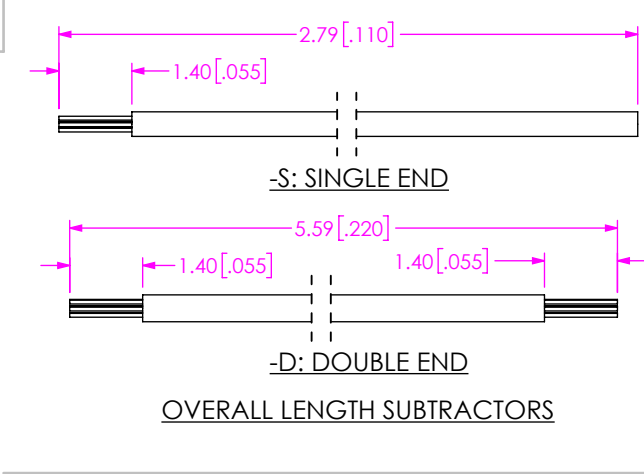


DO NOT SCALE FROM THIS PRINT



S1SSX-XX-XXX-XX-XX.XX-X-XXX

FEP CABLE OPTION  
-T: FEP INSULATION  
LEAVE BLANK FOR PVC  
(SEE NOTE 8)

No OF POSITIONS  
-02, -03, -05, -07, -10, -15, -20  
(PER ROW) AVAILABLE AS STANDARD  
-02 THRU -20 AVAILABLE AS ASO

WIRE GAUGE (AWG)  
-28, -30

COLOR CODE  
-C: COLOR CODE WIRE  
(SEE TABLE 3, SHEET 2)  
LEAVE BLANK FOR STANDARD WIRE  
(SEE TABLE 1 )  
NOT AVAILABLE FOR TEFLON OPTION,  
TEFLON CABLE ONLY AVAILABLE IN BLUE

OPTION  
DOUBLE  
(MUST BE USED ON -D END OPTION ONLY  
& APPLIES TO END 2 HOUSING)  
-NUS: NO LATCH, "N" UP, STRAIGHT  
-NDS: NO LATCH, "N" DOWN, STRAIGHT

END OPTION  
-S: SINGLE END  
-D: DOUBLE END

ASSEMBLED LENGTH  
(SPECIFY IN INCHES)  
01.80 IN MINIMUM

PLATING SPECIFICATION  
\*T: TIN PLATING  
-GF: 3u" MIN Au/50u" Ni  
IN CONTACT AND TAIL

\* = EXISTING CUSTOMERS ONLY

DESIGNED & DIMENSIONED  
IN MILLIMETERS [INCHES]

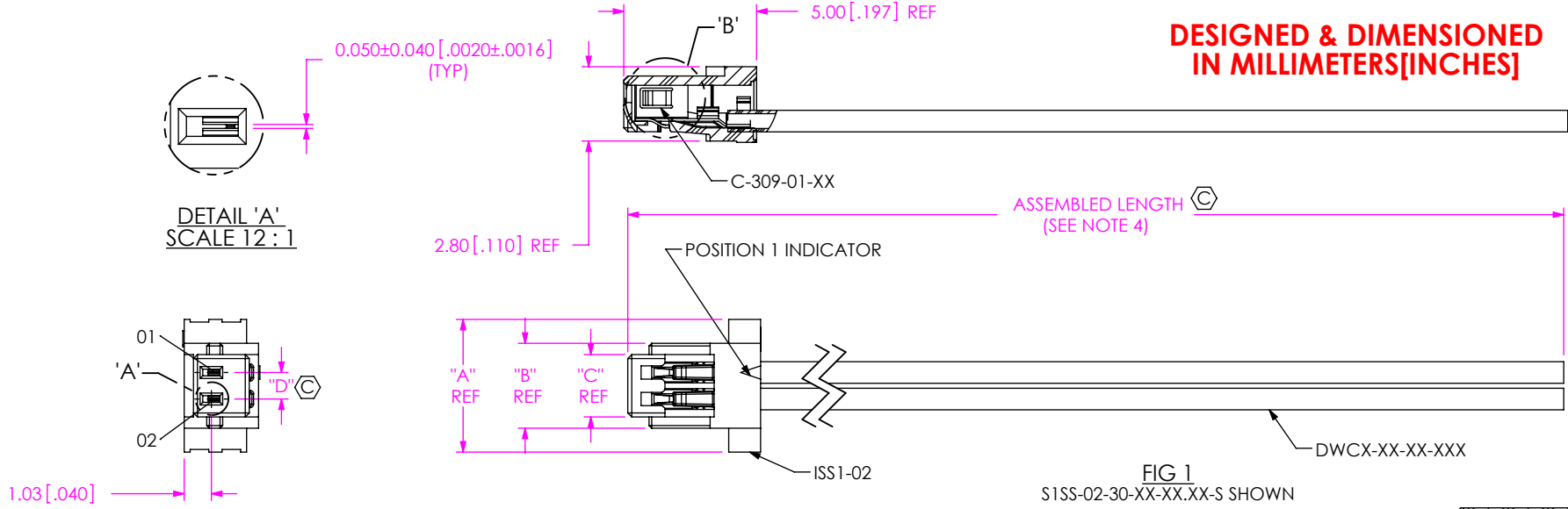
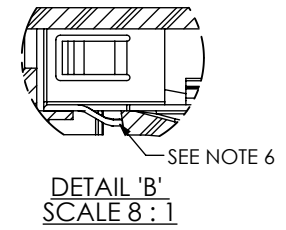


