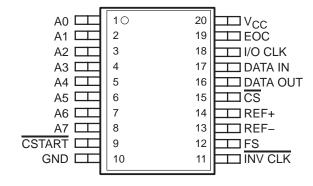
TLV1548-Q1 LOW-VOLTAGE 10-BIT ANALOG-TO-DIGITAL CONVERTER WITH SERIAL CONTROL AND 8 ANALOG INPU

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- **Qualified for Automotive Applications**
- **ESD Protection Exceeds 2000 V Per** MIL-STD-883, Method 3015; Exceeds 200 V Using Machine Model (C = 200 pF, R = 0)
- Conversion Time ≤ 10 µs
- 10-Bit-Resolution ADC
- **Programmable Power-Down** Mode . . . 1 μ A
- Wide Range Single-Supply Operation of 2.7 V dc to 5.5 V dc
- Analog Input Range of 0 V to V_{CC}
- **Built-in Analog Multiplexer with 8 Analog Input Channels**
- TMS320 DSP and Microprocessor SPI and **QSPI Compatible Serial Interfaces**
- **End-of-Conversion (EOC) Flag**
- Inherent Sample-and-Hold Function
- **Built-In Self-Test Modes**

- **Programmable Power and Conversion Rate**
- **Asynchronous Start of Conversion for** Extended Sampling
- Hardware I/O Clock Phase Adjust Input

DB PACKAGE (TOP VIEW)



description

The TLV1548 is a CMOS 10-bit switched-capacitor successive-approximation (SAR) analog-to-digital (A/D) converter. The device has a chip select (\overline{CS}) , input-output clock (I/O CLK), data input (DATA IN) and serial data output (DATA OUT) that provides a direct 4-wire synchronous serial peripheral interface (SPI™, QSPI™) port of a host microprocessor. When interfacing with a TMS320 DSP, an additional frame sync signal (FS) indicates the start of a serial data frame. The device allows high-speed data transfers from the host. The INV CLK input provides further timing flexibility for the serial interface.

In addition to a high-speed converter and versatile control capability, the device has an on-chip 11-channel multiplexer that can select any one of eight analog inputs or any one of three internal self-test voltages. The sample-and-hold function is automatic except for the extended sampling cycle, where the sampling cycle is started by the falling edge of asynchronous CSTART. At the end of the A/D conversion, the end-of-conversion (EOC) output goes high to indicate that the conversion is complete. The TLV1548 is designed to operate with a wide range of supply voltages with very low power consumption. The power saving feature is further enhanced with a software-programmed power-down mode and conversion rate. The converter incorporated in the device features differential high-impedance reference inputs that facilitate ratiometric conversion, scaling, and isolation of analog circuitry from logic and supply noise. A switched-capacitor design allows low-error conversion over the full operating temperature range.

The TLV1548 has eight analog input channels. The TLV1548Q is characterized for operation over the full automotive temperature range of -40°C to 125°C.



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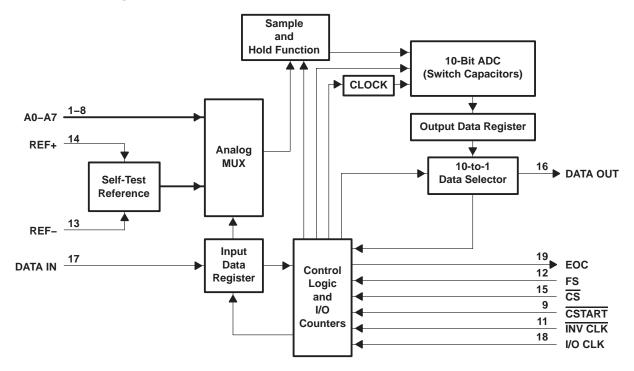
SPI and QSPI are registered trademarks of Motorola, Inc



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functional block diagram



Terminals shown are for the DB package.

ORDERING INFORMATION[†]

TA	PACKAGE [‡]		ORDERABLE PART NUMBER	TOP-SIDE MARKING
-40°C to 125°C	SSOP - DB	Tape and reel	TLV1548QDBRQ1	1548Q1

[†] For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI web site at http://www.ti.com.



[‡] Package drawings, thermal data, and symbolization are available a http://www.ti.com/packaging.

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Terminal Functions

TERMIN	AL		
NAME	NO.	1/0	DESCRIPTION
A0-A3 A4-A7	1–4 5–8	I	Analog inputs. The analog inputs are internally multiplexed. (For a source impedance greater than 1 k Ω , the asynchronous start should be used to increase the sampling time.)
<u>cs</u>	15	I	Chip select. A high-to-low transition on $\overline{\text{CS}}$ resets the internal counters and controls and enables DATA IN, DATA OUT, and I/O CLK within the maximum setup time. A low-to-high transition disables DATA IN, DATA OUT, and I/O CLK within the setup time.
CSTART	9	ı	Sampling/conversion start control. CSTART controls the start of the sampling of an analog input from a selected multiplex channel. A high-to-low transition starts the sampling of the analog input signal. A low-to-high transition puts the sample-and-hold function in hold mode and starts the conversion. CSTART is independent from I/O CLK and works when CS is high. The low CSTART duration controls the duration of the sampling cycle for the switched capacitor array. CSTART is tied to VCC if not used.
DATA IN	17	I	Serial data input. The 4-bit serial data selects the desired analog input and test voltage to be converted next in a normal cycle. These bits can also set the conversion rate and enable the power-down mode. When operating in the microprocessor mode, the input data is presented MSB first and is shifted in on the first four rising (INV CLK = V _{CC}) or falling (INV CLK = GND) edges of I/O CLK (after $\overline{\text{CS}}\downarrow$). When operating in the $\overline{\text{DSP}}$ mode, the input data is presented MSB first and is shifted in on the first four falling (INV $\overline{\text{CLK}}$ = V _{CC}) or rising (INV $\overline{\text{CLK}}$ = GND) edges of I/O CLK (after FS \downarrow). After the four input data bits have been read into the input data register, DATA IN is ignored for the remainder of the current conversion period.
DATA OUT	16	0	Three-state serial output of the A/D conversion result. DATA OUT is in the high-impedance state when \overline{CS} is high and active when \overline{CS} is low or after FS \downarrow (in DSP mode). With a valid \overline{CS} signal, DATA OUT is removed from the high-impedance state and is driven to the logic level corresponding to the MSB or LSB value of the previous conversion result. DATA OUT changes on the falling (microprocessor mode) or rising (DSP mode) edge of I/O CLK.
EOC	19	0	End of conversion. EOC goes from a high to a low logic level on the tenth rising (microprocessor mode) or tenth falling (DSP mode) edge of I/O CLK and remains low until the conversion is complete and data is ready for transfer. EOC can also indicate that the converter is busy.
FS	12	I	DSP frame synchronization input. FS indicates the start of a serial data frame into or out of the device. FS is tied to V _{CC} when interfacing the device with a microprocessor.
GND	10		Ground return for internal circuitry. All voltage measurements are with respect to GND, unless otherwise noted.
INV CLK	11	I	Inverted clock input. INV CLK is tied to GND when an inverted I/O CLK is used as the source of the input clock. This affects both microprocessor and DSP interfaces. INV CLK is tied to V _{CC} if I/O CLK is not inverted. INV CLK can also invoke a built-in test mode.



