 200 | 900 | 1.2 | 30000 | 3300 |
| ZOV 230 K 40 | 230 | 300 | 360 | 595 | 300 | 1080 | 1.4 | 45000 | 4060 |
| ZOV 230 K 60 | 230 | 300 | 360 | 595 | 500 | 1730 | 1.6 | 80000 | 6490 |
| ZOV 250 K 23 | 250 | 320 | 390 | 650 | 100 | 350 | 1.0 | 18000 | 1220 |
| ZOV 250 K 25 | 250 | 320 | 390 | 650 | 150 | 490 | 1.0 | 20000 | 1530 |
| ZOV 250 K 32 | 250 | 320 | 390 | 650 | 200 | 970 | 1.2 | 30000 | 3050 |
| ZOV 250 K 40 | 250 | 320 | 390 | 650 | 300 | 1160 | 1.4 | 45000 | 3760 |
| ZOV 250 K 60 | 250 | 320 | 390 | 650 | 500 | 1860 | 1.6 | 80000 | 6050 |
| ZOV 275 K 23 | 275 | 350 | 430 | 710 | 100 | 380 | 1.0 | 18000 | 1100 |
| ZOV 275 K 25 | 275 | 350 | 430 | 710 | 150 | 530 | 1.0 | 20000 | 1380 |
| ZOV 275 K 32 | 275 | 350 | 430 | 710 | 200 | 1060 | 1.2 | 30000 | 2770 |
| ZOV 275 K 40 | 275 | 350 | 430 | 710 | 300 | 1280 | 1.4 | 45000 | 3400 |
| ZOV 275 K 60 | 275 | 350 | 430 | 710 | 500 | 2050 | 1.6 | 80000 | 5440 |

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Device Ratings (Continued)

