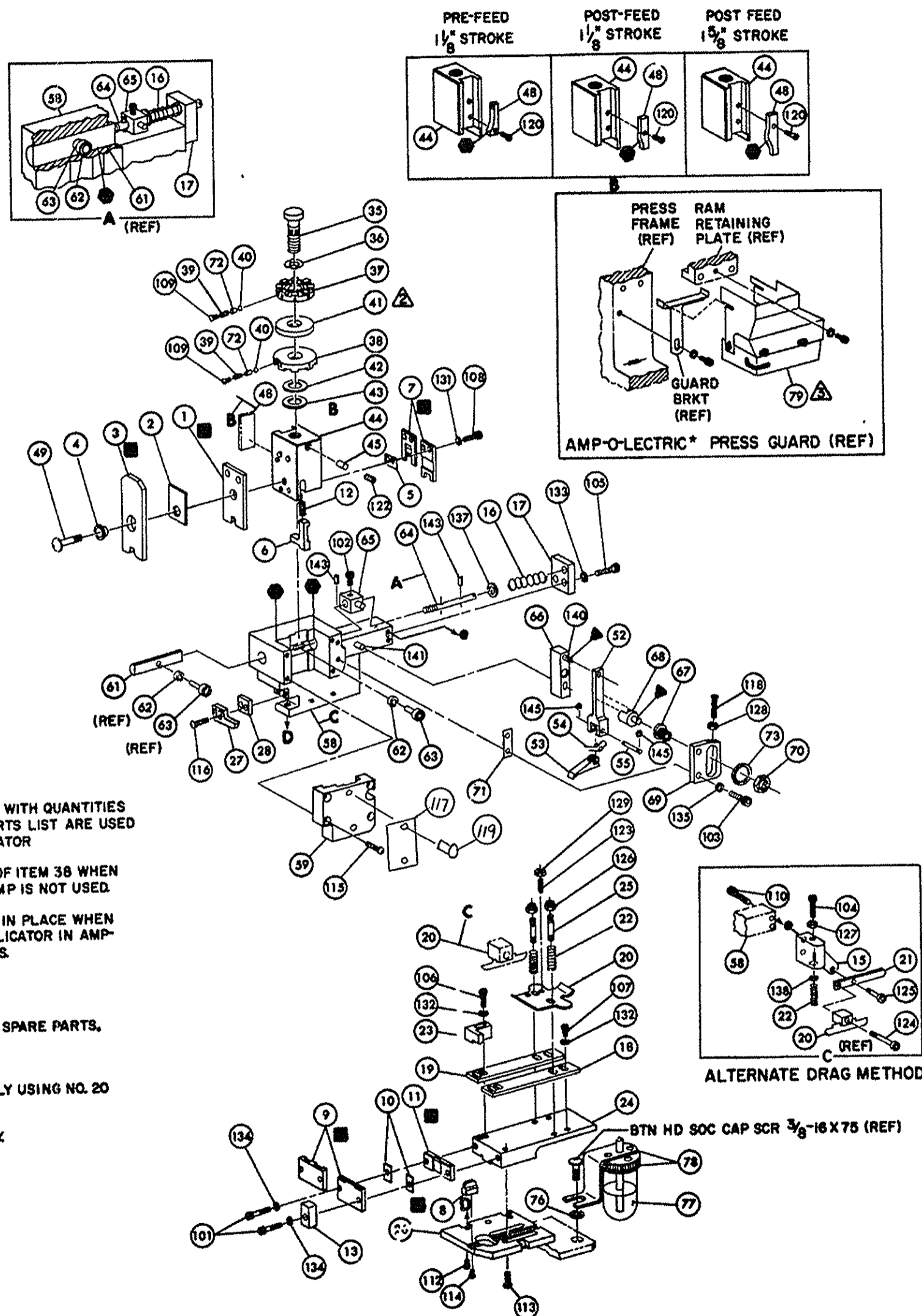


THIS IS A CONTROLLED DOCUMENT



NOTES:

1 ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR

▲ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED

▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

KEY:

■ RECOMMENDED SPARE PARTS.

▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● GREASE LIGHTLY.

