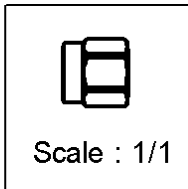
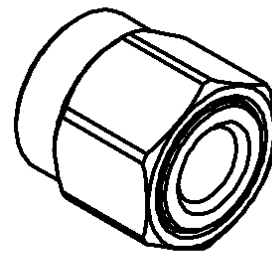
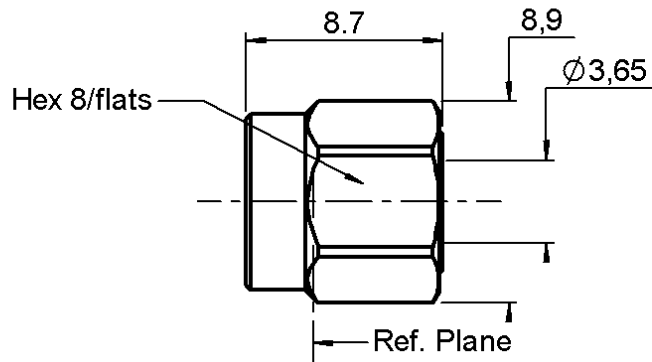


**STRAIGHT PLUG SOLDER TYPE  
WITHOUT CONTACT - CABLE .141**

**R125.054.002**

Series : SMA



CECC 22111-801-02

All dimensions are in mm.



COMPONENTS	MATERIALS	PLATINGS (µm)
BODY	STAINLESS STEEL	GOLD 0.5 OVER NICKEL 2
CENTER CONTACT	-	-
OUTER CONTACT	-	-
INSULATOR	-	-
GASKET	SILICONE RUBBER	-
OTHERS PARTS	STAINLESS STEEL	PASSIVATED .
-	-	-
-	-	-

Issue : 0027 B

In the effort to improve our products, we reserve the right to make changes judged to be necessary.



**STRAIGHT PLUG SOLDER TYPE  
WITHOUT CONTACT - CABLE .141**

**R125.054.002**

Series : SMA

**PACKAGING**

Standard	Unit	Other
<b>100</b>	<b>'W' option</b>	<b>Contact us</b>

**SPECIFICATION**

**ELECTRICAL CHARACTERISTICS**

Impedance		<b>50</b> Ω
Frequency		<b>0-18</b> GHz
VSWR	<b>1.03 +</b>	<b>0.005</b> x F(GHz) Maxi
Insertion loss		<b>0.03</b> √F(GHz) dB Maxi
RF leakage	- (	<b>90</b> - F(GHz)) dB Maxi
Voltage rating		<b>500</b> Veff Maxi
Dielectric withstanding voltage		<b>1000</b> Veff mini
Insulation resistance		<b>5000</b> MΩ mini

**CABLE ASSEMBLY**

Stripping	a	b	c	d	e	f
mm	2.16	0.00	0.00	0.00	0.00	0.00

Assembly instruction :

Recommended cable(s)  
RG 402  
KS 2

Characteristics indicated on this data sheet are those that can be achieved with the highest performance cable. Intrinsic limitations of the cable may diminish the performance of the assembly

Cable retention

- pull off	<b>270</b> N mini
- torque	<b>NA</b> N.cm

**MECHANICAL CHARACTERISTICS**

Center contact retention		
Axial force – Mating end	<b>NA</b>	N mini
Axial force – Opposite end	<b>NA</b>	N mini
Torque	<b>NA</b>	N.cm mini

**TOOLING**

Part Number	Description	Hexagon
.	.	.
R282.120.010	SMA TOOLBOX	
R282.053.100	STRIPPING TOOL	
R282.059.100	CABLE HOLDER	
R282.066.100	POINTER GAUGE	
R282.200.000	PLIERS	
R282.740.000	SOLDERING MOUNTING	
R282.744.100	SOLDERING POSITIONER	
R282.760.000	SMA RETAINING RING INSERT TOOL	

Recommended torque		
Mating	<b>100</b>	N.cm
Panel nut	<b>NA</b>	N.cm
Clamp nut	<b>NA</b>	N.cm
A/F clamp nut	<b>0.000</b>	mm

Mating life	<b>500</b>	Cycles mini
Weight	<b>2.051</b>	g

**ENVIRONMENTAL**

Operating temperature	<b>-65/+105</b>	° C
Hermetic seal	<b>NA</b>	Atm.cm3/s
Panel leakage	<b>NA</b>	