Standard High Energy Varistor Types

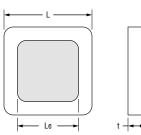
| Model | V _{rms} | V _{dc} | V _n @ 1 mA | v _c @ i _c | I _C | W _{max} 10/1000 μs | P max. | l _{max} 8/20 μs | C Typ. @ 1 kHz |
|--------------|------------------|-----------------|--------------------------|------------------------------------|----------------|--------------------------------|-----------|-----------------------------|-------------------|
| | V | V | V | V | A | J | W | A | pF |
| ZOV 300 K 23 | 300 | 385 | 470 | 775 | 100 | 440 | 1.0 | 18000 | 1010 |
| ZOV 300 K 25 | 300 | 385 | 470 | 775 | 150 | 615 | 1.0 | 20000 | 1270 |
| ZOV 300 K 32 | 300 | 385 | 470 | 775 | 200 | 1225 | 1.2 | 30000 | 2540 |
| ZOV 300 K 40 | 300 | 385 | 470 | 775 | 300 | 1470 | 1.4 | 45000 | 3130 |
| ZOV 300 K 60 | 300 | 385 | 470 | 775 | 500 | 2350 | 1.6 | 80000 | 5000 |
| ZOV 320 K 23 | 320 | 420 | 510 | 840 | 100 | 480 | 1.0 | 18000 | 990 |
| ZOV 320 K 25 | 320 | 420 | 510 | 840 | 150 | 680 | 1.0 | 20000 | 1240 |
| ZOV 320 K 32 | 320 | 420 | 510 | 840 | 200 | 1350 | 1.2 | 30000 | 2470 |
| ZOV 320 K 40 | 320 | 420 | 510 | 840 | 300 | 1620 | 1.4 | 45000 | 3050 |
| ZOV 320 K 60 | 320 | 420 | 510 | 840 | 500 | 2600 | 1.6 | 80000 | 4880 |
| ZOV 385 K 23 | 385 | 505 | 620 | 1025 | 100 | 500 | 1.0 | 18000 | 810 |
| ZOV 385 K 25 | 385 | 505 | 620 | 1025 | 150 | 690 | 1.0 | 20000 | 1020 |
| ZOV 385 K 32 | 385 | 505 | 620 | 1025 | 200 | 1390 | 1.2 | 30000 | 2040 |
| ZOV 385 K 40 | 385 | 505 | 620 | 1025 | 300 | 1660 | 1.4 | 45000 | 2500 |
| ZOV 385 K 60 | 385 | 505 | 620 | 1025 | 500 | 2660 | 1.6 | 80000 | 400 |
| ZOV 420 K 23 | 420 | 560 | 680 | 1120 | 100 | 530 | 1.0 | 18000 | 740 |
| ZOV 420 K 25 | 420 | 560 | 680 | 1120 | 150 | 740 | 1.0 | 20000 | 930 |
| ZOV 420 K 32 | 420 | 560 | 680 | 1120 | 200 | 1480 | 1.2 | 30000 | 1850 |
| ZOV 420 K 40 | 420 | 560 | 680 | 1120 | 300 | 1780 | 1.4 | 45000 | 2280 |
| ZOV 420 K 60 | 420 | 560 | 680 | 1120 | 500 | 2850 | 1.6 | 80000 | 3650 |
| ZOV 460 K 23 | 460 | 615 | 750 | 1240 | 100 | 580 | 1.0 | 18000 | 670 |
| ZOV 460 K 25 | 460 | 615 | 750 | 1240 | 150 | 810 | 1.0 | 20000 | 840 |
| ZOV 460 K 32 | 460 | 615 | 750 | 1240 | 200 | 1610 | 1.2 | 30000 | 1680 |
| ZOV 460 K 40 | 460 | 615 | 750 | 1240 | 300 | 1930 | 1.4 | 45000 | 2060 |
| ZOV 460 K 60 | 460 | 615 | 750 | 1240 | 500 | 3090 | 1.6 | 80000 | 3300 |
| ZOV 510 K 23 | 510 | 670 | 820 | 1355 | 100 | 600 | 1.0 | 18000 | 610 |
| ZOV 510 K 25 | 510 | 670 | 820 | 1355 | 150 | 840 | 1.0 | 20000 | 770 |
| ZOV 510 K 32 | 510 | 670 | 820 | 1355 | 200 | 1680 | 1.2 | 30000 | 1530 |
| ZOV 510 K 40 | 510 | 670 | 820 | 1355 | 300 | 2010 | 1.4 | 45000 | 1900 |
| ZOV 510 K 60 | 510 | 670 | 820 | 1355 | 500 | 3220 | 1.6 | 80000 | 3040 |
| ZOV 550 K 23 | 550 | 745 | 910 | 1500 | 100 | 650 | 1.0 | 18000 | 550 |
| ZOV 550 K 25 | 550 | 745 | 910 | 1500 | 150 | 900 | 1.0 | 20000 | 690 |
| ZOV 550 K 32 | 550 | 745 | 910 | 1500 | 200 | 1810 | 1.2 | 30000 | 1380 |
| ZOV 550 K 40 | 550 | 745 | 910 | 1500 | 300 | 2170 | 1.4 | 45000 | 1700 |
| ZOV 550 K 60 | 550 | 745 | 910 | 1500 | 500 | 3470 | 1.6 | 80000 | 2720 |
| ZOV 680 K 23 | 680 | 895 | 1100 | 1815 | 100 | 770 | 1.0 | 18000 | 460 |
| ZOV 680 K 25 | 680 | 895 | 1100 | 1815 | 150 | 1080 | 1.0 | 20000 | 570 |
| ZOV 680 K 32 | 680 | 895 | 1100 | 1815 | 200 | 2160 | 1.2 | 30000 | 1150 |
| ZOV 680 K 40 | 680 | 895 | 1100 | 1815 | 300 | 4140 | 1.4 | 45000 | 1400 |
| ZOV 680 K 60 | 680 | 895 | 1100 | 1815 | 500 | 2050 | 1.6 | 80000 | 2240 |

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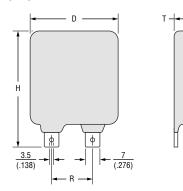
Product Dimensions

Metallized Varistor Block



| Size | Dimension | | | |
|------|----------------------|----------------------|--|--|
| Size | L (max) | Le (max) | | |
| 23 | <u>23</u> (.901) | <u>18</u> (.709) | | |
| 25 | <u>23</u> (.901) | <u>20</u> (.787) | | |
| 32 | <u>30</u> (1.181) | <u>28</u> (1.102) | | |
| 40 | <u>34</u> (1.339) | <u>31</u> (1.220) | | |
| 60 | <u>43</u> (1.693) | <u>39</u> (1.535) | | |

