

### SinglFuse™ SF-2410HI-T Series Features

- Single blow fuse for overcurrent protection
- EIA 2410 (6125 metric) footprint
- Ceramic tube design for high inrush fusing speed applications
- UL 248-14 compliant
- Surface mount packaging for automated assembly
- RoHS compliant\* and halogen free\*\*

# SF-2410HI-T Series - High Inrush SMD Fuses

#### **Clearing Time Characteristics for Series**

9/ of Current Bating	Clearing Time at 25 °C		
% of Current Rating	Min.	Max.	
100 %	4 hours	_	
200 %	1 second	60 seconds	
300 %	0.2 seconds	3 seconds	
800 %	0.02 seconds	0.1 seconds	

### **Additional Information**

Click these links for more information:











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#### **Electrical Characteristics**

Madal	Rated Current	Resistance	Rated	Interrupting	Typical	Certifications
Model	(A)	(Ω) Typ.***	Voltage	Rating	I <sup>2</sup> t (A <sup>2</sup> s) ****	cUL: <u>E198545</u>
SF-2410HI0375T-2	0.375	0.6208			0.4147	<b>✓</b>
SF-2410HI050T-2	0.50	0.3462			0.495	<b>✓</b>
SF-2410HI075T-2	0.75	0.1666			1.2632	<b>✓</b>
SF-2410HI100T-2	1.00	0.1079			1.9933	<b>✓</b>
SF-2410HI150T-2	1.50	0.057			2.82	<b>✓</b>
SF-2410HI200T-2	2.00	0.0509	105 \/\	50 A @ 125 VAC 50 A @ 125 VDC 300 A @ 32 VDC	7.488	1
SF-2410HI250T-2	2.50	0.0317	125 VAC		16.771	<b>✓</b>
SF-2410Hl300T-2	3.00	0.0228			24.99	<b>✓</b>
SF-2410Hl350T-2	3.50	0.0196			24.908	<b>✓</b>
SF-2410HI400T-2	4.00	0.015			27.056	✓
SF-2410HI500T-2	5.00	0.0112			50.308	1
SF-2410HI700T-2	7.00	0.0083			100.06	1

Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ± 30 %.



#### **WARNING Cancer and Reproductive Harm**

www.P65Warnings.ca.gov

<sup>\*\*\*\*</sup> Melting I<sup>2</sup>t calculated at 10 times rated current.

RoHS Directive 2015/863. Mar 31, 2015 and Annex.

Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (CI) content is 1500 ppm or less.

### SinglFuse™ SF-2410HI-T Series Applications

**Average Pre-Arcing Time vs. Current Curves** 

- Notebooks
- LCD Monitors
- LCD Backlight Inverters
- P0E, P0E+

- PC Servers
- Power Supplies
- Battery Protection
- White Goods

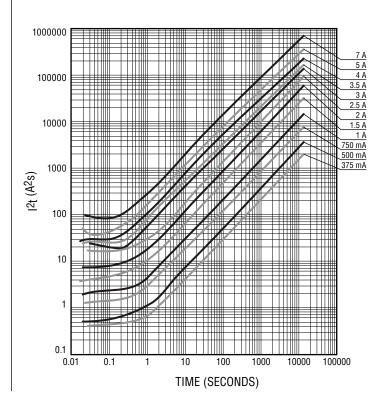
# SF-2410HI-T Series - High Inrush SMD Fuses

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### 

# 1.5 A 3 A 3.5 A 1 A 750 mA 500 mA 100000 10000 PRE-ARCING TIME (SECONDS) 1000 100 10 1 0.1 0.01 100 CURRENT (A)

#### Average I2t vs. t Curves



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#### **Typical Part Marking**

Represents total content. Layout may vary.

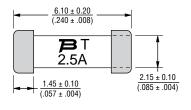


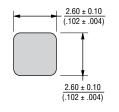
Rated Current	Part Marking
375 mA	375 mA
500 mA	500 mA
750 mA	750 mA
1 A	1 A
1.5 A	1.5 A
2 A	2 A
2.5 A	2.5 A
3 A	3 A
3.5 A	3.5 A
4 A	4 A
5 A	5 A
7 A	7 A

How to Orde	r
	SF - 2410 HI 0375 T - 2
SinglFuse™ ——— Product Designator	
SMD Footprint — 2410 = EIA 241 (6125 metric)	0
Fuse Blow Type — HI = High inrus	h
Rated Current — 0375 ~ 700 (37	75 mA ~ 7 A)
Structure Type — T = Ceramic Tu	ube
Packaging Type — - 2 = Tape & Re	eel