QTY	PART NO	DESCRIPTION	QTY	PART NO	DESCRIPTION
2	21049-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	454220-1	CAP, RAM
2	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) *O ADJ ROD	144	453736-1	HOUSING
1	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	143		
1	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	142		
1	22260-5	WASHER, FLAT (NO 6) DRAG SPRING	141	240624-1	PIN, FEED FINGER
1	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	140	691499-1	SPRING, FEED FINGER
2	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	139	240635-5	FINGER, FEED
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	138	240634-3	LEVER, TERMINAL
2	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	137		
4	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	136		
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	135	7-21002-9	BOLT, CRIMPER
2	21018-4	NUT, HEX MACH (4-40) DRAG	134	690501-4	CAM, POST-FEED 1 5/8 STROKE
1	21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	133		
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	132		
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	131	690191-1	PLUG, NYLON
2	5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	130	455674-1	RAM
2	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	129	690125-1	WASHER, LAMINATED
2	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	128	690124-1	WASHER, RAM
1	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	127		
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	126	23241-6	BALL, STEEL
2	21017-2	SCR, DR (#2 X 19) ID PLATE	125	690170-1	SPRING, COMPRESSION
1	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	124	690142-1	DISC, INSULATION
1	461264-1	PLATE, ID	123	1-455829-2	DISC, WIRE
2	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	122	22480-5	WASHER, SPRING
4	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	121	690121-1	POST, RAM
1	22739-8	SCR, HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	120		
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	119		
3	2-22753-8	SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL	118	458980-	APPLICATOR, BASIC (SUB ASSY)
2	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	117		
2	23030-1	SCR, SKT HD CAP (6-32 X 25) (LOC-WEL) CP DISC	116		
2	3-21000-0	SCR, SKT HD CAP (8-32 X .88) SHEAR BLADE	115		
3	2-21000-0	SCR, SKT HD CAP (8-32 X .88) STRIP GUIDE	114	3-690451-2	SPACER, STRIPPER
1	2-21000-6	SCR, SKT HD CAP (8-32 X .88) STRIP GUIDE	113	240639-1	STRIPPER
2	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	112	455676-1	PLATE, BASE
2	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	111	22354-8	DRAG, STUD
2	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	110	455678-1	PLATE, STRIP GUIDE
1	3-21009-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	109	455678-1	PLATE, STRIP HOLD
2	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	108	4-22281-1	SPRING, DRAG
REF	455745-1	GUARD, WINDOW	107	240638-1	LEVER, DRAG
REF	485184-9	LUBRICA* R ASSY	106	454177-1	DRAG, STOCK
REF	455985-1	OIL, LUBRICATING	105	2-458030-2	GUIDE, STRIP (REAR)
REF	454406-1	SPACER, LUB BRACKET	104	2-458031-2	GUIDE, STRIP (FRONT)
REF			103	454178-1	GUIDE, FEED ROD
REF			102	4-22284-9	SPRING, FEED RETURN
REF			101		ADAPTER, DRAG
REF			79		
REF			78		
REF			77		
REF			76	240644-1	PLATE, REAR SHEAR
REF			75		
REF			74	690482-5	SPACER, SHEAR PLATE
REF			73	4-240655-1	PLATE, FRONT SHEAR
REF			72	1-690474-6	ANVIL
REF			71		
REF			70	7-240641-4	BLADE, SLUG
REF			69	238009-2	HOLD DOWN, TERMINAL
REF			68		
REF			67	7-240641-4	SPACER, SHEAR BLADE
REF			66	238009-2	SPACER, TUBULAR
REF			65	45613A-8	CRIMPER, INSULATION
REF			64	455888-6	SPACER, INSULATION
REF			63	45642A-2	CRIMPER, WIRE
REF			62		
REF			61		
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REF			2		
REF			1		

QTY	PART NO	DESCRIPTION	QTY	PART NO	DESCRIPTION
1	458109-1	WASHER, FLAT (SPECIAL)	73	1	690482-5
2	690603-1	SPRING, ASSIST	72	1	4-240655-1
1	690517-1	SPACER	71	1	1-690474-6
1	22594-8	NUT, HEX	70	1	7-240641-4
1	240628-1	PLATE, ADJ	69	1	238009-2
1	240628-1	SHAFT, PIVOT	68	1	45613A-8
1	240633-1	BUSHING	67	1	455888-6
1	455680-1	LEVER, INTERMEDIATE	66	1	45642A-2
1	240629-1	BLOCK, PIVOT	65		
1	240632-2	SCREW, ADJ	64		
1	240659-3	PIN, CAM ROLLER	63		
1	240658-1	CAM, ROLLER	62		
1	454398-1	ROD, FEED	61		

CRIMP DATA	APPLICATOR WILL APPLY
PAD LTR	CRIMP HEIGHT
A	264mm (104)
B	239mm (94)
C	228mm (90)
D	NOT USED

CRIMP DATA	APPLICATOR WILL APPLY
WIRE	130 F
INSUL	180 F
WIRE RANGE	1.0-2.5mm
INSULATION RANGE	100-150 MAX
REMARKS	LEADMAKER BENCH G

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY