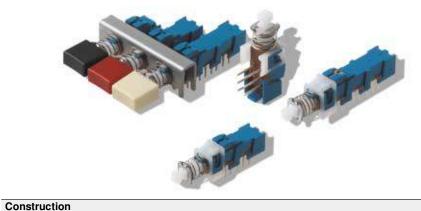
PHA Short Stroke Push-Button Switch



The push-button switch PHA with small dimensions make it the ideal choice for today's demanding switch requirements

- PC pins in the module grid of 2.5×2.5 mm (0.0984 \times 0.0984). Chassis on request.
- Operating force only 170 cN (170 grams) (with 2 poles)
- Sealed, designed for flow soldering
- 2, 4 or 6 pole, double throw switching
- Optionally momentary (OA) or pushpush (EE) function and interlocking (GR) in a chassis. A mixture of these different functions is possible
- Single module with chassis: see next page

Button Removal

A button of a push-push button switch is only allowed to be removed in "OFF" (non-latching) position.

Function		Momentary (OA), push-push (EE) or interlocking (GR)					
Number of modules	in a chassis	1 up to 10					
Contact arrangemen	t	2U, 4U or 6U (U = changeover)					
Mode of switching		Non-shorting					
Distance between bu	utton centers	10, 12.5, 15, 17.5, 20 mm (0.394, 0.492, 0.591, 0.689, 0.787 inch)					
Contacts		PC pins in module grid 2.5 \times 2.5 mm (0.0984 \times 0.0984 inch)					
Electrical data							
Switching power ma	х.	3 W DC					
Switching voltage ma	ax.	30 V DC					
Switching current ma	ax.	100 mA DC					
Dielectric strength (5	0 Hz/1 Min.)	500 V between open contacts					
		1500 V between chassis and contacts					
Operating life impuls	e/momentary (OA)	$\geq 10^4$ operations					
latchin	ig (EE)	$\geq 10^4$ operations					
Contact resistance	new	$\leq 20 \text{ m}\Omega$					
	after 10 ⁵ operations	\leq 40 m Ω					
Insulation resistance	·	$\geq 10^{10} \Omega$					
Capacitance		≦ 1.5 pF					
Contact bounce Operating speed 200) mm/s (7.87 inch/s)	$\leq 2 \text{ ms}$					

Mechanical data

Total travel/latching travel	2.5 mm/1.5 mm (0.0984 inch/0.0591 inch)
Operating force	for 2U: 170 cN ± 50 cN (170 grams ± 50 grams) 4U: 230 cN ± 70 cN (230 grams ± 70 grams) 6U: 300 cN ± 100 cN (300 grams ± 100 grams)
Sealing	Sealed contacts

Further data

Contact material	AG
Insulation material of housing and actuator	Thermoplastic
Max. soldering time and temperature	5 s at 260°C
Operating temperature	- 10°C to + 60°C

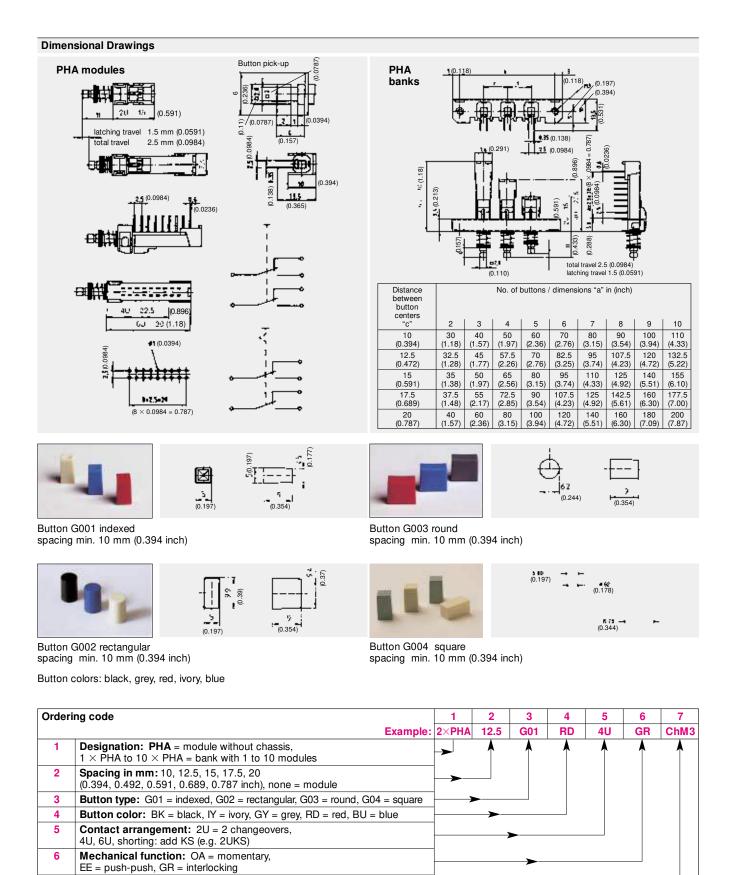
Ordering code: see next page.