#### **Packaging** 7-inch Tape and Reel **Reel Dimension** EIA 481-2 Specification 1,000 pieces Quantity **Packaging Code**

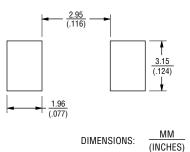
#### **Product Dimensions**





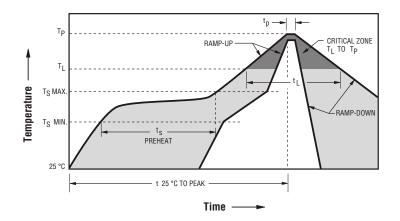
MM DIMENSIONS: (INCHES)

#### **Recommended Pad Layout**



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#### **Solder Reflow Recommendations**

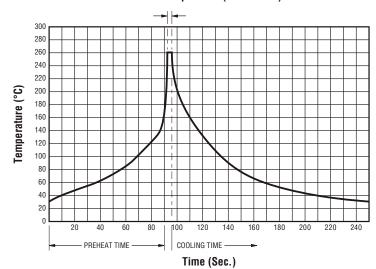


Profile Feature	Pb-Free Assembly
Preheat / Soak: Temperature Min. (T <sub>smin</sub> ) Temperature Max. (T <sub>smax</sub> ) Time (t <sub>s</sub> ) from (T <sub>smin</sub> to T <sub>smax</sub> )	150 °C 200 °C 60~180 seconds
Ramp Up Rate (T <sub>L</sub> to T <sub>p</sub> )	3 °C / second max.
Ramp Up Rate (T <sub>smax</sub> to T <sub>L</sub> )	5 °C / second max.
Liquidous Temperature (T <sub>L</sub> ) Time (t <sub>L</sub> ) maintained above T <sub>L</sub>	217 °C 60~90 seconds
Peak Package Body Temperature (T <sub>p</sub> )	235 °C ± 5 °C
Time within 5 °C of actual peak temperature (T <sub>p</sub> )	20~30 seconds*
Ramp Down Rate (Tp to TL)	6 °C / second max.
Time 25 °C to Peak Temperature	8 minutes max.
Do not exceed	240 °C

<sup>\*</sup> Tolerance for peak profile temperature (Tp ) is defined as a supplier minimum and a user maximum.

#### **Solder Wave Recommendations**

### Peak Temperature (Dwell Time)

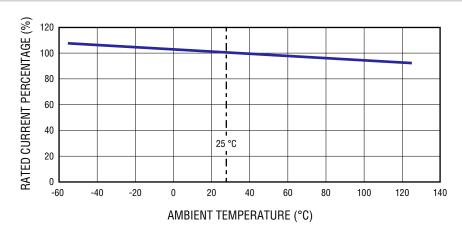


Profile Feature	Pb-Free Assembly		
Preheat: Temperature Max. (T <sub>smax</sub> ) Time (Min. to Max.)	150 °C 60~90 seconds		
Solder Pot Temperature	260 °C max.		
Solder Dwell Time	2~3 seconds		

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### **Current Rating Thermal Derating Curve**



#### **Reliability Testing**

No.	Test	Test Condition	Requirement	Test Reference
1	Solderability	Temperature setup: 235 ±5 °C Time setup: 10 ±1 sec.	After test terminal electrode wetting area must be greater than 95 %	IEC 60068-2-58
2	Resistance to soldering heat	Temperature setup: 235 ±5 °C Time setup: 30 ± 5 sec.	DCR change ≤ ±15 %	IEC 60068-2-58
3	Thermal shock	Temperature setup: 25 °C ~ -65 °C ~ 25 °C ~ 125 °C Time setup: -65 °C (30 min) ~ 25 °C (5 min) ~ 125 °C (30 min) ~ 25 °C (5 min), 5 cycles	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 107G Test Condition B
4	Humidity unload	Heat (85 ±0.5 °C) High Humidity (85 ±1 % RH) 240 hours	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 103B Test Condition A
5	Salt spray	Salt spray concentration: 5 ±1 % Test liquid temperature: 35 ±0.5 °C 96 hours	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 101E Test Condition A
6	Bending	The board shall be bent by 1 mm at a rate of 1 mm/sec.	DCR change ≤ ±15 %	IEC 60127-4
7	Vibration	Frequency setup: 10 ~ 55 ~ 10 Hz Time setup: 1 Minute/cycle (X-Y-Z, 120 cycles, 6 hours)	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 201A

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