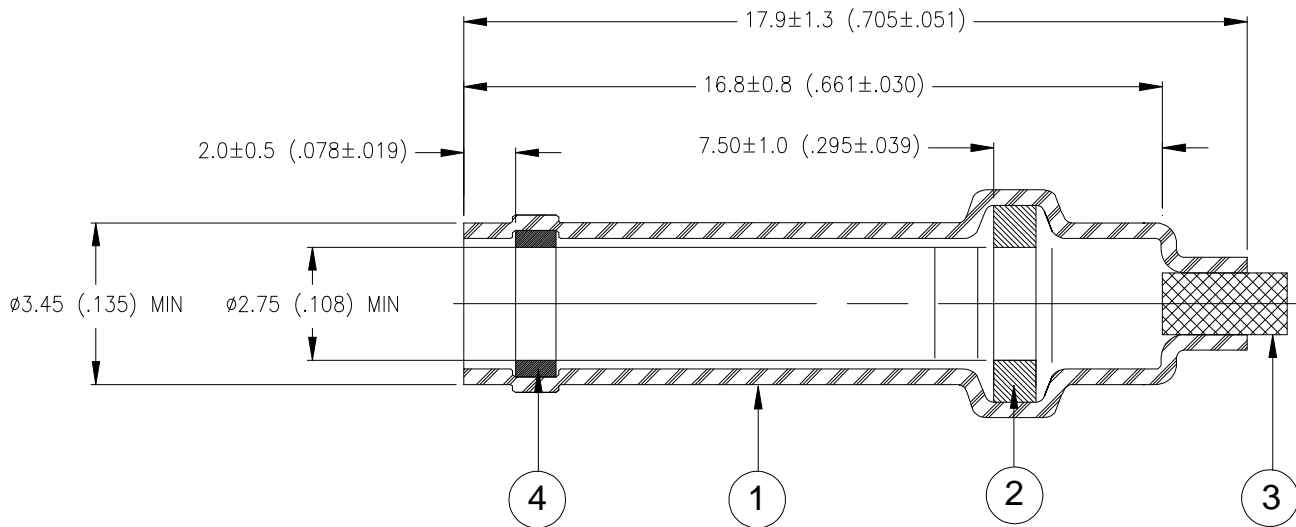


## CUSTOMER DRAWING



### MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:  
     SOLDER: TYPE Sn42Bi58 per ANSI / J-STD-006.  
     FLUX: TYPE ROM1 per ANSI / J-STD-004.
3. END CLOSURE: Thermally stabilized thermoplastic.
4. MELTABLE INSERT: Polyolefin-based thermoplastic. Color: blue

### APPLICATION

1. This part is designed to make a stub splice with wires having a combined conductor CMA of between 350, and 1400 circular mils and a combined jacket diameter between 1.27 [.050] and 3.40 [.135].
2. Part may be installed by convection heating.
3. Temperature range: -55°C to +125°C.

			<b>TITLE:</b> <b>SOLDERSLEEVE STUB SPLICE          LOW TEMPERATURE</b>		
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]		Raychem Devices CUSTOMER DRAWING	<b>DOCUMENT NO.:</b> <b>D-210-0173-LT</b>		
<b>TOLERANCES:</b> 0.00 N/A 0.0 N/A 0 N/A	<b>ANGLES:</b> N/A  <b>ROUGHNESS</b> IN MICRON	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	<b>REV:</b> B	<b>DATE:</b> October 4, 2013	
<b>REVISED BY:</b> TNGUYEN	<b>CAGE CODE:</b> 06090	<b>ECO NUMBER:</b> ECO-13-015668	<b>SCALE:</b> NTS	<b>SIZE:</b> A	<b>SHEET:</b> 1 of 1

© 2013 Tyco Electronics Corporation. All rights reserved.

If this document is printed it becomes uncontrolled. Check for the latest revision.