Epoxy Coated Varistor Block



| Size | Dimension | | | | | |
|------|-------------|-------------|-----------|--|--|--|
| Size | D (max) | R1 | H (max) | | | |
| 23 | <u>25</u> | <u>18.5</u> | <u>43</u> | | | |
| | (.984) | (.728) | (1.693) | | | |
| 25 | <u>25</u> | <u>18.5</u> | <u>43</u> | | | |
| | (.984) | (.728) | (1.693) | | | |
| 32 | <u>35</u> | <u>25.4</u> | <u>53</u> | | | |
| | (1.378) | (1.00) | (2.087) | | | |
| 40 | <u>36.5</u> | <u>25.4</u> | <u>56</u> | | | |
| | (1.437) | (1.00) | (2.205) | | | |
| 60 | 48 | <u>25.4</u> | <u>66</u> | | | |
| | (1.890) | (1.00) | (2.598) | | | |
| | | | | | | |

| | Dimension | | | |
|--------------|----------------------|----------------------|--|--|
| Model | t (max) | T (max) | | |
| ZOV 60 K 23 | | | | |
| ZOV 60 K 25 | 1.0 | 7.7 | | |
| ZOV 60 K 32 | <u>1.0</u> (.039) | 7.7 (.303) | | |
| ZOV 60 K 40 | | | | |
| ZOV 75 K 23 | | | | |
| ZOV 75 K 25 | 1.1 | 7.9 | | |
| ZOV 75 K 32 | <u>1.1</u> (.043) | 7.9 (.311) | | |
| ZOV 75 K 40 | | | | |
| ZOV 95 K 23 | | | | |
| ZOV 95 K 25 | $\frac{1.3}{(.051)}$ | <u>8.1</u> (.319) | | |
| ZOV 95 K 32 | (.051) | (.319) | | |
| ZOV 95 K 40 | | | | |
| ZOV 130 K 23 | | | | |
| ZOV 130 K 25 | 4 5 | 0.4 | | |
| ZOV 130 K 32 | <u>1.5</u> (.059) | <u>8.1</u> (.319) | | |
| ZOV 130 K 40 | (.000) | () | | |
| ZOV 130 K 60 | | | | |
| ZOV 150 K 23 | | | | |
| ZOV 150 K 25 | 17 | 0.2 | | |
| ZOV 150 K 32 | $\frac{1.7}{(.067)}$ | $\frac{8.3}{(.327)}$ | | |
| ZOV 150 K 40 | () | () | | |
| ZOV 150 K 60 | | | | |
| ZOV 230 K 23 | | | | |
| ZOV 230 K 25 | 0.4 | 0.0 | | |
| ZOV 230 K 32 | $\frac{2.4}{(.094)}$ | $\frac{9.0}{(.354)}$ | | |
| ZOV 230 K 40 | () | (| | |
| ZOV 230 K 60 | | | | |
| ZOV 250 K 23 | | | | |
| ZOV 250 K 25 | 26 | 0.2 | | |
| ZOV 250 K 32 | <u>2.6</u> (.102) | <u>9.2</u> (.362) | | |
| ZOV 250 K 40 | | () | | |
| ZOV 250 K 60 | | | | |
| ZOV 275 K 23 | | | | |
| ZOV 275 K 25 | 20 | 0.4 | | |
| ZOV 275 K 32 | <u>2.8</u> (.110) | $\frac{9.4}{(.370)}$ | | |
| ZOV 275 K 40 | (, | (/ | | |
| ZOV 275 K 60 | | | | |