TABLE 1

WIRE GAUGE	WIRE PART NUMBER
-28	DWC-28-10-300
-30	DWC-30-10-300
-28	DWCT-28-01-TC
-30	DWCT-30-01-TC



- NOTES:
- ⊕ REPRESENTS A CRITICAL DIMENSION.
  - MINIMUM PUSHOUT FORCE: SIGNAL: 6.6N [1.5 LB]
  - PACKAGE FOLLOWING DISCRETE WIRE PACKAGING INSTRUCTIONS IN THE PACKAGING MANUAL.
  - FOR ASSEMBLED LENGTHS LESS THAN 13.00 IN, TOLERANCE SHALL BE ± .125 [3.18], FOR OTHER LENGTHS, TOLERANCE SHALL BE ± 2%.
  - ⊕ REFER TO CRIMP SPECIFICATIONS FOR CRIMP AND STRIP DIMENSIONS, TOLERANCES, TOOLING, AND ITS REQUIREMENTS.
  - ⊕ CONTACT MUST BE INSERTED UNTIL RETENTION FEATURE LOCKS IN PLACE.
  - ALL FINISHED GOODS ARE TO BE ELECTRICALLY TESTED INCLUDING HI-POT TEST AT @ 1000 VOLTS DC. AFTER FINAL ELECTRICAL TEST, MARK EACH ASSEMBLY PER INSTRUCTIONS REFERENCED IN CO-{AD-ID}-WI-3092-M.
  - SINGLE ENDED ASSEMBLIES USING THE FEP OPTION ARE FOR CRIMP APPLICATIONS ONLY.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS.

TOLERANCES ARE:

DECIMALS	ANGLES
X.X: ±0.3 [01]	2°
X.XX: ±0.13 [005]	
X.XXX: ±0.051 [0020]	

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 6:1  
INSULATOR: PPA UL 94-V0, COLOR: BLACK  
CONTACT: PHOS BRONZE

F:\DWG\MISC\MKTG\S1SSX-XX-XXX-XX-XX-X-XXX-MKT.SLDDRW

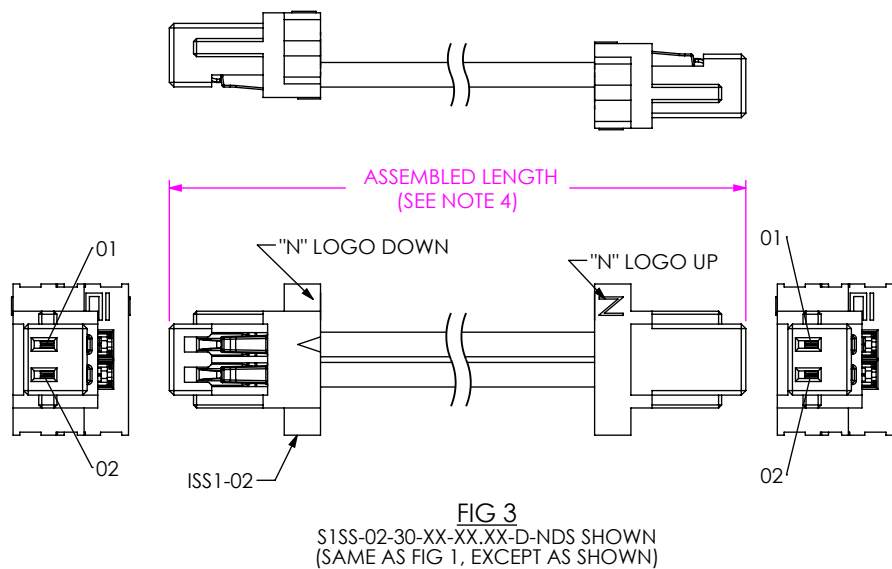
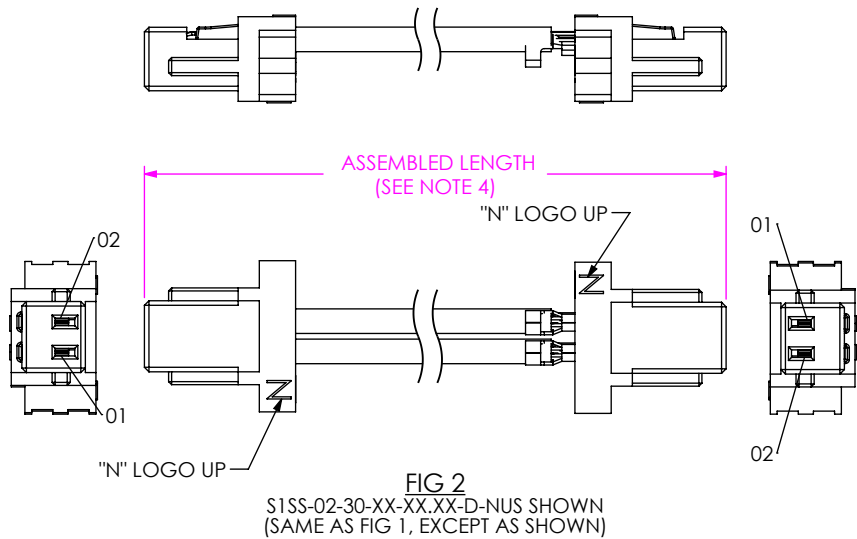
**samtec**

