



## NOTES:

- I. SEE APPLICATION SPECIFICATION GS-20-014 FOR INFORMATION ON AVAILABLE TOOLING, CIRCUIT BOARD DESIGN CONSIDERATIONS. REPAIR PROCEDURES AND PRODUCT OFFERINGS. SEE PRODUCT SPECIFICATION GS-12-184.
- 2. UNLESS OTHERWISE SPECIFIED. ALL DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH ASME YI4.5. 1994
- 3. MATERIAL : BODY : THERMOPLASTIC UL94-VO. : CONTACT : COPPER ALLOY.
- 4. FOR PLATING PERFORMANCE REFER DRAWING # 10159408.
- 5. DIMENSIONAL RESTRICTIONS OF PINS IN HEADERS. FOR USE WITH METRAL 4000 RECEPTACLES. DIM A: 5.00mm MIN, 6.50mm MAX FOR ROWS A.B.D.E DIM A : 5.00mm MIN, 8.00mm MAX FOR ROWS C DIM A : 5.00mm MIN, 5.75mm MAX FOR ROWS GND FOR USE WITH METRAL 1000 RECEPTACLES/ DIM A: 5.00mm MIN, 8.00mm MAX FOR ROWS A, B, C, D, E DIM A : 5.00mm MIN. 5.75mm MAX FOR ROW GND
- 6. THE MIN PCB THICKNESS FOR FRONT PLUG-UP APPLICATIONS IS I.6mm.
- 7. THE 'CONNECTOR OUTLINE' IS THE MIN OUTLINE REQUIRED. TO DETERMINE THE OUTLINE NECESSARY TO PERMIT THE VARIOUS TYPES OF REPAIR OPERATIONS. SEE APPLICATION SPECIFICATION GS-20-010.

- 8. AVOID TRACES ON TOP OF BOARD DUE TO EXPOSED GROUND SHIFLD.
- 9. FOR FRONT PLUG-UP APPLICATIONS. THE EVEN NUMBERED PINS IN ROW "C" CAN BE USED FOR POWER AS WELL AS GROUND. IF THE SURROUNDING PINS ARE NOT USED FOR POWER, THEN EACH PIN CAN CARRY 3 AMPS. IF THE SURROUNDING PINS ARE USED FOR POWER. THEN EACH PIN CAN CARRY I AMP. WHEN THE SURROUNDING PINS ARE USED ONLY FOR LOW SPEED SIGNALS, THEN THE EVEN NUMBERED "C" ROW PINS CAN ALSO BE USED FOR LOW SPEED SIGNALS
- 10. AFTER INSERTION INTO CIRCUIT BOARD WITH QUALIFIED TOOL.
- II. THE PRODUCTS MEET THE EUROPEAN DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-47-0004.
- 12. ALL PRODUCTS WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION. INFRA-RED OR VAPOR PHASE REFLOW OVEN.

PDS: Rev:P

13. A NSYMBOL WILL BE NEXT TO ANY DIMENSION, VIEW, OR NOTE WHICH HAS BEEN MODIFIED WITH THE CURRENT DRAWING REVISION.

spec ref				dr	P-Mathew Nebu		2011/05/20	proj	ection	١./	11.1	size	scale	:
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED			e n g Rahul Mohan-M		2021/06/15				MM		A 4 2:1		
ISO 406				chr	chr -		-	$\neg  \Psi$			<b>—</b>		ELX-I-41189-1	
180 1101				appr	appr Kuriakose, San		2021/08/13	product	family	METRAL 4000		rel level	Released	
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ISO 1302	angular	0°	+2°	amphei	nol-icc.com	cat. no	o .		Pro	duct -	Customer	- Drw	sheet 3 of	f 4

Creo File:ELX-WC-A4C,REV F,2020-12-2

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