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PHA Short Stroke Push-Button Switch



Chassis: on request

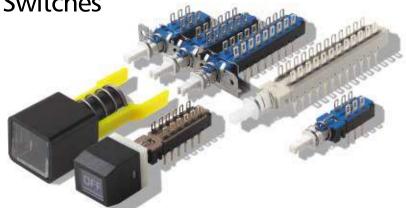
7

Cannon

F and SF Push-Button Switches

Construction

Function



Momentary (OA),

The essential features of the F and SF push-button switch are the bridge contact and the many mechanical functions. The contact bridge is spring loaded which guarantees a constant pressure on the contacts.

- Up to 10 poles per module
- Various contact terminals
- Standard mounting frame with max. 23 positions
- Spacing optionally 10, 12.5, 15, 17.5 or 20 mm
- Independent interlocking groups in one bank possible
- Mechanical indicator buttons
- Configurations with illuminated pushbuttons

Mechanical functions

OA	Momentary returning to
	normal "OFF" position
EE	Push-push function
GR	Interlocking
GR1+GR2	Two independent inter-
	locking groups in one bank
AOR	Release push-button for a
	bank, not latching

Button Removal

A button of a push-push button switch is only allowed to be removed in "OFF" (non-latching) position.

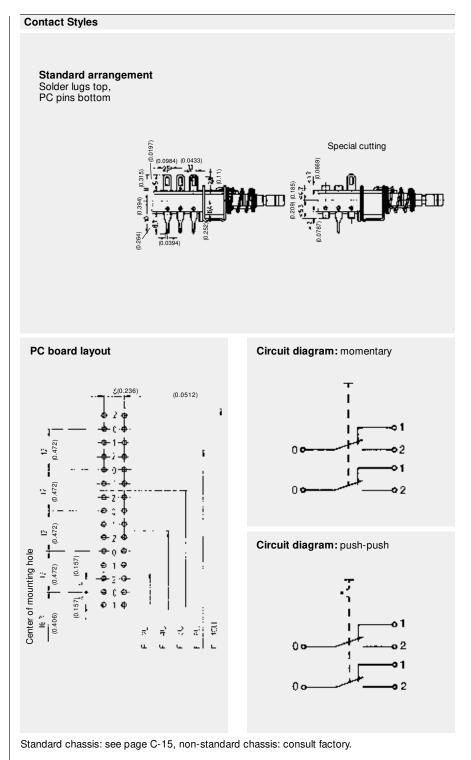
				push-push (EE), further functions: see	table to the left						
Number of b	outtons			1 up to 23							
Contact arra				Series F: 2U, 4U, 6U, 8U, 10U							
(U = change		ct)		Series SF: 2U, 4U, 6L							
Mode of swi	tching	,		Non-shorting							
Illumination	-			See: indicator and illu	minated push-buttons						
Spacing				10, 12.5, 15, 17.5 or							
				(0.394, 0.492, 0.591,	0.689 or 0.787 inch)						
Terminals (se	ee next pag	e)		PC pins and soldering	lugs or only PC pins						
Electrical	data			F-Silver	F-Gold						
Switching power	F module	max. AC/DC		50 VA/15 W	1 VA/300 mW						
Switching voltage	F module	max. AC/DC		125/30 V	50/30 V						
Switching current	F module	max. AC/DC		0.5/0.5 A	0.04 A/0.01 A						
Carrying cur	rent max. a	t δu = 20°C	<	2 A	< 0.5 A						
Dielectric str		Chassis/contact	≧	1500 V	≧ 1500 V						
(50 Hz, 1 Mi	,	Between contacts		1500 V	≧ 1500 V						
Operating life	e ¹) <u>"OA/EE</u>	" (24 V/200 mA)		10 ⁵ operations							
	"GR"		>	$3.5 imes 10^4$ operations							
Contact resi	stance	initial		Typical $\leq 10 \text{ m}\Omega$, max	x. 20 mΩ						
		after operating life		100 mΩ							
Insulation re	sistance			$10^9 \Omega$ between open							
-				10 ⁹ Ω between chass							
Capacitance	e at f = 10 k	Hz	≦	0.7 pF between 2 cor	itacts						
Mechanica											
Total travel/la				4.7 mm/3.3 mm (0.18							
Typical F Op	erating Ford	ce		2U = 6.5N (650 grams)							
				4U = 6.5N (650 grams 6U = 7.5N (750 grams	S)						
				8U = 9.0N (900 grams							
				10U = 9.0N (900 gran)							
European Tv	pical SF Or	erating Force		2U = 3.5N ± 0.5N (35	0 grams ± 50 grams)						
				$4U = 5N \pm 1N$ (500 grams ± 100 grams)							
				$6U = 6.5N \pm 1N$ (650 grams ± 100 grams)							
				8U = 9N ± 1N (900 gr	rams ± 100 grams)						
Further da				Contacts	Housing						
Contact and				Silver with Ni-junction							
insulation ma				Gold with Ni-junction Thermoplastic							
	0	l temperature		5 s at 260°C · hand soldering 3 s at 350°C							
Operating te	mperature		-	40°C to + 70°C							
¹) 25 – 30 ope	erations/Min.										

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Ordering code: see page C-15.



F and SF Push-Button Switches

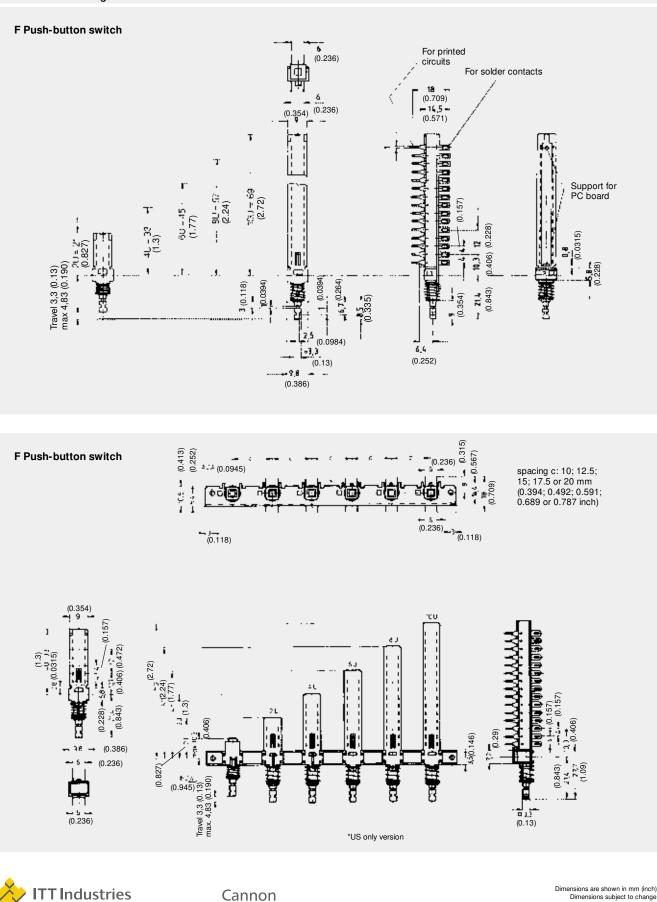


Terminal Code	US	Europe
Solder Lug & P.C. Pins (standard)	01	
Cut Solder Lugs	01A	Р
Cut PC Pins	01B	L



