

ba28400

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Tablet PC and Netbook 2-Series Cell Li-Ion Battery Gas Gauge and Protection

Check for Samples: bq28400

FEATURES

- Fully Integrated Gas Gauge and Analog Monitoring with Protection in a Single Package
- 2-Series Cell Li-Ion or Li-Polymer Battery Packs
- Flexible Memory Architecture with Integrated Flash Memory
- Zero-Volt and Pre-Charge Mode
- Full Array of Programmable Protection:
 - OV (Overvoltage)
 - UV (Undervoltage)
 - SC (Short Circuit)
 - OT (Overtemperature)
 - CIM (Cell Imbalance)
- Accurate CEDV Gauging Algorithm with Self
 Discharge Compensation
- High Accuracy Analog Interface with Two Independent ADCs:
 - High Resolution 16-Bit Integrator for Coulomb Counting
 - 16-Bit Delta-Sigma ADC with a 16-Channel Multiplexer for Voltage, Current, and Temperature
- High Side Protection FET Drive
- Fully Integrated Internal Clock Synthesizer with No External Components Required
- Two-Wire SMBus v1.1 Compliant Communications

- Reduced Power Modes (Typical Battery Pack Operating Range Conditions)
 - Low Power
 - Shutdown
- 20-Pin TSSOP Package (RoHS-Compliant)
- JEITA/Enhanced Charging
- Supports SHA-1 Authentication Responder

APPLICATIONS

- Tablet PCs
- Slate PCs
- Netbooks/Notebooks
- Smartbooks

DESCRIPTION

The bq28400 device is a fully integrated gas gauge and analog monitoring management solution that provides protection and control for 2-series cell Li-Ion battery packs in a single TSSOP package.

Implementing the optimum balance of quick response analog hardware-based monitoring and control along with an integrated fast CPU provides the ideal pack-based or in-system Li-Ion battery solution. The bq28400 also provides flexible user programmable settings stored in flash memory for control of critical system parameters such as overcurrent, short circuit, under/overvoltage, and over/undertemperature conditions.

The bq28400 communicates with the system host via a two-wire SMBus 1.1 compatible interface, providing high-accuracy reporting and control of battery pack operation. The FET drive and TSSOP package enable a lower cost and small footprint solution along with a simple layout and routing on narrow pack PCBs.

AVAILABLE OPTIONS

| т | PACK | (AGE ⁽¹⁾ | | | |
|---------------|--|---------------------------|--|--|--|
| 'A | 20-PIN TSSOP (PW) Tube 20-PIN TSSOP (PW) Tape and Reel | | | | |
| -40°C to 85°C | bq28400PW ⁽²⁾ | bq28400PWR ⁽³⁾ | | | |

(1) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI website at www.ti.com.

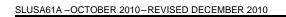
(2) A single tube quantity is 50 units.

(3) A single reel quantity is 2000 units.



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

bq28400



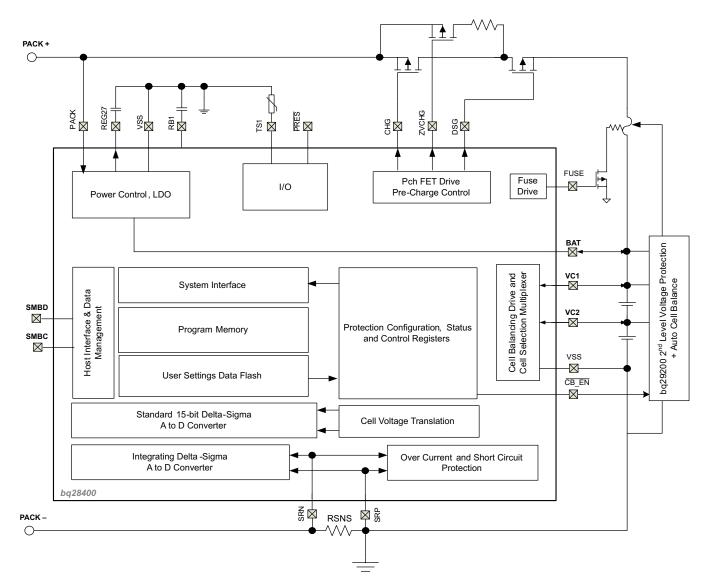


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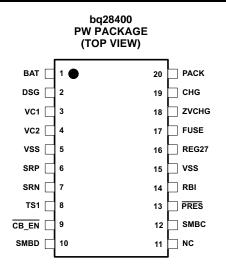
These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

BLOCK DIAGRAM and TYPICAL IMPLEMENTATION





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PIN FUNCTIONS

| PIN NAME | PIN NUMBER | TYPE ⁽¹⁾ | DESCRIPTION |
|----------|------------|---------------------|---|
| BAT | 1 | Р | Alternate supply input |
| DSG | 2 | 0 | P-channel discharge FET gate drive |
| VC1 | 3 | AI | Sense input for the most positive cell. Also external cell balancing drive output for the most positive cell |
| VC2 | 4 | AI | Sense input for the lowest cell. Also external cell balancing drive output for the lowest cell |
| VSS | 5 | Р | Device ground |
| SRP | 6 | AI | Differential Coulomb Counter input or SRP oversampled ADC input |
| SRN | 7 | AI | Differential Coulomb Counter input or SRN oversampled ADC input |
| TS1 | 8 | I | Thermistor 1 input. Connect NTC from this pin to VSS pin |
| CB_EN | 9 | 0 | Output signal to control cell balancing |
| SMBD | 10 | I/OD | SBS data |
| NC | 11 | — | No connection, leave floating |
| SMBC | 12 | I/OD | SBS clock |
| PRES | 13 | I | System present |
| RBI | 14 | Р | RAM backup pin to provide backup potential to the internal DATA RAM if power is momentarily lost, by using a capacitor attached between RBI and VSS |
| VSS | 15 | Р | Device ground |
| REG27 | 16 | Р | 2.7-V regulator. Connect a capacitor between REG27 and VSS |
| FUSE | 17 | 0 | Push-pull fuse circuit drive |
| ZVCHG | 18 | 0 | P-channel precharge FET gate drive |
| CHG | 19 | 0 | P-channel charge FET gate drive |
| PACK | 20 | Р | Alternate supply input |

(1) P = Power Connection, O = Digital Output, AI = Analog Input, I = Digital Input, I/OD = Digital Input/Output

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THERMAL INFORMATION

| | | bq28400 | |
|------------------------------|---|---------|----------------|
| | THERMAL METRIC ⁽¹⁾ | PW | UNITS |
| | | 20 PINS | |
| θ_{JA} | Junction-to-ambient thermal resistance ⁽²⁾ | 91.7 | |
| θ _{JC(top)} | Junction-to-case(top) thermal resistance (3) | 20.4 | |
| θ_{JB} | Junction-to-board thermal resistance (4) | 45.6 | 8 0 A M |
| ΨJT | Junction-to-top characterization parameter ⁽⁵⁾ | 0.5 | °C/W |
| ΨJB | Junction-to-board characterization parameter ⁽⁶⁾ | 43.3 | |
| $\theta_{\text{JC(bottom)}}$ | Junction-to-case(bottom) thermal resistance (7) | n/a | |

For more information about traditional and new thermal metrics, see the *IC Package Thermal Metrics* application report, SPRA953.
 The junction-to-ambient thermal resistance under natural convection is obtained in a simulation on a JEDEC-standard, high-K board, as

specified in JESD51-7, in an environment described in JESD51-2a.