| Madal | Dimension | | |
|--------------|----------------------|-----------------------|--|
| Model | t (max) | T (max) | |
| ZOV 300 K 23 | | | |
| ZOV 300 K 25 | 24 | 0.7 | |
| ZOV 300 K 32 | <u>3.1</u> (.122) | <u>9.7</u> (.382) | |
| ZOV 300 K 40 | (/ | (.002) | |
| ZOV 300 K 60 | | | |
| ZOV 320 K 23 | | | |
| ZOV 320 K 25 | 2.2 | 0.0 | |
| ZOV 320 K 32 | <u>3.2</u> (.126) | <u>9.9</u> (.390) | |
| ZOV 320 K 40 | (| () | |
| ZOV 320 K 60 | | | |
| ZOV 385 K 23 | | | |
| ZOV 385 K 25 | 2.0 | 10.0 | |
| ZOV 385 K 32 | $\frac{3.8}{(.150)}$ | $\frac{10.6}{(.417)}$ | |
| ZOV 385 K 40 | (| () | |
| ZOV 385 K 60 | | | |
| ZOV 420 K 23 | | | |
| ZOV 420 K 25 | | 10.0 | |
| ZOV 420 K 32 | $\frac{4.4}{(.173)}$ | <u>10.9</u> (.429) | |
| ZOV 420 K 40 | (| (| |
| ZOV 420 K 60 | | | |
| ZOV 460 K 23 | | | |
| ZOV 460 K 25 | 4.0 | 11.4 | |
| ZOV 460 K 32 | $\frac{4.8}{(.189)}$ | $\frac{11.4}{(.449)}$ | |
| ZOV 460 K 40 | (| () | |
| ZOV 460 K 60 | | | |
| ZOV 510 K 23 | | | |
| ZOV 510 K 25 | 50 | 11.0 | |
| ZOV 510 K 32 | <u>5.2</u> (.205) | <u>11.8</u> (.465) | |
| ZOV 510 K 40 | (/ | (/ | |
| ZOV 510 K 60 | | | |
| ZOV 550 K 23 | | | |
| ZOV 550 K 25 | 50 | 12.5 | |
| ZOV 550 K 32 | <u>5.9</u> (.232) | <u>12.5</u> (.492) | |
| ZOV 550 K 40 | (, | ``' | |
| ZOV 550 K 60 | | | |
| ZOV 680 K 23 | | | |
| ZOV 680 K 25 | 60 | 12 5 | |
| ZOV 680 K 32 | $\frac{6.9}{(.272)}$ | <u>13.5</u> (.531) | |
| ZOV 680 K 40 | | . , | |
| ZOV 680 K 60 | | | |

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MM

(INCHES)

DIMENSIONS:

Note 1: Tolerance of ±1 mm (.039 in)

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| How to Order – Metallized Varistor Block |
|--|
| ZOV75K40Myy |
| Series Designator ZOV = ZOV Series |
| Max. Continuous Operating Voltage (V _{rms}) |
| V_n Tolerance K = ±10 % |
| Model Size |
| Design M = Metallized Varistor Block ME = Uncoated Block w/Rigid Terminals (available upon request) MP = Metallized Varistor Block w/Passivation (available upon request) |
| Special Requirements — yy = Unique two-digit suffix assigned to each customer requesting special parameters. Please contact Bourns for more information. |
| Instructions for Creating Orderable Part Number: |

- 1) Start with base part number in characteristics table (example ZOV75K40)
- 2) Add Design: M (example part number becomes ZOV75K40M).
- 3) Part number can have no spaces or lower case letters.

Typical Part Marking – Metallized Varistor Block

No marking.

How to Order - Epoxy Coated Varistor Block

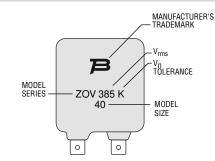
| | ZOV385K40Eyy |
|---|--------------|
| Series Designator – ZOV = ZOV Series | |
| Max. Continuous Operating Voltage (V _{rms}) | |
| V _n Tolerance K = ±10 % | |
| Model Size 23 = 23 mm 25 = 25 mm 32 = 32 mm 40 = 40 mm 60 = 60 mm | |
| E = Epoxy Coated Varistor w/Rigid Terminals | |
| Special Requirements yy = Unique two-digit suffix assigned to each custor requesting special parameters | ner |

requesting special parameters. Please contact Bourns for more information.

Instructions for Creating Orderable Part Number:

- 1) Start with base part number in characteristics table (example ZOV385K40)
- 2) Add Design: E (example part number becomes ZOV385K40E).
- 3) Part number can have no spaces or lower case letters.

Typical Part Marking – Epoxy Coated Varistor Block



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Device Ratings – Full Custom Parameter Designed High Energy Varistors

The ZOV series of full custom parameter designed varistors consists of square or rectangular shaped varistors, available as epoxy coated or as metallized varistor blocks. Other versions such as metallized blocks with rigid terminals, etc., or other coatings are also available.