Terminal Functions (Continued)

TERMII	NAL	1/0	DESCRIPTION
NAME	NO.	1/0	DESCRIPTION
I/O CLK	18	_	Input/output clock. I/O CLK receives the serial I/O clock input in the two modes and performs the following four functions in each mode:
			Microprocessor mode
			When INVCLK = V _{CC} , I/O CLK clocks the four input data bits into the input data register on the first four rising edges of I/O CLK after CS↓ with the multiplexer address available after the fourth rising edge. When INV CLK = GND, input data bits are clocked in on the first four falling edges instead.
			 On the fourth falling edge of I/O CLK, the analog input voltage on the selected multiplex input begins charging the capacitor array and continues to do so until the tenth rising edge of I/O CLK except in the extended sampling cycle where the duration of CSTART determines when to end the sampling cycle.
			Output data bits change on the first ten falling I/O clock edges regardless of the condition of INV CLK.
			 I/O CLK transfers control of the conversion to the internal state machine on the tenth rising edge of I/O CLK regardless of the condition of INV CLK.
			Digital signal processor (DSP) mode
			When INV CLK = V _{CC} , I/O CLK clocks the four input data bits into the input data register on the first four falling edges of I/O CLK after FS↓ with the multiplexer address available after the fourth falling edges. When INV CLK = GND, input data bits are clocked in on the first four rising edges instead.
			On the fourth rising edge of I/O CLK, the analog input voltage on the selected multiplex input begins charging the capacitor array and continues to do so until the tenth falling edge of I/O CLK except in the extended sampling cycle where the duration of CSTART determines when to end the sampling cycle.
			 Output data MSB shows after FS↓ and the rest of the output data bits change on the first ten rising I/O CLK edges regarless of the condition of INV CLK.
			 I/O CLK transfers control of the conversion to the internal state machine on the tenth falling edge of I/O CLK regardless of the condition of INV CLK.
REF+	14	Ι	Upper reference voltage (nominally V_{CC}). The maximum input voltage range is determined by the difference between the voltages applied to REF+ and REF
REF-	13	Ι	Lower reference voltage (nominally ground)
VCC	20	I	Positive supply voltage

detailed description

Initially, with $\overline{\text{CS}}$ high (inactive), DATA IN and I/O CLK are disabled and DATA OUT is in the high-impedance state. When the serial interface takes $\overline{\text{CS}}$ low (active), the conversion sequence begins with the enabling of I/O CLK and DATA IN and the removal of DATA OUT from the high-impedance state. The host then provides the 4-bit channel address to DATA IN and the I/O clock sequence to I/O CLK. During this transfer, the host serial interface also receives the previous conversion result from DATA OUT. I/O CLK receives an input sequence from the host that is from 10 to 16 clocks long. The first four valid I/O CLK cycles load the input data register with the 4-bit input data on DATA IN that selects the desired analog channel. The next six clock cycles provide the control timing for sampling the analog input. Sampling of the analog input is held after the first valid I/O CLK sequence of ten clocks. The tenth clock edge also takes EOC low and begins the conversion. The exact locations of the I/O clock edges depend on the mode of operation.

serial interface

The TLV1548 is compatible with generic microprocessor serial interfaces such as SPI and QSPI, and a TMS320 DSP serial interface. The internal latched flag If_mode is generated by sampling the state of FS at the falling edge of \overline{CS} . If_mode is set to one (for microprocessor) when FS is high at the falling edge of \overline{CS} , and If_mode is cleared to zero (for DSP) when FS is low at the falling edge of \overline{CS} . This flag controls the multiplexing of I/O CLK and the state machine reset function. FS is pulled high when interfacing with a microprocessor.



I/O CLK

The I/O CLK can go up to 10 MHz for most of the voltage range when fast I/O is possible. The maximum I/O CLK is limited to 2.8 MHz for a supply voltage range from 2.7 V. Table 1 lists the maximum I/O CLK frequencies for all different supply voltage ranges. This also depends on input source impedance. For example, I/O CLK speed faster than 2.39 MHz is achievable if the input source impedance is less than 1 k Ω .

MAXIMUM INPUT SOURCE IMPEDANCE I/O CLK VCC **RESISTANCE (Max)** $1 \text{ k}\Omega$ 2.39 MHz 2.7 V 5 K 100 Ω 2.81 MHz $1 \text{ k}\Omega$ 7.18 MHz 4.5 V 1 K 100 Ω 10 MHz

Table 1. Maximum I/O CLK Frequency

microprocessor serial interface

Input data bits from DATA IN are clocked in on the first four rising edges of the I/O CLK sequence if $\overline{\text{INV CLK}}$ is held high when the device is in microprocessor interface mode. Input data bits are clocked in on the first four falling edges of the I/O CLK sequence if $\overline{\text{INV CLK}}$ is held low. The MSB of the previous conversion appears on DATA OUT on the falling edge of $\overline{\text{CS}}$. The remaining nine bits are shifted out on the next nine edges (depending on the state of $\overline{\text{INV CLK}}$) of I/O CLK. Ten bits of data are transmitted to the host through DATA OUT.

A minimum of 9.5 clock pulses is required for the conversion to begin. On the tenth clock rising edge, the EOC output goes low and returns to the high logic level when the conversion is complete; then the result can be read by the host. On the tenth clock falling edge, the internal logic takes DATA OUT low to ensure that the remaining bit values are zero if the I/O CLK transfer is more than ten clocks long.

 $\overline{\text{CS}}$ is inactive (high) between serial I/O CLK transfers. Each transfer takes at least ten I/O CLK cycles. The falling edge of $\overline{\text{CS}}$ begins the sequence by removing DATA OUT from the high-impedance state. The rising edge of $\overline{\text{CS}}$ ends the sequence by returning DATA OUT to the high-impedance state within the specified delay time. Also, the rising edge of $\overline{\text{CS}}$ disables I/O CLK and DATA IN within a setup time. A conversion does not begin until the tenth I/O CLK rising edge.

A high-to-low transition on $\overline{\text{CS}}$ within the specified time during an ongoing cycle aborts the cycle, and the device returns to the initial state (the output data register holds the previous conversion result). $\overline{\text{CS}}$ should not be taken low close to completion of conversion because the output data can be corrupted.

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DSP interface

The TLV1548 can also interface with a DSP, from the TMS320 family for example, through a serial port. The analog-to-digital converter (ADC) serves as a slave device where the DSP supplies FS and the serial I/O CLK. Transmit and receive operations are concurrent. The falling edge of FS must occur no later than seven I/O CLK periods after the falling edge of $\overline{\text{CS}}$.

DSP I/O cycles differ from microprocessor I/O cycles in the following ways:

- When interfaced with a DSP, the output data MSB is available after FS↓. The remaining output data changes on the rising edge of I/O CLK. The input data is sampled on the first four falling edges of I/O CLK after FS↓ and when INV CLK is high, or the first four rising edges of I/O CLK after FS↓ and when INV CLK is low. This operation is inverted when interfaced with a microprocessor.
- A new DSP I/O cycle is started on the rising edge of I/O CLK after the rising edge of FS. The internal state
 machine is reset on each falling edge of I/O CLK when FS is high. This operation is opposite when interfaced
 with a microprocessor.
- The TLV1548 supports a 16-clock cycle when interfaced with a DSP. The output data is padded with six trailing zeros when it is operated in DSP mode.

Table 2. TLV1548 Serial Interface Modes

	INTERFACE MODE					
1/0	MICROPROCESSOR ACTION	DSP ACTION Samples state of FS Disables I/O Connects to DSP FSX output Initializes the state machine at each CLK↓ after FS↑ Starts a new cycle at each CLK↑ following the initialization (initializes the counter) Starts sampling of the analog input at fourth I/O CLK↓ Starts sampling of the analog input at tenth I/O CLK↓ Samples input data at I/O CLK↓ (INV CLK high) Samples input data at I/O CLK↑ (INV CLK low) Makes MSB available FS↓ Changes remaining data at each following I/O CLK↑ after				
CS↓	Initializes counter	Samples state of FS				
CS↑	Resets state machine and disable I/O	Disables I/O				
FS	Connects to V _{CC}	Initializes the state machine at each CLK↓ after FS↑ Starts a new cycle at each CLK↑ following the initialization				
I/O CLK	Starts sampling of the analog input started at fourth I/O CLK↑ Conversion started at tenth I/O CLK↑					
DATA IN	Samples input data on I/O CLK↑ (INV CLK high) Samples input data on I/O CLK↓ (INV CLK low)					
DATA OUT	Makes MSB available on CS↓ Changes remaining data on I/O CLK↓					



input data bits

DATA IN is internally connected to a 4-bit serial input data register. The input data selects a different mode or selects different analog input channels. The host provides the data word with the MSB first. Each data bit clocks in on the edge (rising or falling depending on the status of INV CLK and FS) of the I/O CLK sequence. The input clock can be inverted by grounding INV CLK (see Table 3 for the list of software programmed operations set by the input data).