(3) The junction-to-case (top) thermal resistance is obtained by simulating a cold plate test on the package top. No specific JEDEC-standard test exists, but a close description can be found in the ANSI SEMI standard G30-88.

(4) The junction-to-board thermal resistance is obtained by simulating in an environment with a ring cold plate fixture to control the PCB temperature, as described in JESD51-8.

(5) The junction-to-top characterization parameter, ψ_{JT} , estimates the junction temperature of a device in a real system and is extracted from the simulation data for obtaining θ_{JA} , using a procedure described in JESD51-2a (sections 6 and 7).

(6) The junction-to-board characterization parameter, ψ_{JB} , estimates the junction temperature of a device in a real system and is extracted from the simulation data for obtaining θ_{JA} , using a procedure described in JESD51-2a (sections 6 and 7).

(7) The junction-to-case (bottom) thermal resistance is obtained by simulating a cold plate test on the exposed (power) pad. No specific JEDEC standard test exists, but a close description can be found in the ANSI SEMI standard G30-88.

ABSOLUTE MAXIMUM RATINGS

over operating free-air temperature (unless otherwise noted) (1)

| | | Value/Unit |
|---|--|---|
| Supply voltage range, V _{MAX} | PACK w.r.t. V _{SS} | –0.3 to 34 V |
| | VC1, BAT | V_{VC2} –0.3 to V_{VC2} + 8.5 or 34 V, whichever is lower |
| | VC2 | V_{VSRP} –0.3 to V_{VSRP} + 8.5 V |
| | SRP, SRN | –0.3 to V _{REG27} |
| | General Purpose open-drain I/O pins: SMBD, SMBC | V_{SS} –0.3 V to 6 V |
| Input voltage range, V _{IN} | General Purpose push-pull I/O pins: TS1, PRES, CB_EN | –0.3 V to V _{REG27} + 0.3 V |
| | Input voltage range to all other pins, V_{IN} relative to V_{SS} | –0.3 V to V _{REG27} + 0.3 V |
| | DSG, CHG, ZVCHG | -0.3 to BAT |
| | FUSE | -0.3 to [BAT or PACK] (whichever is lower) |
| | RBI, REG27 | –0.3 to 2.75 V |
| Maximum Operational VSS current, I _{SS} | | 50 mA |
| Ambient Temperature, T _A | | –20 to 110°C |
| Storage temperature range, T _{STG} | | –65 to 150°C |
| ESD Liuman Bady Madel ⁽²⁾ | All pins except VC1 and VC2 | 2 kV |
| ESD Human Body Model ⁽²⁾ | VC1 and VC2 | 1 kV |
| ESD Machine Model | All pins | 200 V |

(1) Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under recommended operating conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) The human body model is a 100-pF capacitor discharged through a 1.5-k Ω resistor into each pin.



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RECOMMENDED OPERATING CONDITIONS

over operating free-air temperature range (unless otherwise noted)

| | | PIN | MIN | NOM | MAX | UNIT |
|------------------------|------------------------------|--------------------------|-------------------|-----|-----------------------|------|
| | Supply veltage | PACK | | | V _{BAT} + 5 | V |
| | Supply voltage | BAT | 3.8 | | V _{VC2} + 5 | v |
| V _(STARTUP) | Minimum startup voltage | Start up voltage at PACK | | 5.2 | 5.5 | V |
| | | VC1, BAT | V _{VC2} | | V _{VC2} + 5 | V |
| | | VC2 | V _{VSRP} | | V _{VSRP} + 5 | V |
| V _{IN} | Input Voltage Range | VC1 – VC2 | 0 | | 5 | V |
| | | PACK | | | 18.75 | V |
| | | SRP to SRN | -0.3 | | 1 | V |
| C _(REG27) | External 2.7 V REG capacitor | | 1 | | | μF |
| T _{OPR} | Operating temperature | | -20 | | 85 | °C |

ELECTRICAL CHARACTERISTICS

Typical values stated where $T_A = 25^{\circ}$ C and $V_{BAT} = V_{PACK} = 7.2$ V, Min/Max values stated where $T_A = -20^{\circ}$ C to 85°C and $V_{BAT} = V_{PACK} = 3.8$ V to 18.75 V over operating free-air temperature range (unless otherwise noted)

| F | PARAMETER | TEST CONDITION ⁽¹⁾ | MIN | TYP | MAX | UNIT |
|------------------------|-----------------------------------|---|--------------------------|-----------------|------|-------|
| General Pu | rpose I/O | | L | | | |
| V _{IH} | High-level input voltage | SMBD, SMBC, PRES | 2 | | | V |
| V _{IL} | Low-level input voltage | SMBD, SMBC, PRES | | | 0.8 | V |
| V _{OH} | Output voltage high | $\overline{\text{PRES}}$, I _L = -0.5 mA | V _{REG27} – 0.5 | | | V |
| M | | $V_{BAT} = 3.8 \text{ V to } 9 \text{ V}, \text{ C}_{L} = 1 \text{ nF}$ | 3 | $V_{BAT} - 0.3$ | 8.6 | V |
| V _{OH(FUSE)} | High level Fuse output | V _{BAT} = 9 V to 10 V, C _L = 1 nF | 7.5 | 8 | 9 |] |
| t _{R(FUSE)} | FUSE output rise time | $C_L = 1 \text{ nF}, V_{OH(FUSE)} = 0 \text{ V to 5 V}$ | | | 10 | μs |
| I _{O(FUSE)} | FUSE output current | FUSE active | -3 | | | mA |
| Z _{O(FUSE)} | FUSE output impedance | | | 2 | 6 | kΩ |
| V _{FUSE_DET} | FUSE Detect Input Voltage | | 0.8 | 2 | 3.2 | V |
| V _{OL} | Low-level output voltage | SMBD, SMBC, TS1, $I_L = 7 \text{ mA}$ | | | 0.4 | V |
| C _{IN} | Input capacitance | | | 5 | | pF |
| I _(VOUT) | VOUT source currents | V_O active, $V_O = V_{REG27} - 0.6 V$ | -3 | | | mA |
| I _{LKG(VOUT)} | VOUT leakage current | V _O inactive | -0.2 | | 0.2 | μA |
| I _{LKG} | Input leakage current | SMBD, SMBC, PRES, TS1 | | | 1 | μA |
| R _{PD(SMBx)} | SMBD and SMBC, pull-down resistor | $T_A = -20^{\circ}C$ to $100^{\circ}C$ | 600 | 950 | 1300 | kΩ |
| R _{PAD} | Pad resistance | TS1 | | 87 | 110 | Ω |
| Supply Cur | rent | | | | | |
| I _{CC} | Normal Mode | No flash memory write, No I/O activity | | 400 | | μA |
| I _{LPM} | Low-Power Mode | CPU=HALT CHG=DSG=PCHG=OFF LDO ON but no load, no communication, BAT = 7.2 V | | 55 | | μA |
| I _{SHUTDOWN} | Shutdown Mode | $T_{A} = -20^{\circ}C \text{ to } 110^{\circ}C$ | | 0.5 | 1 | μA |
| REG27 Pow | ver On Reset | | 4 | | | |
| V _{REG27IT} | Negative-going voltage | input, at REG27 | 2.22 | 2.29 | 2.34 | V |
| V _{REG27IT+} | Positive-going voltage i | nput, at REG27 | 2.25 | 2.5 | 2.6 | V |
| Flash | | | | | | |
| | Data retention | | 10 | | | Years |