The customer can specify the varistor electrical properties and set the limits of size parameters in accordance with the general technical data, as provided below. The customer can also choose to have standard electrical parameters in a non-standard varistor shape and size to best suit the available housing. The customer has our full engineering support in realizing his specific protection requirement.

In the case that a ZOV varistor is used as a metallized block without leads and coating, device ratings and characteristics are only valid for professionally soldered and coated components. Improper soldering and further manufacturing steps can lead to a change of characteristics such as reduced long term stability, a reduced surge current and energy absorption capability, reduced adhesive strength of electrodes and low climatic strength. In the case that a dipping soldering method is chosen, Bourns can help minimize this problem by the passivation of varistor block edges.

Absolute Maximum Ratings

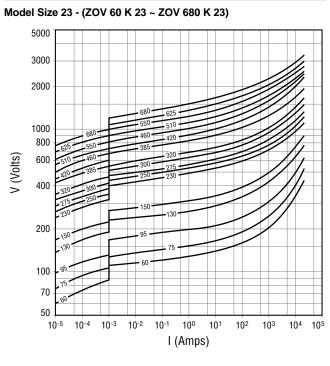
| Parameter | Value | Units |
|--|-------------------------|--------------------|
| Varistor Threshold Voltage (Vn) Range at 1 mA | 100 to 1100 | V |
| Continuous: | | |
| Steady State Applied Voltage | | |
| DC Voltage Range (V _{dc}) | 85 to 900 | V |
| AC Voltage Range (V _{rms}) | 60 to 680 | V |
| Transient: | | |
| Peak Single Pulse Surge Current, 8/20 μ s Waveform (I _{max}) | > 5500 | A/cm ² |
| Single Pulse Surge Energy, 10/1000 μ s Waveform (W _{max}) | > 400 | J/cm ³ |
| Protective Level: | | |
| Clamping Voltage | < 1.9 x V _{dc} | V |
| Coefficient of nonlinearity a: minimum | 30 | |
| typical | 60 | |
| Leakage Current Level: | | |
| @ 25 °C | 0.5 | µA/cm ² |
| @ 85 °C | 10 | µA/cm ² |
| Temperature Behavior: | | |
| Operating Ambient Temperature | -40 to +85 °C | °C |
| Storage Temperature Range | -40 to +125 °C | °C |
| Minimum Threshold Voltage Temperature Coefficient | +0.05 | %/°C |
| Design: | | |
| Epoxy Coated with Rigid Terminals | | |
| Metallized Block with Solderable Electrode Finish | | |
| Physical Parameters: | | |
| Maximum size L x W | Custom design | |
| Shape | Square, rectangle | |

Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

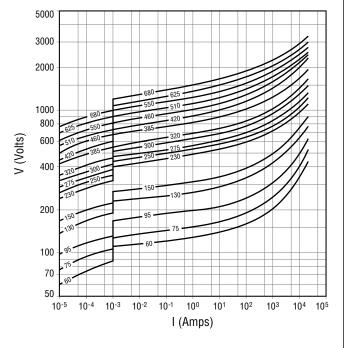
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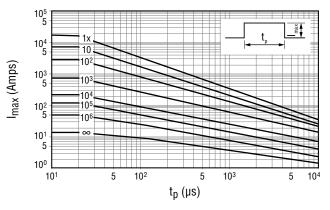
Model Size 25 - (ZOV 60 K 25 ~ ZOV 680 K 25)

Protection Level

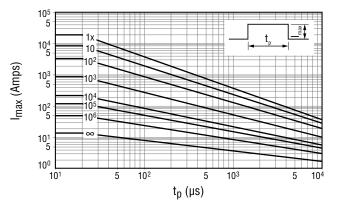


Pulse Rating Curves

Model Size 23 - (ZOV 60 K 23 ~ ZOV 680 K 23)



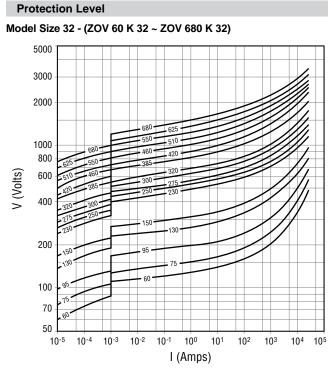
Model Size 25 - (ZOV 60 K 25 ~ ZOV 680 K 25)