INPUT DATA BYTE A3 - A0**FUNCTION SELECT** COMMENT **BINARY HEX** 0000b 0h Analog channel A0 for TLV1548 selected Analog channel A1 for TLV1548 selected 0001b 1h 2h Analog channel A2 for TLV1548 selected 0010b Analog channel A3 for TLV1548 selected 0011b 3h Analog channel A4 for TLV1548 selected 0100b 4h Analog channel A5 for TLV1548 selected 0101b 5h Analog channel A6 for TLV1548 selected 0110b 6h Analog channel A7 for TLV1548 selected 0111b 7h 1000b 8h Software power down set No conversion result (cleared by any access) Fast conversion rate (10 µs) set 1001b 9h No conversion result (cleared by setting to fast) Slow conversion rate (40 µs) set 1010b Ah No conversion result (cleared by setting to slow)

1011b

1100b

1101b

1110b

1111b

Table 3. TLV1548 Software-Programmed Operation Modes

analog inputs and internal test voltages

Self-test voltage V_{ref} - selected

Self-test voltage V_{ref+} selected

Reserved

Reserved

Self-test voltage (V_{ref+} - V_{ref-})/2 selected

The eight analog inputs and the three internal test inputs are selected by the 11-channel multiplexer according to the input data bit as shown in Table 3. The input multiplexer is a break-before-make type to reduce input-to-input noise injection resulting from channel switching.

Bh

Ch

Dh

Eh

Fh

Output result = 200h

Output result = 000h

Output result = 3FFh

No conversion result

No conversion result

The device can be operated in two distinct sampling modes: normal sampling mode (fixed sampling time) and extended sampling mode (flexible sampling time). When $\overline{\text{CSTART}}$ is held high, the device is operated in normal sampling mode. When operated in normal sampling mode, sampling of the analog input starts on the rising edge of the fourth I/O CLK pulse in the microprocessor interface mode (and on the fourth falling edge of I/O CLK in the DSP interface mode). Sampling continues for 6 I/O CLK periods. The sample is held on the falling edge of the tenth I/O CLK pulse in the microprocessor interface mode. The sample is held on the falling edge of the tenth I/O CLK pulse in the DSP interface mode. The three test inputs are applied to the multiplexer, then sampled and converted in the same manner as the external analog inputs.

converter

The CMOS threshold detector in the successive-approximation conversion system determines the value of each bit by examining the charge on a series of binary-weighted capacitors (see Figure 1). In the first phase of the conversion process, the analog input is sampled by closing the S_C switch and all S_T switches simultaneously. This action charges all of the capacitors to the input voltage.

In the next phase of the conversion process, all S_T and S_C switches are opened and the threshold detector begins identifying bits by identifying the charge (voltage) on each capacitor relative to the reference (REF –) voltage. In the switching sequence, ten capacitors are examined separately until all ten bits are identified and then the charge-convert sequence is repeated. In the first step of the conversion phase, the threshold detector looks at the first capacitor (weight = 512). Node 512 of this capacitor is switched to the REF+ voltage, and the equivalent nodes of all the other capacitors on the ladder are switched to REF –. If the voltage at the summing node is greater than the trip point of the threshold detector (approximately one-half V_{CC}), a bit 0 is placed in the output register and the 512-weight capacitor is switched to REF –. If the voltage at the summing node is less than the trip point of the threshold detector, a bit 1 is placed in the register and the 512-weight capacitor remains connected to REF + through the remainder of the successive-approximation process. The process is repeated for the 256-weight capacitor, the 128-weight capacitor, and so forth down the line until all bits are counted.

With each step of the successive-approximation process, the initial charge is redistributed among the capacitors. The conversion process relies on charge redistribution to count and weigh the bits from MSB to LSB.

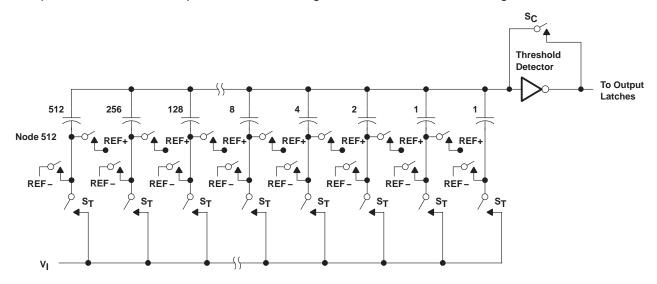


Figure 1. Simplified Model of the Successive-Approximation System



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extended sampling, asynchronous start of sampling: CSTART operation

The extended sampling mode of operation programs the acquisition time (t_{ACQ}) of the sample-and-hold circuit. This allows the analog inputs of the device to be directly interfaced to a wide range of input source impedances. The extended sampling mode consumes higher power depending on the duration of the sampling period chosen.

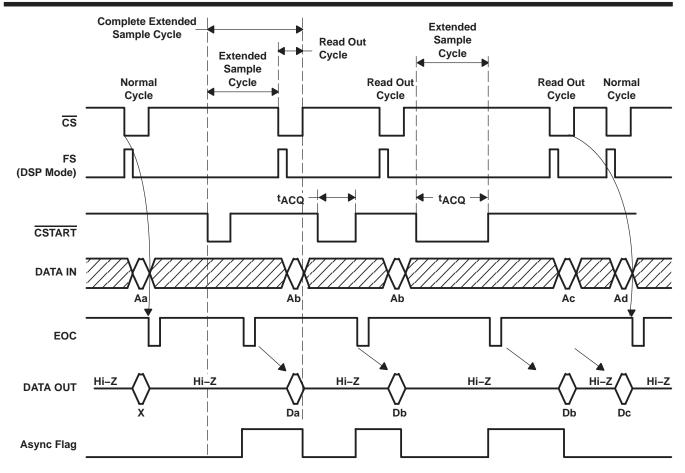
CSTART controls the sampling period and starts the conversion. The falling edge of CSTART initiates the sampling period of a preset channel. The low time of CSTART controls the acquisition time of the input sample-and-hold circuit. The sample is held on the rising edge of CSTART. Asserting CSTART causes the converter to perform a new sample of the signal on the preset valid MUX channel (one of the eight) and discard the current conversion result ready for output. Sampling continues as long as CSTART is active (negative). The rising edge of CSTART ends the sampling cycle. The conversion cycle starts two internal system clocks after the rising edge of CSTART.

Once the conversion is complete, the processor can initiate a normal I/O cycle to read the conversion result and set the MUX address for the next conversion. Since the internal flag AsyncFlag is set high, this flag setting indicates the cycle is an output cycle, so no conversion is performed during the cycle. The internal state machine tests the AsyncFlag on the falling edge of $\overline{\text{CS}}$. AsyncFlag is set high at the rising edge of $\overline{\text{CS}}$ and it is reset low at the rising edge of $\overline{\text{CS}}$. A conversion cycle follows a sampling cycle only if AsyncFlag is tested as low at the falling edge of $\overline{\text{CS}}$. As shown in Figure 2, an asynchronous I/O cycle can be removed by two consecutive normal I/O cycles.

Table 4. TLV1548 Hardware Configuration for Different Operating Modes

OPERATING MODES	CS	CSTART	AsyncFlag at CS ↓	ACTION
Normal sampling	Low	High	Low	Fixed 6 I/O CLK sampling, synchronous conversion follows
Normal I/O (read out only)	Low	High	High	No sampling, no conversion
Extended sampling High		Low	N/A	Flexible sampling period controlled by CSTART, asynchronous conversion follows





NOTES: A. Aa = Address for input channel a.

B. Da = Conversion result from channel a.

Figure 2. Extended Sampling Operation

reference voltage inputs

There are two reference inputs used with the TLV1548, REF+ and REF-. These voltage values establish the upper and lower limits of the analog inputs to produce a full-scale and zero-scale reading respectively. The values of REF+, REF-, and the analog input should not exceed the positive supply or be lower than GND consistent with the specified absolute maximum ratings. The digital output is at full scale when the input signal is equal to or higher than REF+ and is at zero when the input signal is equal to or lower than REF-.

programmable conversion rate

The TLV1548 offers two conversion rates to maximize battery life when high-speed operation is not necessary. The conversion rate is programmable. Once the conversion rate has been selected, it takes effect immediately in the same cycle and stays at the same rate until the other rate is chosen. The conversion rate should be set at power up. Activation and deactivation of the power-down state (digital logic active) has no effect on the preset conversion rate.