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ELECTRICAL CHARACTERISTICS (continued)

Typical values stated where $T_A = 25^{\circ}$ C and $V_{BAT} = V_{PACK} = 7.2$ V, Min/Max values stated where $T_A = -20^{\circ}$ C to 85°C and $V_{BAT} = V_{PACK} = 3.8$ V to 18.75 V over operating free-air temperature range (unless otherwise noted)

| P | ARAMETER | TEST CONDITION ⁽¹⁾ | MIN | TYP | MAX | UNIT |
|------------------------|--|--|-----|--------|------|--------|
| | Flash programming write-cycles | | 20k | | | Cycles |
| t _{ROWPROG} | Row programming time | | | | 2 | ms |
| t _{MASSERASE} | Mass-erase time | | | | 250 | |
| t _{PAGEERASE} | Page-erase time | | | | 25 | |
| I _{CC(PROG)} | Flash-write supply current | | | 4 | 6 | mA |
| I _{CC(ERASE)} | Flash-erase supply | $T_A = -40^{\circ}C \text{ to } 0^{\circ}C$ | | 8 | 22 |] |
| | current | $T_A = 0^{\circ}C$ to $85^{\circ}C$ | | 3 | 15 |] |
| RAM Backu | p | | | | | |
| | RBI data-retention input current | $V_{RBI} > V_{(RBI)MIN}$, $V_{REG27} < V_{REG27IT-}$, $T_A = 70^{\circ}C$ to 110°C | | 20 | 1500 | - nA |
| | | $ \begin{array}{l} V_{RBI} > V_{(RBI)MIN}, \ V_{REG27} < V_{REG27IT\rightarrow} \\ T_A = -20^{\circ}C \ to \ 70^{\circ}C \end{array} $ | | | 500 | |
| V _(RBI) | RBI data-retention vo | tage ⁽²⁾ | 1 | | | V |
| Internal LDC |) | | | | | |
| V _{REG} | Regulator output voltage | I_{REG27} = 10 mA, T_A = -20°C to 85°C | 2.5 | 2.7 | 2.75 | V |
| | | PACK and BAT \leq 4.5 V, T _A = -20°C to 110°C | 3 | | | |
| I _{REG} | Regulator Output | 4.5 V < PACK and BAT \leq 6.8 V | 10 | | | mA |
| ·KEG | Current | 6.8 V < PACK and BAT \leq 18.7 5 V, T _A = -20°C to 70°C | 16 | | | |
| $\Delta V_{(REGTEMP)}$ | Regulator output change with temperature | $I_{REG} = 10 \text{ mA}, T_A = -20^{\circ}\text{C} \text{ to } 85^{\circ}\text{C}$ | | ±0. 5% | | |
| $\Delta V_{(REGLINE)}$ | Line regulation | I _{REG} = 10 mA | | ±2 | ±4 | mV |
| $\Delta V_{(REGLOAD)}$ | Load regulation | I _{REG} = 0.2 to 10 mA | | ±20 | ±40 | mV |
| I(REGMAX) | Current limit | | 25 | | 50 | mA |

(2) Specified by design. Not production tested.



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ELECTRICAL CHARACTERISTICS (continued)

Typical values stated where $T_A = 25^{\circ}$ C and $V_{BAT} = V_{PACK} = 7.2$ V, Min/Max values stated where $T_A = -20^{\circ}$ C to 85°C and $V_{BAT} = V_{PACK} = 3.8$ V to 18.75 V over operating free-air temperature range (unless otherwise noted)

| F | PARAMETER | TEST CONDITION ⁽¹⁾ | MIN | TYP | MAX | UNIT | |
|------------------------|--|---|--------------------------|--------|-----------------------------|--------|----|
| SRx Wake f | rom Sleep | | | | | 1 | |
| | | V _{WAKE} = 1.2 mV | 0.2 | 1.2 | 2 | | |
| | | V _{WAKE} = 2.4 mV | 0.4 | 2.4 | 3.6 | | |
| V _{WAKE_ACR} | Accuracy of V _{WAKE} | Accuracy of V _{WAKE} | V _{WAKE} = 5 mV | 2 | 5 | 6.8 | mV |
| | | V _{WAKE} = 10 mV | 5.3 | 10 | 13 | | |
| V _{WAKE_TCO} | Temperature drift of V _v | VAKE ACCURACY | | 0.5 | | %/°C | |
| t _{WAKE} | Time from application of | of current and wake of bq28400 | | 0.2 | 1 | ms | |
| Coulomb C | ounter | | | | | | |
| | Input voltage range | | -0.20 | | 0.25 | V | |
| | Conversion time | Single conversion | | 250 | | ms | |
| | Effective resolution | Single conversion | 15 | | | Bits | |
| | Integral nonlinearity | $T_{A} = -20 \text{ to } 85^{\circ}\text{C}$ | | ±0.007 | ±0.034 | %FSR | |
| | Offset error (3) | $T_{A} = -20 \text{ to } 85^{\circ}\text{C}$ | | 10 | | μV | |
| | Offset error drift | | | 0.3 | 0.5 | µV/°C | |
| | Full-scale error (4) | | -0.8% | 0.2% | 0.8% | | |
| | Full-scale error drift | | | | 150 | PPM/°C | |
| | Effective input resistance | ADC enabled | 2.5 | | | MΩ | |
| ADC | | | | | | | |
| | Input voltage range for | TS1 | -0.2 | | 0.8 x V _{REG27} | V | |
| | Conversion time | | | 31.5 | | ms | |
| | Resolution (no missing | codes) | 16 | | | Bits | |
| | Effective resolution | | | 15 | | Bits | |
| | Integral nonlinearity | -0.1 V to 0.8 x V _{ref} | | | ±0.020 | %FSR | |
| | Offset error (5) | | | 70 | 160 | μV | |
| | Offset error drift | | | 25 | | µV/°C | |
| | Full-scale error | V _{IN} = 1 V | -0.8% | ±0.2% | 0.4% | | |
| | Full –scale error drift | | | | 150 | PPM/°C | |
| | Effective input resistant | ce | 8 | | | MΩ | |
| External Ce | II Balance Drive | | | | | | |
| P | Internal pull-down resistance for external | Cell balance ON for VC1, VCx – VCx + 4 V, where $x = 1$ to 2 | | 3.7 | | - kΩ | |
| R _{BAL_drive} | cell balance | Cell balance ON for VC2, VCx – VCx + 4 V, where $x = 1$ to 2 | | 1.75 | | 1/22 | |
| Cell Voltage | Monitor | | | | | | |
| | CELL Voltage | $T_{A} = -10^{\circ}C \text{ to } 60^{\circ}C$ | | ±10 | ±20 | | |
| | Measurement Accuracy | $T_{A} = -20^{\circ}C \text{ to } 85^{\circ}C$ | | ±10 | ±35 | mV | |

(3) Post-Calibration Performance
 (4) Uncalibrated performance. This gain error can be eliminated with external calibration.

