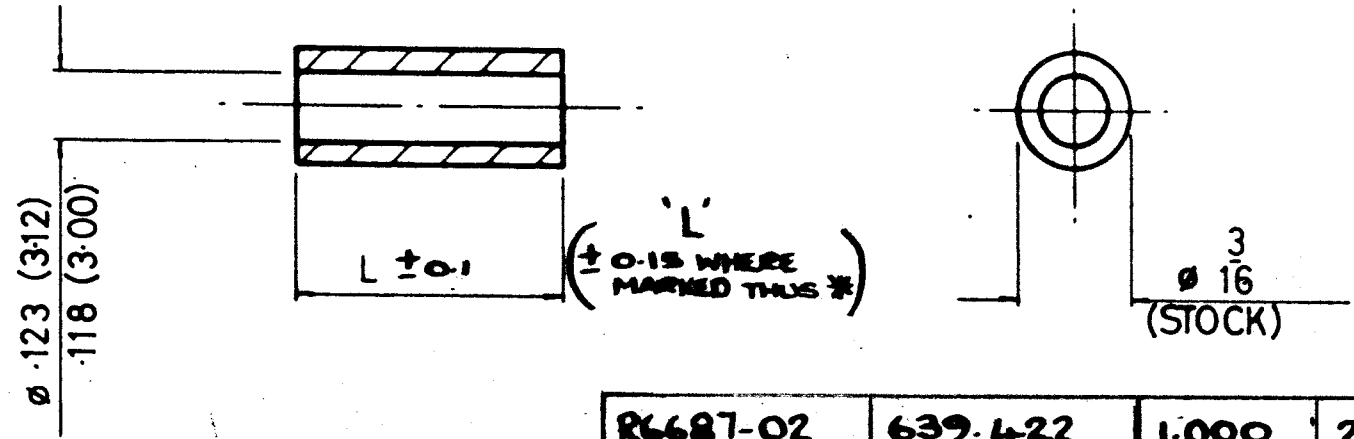


DRAWING NUMBER  
 R 6680-02 —  
 R6687-02



THIRD ANGLE PROJECTION

DO NOT SCALE



NOTE  
 1 HOLE TO BE MANU IN  
 ACCORDANCE WITH  
 BS57 1951

0.25 CHAMFER ON O.D & ID TO  
 REMOVE ALL SHARP EDGES.

R6687-02	639.422	1.000	23.4 *
R6688-02	561.898	.875	22.225 *
R6685-02	484.373	.750	19.05 *
R6684-02	407.092	.625	15.88 *
R6683-02	329.568	.500	12.70
R6682-02	252.285	.375	9.52
R6681-02	174.760	.250	6.35
R6680-02	97.48	.125	3.18
PART NO	SURFACE AREA MM <sup>2</sup>	IN	mm
		L	

16	15.592	2001
15	2.10.91	1890
14	1/2/80	1081
13	1/2/80	932
12	23-7-80	575.
11	2-3-79	FINISH WAS REMOVED
10	1-11-78	WAS MA 1098 TO MA 1103
4	6572	081
ISS.	DATE	CHANGE
APPD.	<i>[Signature]</i>	
CHKD.	<i>[Signature]</i>	
DRAWN	<i>[Signature]</i>	
OLD REF.	R6080- R6085	
ASSY.	DRAWING	

**HARWIN ENGINEERS S.A.**  
 PORTSMOUTH PO8 1RT

MATERIAL BRASS CZ121 TO BS2874  
 TITLE  
 CLEARANCE SPACER - ROUND

FINISH(NICKEL PLATE) F0203  
 TOLERANCES  
 FRAC. ± 1/64 DEC ± .005 MM ±  
 DIMS. IN INCH mm SCALE —

DRAWING NUMBER  
 R 6680-02 —  
 R6687-02