	OON VEDOLON TIME	AVAII ADLE V		TYPICAL SUPPLY CURRENT, ICC			
CONVERSION RATE	CONVERSION TIME, t _{conv}	AVAILABLE V _{CC} RANGE	INPUT DATA	OPERATING		POWER DOWN	
Fast conversion speed	7 μs typ	5.5 V to 3.3 V	9h	0.6 mA typ	1.5 mA max	1 μA typ	
Slow conversion speed	15 μs typ	5.5 V to 2.7 V	Ah	0.4 mA typ	1 mA max	1 μA typ	

programmable power-down state

The device is put into the power-down state by writing 8h to DATA IN. The power-up state is restored during the next active access by pulling \overline{CS} low. The conversion rate selected before the device is put into the power-down state is not affected by the power-down mode. Power-down can be used to achieve even lower power consumption. This is because the sustaining power (when not converting) is only 1.3 mA maximum and standby power is only 1 μ A maximum. (By averaging out the power consumption can be much lower than the 1 mA peak when the conversion throughput is lower.)

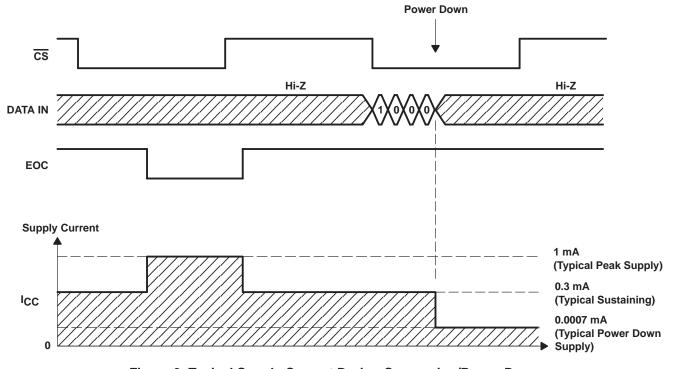


Figure 3. Typical Supply Current During Conversion/Power Down

power up and initialization

After power up, if operating in DSP mode, \overline{CS} and FS must be taken from high to low to begin an I/O cycle. EOC is initially high, and the input data register is set to all zeroes. The content of the output data register is random, and the first conversion result should be ignored. For initialization during operation, \overline{CS} is taken high and returned low to begin the next I/O cycle. The first conversion after the device has returned from the power-down state can be invalid and should be disregarded.

When power is first applied to the device, the conversion rate must be programmed, and the internal Async Flag must be taken low once. The rising edge of \overline{CS} of the same cycle then takes Async Flag low.



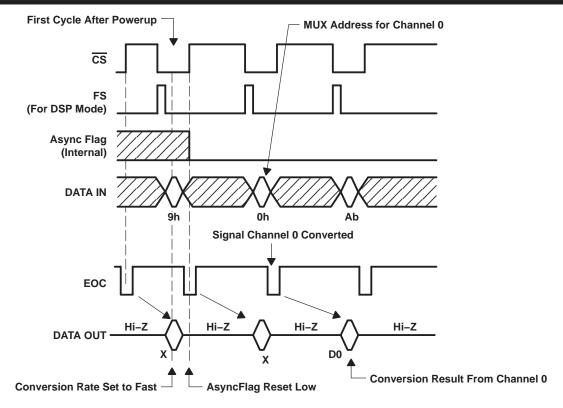


Figure 4. Power Up Initialization

input clock inversion - INV CLK

The input data register uses I/O CLK as the source of the sampling clock. This clock can be inverted to provide more setup time. INV CLK can invert the clock. When INV CLK is grounded, the input clock for the input data register is inverted. This allows an additional one-half I/O CLK period for the input data setup time. This is useful for some serial interfaces. When the input sampling clock is inverted, the output data changes at the same time that the input data is sampled.

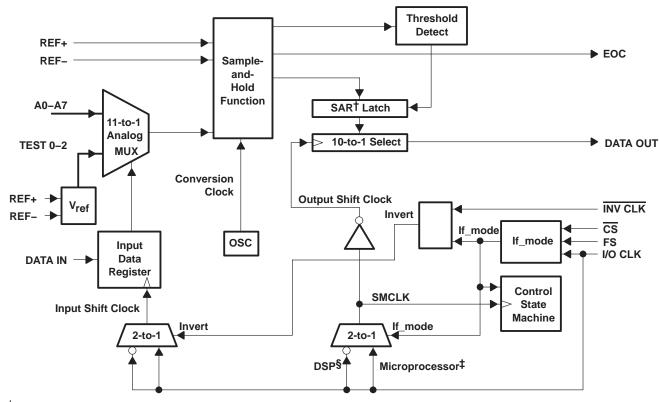
Table 6. Function of INV CLK

C	CLOCK	I/O CLK ACTIVE EDGE			
INV CLK FS at CS↓		OUTPUT DATA CHANGES ON	INPUT DATA SAMPLED ON		
High	High (MP [†] mode)	\downarrow	↑		
High	Low (DSP [‡] mode)	↑	\downarrow		
Low	High (MP [†] mode)	\	<u> </u>		
Low	Low (DSP‡ mode)	1	↑		

[†]MP = microprocessor mode



[‡]DSP = digital signal processor mode



[†] Successive approximation register

Figure 5. Clock Scheme

absolute maximum ratings over operating free-air temperature range (unless otherwise noted)†

Supply voltage range, V _{CC} (see Note 1)	
Input voltage range, V _I (any input)	0.3 V to V _{CC} + 0.3 V
Output voltage range, VO	0.3 V to V _{CC} + 0.3 V
Positive reference voltage, V _{ref+}	V _{CC} + 0.1 V
Negative reference voltage, V _{ref}	–0.1 V
Peak input current, I _I (any input)	±20 mA
Peak total input current (all inputs)	–30 mA
Operating free-air temperature range, T _A : TLV1548Q	–40°C to 125°C
Storage temperature range, T _{stq}	
Thermal resistance, Junction-to-Air, θ_{JA}	
Lead temperature 1,6 mm (1/16 inch) from the case for 10 seconds	260°C

[†] Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.



[‡] If_mode = 1, microprocessor interface mode

[§] If_mode = 0, DSP interface mode

NOTE 1: All voltage values are with respect to GND with REF - and GND wired together (unless otherwise noted).

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recommended operating conditions

		MIN	NOM	MAX	UNIT	
Supply voltage, V _{CC}		2.7		5.5	V	
Positive reference voltage, V _{ref+} (see Note 2)			Vcc		V	
Negative reference voltage, V _{ref} (see Note 2)		0		V		
Differential reference voltage, V _{ref+} – V _{ref-} (se	e Note 2)	2.5	VCC	V _{CC} +0.2	V	
Analog input voltage, VI (analog) (see Note 2)		0		VCC	V	
High-level control input voltage, VIH		2.1			V	
Low-level control input voltage, V _{IL}				0.6	V	
Setup time, input data bits valid before I/O CLK	`↓, t _{su(A)} (see Figure 9)	100			ns	
Hold time, input data bits valid after I/O CLK $\uparrow\downarrow$,	t _{h(A)} (see Figure 9)	5	30		ns	
Setup time, CS↓ to I/O CLK↑, t _{SU(CS)}	See Figure 10 and Note 3	5	30		ns	
Hold time, I/O CLK↓ to CS↑, th(CS)	See Figure 10	65			ns	
Pulse duration, FS high, t _{wH(FS)}	See Figure 14	1			I/O CLK periods	
Pulse duration, CSTART, tw(CSTART)	Source impedance \leq 1 k Ω , V _{CC} = 5.5 V, See Figure 15	0.84			μs	
Setup time, CS↑ to CSTART↓, t _{Su(CSTART)}	See Figure 15	10			ns	
01.14	V _{CC} = 5.5 V	0.1	6	10		
Clock frequency at I/O CLK, f _{CLK}	V _{CC} = 2.7 V	0.1	2	2.81	MHz	
Dulas describes 1/0 OLK high 1	V _{CC} = 5.5 V	50				
Pulse duration, I/O CLK high, t _{wH(I/O)}	V _{CC} = 2.7 V	100			ns	
Dulas duration I/O CLK law to any	V _{CC} = 5.5 V	50			20	
Pulse duration, I/O CLK low, t _{wL(I/O)}	V _{CC} = 2.7 V	100			ns	
Operating free-air temperature, TA	TLV1548Q	-40		125	°C	
Junction temperature, TJ	TLV1548Q			150	°C	

NOTES: 2. Analog input voltages greater than the voltage applied to REF+ convert as all ones (1111111111), while input voltages less than the voltage applied to REF- convert as all zeros (0000000000). The device is functional with reference (V_{ref+} – V_{ref-}) down to 1 V; however, the electrical specifications are no longer applicable.

