

4

3

2

1

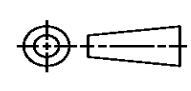
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	E1	ECR-16-009824	27JUL2016	GK	SD

# REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2150677-2

FOR REPLACEMENT PARTS FOR APPLICATOR 466122-2  
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
 466122-2

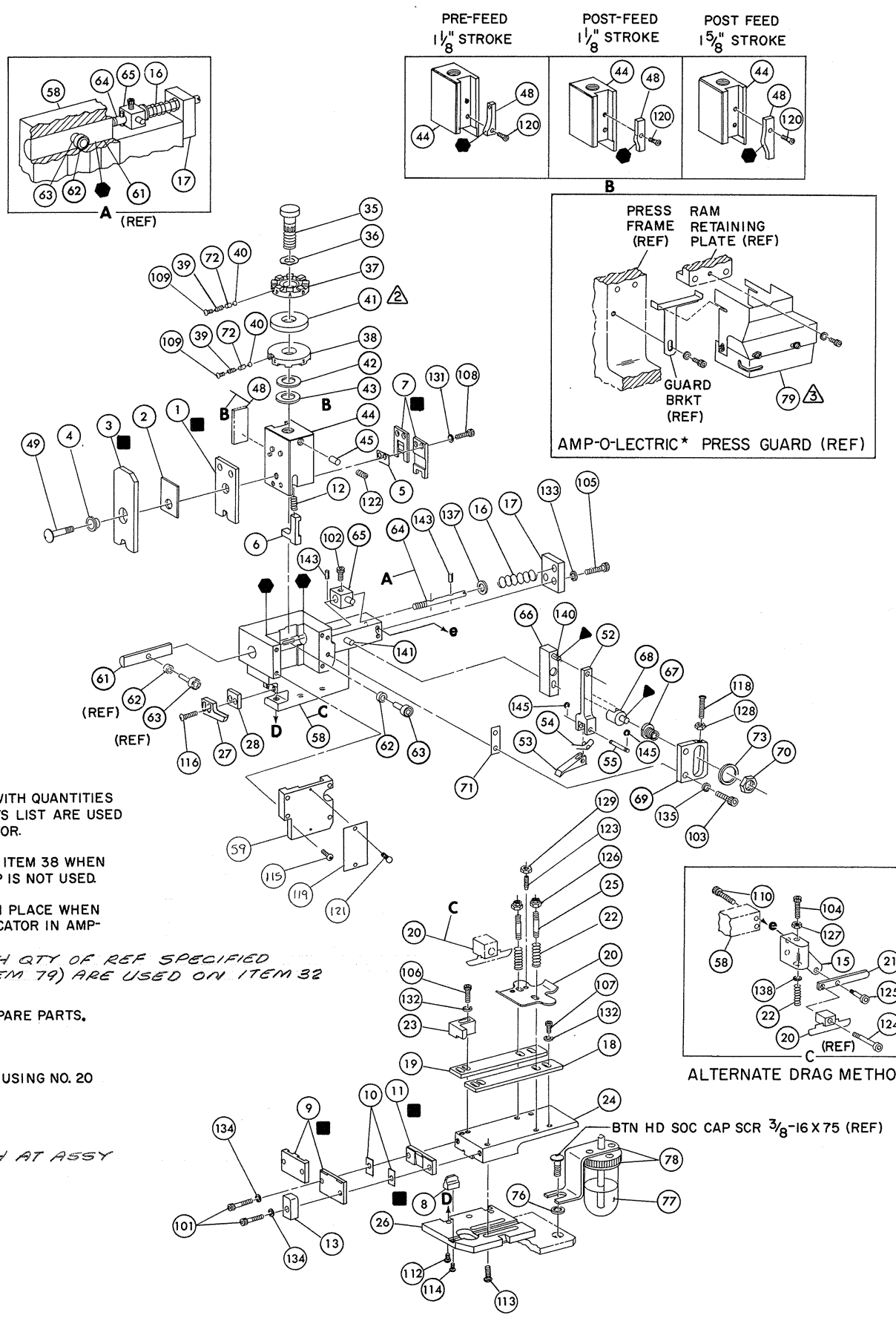
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		
DIMENSIONS:		CHK	GOPALAKRISHNA HV		
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		STOUGH DALE	
MATERIAL		PRODUCT SPEC		NAME	
FINISH		APPLICATION SPEC		MINIATURE QUICK CHANGE APPLICATOR END FEED .109 DIA PIN	
		WEIGHT	SIZE	CAGE CODE	DRAWING NO
			A3		©- 466122-2
		CUSTOMER DRAWING		RESTRICTED TO	
		SCALE	SHEET	1 OF 2	REV E1



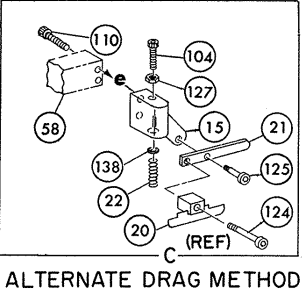
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DIST 60  
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AMP 3076-2 (8-73)



- NOTES:**
- 1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
  - ▲ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
  - ▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
  - 4. PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32
- KEY:**
- RECOMMENDED SPARE PARTS.
  - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
  - GREASE LIGHTLY.
  - ▲ CUT TO LGTH AT ASSY