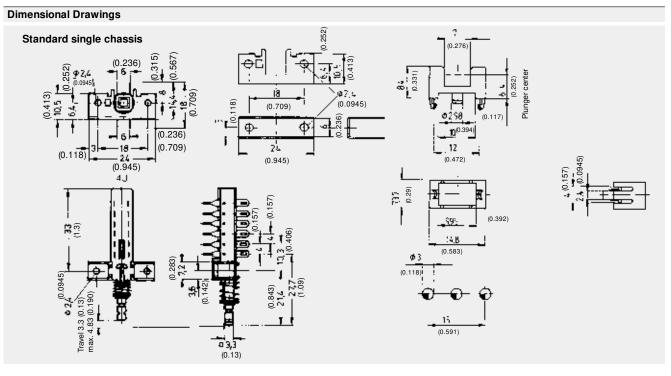
F Push-Button Switches

Dimensional Drawings



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Chassis for F Push-Button Switches, NE18 and NE18CTII Mains Switches



Orderi	ng code - Europe	1		2	3	4	5	6	7	8	9	10	11
	Examp	e: 10×	F	Α	17.5	FA110	BK	OG		4U	72		EE
1	Designation: $F = module$ (without chassis), 1 to 23 \times F = bank (with chassis)	>				1						1	
2	Indication, illumination: none = without, A = indicating, L1, L2, L3 = lampholder for illuminated button												
3	Spacing: 10, 12.5, 15, 17.5 or 20 mm (0.394, 0.492, 0.591, 0.689 or 0.787 inch)		>										
4	Button: none = without, FMR, FG, FSC, FSD, FSB, FE, FA, FSA, FSR, FVB, FVRB, FA100, FA101, FA110, FA120, FA201			>-									
5	Color of button housing: BK = black, further colors: see following pages												
6	Color of illuminated button cap: (only illuminated buttons with L1, L2 or L3): RD = red, OG = orange, GN = green, YE = yellow, BU = blue, CL = clear/colorless												
7	Color on ON-position of indicating buttons: RD = red, OG = orange, GN = green, YE = yellow, BU = blue					▶							
8	Contact arrangement (U = changeover): 2U, 4U, 6U, 8U, 1)U —				->-							
9	Terminal style: 01 = solder lugs top and PC pins bottom, for additional configuration consult factory.						•						
10	Contact material: none = AG with Ni-junction (standard), P = AU with Ni-junction, Macrolon						->-						
11	Mechanical function: OA = momentary, EE = push-push, GR = interlocking, GR + Sp = interlocking with blocking						;	>					

Note: Ordering of not mounted F buttons: ordered separately and delivered separately.



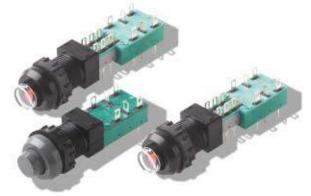
NE18 and NE18CTII Mains Switches

Orderi	ng code - USA	1	2	3	4	5	6	7	8	9	10	11	12	13	14
	Example:	F	17.5	06	4U	EE	ТВ	F210103	Ν	01	В	AU	1	01	Station = OA
1	Designation: F, F/LT	>				•							•		•
2	Spacing (if required for chassis) ¹): 10 = 10 mm (0.394 inch), 12.5 = 12.5 mm (0.492 inch), 15 = 15 mm (0.590 inch), 17.5 = 17.5 mm (0.689 inch), 20 = 20 mm (0.787 inch)	->-													
3	Number of stations: 00 = no chassis, 01 thru 23		>												
4	Number of poles : 2U = 2PDT, 4U = 4PDT, 6U = 6PDT, 8U = 8PDT, 10U = 10PDT	<u> </u>													
5	Mechanical function:GR= interlock,OA= momentary,EE= push-push,AOR= central release,OA + SP= momentary/lockout,²)GR + SP= interlock/lockout,²)X= mixed (see page C-12)														
6	Terminal sealing: TB = top/bottom, N = none	 		->-											
7	Button style and color: see pages C-18 to C-20 or C-21 for coding			>											
8	Power switches: see page D-13				->-										
9	Terminal style: 01 = solder lugs top and PC pins bottom, for additional configuration consult factory.					▶									
10	Electrical function: B = BBM					->-									
11	Contact material: AU = gold, AG = silver	<u> </u>				>	►								
12	Lamp holder style: see page C-21						->-								
13	Lamp type incandescent: 01 = 6 V, 02 = 12 V, 03 = 24 V	<u> </u>						>							
14	Special acknowledgements: if all stations are not identical, please state requirements							->-							