3. To minimize errors caused by noise at CS↓, the internal circuitry waits for a setup time after CS↓ before responding to control input signals. No attempt should be made to clock in an input dat until the minimum CS setup time has elapsed.



TLV1548-Q1 **LOW-VOLTAGE 10-BIT ANALOG-TO-DIGITAL CONVERTER** WITH SERIAL CONTROL AND 8 ANALOG INPUTS SGLS172B - JUNE 2003 - REVISED APRIL 2008

electrical characteristics over recommended operating free-air temperature range, $V_{CC} = V_{ref+} = 2.7 \text{ V}$ to 5.5 V, I/O CLK frequency = 2.2 MHz (unless otherwise noted)

PARAMETER		TEST CONI	MIN	TYP†	MAX	UNIT		
.,		V _{CC} = 5.5 V,	I _{OH} = -0.2 mA	2.4			.,	
VOH	High-level output voltage	V _{CC} = 2.7 V,	I _{OH} = -20 μA	2.4			V	
		V _{CC} = 5.5 V,	I _{OL} = 0.8 mA			0.4	V	
VOL	Low-level output voltage	V _{CC} = 2.7 V,	I _{OL} = 20 μA			0.1	V	
		$V_O = V_{CC}$	CS = V _{CC}		1	2.5		
loz	High-impedance output current	V _O = 0,	CS = V _{CC}		-1	-2.5	μΑ	
lін	High-level input current	$V_I = V_{CC}$			0.005	2.5	μΑ	
I _{IL}	Low-level input current	V _I = 0			-0.005	2.5	μΑ	
lcc	On creation according	Conversion speed = fast, For all digital inputs, $0 \le V_1 \le 0.3 \text{ V or}$ $V_1 \ge V_{CC} - 0.3 \text{ V}$	V _{CC} = 3.3 V to 5.5 V		0.6	1.5		
	Operating supply current	Conversion speed = slow, For all digital inputs,	V _{CC} = 3.3 V to 5.5 V		0.4	1	mA	
		$0 \le V_I \le 0.3 \text{ V or}$ $V_I \ge V_{CC} - 0.3 \text{ V}$	V _{CC} = 2.7 V to 3.3 V		0.35	0.75	.75	
	Extended sampling mode	$V_{CC} = 3.3 \text{ V to } 5.5 \text{ V}$			1.5		mA	
ICC(ES)	operating current	V _{CC} = 2.7 V to 3.3 V			1		mA	
ICC(ST)	Sustaining supply current	Conversion speed = slow, For all digital inputs, $0 \le V_1 \le 0.3 \text{ V or}$ $V_1 \ge V_{CC} - 0.3 \text{ V}$	V _{CC} = 2.7 V to 3.3 V		0.3		mA	
ICC(PD)	Power-down supply current	For all digital inputs, $0 \le V_I \le 0.3 \text{ V or } V_I \ge V_{CC}$ -	- 0.3 V		1	25	μΑ	
		Selected channel at V _{CC} , u	nselected channel at 0 V			1	μΑ	
l _{lkg}	Selected channel leakage current	Selected channel at 0 V, unselected channel at V _{CC}				-1	μΑ	
	Maximum static analog reference current into REF+	V _{ref+} = V _{CC} = 5.5 V,	V _{ref} – = GND			1	μΑ	
_	Input capacitance, analog inputs				20	55	_	
Ci	Input capacitance, control inputs				20	15	pF	
7.	lanut multiployer as assistant	V _{CC} = 4.5 V			1	ko		
Zi	Input multiplexer on resistance	V _{CC} = 2.7 V			5	kΩ		

[†] All typical values are at V_{CC} = 5 V, T_A = 25°C.

TLV1548-Q1 LOW-VOLTAGE 10-BIT ANALOG-TO-DIGITAL CONVERTER WITH SERIAL CONTROL AND 8 ANALOG INPUTS

SGLS172B - JUNE 2003 - REVISED APRIL 2008

operating characteristics over recommended operating free-air temperature range, $V_{CC} = V_{ref+} = 2.7 \text{ V}$ to 5.5 V, I/O CLK frequency = 2.2 MHz (unless otherwise noted)

	PARAMETER		TEST CONDITIONS	MIN	түр†	MAX	UNIT
EL	Linearity error (see Note 6)				±0.5	±1	LSB
E _D	Differential linearity error		See Note 2		±0.5	±1	LSB
EO	Offset error (see Note 7)	See Note 2			±1.5	LSB	
EG	Gain error (see Note 7)		See Note 2			±1	LSB
ET	Total unadjusted error (see Note	8)				±1.75	LSB
			DATA IN = 1011		512		
	Self-test output code (see Table 3	3 and Note 9)	DATA IN - 1100		0		
			DATA IN = 1101		1023		
	0	Fast conversion speed	See Figures 16		7	10	μs
tconv	Conversion time	Slow conversion speed	through 19		15	25	μs
	Total cycle time (access, sample, conversion and EOC↑ to CS↓ delay)	Fast conversion speed	See Figures 15 through 19 and Notes 10, 11, 12			10.1 + 10 I/O CLK	
t _C		Slow conversion speed	See Figures 15 through 19 and Notes 10 and 12			40.1 + 10 I/O CLK	μs
^t acq	Channel acquisition time (sample	2)	See Figures 15 through 18 and Note 10			6	I/O CLK periods
t _V	Valid time, DATA OUT remains va	alid after I/O CLK↓	See Figure 11		20		ns
t _{d1(FS)}	Delay time, I/O CLK high to FS h	igh	See Figure 14	5	30	50	ns
t _{d2(FS)}	Delay time, I/O CLK high to FS Ic	ow .	See Figure 14	10	30	60	ns
^t d(EOC↑ – CS↓)	Delay time, EOC↑ to CS low		See Figure 15 and Note 5	100			ns
$t_{d(CS}\downarrow -FS\uparrow)$	Delay time (15) to EST		See Figures 12 and 18	1		7	I/O CLK periods
td(I/O -CS)	Delay time, 10th I/O CLK low to 0 conversion (see Note 13)	CS low to abort	See Figure 10			1.1	μs

[†] All typical values are at $T_A = 25$ °C.

NOTES: 2. Analog input voltages greater than that applied to REF+ convert as all ones (1111111111), while input voltages less than that applied to REF – convert as all zeros (0000000000). The device is functional with reference down to 1 V (V_{ref}+ – V_{ref} – 1); however, the electrical specifications are no longer applicable.

- 5. For all operating modes.
- 6. Linearity error is the maximum deviation from the best straight line through the A/D transfer characteristics.
- 7. Zero error is the difference between 0000000000 and the converted output for zero input voltage. Full-scale error is the difference between 1111111111 and the converted output for full-scale input voltage.
- 8. Total unadjusted error comprises linearity, zero-scale, and full-scale errors.
- 9. Both the input data and the output codes are expressed in positive logic.
- 10. I/O CLK period = 1/(I/O CLK frequency) (see Figure 8).
- 11. For 3.3 V to 5.5 V only
- 12. For microprocesso<u>r m</u>ode
- 13. Any transitions of $\overline{\text{CS}}$ are recognized as valid only when the level is maintained for a setup time after the transition.