(5) Channel to Channel Offset SLUSA61A -OCTOBER 2010-REVISED DECEMBER 2010



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ELECTRICAL CHARACTERISTICS (continued)

Typical values stated where $T_A = 25^{\circ}$ C and $V_{BAT} = V_{PACK} = 7.2$ V, Min/Max values stated where $T_A = -20^{\circ}$ C to 85°C and $V_{BAT} = V_{PACK} = 3.8$ V to 18.75 V over operating free-air temperature range (unless otherwise noted)

| Р | ARAMETER | TEST CONDITION ⁽¹ |) | MIN | TYP | MAX | UNIT | |
|--------------------------|---|--|-------------------|------|------|------|--------|--|
| Internal Terr | perature Sensor | | | | | | | |
| T _{INT} | Temperature sensor ac | ccuracy | | | ±3% | | °C | |
| | Veasurement Support | | | 1 | | | | |
| R _{ERR} | Internal resistor drift | | | | ±230 | | PPM/°C | |
| R | Internal resistor | | | | 18 | 20 | kΩ | |
| | rmal Shutdown | | | | | | | |
| T _{MAX} | Maximum REG27 temp | perature ⁽⁶⁾ | | 125 | | 175 | | |
| T _{RECOVER} | Recovery hysteresis te | | | | 10 | | °C | |
| | tection Thresholds | | | | | | | |
| V _(OCD) | 1 | ld voltage range, typical | | 50 | | 200 | mV | |
| $\Delta V_{(OCDT)}$ | | ld voltage program step | | | 10 | 200 | mV | |
| V _(SCCT) | | ld voltage range, typical | | -100 | 10 | -300 | mV | |
| $\Delta V_{(SCCT)}$ | | ld voltage program step | | 100 | -50 | 000 | mV | |
| V _(SCDT) | | ld voltage range, typical | | 100 | 50 | 450 | mV | |
| $\Delta V_{(SCDT)}$ | | Id voltage program step | | 100 | 50 | -00 | mV | |
| V _(OFFSET) | SCD, SCC, and OCD of | | | -10 | 50 | 10 | mV | |
| V _(Scale_Err) | SCD, SCC, and OCD s | | | -10% | | 10% | inv | |
| | tection Timing | | | 1070 | | 1070 | | |
| | Overcurrent in discharg | ne delav | | 1 | | 31 | ms | |
| t _(OCDD) | OCDD Step options | | | • | 2 | 51 | | |
| t(OCDD_STEP) | Short circuit in dischard | | | 0 | 2 | 1830 | ms | |
| t(SCDD) | | je delay | | 0 | 100 | 1050 | μs | |
| t(SCDD_STEP) | SCDD Step options | dalay | | 0 | 122 | 015 | μs | |
| t(SCCD) | Short circuit in charge | uelay | | 0 | 64 | 915 | μs | |
| t(SCCD_STEP) | SCCD Step options | 105 V | | | 61 | | μs | |
| t _(DETECT) | Current fault detect time | $V_{SRP-SRN} = V_{THRESH} + 12.5 \text{ mV},$ $T_A = -20^{\circ}\text{C} \text{ to } 85^{\circ}\text{C}$ | | | 35 | 160 | μs | |
| t _{ACC} | Overcurrent and short circuit delay time accuracy | Accuracy of typical delay time with no WDI in | nput | -50% | | 50% | | |
| P-CH FET D | rive | | | | | | | |
| | Output voltage, charge and discharge | $ \begin{array}{l} V_{O(FETONDSG)} = V_{(BAT)} - V_{(DSG)}, \\ R_{GS} = 1 \ M\Omega, \ T_A = -20 \ to \ 110^{\circ}C, \\ BAT = 7.2 \ V^{(7)} \end{array} $ | | 6 | 6.5 | BAT | v | |
| V _{O(FETON)} | FETs on | $ \begin{array}{l} V_{O(FETONCHG)} = V_{(PACK)} - V_{(CHG)}, \\ R_{GS} = 1 \ M\Omega, \ T_A = -20 \ to \ 110^{\circ}C, \\ PACK = 7.2 \ V^{(7)} \end{array} $ | | 6 | 6.5 | PACK | v | |
| Varetaen | Output voltage, charge and discharge | | | | | 0.2 | V | |
| V _{O(FETOFF)} | FETs off | | | | | 0.2 | V | |
| tr | Rise time | C ₁ = 4700 pF | VDSG: 10% to 90% | | 40 | 200 | _ | |
| 1 | | | VCHG: 10% to 90% | | 40 | 200 | μs | |
| t _f | Fall time | C _L = 4700 pF | VDSG : 90% to 10% | | 40 | 200 | 40 | |
| -1 | | | VCHG: 90% to 10% | | 40 | 200 | | |

(6) Specified by design. Not production tested.

(7) For a V_{BAT} or V_{PACK} input range of 3.8 V to 18.75 V, MIN $V_{O(FETON)}$ voltage is 9 V or $V_{(BAT)} - 1$ V, whichever is less.



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ELECTRICAL CHARACTERISTICS (continued)

Typical values stated where $T_A = 25^{\circ}$ C and $V_{BAT} = V_{PACK} = 7.2$ V, Min/Max values stated where $T_A = -20^{\circ}$ C to 85°C and $V_{BAT} = V_{PACK} = 3.8$ V to 18.75 V over operating free-air temperature range (unless otherwise noted)

| F | PARAMETER | TEST CONDITION | ON ⁽¹⁾ | MIN | TYP | MAX | UNIT |
|--------------------------|---|---|---------------------------------|-----|------|---------------------------|------|
| Pre-Charge/ | ZVCHG FET Drive | · | | | | • | |
| V _(PreCHGON) | | R_{GS} = 1 MΩ, V_{PACK} = 10 V | | 9 | 9.5 | 10 | V |
| V _(PreCHGOFF) | Output voltage, pre-charge FET off ⁽⁸⁾ | $R_{GS} = 1 M\Omega$, $T_A = -20^{\circ}C$ to $110^{\circ}C$ | | | | V _{BAT} – 0.5 | V |
| t _r | Rise time | $\begin{array}{l} C_{L}=4700 \text{ pF},\\ R_{G}=5.1 \text{ k}\Omega \end{array}$ | V _{ZVCHG} : 10% to 90% | | 80 | 200 | μs |
| t _f | Fall time | $\begin{array}{l} C_{L}=4700 \text{ pF},\\ R_{G}=5.1 \text{ k}\Omega \end{array}$ | V _{ZVCHG:} 90% to 10% | | 1.7 | | ms |
| SMBus | | | | | | | |
| f _{SMB} | SMBus operating frequency | Slave mode, SMBC 50% duty cycle | | 10 | | 100 | kHz |
| f _{MAS} | SMBus master clock frequency | Master mode, no clock low slave extend | I | | 51.2 | | kHz |
| t _{BUF} | Bus free time between | start and stop | | 4.7 | | | μs |
| t _{HD:STA} | Hold time after (repeate | ed) start | | 4 | | | μs |
| t _{SU:STA} | Repeated start setup ti | me | | 4.7 | | | μs |
| t _{SU:STO} | Stop setup time | | | 4 | | | μs |
| t _{HD:DAT} | Data hold time | Receive mode | | 0 | | | ns |
| "HD:DAT | | Transmit mode | | 300 | | | |
| t _{SU:DAT} | Data setup time | | | 250 | | | ns |
| t _{TIMEOUT} | Error signal/detect | See ⁽⁹⁾ | | 25 | | 35 | ms |
| t _{LOW} | Clock low period | | | 4.7 | | | μs |
| t _{HIGH} | Clock high period | See (10) | | 4 | | 50 | μs |
| t _{LOW:SEXT} | Cumulative clock low slave extend time | See (11) | | | | 25 | ms |
| t _{LOW:MEXT} | Cumulative clock low master extend time | See (12) | | | | 10 | ms |
| t _f | Clock/data fall time | See (13) | | | | 300 | ns |
| t _r | Clock/data rise time | See ⁽¹⁴⁾ | | | | 1000 | ns |

(8) For a V_{BAT} or V_{PACK} input range of 3.8 V to 18.75 V, MIN V_{O(FETON)} voltage is 9 V or V_(BAT) - 1 V, whichever is less.