1) If option not required: fill in with an N 2) lockout available with 10,15 and 17.5 mm spacing. 3) Switch Orientation: Plunger toward you, solder lugs up, station #1 far left.



Central Mounted F-Modules



Single modules of the F Series including mains/power modules NE18 and NE18CTII are available with central mounting.

Standard Designs:

- ZF12 with threaded mounting M 12 \times 0.75 and a metal knurled nut.
- ZF

with threaded mounting M 14 \times 1 optional with threaded plastic front panel or with knurled nut.

- ZFA like ZF but with indication button FA200.
- ZFL like ZF but with illuminated pushbuttons FLB or FLC or FLC-LED. ZFL: you can select among these
 - three illumination possibilities.



F24

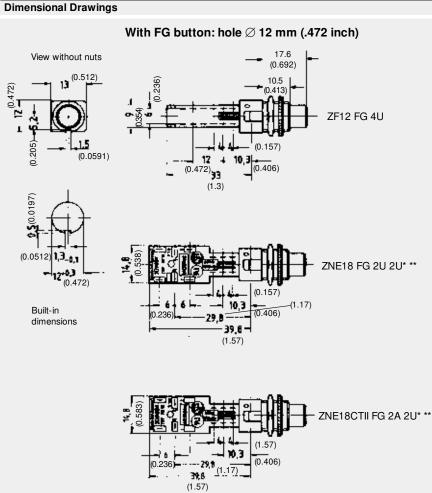


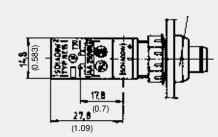
F25



Ordering code: see next page.







ZNE18 FA200 2U**

with auxiliary contacts ** consult factory for availability

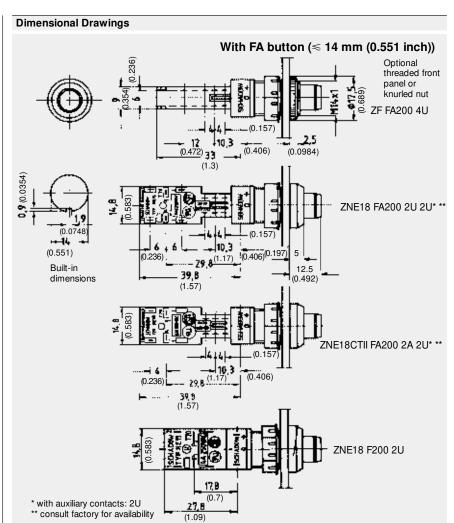
ZF, ZG, ZNE18, ZNE18CTII with button FG (12 mm (0.472) diameter)

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Central Mounted F-Modules

Button styles	
Series ZF12	With button FG
	Ø 12 mm (0.472)
Series ZF	With button F200
	Ø 14 mm (0.551)
Series ZFA*	With button FA200
	Ø 14 mm (0.551)
Series ZFL*	With button FLB, FLC,
	FLC-LED
	You can select among these three illumination possibilities
	color of button and indicator.
Flease indicate t	
Illuminated but	
Type FLB	With filament lamp
Button shell	Black, white, grey
Сар	Red, yellow, green, white
Lamps	12 V/40 mA
Type FLC	With Neon lamp
Button shell	Black, white, grey
Cap	Red, white, green,
	chrome, yellow
Lamps	Neon glow lamp
	Z-300-GL2 ¹)
Type FLD	With LED
Button shell	Black, white, grey
Сар	Red, green, yellow
LED	Red, green, yellow
¹) Recommended	
	kΩ
for 220 V 150	K52
Lampholdera	
Lampholders	

Type LZ1 Illumination with push-button in depressed position. Type LZ2 Illumination independent from button position.