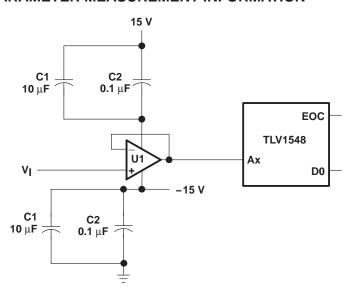


operating characteristics over recommended operating free-air temperature range, $V_{CC} = V_{ref+} = 2.7 \text{ V}$ to 5.5 V, I/O CLK frequency = 2.2 MHz (unless otherwise noted) (continued)

	PARAMETER	TEST CONDITIONS	MIN	TYP†	MAX	UNIT
td(I/O-DATA)	Delay time, I/O CLK low to DATA OUT valid	See Figure 11			60	ns
td(I/O-EOC)	Delay time, 10th I/O CLK↓ to EOC low	See Figure 13		70	240	ns
t _{PZH} , t _{PZL}	Enable time, CS low to DATA OUT valid (MSB driven)	See Figure 8		0.7	1.3	μs
tPHZ, tPLZ	Disable time, CS high to DATA OUT invalid (high impedance)	See Figure 8		70	150	ns
tf(EOC)	Fall time, EOC	See Figure 13		15	50	ns
t _r (bus)	Rise time, output data bus at 2.2 MHz I/O CLK	See Figure 11		50	250	ns
tf(bus)	Fall time, output data bus at 2.2 MHz I/O CLK	See Figure 11		50	250	ns

[†] All typical values are at $T_A = 25$ °C.

PARAMETER MEASUREMENT INFORMATION



LOCATION	DESCRIPTION	PART NUMBER				
U1	OP27	_				
C1	10-μF 35-V tantalum capacitor	_				
C2	0.1-μF ceramic NPO SMD capacitor	AVX 12105C104KA105 or equivalent				

Figure 6. Analog Input Buffer to Analog Inputs

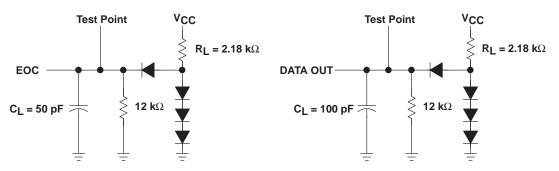
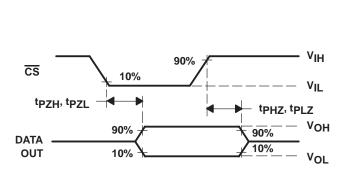


Figure 7. Load Circuits



PARAMETER MEASUREMENT INFORMATION



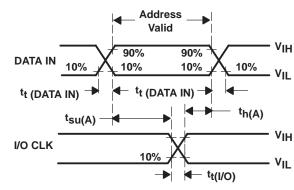


Figure 8. DATA OUT to Hi-Z Voltage Waveforms

Figure 9. DATA IN Setup Voltage Waveforms

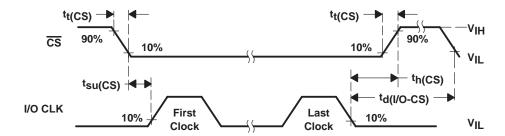


Figure 10. CS and I/O CLK Voltage Waveforms

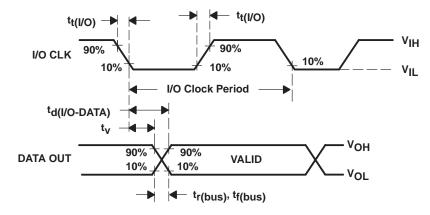


Figure 11. DATA OUT and I/O CLK Voltage Waveforms

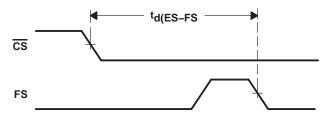


Figure 12. CS Low to FS Low



PARAMETER MEASUREMENT INFORMATION

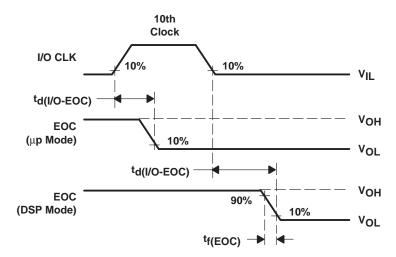


Figure 13. I/O CLK and EOC Voltage Waveforms

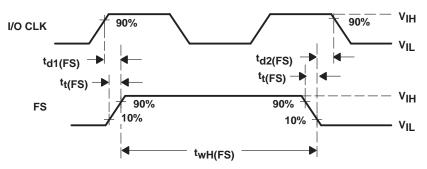


Figure 14. FS and I/O CLK Voltage Waveforms

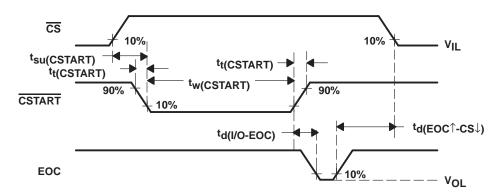
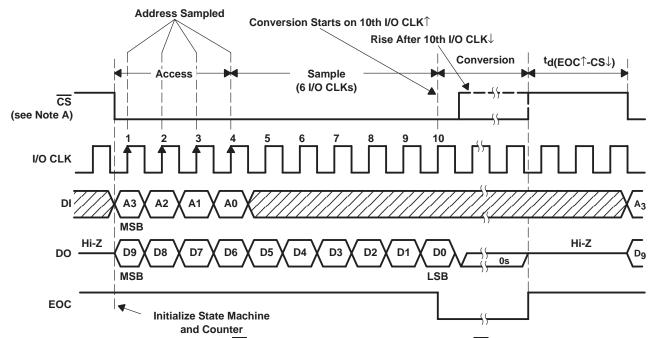


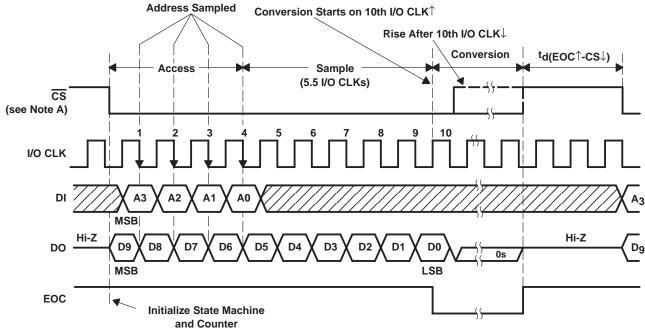
Figure 15. CSTART and CS Waveforms

PARAMETER MEASUREMENT INFORMATION



NOTE A: To minimize errors caused by noise at \overline{CS} , the internal circuitry waits for a setup time after \overline{CS} ↓ before responding to control input signals. No attempt should be made to clock in input data until the minimum \overline{CS} setup time elapses.

Figure 16. Microprocessor Interface Timing (Normal Sample Mode, INV CLK = High)

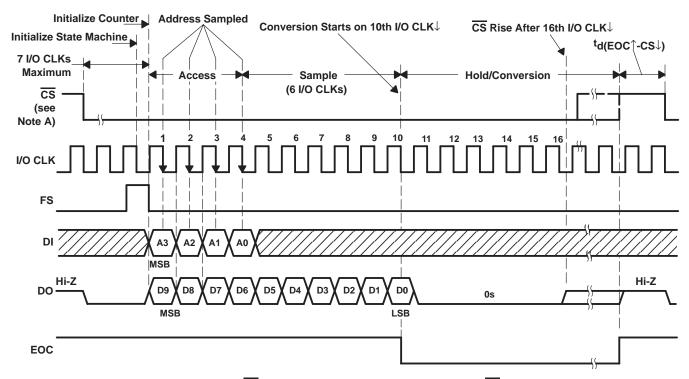


NOTE A: To minimize errors caused by noise at \overline{CS} , the internal circuitry waits for a setup time after \overline{CS} ↓ before responding to control input signals. No attempt should be made to clock in input data until the minimum \overline{CS} setup time has elapsed.