(9) The bq28400 times out when any clock low exceeds $t_{TIMEOUT}$. (10) $t_{HIGH:MAX}$ is the minimum bus idle time. SMBC = SMBD = 1 for t > 50 µs causes reset of any transaction involving bq28400 that is in progress.

(11) t_{LOW:SEXT} is the cumulative time a slave device is allowed to extend the clock cycles in one message from initial start to the stop.

(12) tLOW:MEXT is the cumulative time a master device is allowed to extend the clock cycles in one message from initial start to the stop.

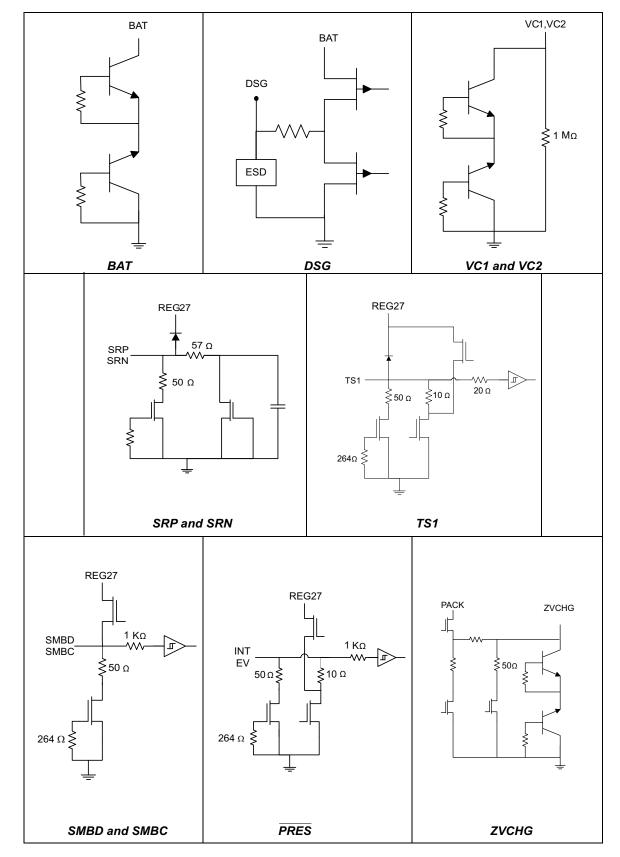
(13) Rise time $t_r = V_{ILMAX} - 0.15$) to $(V_{IHMIN} + 0.15)$. (14) Fall time $t_f = 0.9V_{DD}$ to $(V_{ILMAX} - 0.15)$.

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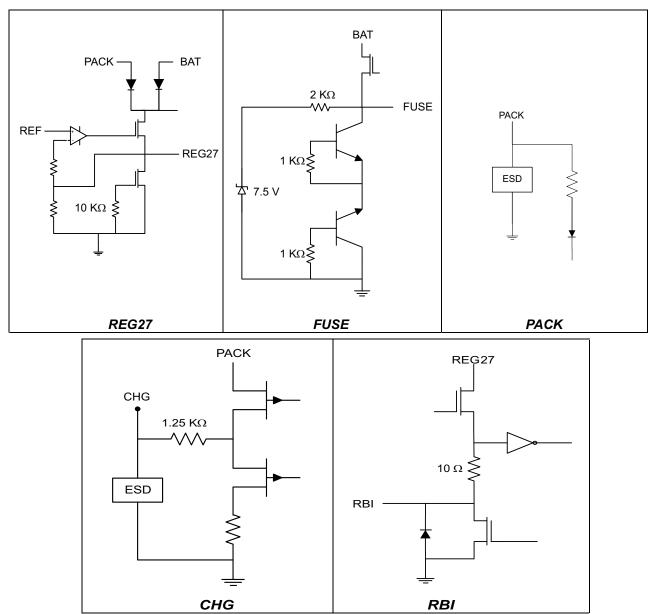
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PIN EQUIVALENT CIRCUITS





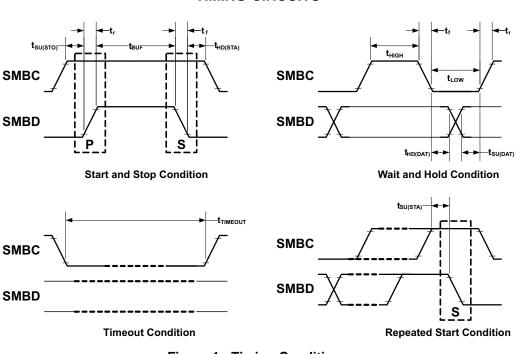
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TEXAS INSTRUMENTS

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TIMING CIRCUITS

Figure 1. Timing Conditions

GENERAL OVERVIEW

The bq28400 has a flexible architecture that enables development of numerous battery-management solutions. The device is a fully integrated battery manager, as shown in the functional block diagram, and performs necessary calculations and control for a fully functional 2-series cell battery management system. The device provides flexible user settings that are stored in flash memory.

The bq28400 determines battery capacity by monitoring the amount of charge input or removal from 2-series cell Li-lon rechargeable batteries via a small value series sense resistor. The device then controls and reports the battery status using corrections for environmental and operating conditions. Additional control and monitoring is implemented for individual cell voltages, temperature, and current.

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FEATURE SET

Safety Features

The bq28400 supports a wide range of battery and system protection features that can be configured. The primary safety features include:

- Cell over/undervoltage protection
- Overcurrent during charge and discharge
- Short circuit
- Overtemperature during charge and discharge
- Device watchdog timer

The secondary safety features used to indicate more serious faults which can be used to control FET state or blow an in-line fuse to permanently disable the battery pack include:

- Safety overvoltage
- Safety undervoltage
- Safety overcurrent in charge and discharge
- Safety overtemperature in charge and discharge
- Charge, pre-charge, and discharge FET fault
- Cell imbalance detection

Charge Control

The bq28400 charge control features include:

- Reporting charging current needed for constant current charging and charging voltage needed for constant voltage charging to a smart charger using SMBus communications
- Supports pre-charging/zero-volt charging
- Supports fast charging
- Supports charge inhibit and charge suspend if battery pack temperature is out of temperature range
- · Reports charging fault and also indicate charge status via charge and discharge alarms

Gas Gauging

The device uses advanced Compensated End-of-Discharge Voltage (CEDV) technology to measure and calculate the available charge capacity in battery cells under system use and environmental conditions. The device accumulates a measure of charge and discharge currents, then compensates the charge current measurement for temperature and the state-of-charge of the battery. The bq28400 further estimates battery self-discharge, adjusts the self-discharge estimation for temperature, and then updates internal status registers. These internal registers are made available to the system host via the two-wire SMBus.