Push-button switches with central mounting: ZF, ZNE18 and ZNE18CTII with F200 or FA200 button (14 mm (0.551) diameter)

Order	ing code	1	2	3	4	5	6	7	8	9
	Example:	ZF	LZ1	FLB	WH	RD		2U	EE	12 V
1	Designation: ZF, ZNE18, ZNE18CTII, ZF12 (only with FG button), ZFA = indicating push-button	>								
2	Indication, illumination: none = without, none = indicating, LZ1 = illuminated in depressed position, LZ2 = illuminated independent from button position	->-								
3	Button: F200, FA200 = for indicating buttons, FG = only for ZF12, FLB (with filament lamp), FLC (with neon lamp), FLC-LED (with LED) = illuminated buttons	;								
4	Color of button housing: BK = black, WH = white, GY = grey									
5	Color of illuminated button cap: RD = red, GN = green; additionally: FLB: WH = white, FLC: WH = white,									
6	Color on ON-position of indicating buttons: WH = white, YE = yellow, OG = orange, GN = green			>						
7	Contact arrangement (U = changeover, A = make-contact): 2U, 2A, with additional 2 auxiliary contacts on request, 2U2U, 2A2U				>					
8	Mechanical function: OA = momentary (LZ2 only OA), EE = latching/push-push (LZ1 and ZFA only EE)									
9	Lamp voltage of illuminated buttons: 12 V									



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F-Buttons Non-illuminated Buttons for F Series, PVF, Mains/Power Switches NE18 and NE18CTII

Overview of F-Buttons Designation F Mains Switches Mounting									
Designation	F	Mains Switches NE18, NE18CTII	Mounting on chassis						
FMR	X	X							
FG	Х	X							
F1.12-H-4	X ³)	X							
F1.15-H-4	X ³)	X							
F1.12-H-5	X ³)	X							
FSC	Х	X							
FSD	X	X							
FSB	X	X							
FE	X	X							
FA	Х	X							
FSA	Х	X							
FSR illuminated ¹)	X ³)	X ²)							
FVRB illuminated	X ³)	X ²)							
FA100 indicating	X ³)	X	Х						
FA101 indicating	X ³)	X	Х						
FA110 indicating	X ³)	X	Х						
FA120 indicating	X ³)	X	Х						
FA201 indicating	X ³)	Х	Х						

 $^{\rm 1})$ Vertical mounting only $^{\rm 2})$ With auxiliary contacts (2U or 4U) only $^{\rm 3})$ Not for PVA

0.413

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- 9<u>8</u> -

(0.386)

12.45

5⁽¹⁴⁾

<u>55</u>

7.19 -(0.283)

PE US

(0.216)

42)

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Z13

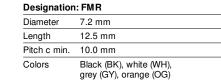
19,3- 3,6 (0.142)

3,b (0.142)

36 (0.142)

ģ.

Dimensional Drawings



Designation: FG

Diameter	8.8 mm
Length	10.5 mm
Pitch c min.	10.0 mm
Colors	Black (BK), white (WH), grey (GY), red (RD), green (GN), blue (BU)

Designation: FSC

Width	9.8 mm
Height	5.5 mm
Length	11.2 mm
Pitch c min.	10.0 mm
Colors	Black (BK), white (WH), grey (GY), red (RD)

Designation: FSD, also for PVA

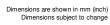
Designation	. FJD, also for FVA	
Width	12.3 mm	
Height	7.0 mm	
Length	10.5 mm	
Pitch c min. ¹) 12.5 mm/10.0 mm		
Colors	Black (BK), white (WH), grey (GY), red (RD)	

Designation: FU12

Width	12.4 mm
Height	5.7 mm
Length	11.05 mm
Pitch c min. ¹) 12.5 mm	
Colors	Black (BK), white (WH), grey (GY), red (RD)