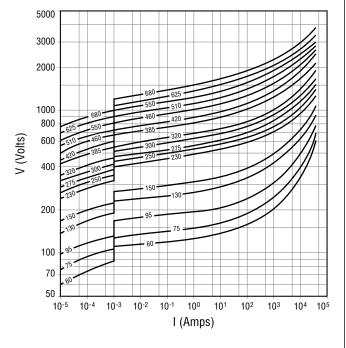
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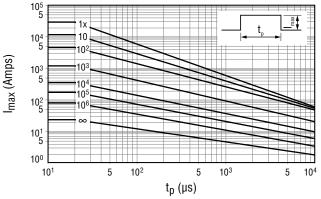


Model Size 40 - (ZOV 60 K 40 ~ ZOV 680 K 40)

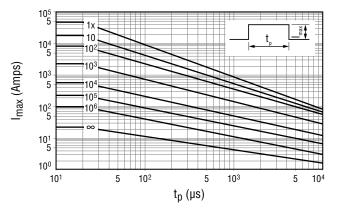


Model Size 32 - (ZOV 60 K 32 ~ ZOV 680 K 32)

Pulse Rating Curves



Model Size 40 - (ZOV 60 K 40 ~ ZOV 680 K 40)

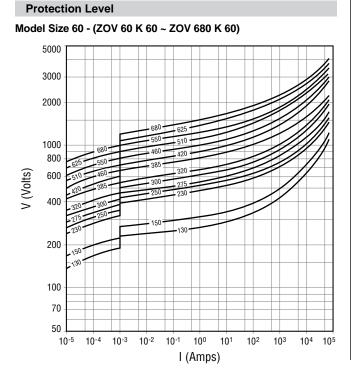


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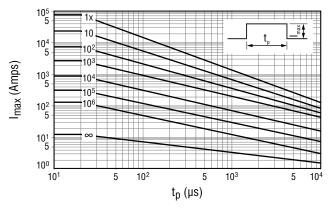
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Pulse Rating Curves

Model Size 60 - (ZOV 60 K 60 ~ ZOV 680 K 60)



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Packaging Quantities – Bulk

| | Model Size | | | | | | |
|---------|------------|----|-----|----|----|--|--|
| Voltage | 23 | 25 | 32 | 40 | 60 | | |
| 60 | 64 | 64 | 100 | 64 | | | |
| 75 | 64 | 64 | 100 | 64 | _ | | |
| 95 | 64 | 64 | 100 | 64 | _ | | |
| 130 | 64 | 64 | 100 | 64 | 66 | | |
| 150 | 64 | 64 | 100 | 64 | 66 | | |
| 230 | 64 | 64 | 100 | 64 | 66 | | |
| 250 | 64 | 64 | 100 | 64 | 66 | | |
| 275 | 64 | 64 | 100 | 64 | 66 | | |
| 300 | 64 | 64 | 100 | 64 | 66 | | |
| 320 | 64 | 64 | 100 | 64 | 66 | | |
| 385 | 64 | 64 | 64 | 64 | 66 | | |
| 420 | 64 | 64 | 64 | 64 | 66 | | |
| 460 | 64 | 64 | 64 | 64 | 66 | | |
| 510 | 64 | 64 | 64 | 64 | 66 | | |
| 550 | 64 | 64 | 64 | 64 | 66 | | |
| 680 | 64 | 64 | 64 | 64 | 66 | | |

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Reliability Testing Procedures (Where Applicable)

Varistor test procedures comply with CECC 42200, IEC 1051-1/2 (and AEC-Q200, if applicable). Test results are available upon customer request. Special tests can be performed upon customer request.