The internal general-purpose SRAM can be powered by the RBI pin of the bq28400 if power is lost. Typically, a 0.1-µF capacitor provides the necessary voltage to the SRAM array during inadvertent momentary power loss.

See the bq28400 technical reference guide for further details.

Lifetime Data Logging

The bq28400 maintains the highest temperature value from the last device reset.

Power Modes

The bq28400 supports three power modes to reduce power consumption:

- In Normal Mode, the device performs measurements, calculations, protection decisions, and data updates in 1-second intervals. Between these intervals, the device is in a reduced power stage.
- In Sleep Mode, the bq28400 performs measurements, calculations, protection decisions and data updates in longer intervals. Between these intervals, the device is in a reduced power stage.
 - A wake function operates so that an exit from Sleep mode occurs when current flow, detection of failure,

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or SMBus activity detected.

• In Shutdown Mode, the bq28400 is completely disabled by turning off all FETs and powering down the bq28400.

CONFIGURATION

Oscillator Function

The bq28400 fully integrates the system oscillator; therefore, no external components are required for this feature.

System Present Operation

The device checks the PRES pin periodically. If the PRES pin input is pulled to ground by the external system, the bq28400 detects this event as the presence of the system.

2-Series Cell Configuration

The bq28400 supports 2-series cell battery pack configurations.

Cell Balancing Configuration

If cell balancing is required, the bq28400 cell balance control enables a weak, internal pull-down for each VCx pin. The purpose of this weak pull-down is to enable an external FET for current bypass. Series resistors placed between the input VCx pins and the positive battery cell terminals control the VGS of the external FET. Alternatively, CB_EN output can be used with the bq29200 device to control the auto cell-balancing feature for the system (see Figure 5). Further details are provided in the APPLICATION INFORMATION section of this document.

BATTERY PARAMETER MEASUREMENTS

The bq28400 uses an integrating delta-sigma analog-to-digital converter (ADC) for current measurement, and a second delta-sigma ADC for individual cell voltage, battery voltage, and temperature measurements. The individual cell voltage, *Current, AverageCurrent,* and *Temperature* are updated in 1-second intervals during normal operation.

Charge and Discharge Counting

The integrating ADC measures the charge and discharge flow of the battery by monitoring a small-value sense resistor between the SRP and SRN pins. The bq28400 integrating ADC measures bipolar signals across the SRP and SRN pins from –0.20 V to 0.25 V induced by current through the sense resistor (typically 5 m Ω to 20 m Ω). Charge activity is detected when $V_{SR} = V_{SRP} - V_{SRN}$ is positive and discharge activity when $V_{SR} = V_{SRP} - V_{SRN}$ is negative. The bq28400 continuously integrates the signal over time, using an internal counter and updates *RemainingCapacity* with the charge or discharge amount every second.

Voltage

While monitoring the SRP and SRN pins for charge and discharge currents, the bq28400 monitors the individual series cell voltages. The internal bq28400 ADC then measures the voltage, scales, applies offsets, and calibrates it appropriately.

NOTE

For accurate differential voltage sensing, the VSS ground should be connected directly to the most negative terminal of the battery stack, not to the positive side of the sense resistor. This minimizes the voltage drop across the PCB trace.

Voltage Calibration and Accuracy

The bq28400 is calibrated for voltage prior to shipping from TI. The bq28400 voltage measurement signal chain (ADC, high voltage translation, circuit interconnect) is calibrated for each cell. The external filter resistors, connected from each cell to the VCx input of the bq28400, are required to be 1 k Ω . If different voltage accuracy is desired, customer voltage calibration is required.



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Current

The bq28400 uses the SRP and SRN inputs to measure and calculate the battery charge and discharge current using a 5-m Ω to 20-m Ω typical sense resistor.

Temperature

The bq28400 has an internal temperature sensor and input pin for an external temperature sensor. The bq28400 can be configured to use either the internal or external temperature sensor. The default setting for the bq28400 is for a Semitec 103AT thermistor as input to the TS1 pin. Reporting of measured temperature is available by way of the SBS Temperature command.

COMMUNICATIONS

The bq28400 uses SMBus v1.1 in Slave Mode per the SBS specification.

SBS Commands

| SBS Command | Mode | Name | Format | Min Value | Max Value | Default Value | Unit |
|----------------|------|-----------------------|--------|-----------|-----------|------------------|------------------|
| 0x00 | R/W | ManufacturerAccess | H2 | 0x0000 | Oxffff | _ | |
| 0x03 | R/W | BatteryMode | H2 | 0x0000 | 0xe383 | _ | |
| 0x08 | R | Temperature | U2 | 0 | 65535 | _ | 0.1°K |
| 0x09 | R | Voltage | U2 | 0 | 65535 | _ | mV |
| 0x0a | R | Current | 12 | -32768 | 32767 | — | mA |
| 0x0b | R | AverageCurrent | 12 | -32768 | 32767 | — | mA |
| 0x0c | R | MaxError | U1 | 0 | 100 | _ | % |
| 0x0d | R | RelativeStateOfCharge | U1 | 0 | 100 | _ | % |
| 0x0f | R/W | RemainingCapacity | U2 | 0 | 65535 | _ | mAh or 10 mWh |
| 0x10 | R | FullChargeCapacity | U2 | 0 | 65535 | 7200 | mAh |
| 0x14 | R | ChargingCurrent | U2 | 0 | 65534 | 2500 | mA |
| 0x15 | R | ChargingVoltage | U2 | 0 | 65534 | 12600 | mV |
| 0x16 | R | BatteryStatus | U2 | 0x0000 | 0xdbff | _ | |
| 0x17 | R/W | CycleCount | U2 | 0 | 65535 | 0 | |
| 0x18 | R/W | DesignCapacity | U2 | 0 | 65535 | 7200 | mAh |
| 0x19 | R/W | DesignVoltage | U2 | 0 | 65535 | 10800 | mV |
| 0x1a | R/W | SpecificationInfo | H2 | 0x0000 | Oxffff | 0x0031 | |
| 0x1b | R/W | ManufactureDate | U2 | — | _ | 0 | ASCII |
| 0x1c | R/W | SerialNumber | H2 | 0x0000 | Oxffff | 0x0001 | |
| 0x20 | R/W | ManufacturerName | S12 | — | _ | Texas Inst. | ASCII |
| 0x21 | R/W | DeviceName | S8 | — | — | bq28400 | ASCII |
| 0x22 | R/W | DeviceChemistry | S5 | _ | _ | LION | ASCII |
| 0x23 | R/W | ManufacturerData | S9 | — | _ | _ | ASCII |
| 0x2f | R/W | Authenticate | S21 | _ | _ | _ | ASCII |
| 0x3e | R | CellVoltage2 | U2 | 0 | 65535 | _ | mV |
| 0x3f | R | CellVoltage1 | U2 | 0 | 65535 | _ | mV |

Table 1. SBS COMMANDS

Extended SBS Commands

Table 2 shows the extended SBS commands for the device.

| SBS Cmd | Mode | Name | Format | Size in Bytes | Min Value | Max Value | Default Value | Unit |
|------------|------|---------------|--------|------------------|------------|------------|------------------|------|
| 0x61 | R/W | FullAccessKey | hex | 4 | 0x00000000 | Oxffffffff | — | |
| 0x63 | R/W | AuthenKey3 | hex | 4 | 0x00000000 | Oxfffffff | — | |
| 0x64 | R/W | AuthenKey2 | hex | 4 | 0x00000000 | Oxfffffff | _ | |
| 0x65 | R/W | AuthenKey1 | hex | 4 | 0x00000000 | Oxfffffff | _ | |
| 0x66 | R/W | AuthenKey0 | hex | 4 | 0x00000000 | Oxfffffff | _ | |

Table 2. Extended SBS Commands



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APPLICATION INFORMATION

Run Time to Empty

To predict how much run time the battery pack can supply to the host system, a "Run Time To Empty" value can be calculated.