520 PARK EAST BLVD, NEW ALBANY, IN 47150  
PHONE: 812-944-6733 FAX: 812-948-5047  
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:  
1MM CABLE ASSEMBLY

DWG. NO.  
S1SSX-XX-XXX-XX-XX.XX-X-XXX

BY: VICKY Z 04/13/2010 SHEET 1 OF 2



**TABLE 2**

No. OF POS	"A"	"B"	"C"	"D"
-02	5.00 [0.197]	3.200 [0.1260]	2.350 [0.0925]	1.000 [0.0394]
-03	6.00 [0.236]	4.200 [0.1654]	3.350 [0.1319]	2.000 [0.0787]
-04	7.00 [0.276]	5.200 [0.2047]	4.350 [0.1713]	3.000 [0.1181]
-05	8.00 [0.315]	6.200 [0.2441]	5.350 [0.2106]	4.000 [0.1575]
-06	9.00 [0.354]	7.200 [0.2835]	6.350 [0.2500]	5.000 [0.1969]
-07	10.00 [0.394]	8.200 [0.3228]	7.350 [0.2894]	6.000 [0.2362]
-08	11.00 [0.433]	9.200 [0.3622]	8.350 [0.3287]	7.000 [0.2756]
-09	12.00 [0.472]	10.200 [0.4016]	9.350 [0.3681]	8.000 [0.3150]
-10	13.00 [0.512]	11.200 [0.4409]	10.350 [0.4075]	9.000 [0.3543]
-11	14.00 [0.551]	12.200 [0.4803]	11.350 [0.4469]	10.000 [0.3937]
-12	15.00 [0.591]	13.200 [0.5197]	12.350 [0.4862]	11.000 [0.4331]
-13	16.00 [0.630]	14.200 [0.5591]	13.350 [0.5256]	12.000 [0.4724]
-14	17.00 [0.669]	15.200 [0.5984]	14.350 [0.5650]	13.000 [0.5118]
-15	18.00 [0.709]	16.200 [0.6378]	15.350 [0.6043]	14.000 [0.5512]
-16	19.00 [0.748]	17.200 [0.6772]	16.350 [0.6437]	15.000 [0.5906]
-17	20.00 [0.787]	18.200 [0.7165]	17.350 [0.6831]	16.000 [0.6299]
-18	21.00 [0.827]	19.200 [0.7559]	18.350 [0.7224]	17.000 [0.6693]
-19	22.00 [0.866]	20.200 [0.7953]	19.350 [0.7618]	18.000 [0.7087]
-20	23.00 [0.906]	21.200 [0.8346]	20.350 [0.8012]	19.000 [0.7480]

**TABLE 3**

S1SX COLOR CODED WIRE SEQUENCE

PIN#	COLOR									
	BROWN	RED	ORANGE	YELLOW	GREEN	BLUE	VIOLET	GRAY	WHITE	BLACK
1	2	3	4	5	6	7	8	9	10	
11	12	13	14	15	16	17	18	19	20	
28 AWG WIRE	DWC-28-01-300	DWC-28-02-300	DWC-28-03-300	DWC-28-04-300	DWC-28-05-300	DWC-28-13-300	DWC-28-07-300	DWC-28-08-300	DWC-28-09-300	DWC-28-10-300
30 AWG WIRE	DWC-30-01-300	DWC-30-02-300	DWC-30-03-300	DWC-30-04-300	DWC-30-05-300	DWC-30-13-300	DWC-30-07-300	DWC-30-08-300	DWC-30-09-300	DWC-30-10-300

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DO NOT SCALE DRAWING

SHEET SCALE: 4:1



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 PHONE: 812-944-6733 FAX: 812-948-5047  
 e-Mail info@SAMTEC.com code 55322

DESCRIPTION:  
 IMM CABLE ASSEMBLY

DWG. NO.  
**S1SSX-XX-XXX-XX-XX.XX-X-XXX**

BY: VICKY Z 04/13/2010 SHEET 2 OF 2