Figure 17. Microprocessor Interface Timing (Normal Sample Mode, INV CLK = Low)



PARAMETER MEASUREMENT INFORMATION

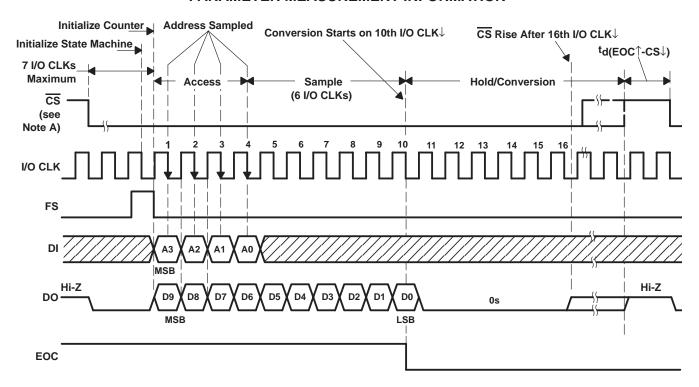


NOTE A: To minimize errors caused by noise at \overline{CS} , the internal circuitry waits for a setup time after \overline{CS} ↓ before responding to control input signals. No attempt should be made to clock in input data until the minimum \overline{CS} setup time elapses.

Figure 18. DSP Interface Timing (16-Clock Transfer, Normal Sample Mode, INV CLK = High)



PARAMETER MEASUREMENT INFORMATION



NOTE A: To minimize errors caused by noise at \overline{CS} , the internal circuitry waits for a setup time after \overline{CS} ↓ before responding to control input signals. No attempt should be made to clock in input data until the minimum \overline{CS} setup time elapses.

Figure 19. DSP Interface Timing (16-Clock Transfer, Normal Sample Mode, INV CLK = Low)



TYPICAL CHARACTERISTICS

INTEGRAL NONLINEARITY ERROR FREE-AIR TEMPERATURE 0.4 0.3 INL - Integral Nonlinearity Error - LSB Maximum 0.2 0.1 $V_{CC} = 2.7 V$ 0 -0.1-0.2 **Minimum** -0.3 -0.4 -75 -25 25 75 125 T_A – Free-Air Temperature – $^{\circ}C$ Figure 20

INTEGRAL NONLINEARITY ERROR FREE-AIR TEMPERATURE 0.5 0.4 INL - Integral Nonlinearity Error - LSB Maximum 0.3 0.2 0.1 $V_{CC} = 5.5 V$ 0 -0.1 -0.2 -0.3 Minimum -0.4-0.5-75 -25 25 75 125 T_A - Free-Air Temperature - °C Figure 21

FREE-AIR TEMPERATURE 0.4 Maximum DNL - Differential Nonlinearity Error - LSB 0.3 0.2 0.1 0 $V_{CC} = 2.7 V$ -0.1-0.2

DIFFERENTIAL NONLINEARITY ERROR

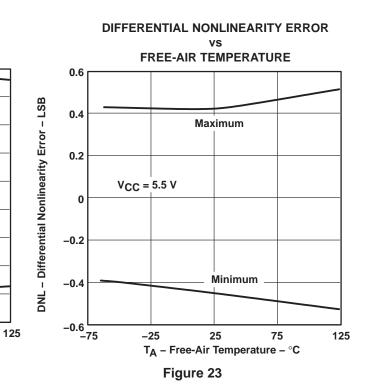


Figure 22

25

 T_A – Free-Air Temperature – $^{\circ}C$

Minimum

-0.3

-0.4

-0.5 -75

TYPICAL CHARACTERISTICS

E_G – Gain Error – LSB

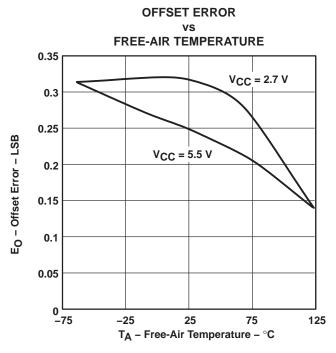


Figure 24

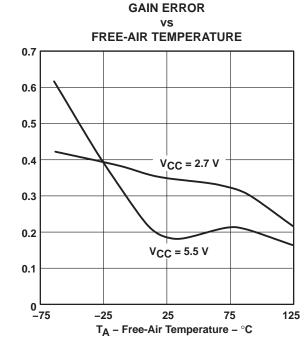
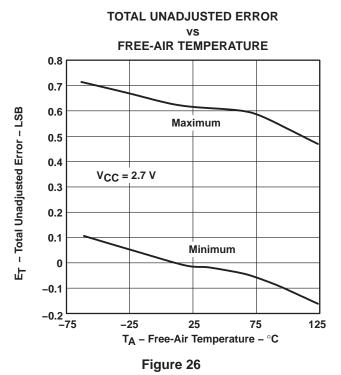


Figure 25



E_T - Total Unadjusted Error - LSB

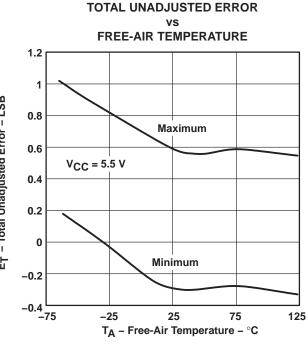


Figure 27

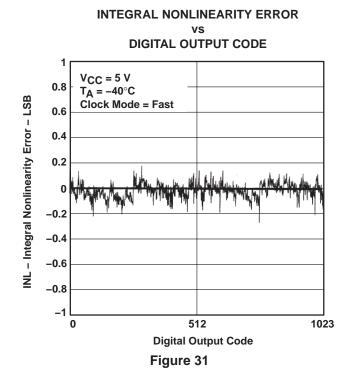
TYPICAL CHARACTERISTICS

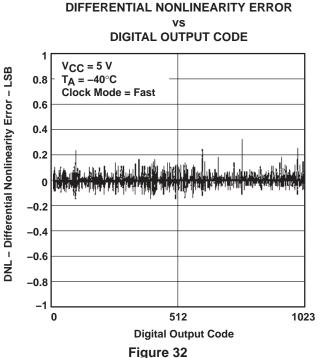
SUPPLY CURRENT FREE-AIR TEMPERATURE 0.56 0.54 0.52 I_{CC} - Supply Current - mA 0.5 0.48 0.46 0.44 $V_{CC} = 5.5 V$ Clock Mode = 0.42 **Fast Conversion** 0.4 -25 25 125 T_A – Free-Air Temperature – $^{\circ}C$

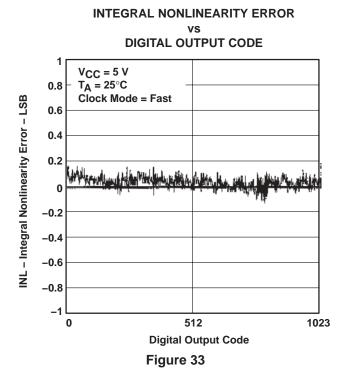
Figure 28

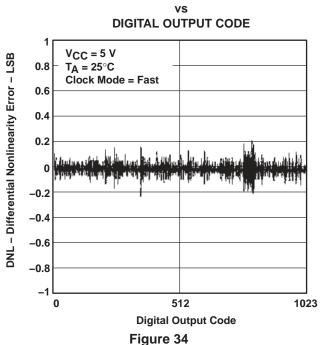
INTEGRAL NONLINEARITY ERROR **DIFFERENTIAL NONLINEARITY ERROR DIGITAL OUTPUT CODE DIGITAL OUTPUT CODE** V_{CC} = 2.7 V $V_{CC} = 2.7 V$ T_A = 25°C 1.6 T_A = 25°C Differential Nonlinearity Error - LSB Clock Mode = Fast INL - Integral Nonlinearity Error - LSB Clock Mode = Fast 1.2 8.0 0.4 -0.4 -0.8 -1.2-1.6 -2 0 512 1023 0 512 1023 **Digital Output Code Digital Output Code** Figure 29 Figure 30