The SBS host system needs to read, store, and update the following values during a discharging period and average them over a user-determined period of time:

- DSG bit of the BatteryStatus register (ensure that it is in discharge mode)
- AverageCurrent (mA)
 - Positive value = charge current
 - Negative value = discharge current
 - One minute rolling average of current (the user can accumulate this time for improved granularity)
- RemainingCapacity (mAh)

Then calculating:

RunTimeToEmpty = RemainingCapacity(avg mAh) \div AverageCurrent(avg mA) (The result will be in hours. For minutes, the user can take the above results and divide by 60.)

Charging Time to Full

To predict how much charging time before the battery pack is fully charged, a "Run Time To Full" value can be calculated.

The SBS host system needs to read, store, and update the following values during a charging period and average them over a user-determined period of time:

- DSG bit of the BatteryStatus register (specify in charge mode)
- AverageCurrent (mA)
 - Positive value = charge current
 - Negative value = discharge current
 - One minute rolling average of current (the user can accumulate this time for improved granularity)
- RemainingCapacity (mAh)

Then calculating:

RunTimeToFull = [FullChargeCapacity(avg mAh) - RemainingCapacity(avg mAh)] ÷ AverageCurrent(avg mA)

Remaining Capacity Alert

To provide enough time for action to be taken when the battery is below a pre-determined capacity, the user may implement a remaining capacity alarm alert in the SMBus host system. To do this, an SMBus read of the *RemainingCapacity* value should be completed then compared by the SMBus host to a user-selected value. If the read *RemainingCapacity* value is < the user's Remaining Capacity, then the host system should instruct the user of what action is needed.

Remaining Time Alert

Similar to the Remaining Capacity notification, the system operation may need an alarm notification based on time rather than remaining capacity. To do this, a determination of the *EndTimeToEmpty* (as discussed below) and compared by SMBus host to a user-selected remaining time limit value. If the *RemainingTimeLimit* value is < *EndTimeToEmpty*, then the host system should instruct the user of the action to be taken.

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Cell Balancing

Cell balancing increases the useful life of battery packs. Cell-to-cell differences in self-discharge, capacity, and impedance can lead to different charge states among the cells; however, the charger terminates the charge based on the summed voltage only, which may leave some cells undercharged and others overcharged. To remedy this imbalance and to achieve the goal of having all cells reach 100% state-of-charge at charge termination, it is necessary to reduce the charge added to the overcharged cells by creating a current bypass during charging.

Cell balancing in the bq28400 is accomplished by connecting an external parallel bypass load to each cell and enabling the bypass load depending on each individual cell's charge state. The bypass load is typically formed by a P-CH MOSFET and a resistor. The series resistors that connect the cell tabs to VC1~VC2 pins of the bq28400 are required to be 1 k Ω . The bq28400 balances the cells during charge by discharging those cells above the threshold set in *Cell Balance Threshold*, if the maximum difference in cell voltages exceeds the value programmed in *Cell Balance Min*. During cell balancing, the bq28400 either selects the appropriate cell to discharge or adjusts the cell balance threshold up by the value programmed in *Cell Balance Window* when all cells exceed the cell balance threshold or the highest cell exceeds the cell balance threshold by the cell balance window.

Cell balancing only occurs when charging current is detected and the cell balance threshold is reset to the value in *Cell Balance Threshold* at the start of every charge cycle. The threshold is only adjusted once during any balance interval.

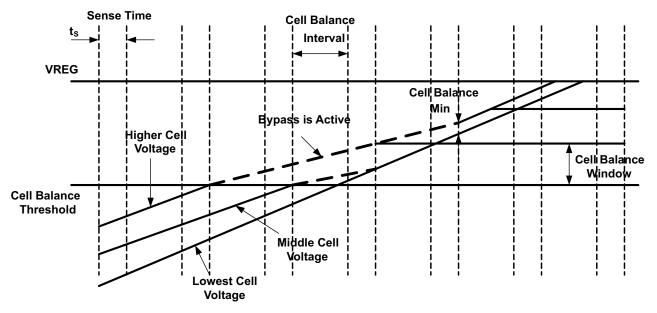


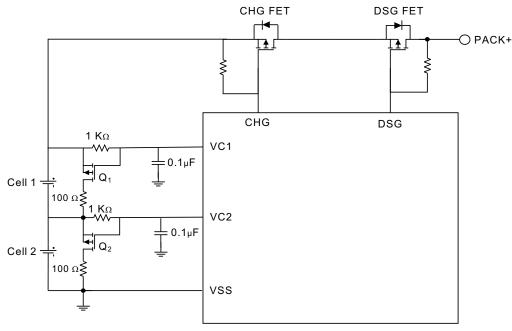
Figure 2. Cell Balance

The bq28400 supports cell balancing using an external MOSFET, as illustrated in Figure 3.

Figure 3 shows an example of a cell-balancing circuit for a 2-series cell application. In this circuit, Q1 and Q2 are the external MOSFETs—specifically, Si1023 P-channel MOSFETs. These FETs were chosen because of its low gate-to-source threshold voltage.

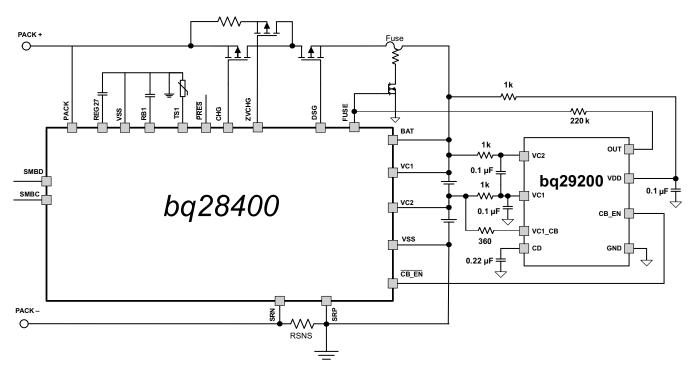


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NOTE: Q1 and Q2 are Si1023 type P-CH FETs