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*Consult factory for availability

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F-Buttons Non-illuminated Buttons for F Series, PVA, Mains/Power Switches NE18 and NE18CTII

Dimensional Drawings



Designation	
Width	14.7 mm
Height	7.4 mm
Length	11.0 mm
Pitch c min.1)	15.0 mm/10.0 mm
Colors	Black (BK), white (WH), grey (GY), red (RD)

Designation: FE

Designation	1. FE
Width	17.3 mm
Height	6.0 mm
Length	12.0 mm
Pitch c min. ¹) 17.5 mm/10.0 mm	
Colors	Black (BK), white (WH), grey (GY), red (RD)

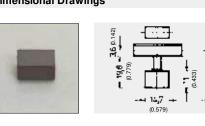
Designation: FSA, also for PVA

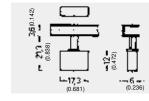
Designatio	n: FSA, also for PVA
Width	17.2 mm
Height	8.0 mm
Length	13.0 mm
Pitch c min.	¹) 17.5 mm/10.0 mm
Body	Black (BK), white (WH), grey (GY)
Insert	Silver (SR)

Designation: FA

Width	19.6 mm	
Height	10.0 mm	
Length	11.5 mm	
Pitch c mir	n. ¹) 20.0 mm/12.5 mm	
Colors	Black (BK), white (WH), grey (GY), red (RD)	

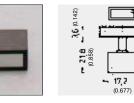
 Rectangular buttons can be mounted horizontally or vertically according to center to center spacing of buttons.



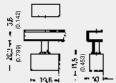


Hetal insert

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F Indicating Buttons For F Series, Mains/Power Switches NE18 and NE18CTII

(0.335)

[;_]

'72

(0.681)

42) 30'0'

د _____<u>36 (</u>0.142) راما

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Width	17.3 mm
Height	8.5 mm
Length	17.5 mm
Pitch c min.	17.5 mm
Housing colors	Black (BK), white (WH), grey (GY)
Indicator "ON"	White (WH), orange (OG), yellow (YE), green (GN), blue (BU)
"OFE"	Housing colors

Designation: FA101

Designation.	Designation. TATOT	
Width	8.5 mm	
Height	17.3 mm	
Length	17.5 mm	
Pitch c min.	17.5 mm/10.0 mm	
Housing colors	Black (BK), white (WH), grey (GY)	
Indicator "ON"	White (WH), orange (OG), yellow (YE), green (GN), blue (BU)	
"OFF"	Housing colors	

Designation: FA110

Width		17.2 mm
Height		17.2 mm
Length		22.0 mm
Pitch c m	nin.	17.5 mm
Housing	colors	Black (BK), white (WH), grey (GY)
Indicator	"ON"	Black (BK), white (WH), grey (GY)
	"OFF"	Blue (BU), orange (OG), yellow (YE), green (GN)
	"ON" a	and "OFF"
		Colors can be combined differently

Designation: FA120

Width	9.9 mm
Height	8.6 mm
Length	10.0 mm
Pitch c min.	10.0 mm
Housing colors	Black (BK), grey (GY)
Indicator "ON"	White (WH), orange (OG), yellow (YE), green (GN), blue (BU)

"OFF" Housing colors

Designation: FA201

Diameter	10.0 mm
Height	11.0 mm
Pitch c min.	12.5 mm
Housing colors	Black (BK), white (WH), grey (GY)
Indicator "ON"	White (WH), orange (OG), yellow (YE), green (GN), blue (BU)
"OFF"	Housing colors