| Reliability Parameter | Test | Tested According to | Condition to be Satisfied after Testing |
|--|-----------------------------|---|--|
| AC/DC Bias Reliability | AC/DC Life Test | CECC 42200, Test 4.20 or IEC 1051-1, Test 4.20, AEC-Q200 Test 8 - 1000 h at UCT | lδV _n (1 mA)l < 10 % |
| Pulse Current Capability | I _{max} 8/20 μs | CECC 42200, Test C 2.1 or IEC 1051-1, Test 4.5 10 pulses in the same direction at 2 pulses per minute at maximum peak current for 10 pulses | lδV _n (1 mA)l < 10 % no visible damage |
| Pulse Energy Capability | W _{max} 10/1000 µs | CECC 42200, Test C 2.1 or IEC 1051-1, Test 4.5 10 pulses in the same direction at 1 pulse every 2 minutes at maximum peak current for 10 pulses | lδV _n (1 mA)l < 10 % no visible damage |
| WLD Capability | WLD x 10 | ISO 7637, Test pulse 5, 10 pulses at rate of 1 per minute | $ \delta V_n (1 mA) < 15 \%$ no visible damage |
| V _{jump} Capability | V _{jump} 5 min. | Increase of supply voltage to $V \ge V_{jump}$ for 1 minute | lδV _n (1 mA)l < 15 % no visible damage |
| Environmental and Storage Reliability | Climatic Sequence | CECC 42200, Test 4.16 or IEC 1051-1, Test 4.17 a) Dry heat, 16h, UCT, Test Ba, IEC 68-2-2 b) Damp heat, cyclic, the first cycle: 55 °C, 93 % RH, 24 h, Test Db 68-2-4 c) Cold, LCT, 2 h, Test Aa, IEC 68-2-1 d) Damp heat cyclic, remaining 5 cycles: 55 °C, 93 % RH, 24 h/cycle, Test Bd, IEC 68-2-30 | lδV _n (1 mA)l < 10 % |
| | Thermal Shock | CECC 42200, Test 4.12, Test Na, IEC 68-2-14, AEC-Q200 Test 16, 5 | $ \delta V_{n} (1 \text{ mA}) < 10 \%$ no visible damage |
| | Steady State Damp Heat | CECC 42200, Test 4.17, Test Ca, IEC 68-2-3, AEC-Q200 Test 6, 56 days, 40 °C, 93 % RH, AEC-Q200 Test 7: Bias, Rh, T all at 85. | lδV _n (1 mA)l < 10 % |
| | Storage Test | IEC 68-2-2, Test Ba, AEC-Q200 Test 3, 1000 h at maximum storage temperature | lδV _n (1 mA)l < 5 % |

Continued on Next Page

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Reliability Testing Procedures (Where Applicable – Continued)

| Reliability Parameter | Test | Tested According to | Condition to be Satisfied after Testing |
|------------------------------------|---------------------------------|---|--|
| Mechanical Reliability | Solderability | CECC 42200, Test 4.10.1, Test Ta, IEC 68-2-20 solder bath and reflow method | Solderable at shipment and after 2 years of storage, criteria: >95% must be covered by solder for reflow meniscus |
| | Resistance to Soldering Heat | CECC 42200, Test 4.10.2, Test Tb, IEC 68-2-20 solder bath nad reflow method | lδV _n (1 mA)l < 5 % |
| | Terminal Strength | JIS-C-6429, App. 1, 18N for 60 sec same for AEC-Q200 Test 22 | No visual damage |
| | Board Flex | JIS-C-6429, App. 2, 2 mm min. AEC-Q200 test 21 - Board flex: 2 mm flex min. | lδV _n (1 mA)l < 2 % No visible damage |
| | Vibration | CECC 42200, Test 4.15, Test Fc, IEC 68-2-6, AEC-Q200 Test 14 Frequency range 10 to 55 Hz (AEC: 10-2000 Hz) Amplitude 0.75 m/s ² or 98 m/s ² (AEC: 5 g for 20 minutes) To- tal duration 6 h (3x2 h) (AEC: 12 cycles each of 3 directions) Waveshape - half sine | lδV _n (1 mA)l < 2 % No visible damage |
| | Mechanical Shock | CECC 42200, Test 4.14, Test Ea, IEC 68-2-27, AEC-Q200 Test 13. Acceleration = 490 m/s ² (AEC: MIL-STD-202-Method 213), Pulse duration = 11 ms, Waveshape - half sine; Number of shocks = 3x6 | lδV _n (1 mA)l < 10 % No visible damage |
| Electrical Transient Conduction | ISO-7637-1 Pulses | AEC-Q200 Test 30: Test pulses 1 to 3. Also other pulses - freestyle. | lδV _n (1 mA)l < 10 % No visible damage |