**OTHERS CHARACTERISTICS**

Issue : 0027 B

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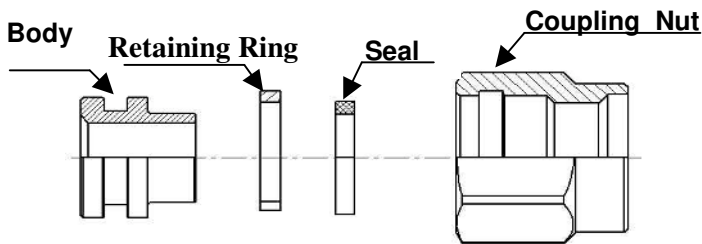


**STRAIGHT PLUG SOLDER TYPE  
WITHOUT CONTACT - CABLE .141**

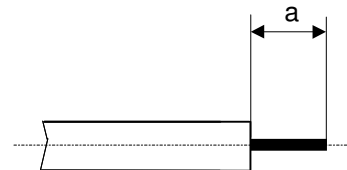
**R125.054.002**

Series : SMA

**COMPONENT**



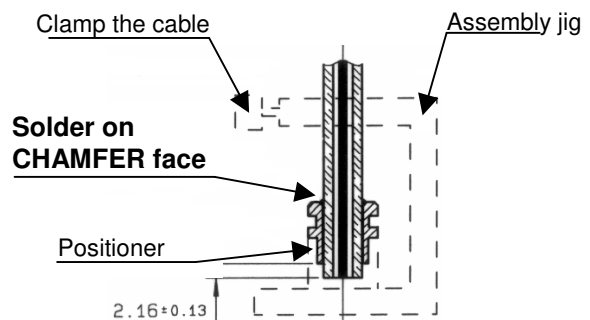
**STRIPPING DIMENSIONS**



We recommend a thermal preconditioning cable.

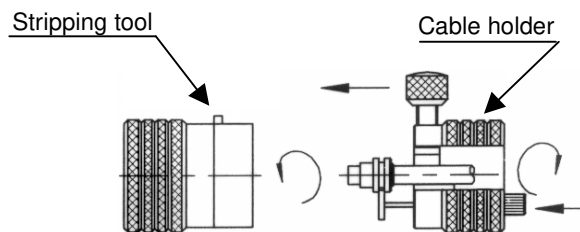
**1**

Place the cable into the assembly jig (R282.740.000).  
Place the connector body and positioner (R282.744.100) onto the cable and clamp cable.  
Put 3 rings of solder around the cable.  
Solder the body onto the cable.



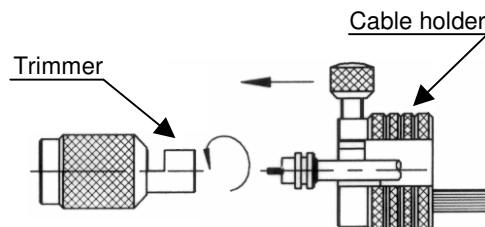
**2**

Immobilize the cable using the thumb crew on the cable holder (R282.059.100).  
Get the positioner into the connector groove, using knurled push-button.  
Push button until it stops.  
Tighten cable.  
Present the stripping tool (R282.053.100) opposite the cable holder.  
Push and turn both elements with respect to each other.  
When the tool stop cutting : pull off without turning it.



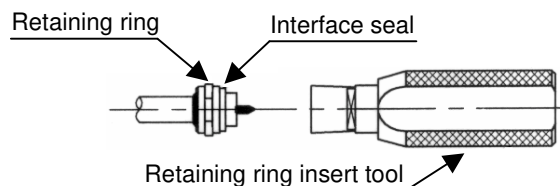
**3**

Present the trimmer (R282.066.100) opposite the cable holder, push and turn both elements with respect to each other until fully home.



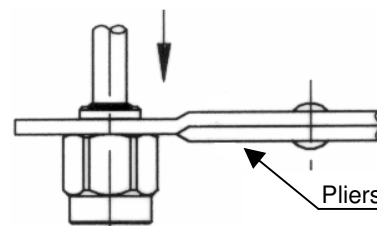
**4**

Place retaining ring onto its insert tool (R282.760.000).  
Push sub-assembly into the tool until the retaining ring snaps into place.  
Place the interface seal O ring onto body.



**5**

Compress retaining ring using retaining ring pliers.  
Push coupling nut onto sub-assembly and over retaining ring.



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