Style and color availability - US orders only

			Sh	ell						0	UT p	ositic	n				IN position									
Color	Black	White	Light grey	Dark grey	Chrome	Gold	Black	White	Light grey	Dark grey	Yellow	Blue	Green	Gold	Orange	Amber	Black	White	Light grey	Dark grey	Yellow	Blue	Green	Gold	Orange	Amber
Color code	01	02	04	05	00	10	01	02	04	05	06	07	08	10	12	15	01	02	04	05	06	07	08	10	12	15
Style code																										
F01	Х	Х		Х	Х	Х	Х	Х		Х	Х					Х		Х			Х	Х	Х		Х	Х
F02	Х	Х		Х	Х	Х	Х	Х		Х	Х					Х		Х			Х	Х	Х		Х	Х
F05	Х	Х		Х			Х	Х		Х	Х	Х	Х		Х		Х	Х		Х	Х	Х	Х		Х	
F07	Х			Х			Х			Х								Х			Х	Х	Х		Х	
F08/F11	Х	Х		Х	Х		Х	Х		Х								Х			Х	Х	Х	Х	Х	Х

Note: Other colors available on special request. Example: F05010112

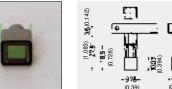
An FA110 style button with a black shell, black "OUT" indicator and orange "IN" indicator.



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Dimensional Drawings



F Illuminated Buttons

For F Series, Mains/Power Switches NE18 and NE18CTII

Designation: FVR*B (not for PVA)

Deelignation	
Width	17.2 mm
Height	17.2 mm
Length	19.0 mm
Pitch c min.	17.5 mm
Body	Black (BK), white (WH), grey (GY)
Reflecting cap	Red (RD), orange (OG), green (GN), blue (BU), yellow (YE), colorless-

blue (BU), yellow (YE), colorlessclear (CL)

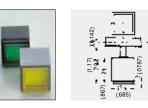
Designation: FSR*

Designation	
Width	17.4 mm
Height	17.4 mm
Length	21.0 mm
Pitch c min.	17.5 mm
Body	Black (BK), white (WH), grey (GY)
Reflecting cap	Red (RD), orange (OG), green (GN), blue (BU), yellow (YE), colorless- clear (CL)

 Illuminated buttons with grey or black housing require an additional reflector to improve luminous efficiency.

Dimensional Drawings





Button order code

		She	əll		Lens						
Color	Black	White	Light grey	Grey	Red	Yellow	Blue	Green	Orange	Clear/White	Smoke
Color code	01	02	04	05	03	06	07	08	12	16	18
Style code											
F21*	х	х		х	х	х	х	х	х	х	
F22*	х	х		х	х	х	х	х	х	х	х

* Available also with front panel bezel.

Example: F210103

An FRV style button with a black shell and a red lens.

Type FL1	Standard version. No electrical connection to module. Lamps are illuminated by applying voltage to the solder lugs of the lampholder contacts.
Type FL2	For use only on modules with solder lugs on top face. One of the lampholder contacts is electrically linked with the module by means of a blade spring connecting the normally closed contact of the left side front changeover.
Type FL3	For use only on modules with solder lugs on top face. Both of the lampholder contacts are electrically linked with the module's normally closed contacts.

Choice of Lamps - US

Alba Lamp										
V/mA	6/30	12/30	24/30							
Recommended undervoltage	5 V	10 V	20 V							
Current at undervoltage	25 mA	25 mA	25 mA							
Choice of Lamps - Europe										
Alba Lamp	A-810-3K	A-812-3K	A-814-3K	A-824-3K						

Alba Lamp	A-810-3K	A-812-3K	A-814-3K	A-824-3K
V/mA	5/60	6/40	12/40	24/20
Recommended undervoltage	4.5 V	5 V	10 V	20 V
Current at undervoltage	57 mA	31 mA	31 mA	18 mA

The illuminated option can be used with the basic F series switches including the power switches. By the addition of a lampholder, lamp, and lens a versatile illuminated switch is obtained. Three methods of termination are available (see above).

The F series illuminated option is also available in multiple assemblies with a minimum spacing centerline of 17.5 mm (.689 inch).

In backlight push-buttons the heat of the lamps has to be considered. With intermittent or continuous operation up to 0.6 W, it is quite easy to dissipate heat. With higher rating or simultaneously burning lamps, especially in connection with the heat created by the equipment itself, it is necessary to provide efficient venting holes or air circulation.

Note: Power switches must have auxiliary low power contacts for illumination. Example: NE18 2U 2A (2U = auxiliary contacts)



Cannon