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Terminology

| Term | Symbol | Definition |
|--|----------------------------------|--|
| Rated AC Voltage | V _{rms} | Maximum continuous sinusoidal AC voltage (<5 % total harmonic distortion) which may be applied to the component under continuous operation conditions at +25 $^\circ C$ |
| | | Maximum continuous DC voltage (<5 $\%$ ripple) which may be applied to the component under continuous operating conditions at +25 $^\circ C$ |
| Supply Voltage | V | The voltage by which the system is designated and to which certain operating characteristics of the system are referred; V_{rms} = 1.1 x V |
| Leakage Current | I _{dc} | The current passing through the varistor at V_{dc} and at +25 $^{\circ}$ or at any other specified temperature |
| Varistor Voltage | V _n | Voltage across the varistor measured at a given reference current (I_n) |
| Reference Current | I _n | Reference current = 1 mA DC |
| Clamping Voltage Protection Level | V _c | The peak voltage developed across the varistor under standard atmospheric conditions, when passing an 8/20 μs class current pulse |
| Class Current | I _c | A peak value of current which is 1/10 of the maximum peak current for 100 pulses at two per minute for the 8/20 $\mu \rm s$ pulse |
| Voltage Clamping Ratio | V _c /V _{app} | A figure of merit measure of the varistor clamping effectiveness as defined by the symbols V_c/V_{app} , where ($V_{app} = V_{rms}$ or V_{dc}) |
| Jump Start Transient | V _{jump} | The jump start transient results from the temporary application of an overvoltage in excess of the rated battery voltage. The circuit power supply may be subjected to a temporary overvoltage condition due to the voltage regulation failing or it may be deliberately generated when it becomes necessary to boost start the car. |
| Rated Single Pulse Transient Energy | W _{max} | Energy which may be dissipated for a single 10/1000 μ s pulse of a maximum rated current, with rated AC voltage or rated DC voltage also applied, without causing device failure |
| Load Dump Transient | WLD | Load Dump is a transient which occurs in automotive environments. It is an exponentially decaying positive voltage which occurs in the event of a battery disconnect while the alternator is still generating charging current with other loads remaining on the alternator circuit at the time of battery disconnect. |
| Rated Peak Single Pulse Transient Current | I _{max} | Maximum peak current which may be applied for a single 8/20 μs pulse, with rated line voltage also applied, without causing device failure |
| Rated Transient Average Power Dissipation | P | Maximum average power which may be dissipated due to a group of pulses occurring within a specified isolated time period, without causing device failure at 25 °C |
| Capacitance | C | Capacitance between two terminals of the varistor measured @ 1 kHz |
| Non-linearity Exponent | α | A measure of varistor nonlinearity between two given operating currents, I _n and I ₁ as described by I = k V exp(a), where: - k is a device constant, - I ₁ < I < I _n and - a log (I ₁ /I _n)/log(V ₁ /V _n) = 1/log (V ₁ /V _n), where: - I _r is reference current (1 mA) and V _n is varistor voltage - I ₁ = 10 I _n , V ₁ is the voltage measured at I ₁ |
| Response Time | tr | The time lag between application of a surge and varistor's "turn-on" conduction action |
| Varistor Voltage Temperature Coefficient | TC | (V _n @ 85 °C - V _n @ 25 °C) / (V _n @ 25 °C) x 60 °C) x 100 |
| Insulation Resistance | IR | Minimum resistance between shorted terminals and varistor surface |
| Isolation Voltage | | The maximum peak voltage which may be applied under continuous operating conditions between the varistor terminations and any conducting mounting surface |
| Operating Temperature | | The range of ambient temperature for which the varistor is designed to operate continuously as defined by the temperature limits of its climatic category |
| Climatic Category | LCT/UCT/DHD | LCT & UCT = Lower and Upper Category Temperature - the minimum and maximum ambient temperatures for which a varistor has been designed to operate continuously. DHD = Dump Heat Test Duration |
| Storage Temperature | | Storage temperature range without voltage applied |
| Current/Energy Derating | | Derating of maximum values when operated above UCT |

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