TYPICAL CHARACTERISTICS





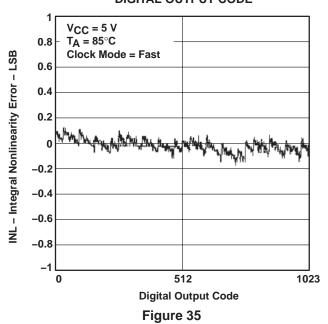




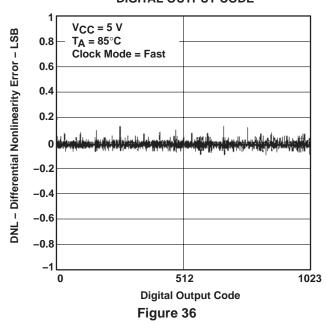
DIFFERENTIAL NONLINEARITY ERROR

TYPICAL CHARACTERISTICS

INTEGRAL NONLINEARITY ERROR vs DIGITAL OUTPUT CODE

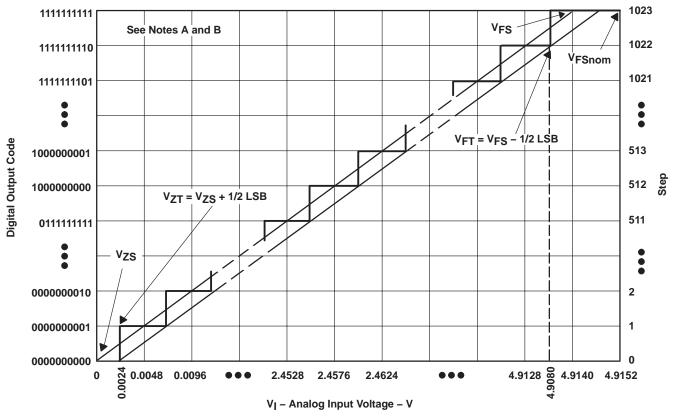


DIFFERENTIAL NONLINEARITY ERROR vs DIGITAL OUTPUT CODE





APPLICATION INFORMATION

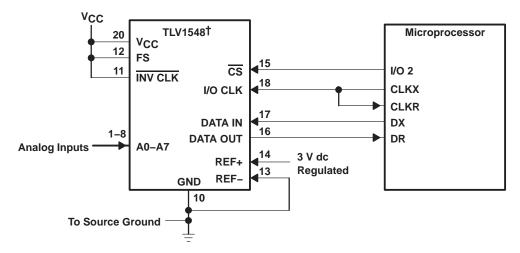


- NOTES: A. This curve is based on the assumption that $V_{\text{ref+}}$ and $V_{\text{ref+}}$ have been adjusted so that the voltage at the transition from digital 0 to 1 (V_{ZT}) is 0.0024 V, and the transition to full scale (V_{FT}) is 4.908 V. 1 LSB = 4.8 mV.
 - B. The full-scale value (VFS) is the step whose nominal midstep value has the highest absolute value. The zero-scale value (VZS) is the step whose nominal midstep value equals zero.

Figure 37. Ideal Conversion Characteristics

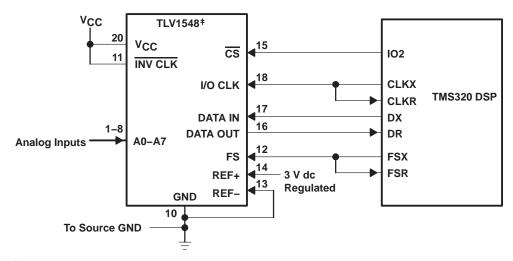


APPLICATION INFORMATION



†DB package is shown for TLV1548

Figure 38. Typical Interface to a Microprocessor



[‡] DB package is shown for TLV1548

Figure 39. Typical Interface to a TMS320 DSP

APPLICATIONS INFORMATION

simplified analog input analysis

Using the equivalent circuit in Figure 33, the time required to charge the analog input capacitance from 0 to V_S within 1/2 LSB can be derived as follows:

The capacitance charging voltage is given by:

$$\label{eq:continuous} V_{C} = V_{S} \Big(1 - e^{-t_{C}/R_{t}C_{i}} \Big)$$
 where

$$R_t = R_s + r_i$$

t_c = Cycle time

The input impedance Z_i is 1 k Ω at 5 V, and is higher (~ 5 k Ω) at 2.7 V. The final voltage to 1/2 LSB is given by:

$$V_C (1/2 LSB) = V_S - (V_S/2048)$$
 (2)

Equating equation 1 to equation 2 and solving for cycle time t_c gives:

$$V_{S} - \left(V_{S}/2048\right) = V_{S}\left(1 - e^{-t_{C}/R_{t}C_{i}}\right)$$
(3)

and time to change to 1/2 LSB (minimum sampling time) is:

$$t_{ch}$$
 (1/2 LSB) = $R_t \times C_i \times ln(2048)$

where

$$ln(2048) = 7.625$$

Therefore, with the values given, the time for the analog input signal to settle is:

$$t_{ch} (1/2 LSB) = (R_S + 1 k\Omega) \times 55 pF \times ln(2048)$$
 (4)

This time must be less than the converter sample time shown in the timing diagrams. Which is 6x I/O CLK.

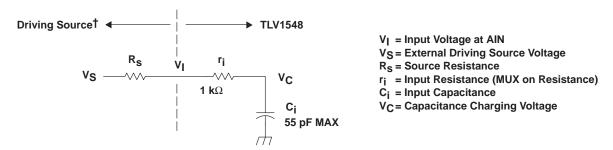
$$t_{ch} (1/2 LSB) \le 6x 1/f_{I/O}$$
 (5)

Therefore the maximum I/O CLK frequency is:

$$\max(f_{I/O}) = 6/t_{ch} (1/2 LSB) = 6/(\ln(2048) \times R_t \times C_i)$$
(6)



APPLICATIONS INFORMATION



† Driving source requirements:

- Noise and distortion for the source must be equivalent to the resolution of the converter.
- R_S must be real at the input frequency.

Figure 40. Equivalent Input Circuit Including the Driving Source

maximum conversion throughput

For a supply voltage at 5 V, if the source impedance is less than 1 k Ω , this equates to a minimum sampling time $t_{ch}(0.5 \text{ LSB})$ of 0.84 μs . Since the sampling time requires six I/O clocks, the fastest I/O clockfrequency is $6/t_{ch} = 7.18$ MHz. The minimal total cycle time is given as:

$$t_c$$
 = $t_{address}$ + t_{sample} + t_{conv} + t_{d} (EOC↑ – CS \downarrow)
= 0.56 μs + 0.84 μs + 10 μs + 0.1 μs
= 11.5 μs

A maximum throughput of 87 KSPS. The throughput can be even higher with a smaller source impedance.

When source impedance is 100Ω , the minimum sampling time is $0.46~\mu s$. The maximum I/O clock frequency possible is almost 13 MHz. Then 10 MHz clock (maximum I/O CLK for TLV1548) can be used. The minimal total cycle time is:

$$t_{c}$$
 = $t_{address}$ + t_{sample} + t_{conv} + t_{d} (EOC↑ – CS↓)
= $4 \times 1/f$ + 0.46 μ s + 10 μ s + 0.1 μ s
= 0.4 μ s + 0.46 μ s + 10 μ s + 0.1 μ s
= 10.96 μ s

The maximum throughput is $1/10.96 \,\mu s = 91 \,\text{KSPS}$ for this case.



PACKAGE OPTION ADDENDUM

10-Dec-2020

PACKAGING INFORMATION

www.ti.com

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
TLV1548QDBRG4Q1	ACTIVE	SSOP	DB	20	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	1548Q1	Samples
TLV1548QDBRQ1	ACTIVE	SSOP	DB	20	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	1548Q1	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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10-Dec-2020

OTHER QUALIFIED VERSIONS OF TLV1548-Q1:

● Enhanced Product: TLV1548-EP

Military: TLV1548M

NOTE: Qualified Version Definitions:

- Catalog TI's standard catalog product
- Enhanced Product Supports Defense, Aerospace and Medical Applications
- Military QML certified for Military and Defense Applications



SMALL OUTLINE PACKAGE



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

 2. This drawing is subject to change without notice.

 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- 5. Reference JEDEC registration MO-150.



SMALL OUTLINE PACKAGE



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SMALL OUTLINE PACKAGE



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



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