



*Quality Products. Service Excellence.*

## Type 4 Mild Steel Freestanding Enclosure 1418 N4 FS Series

### Continuous Hinge Door with Clamps



**Panel  
Sold  
Separately**



### Application

- Designed to house electrical, electronic, hydraulic or pneumatic controls with provision for panel mounting or rack mounting of equipment.
- Provides protection where equipment may be hosed down or otherwise be very wet, or in specific applications where corrosion is a serious problem.
- A variety of inner panels, rack mounting rails and swing out frames are available to provide flexibility in mounting arrangements.

### Standards

- UL 508A Type 3R, 4 and 12
- CSA Type 3R, 4 and 12
- Complies with
  - NEMA Type 3R, 4, 12 and 3
  - IEC 60529, IP66

### Construction

- Formed 12 gauge steel.
- Smooth, continuously welded seams without knockouts, cutouts or holes.
- Lifting eyes provide for easy enclosure handling.
- Doors are supported with heavy gauge continuous hinges.
- Doors are secured with heavy duty stainless steel clamps.
- Seamless poured-in place gasket.
- Provision for light kit mounting.
- Mounting channels are welded on the inside of the enclosure for mounting of optional inner panels or rack equipment rails.
- A grounding stud is provided in the enclosure and a bonding stud is provided on the door.

### Finish

- Cover and enclosure are finished in recoatable smooth ANSI 61 gray powder coating.
- Optional inner panels are available in white powder coating, or unpainted galvanized steel.

### Accessories

- Inner Panels
- Swing Out Frames
- Drip Shield Kit
- Window Kits
- Lighting
- Panel Rails
- Door Stop Kit
- Floor Stand Kit
- Climate Control
- General Accessories

**New and improved PDF part drawing files with more detail now available.**

Click part number in table below to access PDF, DXF, and STEP files.

Part No.	Enclosure			Optional Full Panel <sup>1</sup>
	H	W	D	
<a href="#">1418N4W18</a>	72.06	25.06	18.06	<a href="#">72WFW</a>
<a href="#">1418N4X24</a>	72.06	31.06	24.06	<a href="#">72XFW</a>
<a href="#">1418N4Y24</a>	72.06	37.06	24.06	<a href="#">72YFW</a>

<sup>1</sup> Refers to optional full height/full width panels. **Depth panels/half height width panels are also available**

Tags: **1418, freestanding, steel, control box, Type 4, NEMA 4, continuous hinge, clamps**

*Data subject to change without notice*

© 2023. Hammond Manufacturing Ltd. All rights reserved.