REF	QTY	PART NO	DESCRIPTION	ITEM NO	REF	QTY	PART NO	DESCRIPTION	ITEM NO
REF		21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	REF		454220-1	CAP, RAM	59
REF		5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143	REF		453736-1	HOUSING	58
REF		1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141	REF		240624-1	PIN, FEED FINGER	55
REF		1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140	REF		691499-1	SPRING, FEED FINGER	54
		22260-5	WASHER, FLAT (NO 6) DRAG SPRING	139	REF		240635-1	FINGER, FEED	53
REF		21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	138	REF		240634-3	LEVER, TERMINAL	52
		21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	136					51
2		21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	135	1		7-21002-9	BOLT, CRIMPER	49
REF		21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	134	1		690501-3	CAM, POST FEED 1 1/8 STROKE	48
4		21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	133					47
2		21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	132					46
		21018-4	NUT, HEX MACH (4-40) DRAG	131	1		690191-1	PLUG, NYLON	45
REF		21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	130	1		455674-1	RAM	44
		21018-7	NUT, HEX MACH (10-32) DRAG SPRING	129	1		690125-1	WASHER, LAMINATED	43
2		21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	128	1		690124-1	WASHER, RAM	42
		5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	127	1		690223-1	SPACER, DISC	41
		21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	126	1		23241-6	BALL, STEEL	40
2		4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	125	1		690170-1	SPRING, COMPRESSION	39
1		21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	124	1		5-692155-0	DISC, WIRE	37
2		21017-2	DRIVE SCR (#2 X .19)	123	1		22480-5	WASHER, SPRING	36
1		2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	122	1		690212-1	POST, RAM	35
1		461264-1	PLATE, IDENTIFICATION	121					34
REF		3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	119					33
				118	1		458980-2	APPLICATOR, BASIC (SUB ASSY)	32
				117					31
2		2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116					30
REF		2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115					29
1		22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114	1		3-690451-2	SPACER, STRIPPER	28
4		3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113	1		240639-1	STRIPPER	27
REF		1-24073-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	112	REF		455676-1	PLATE, BASE	26
				111	2		22354-8	DRAG, STUD	25
		2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	110	1		455678-4	PLATE, STRIP GUIDE	24
1		23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109					23
2		2-21000-9	SCR, SKT HD CAP (8-32 X .70) SHEAR BLADE	108	2		4-22281-1	SPRING, DRAG	22
3		2-21000-6	SCR, SKT HD CAP (8-32 X .30) STRIP GUIDE	107			240636-1	LEVER, DRAG	21
1		2-21000-6	SCR, SKT HD CAP (8-32 X .30) STRIP GUIDE	106	1		454177-1	DRAG, STOCK	20
REF		3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105	1		458030-3	GUIDE, STRIP (REAR)	19
		3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104	1		458031-3	GUIDE, STRIP (FRONT)	18
REF		3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103	REF		454178-1	GUIDE, FEED ROD	17
REF		3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102	REF		4-22284-9	SPRING, FEED RETURN	16
2		3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101					15
REF		455745-1	GUARD, WINDOW	79					14
		465184-9	LUBRICATOR ASSY	78	2		690481-9	SPACER, HOLD DOWN	13
		455985-1	OIL, LUBRICATING	77	1		23846-1	SPRING, HOLD DOWN	12
		454406-1	SPACER, LUB BRACKET	76	1		240833-4	PLATE, REAR SHEAR	11
				75					10
				74	1		2-690496-1	PLATE, FRONT SHEAR	9
REF		458109-1	WASHER, FLAT (SPECIAL)	73	1		1-240654-6	ANVIL	8
1		690603-1	SPRING, ASSIST	72	1		1-690474-4	BLADE, SLUG	7
REF		690517-1	SPACER	71	1		1-255892-5	HOLD DOWN, TERMINAL	6
		22594-8	NUT, HEX	70	1		6-240641-2	SPACER, SHEAR BLADE	5
		240628-1	PLATE, ADJ	69					4
		240626-1	SHAFT, PIVOT	68					3
		240633-1	BUSHING	67					2
		455680-1	LEVER, INTERMEDIATE	66	1		456421-2	CRIMPER, WIRE	1
		240629-1	BLOCK, PIVOT	65					
		240632-2	SCREW, ADJ	64					
		240659-3	PIN, CAM ROLLER	63					
		240658-1	CAM, ROLLER	62					
REF		454398-1	ROD, FEED	60					

REMARKS		NO	REV
APPL USED ON MACHINE PART NO		TO APPLY TERMINAL SPEC 114-318	
CUSTOMER NAME	MACH SERIAL NO	DISTRIBUTION	
ADDRESS	APPL SERIAL NO	ORIGINAL	
CITY	PURCHASE ORDER	CUSTOMER COPY	
	ENG APP	FIELD ENG COPY	

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE LENGTH		
A	.077	14	.228-.260		61013
B	.067	16	.228-.260		62598
C	.060	18	.228-.260		
D	.057	20	.228-.260		

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.100	F		A18039
INSUL			1.000	
WIRE RANGE	18-14	INSULATION RANGE		PRESS NO
				565435-5

REMARKS: AMP-O-LECTRIC POST FEED

ECN 0150-0342-03	DATE 4-03	SET UP PAGE 10-1	
ECN 0150 4347 03	DATE 2-27-93	455638-1/146	
ECN A158288	DATE 11-58	DR 5-22-74 APP 1/5/77	
REV PER ECN R 2974	DATE 11-27-94	REV PER ECN R 2974	
REV PER ECN R 4821	DATE 12-4-92	REV PER ECN R 4821	
REV PER ECN R 3745	DATE 10/10/00	REV PER ECN R 3745	
REV PER ECN R 2178	DATE 8-77	REV PER ECN R 2178	

LOC A D NO 466122-2 REV E

MINIATURE QUICK CHANGE APPLICATOR

END FEED (.109 DIA PIN)

CUSTOMER AND ASSEMBLY DRAWING