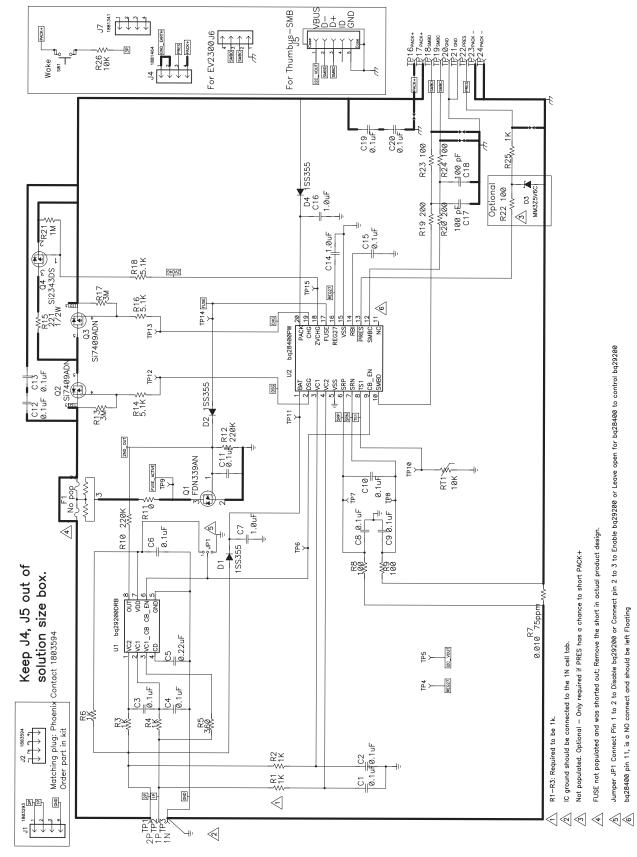




Layout Recommendations

For an accurate differential voltage sensing, the VSS ground should be connected directly to the most negative terminal of the battery stack, not to the positive side of the sense resistor. This minimizes the voltage drop across the PCB trace.

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10-Dec-2020

PACKAGING INFORMATION

| Orderable Device | Status (1) | Package Type | Package Drawing | Pins | Package Qty | Eco Plan (2) | Lead finish/ Ball material (6) | MSL Peak Temp (3) | Op Temp (°C) | Device Marking (4/5) | Samples |
|------------------|---------------|--------------|--------------------|------|----------------|-----------------|--------------------------------------|----------------------|--------------|-------------------------|---------|
| BQ28400PW | ACTIVE | TSSOP | PW | 20 | 70 | RoHS & Green | NIPDAU | Level-2-260C-1 YEAR | -40 to 85 | BQ28400 | Samples |
| BQ28400PWR | ACTIVE | TSSOP | PW | 20 | 2000 | RoHS & Green | NIPDAU | Level-2-260C-1 YEAR | -40 to 85 | BQ28400 | Samples |

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

⁽²⁾ RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

⁽⁵⁾ Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

⁽⁶⁾ Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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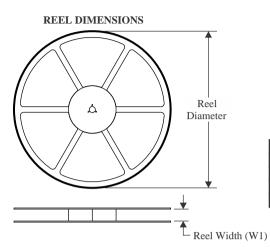


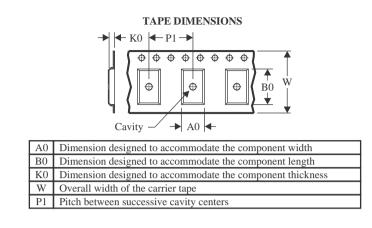
PACKAGE OPTION ADDENDUM

10-Dec-2020

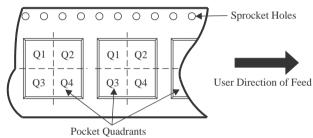


TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE

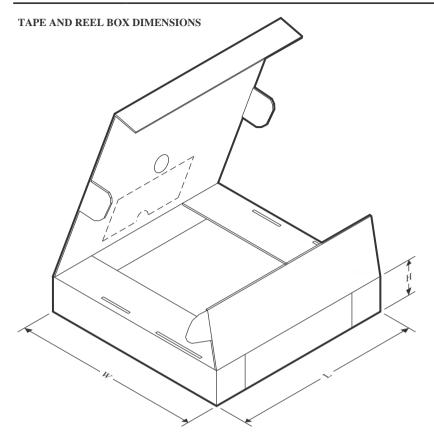


| Device | Package Type | Package Drawing | | SPQ | Reel Diameter (mm) | Reel Width W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1 (mm) | W (mm) | Pin1 Quadrant |
|------------|-----------------|--------------------|----|------|--------------------------|--------------------------|------------|------------|------------|------------|-----------|------------------|
| BQ28400PWR | TSSOP | PW | 20 | 2000 | 330.0 | 16.4 | 6.95 | 7.0 | 1.4 | 8.0 | 16.0 | Q1 |



PACKAGE MATERIALS INFORMATION

12-Jul-2023



*All dimensions are nominal

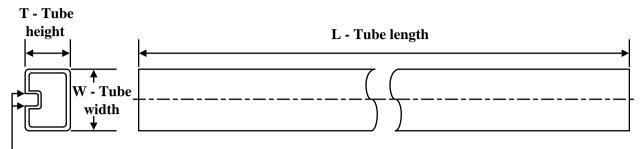
| Device | Package Type | Package Drawing | Pins | SPQ | Length (mm) | Width (mm) | Height (mm) |
|------------|--------------|-----------------|------|------|-------------|------------|-------------|
| BQ28400PWR | TSSOP | PW | 20 | 2000 | 356.0 | 356.0 | 35.0 |

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TUBE



- B - Alignment groove width

*All dimensions are nominal

| Device | Package Name | Package Type | Pins | SPQ | L (mm) | W (mm) | Τ (μm) | B (mm) |
|-----------|--------------|--------------|------|-----|--------|--------|--------|--------|
| BQ28400PW | PW | TSSOP | 20 | 70 | 530 | 10.2 | 3600 | 3.5 |
| BQ28400PW | PW | TSSOP | 20 | 70 | 530 | 10.2 | 3600 | 3.5 |
| BQ28400PW | PW | TSSOP | 20 | 70 | 530 | 10.2 | 3600 | 3.5 |

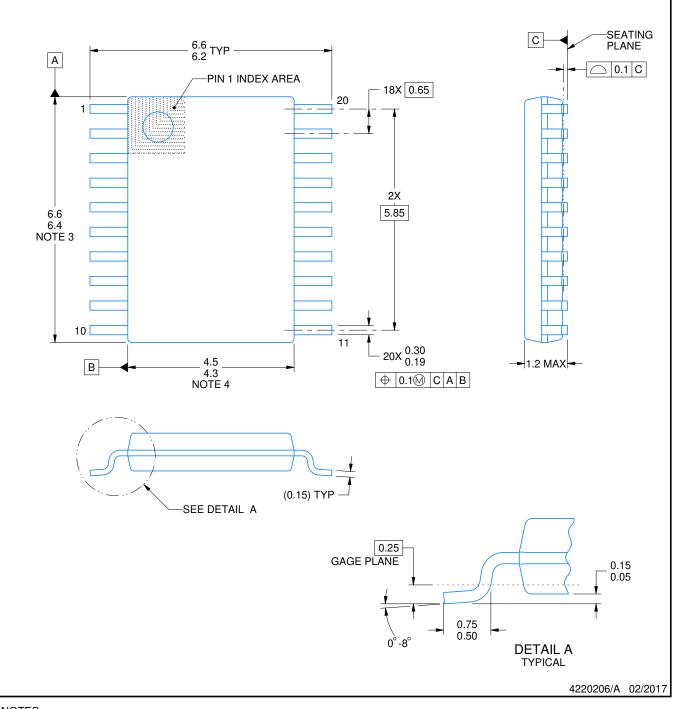
PW0020A



PACKAGE OUTLINE

TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M. 2. This drawing is subject to change without notice. 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- 5. Reference JEDEC registration MO-153.

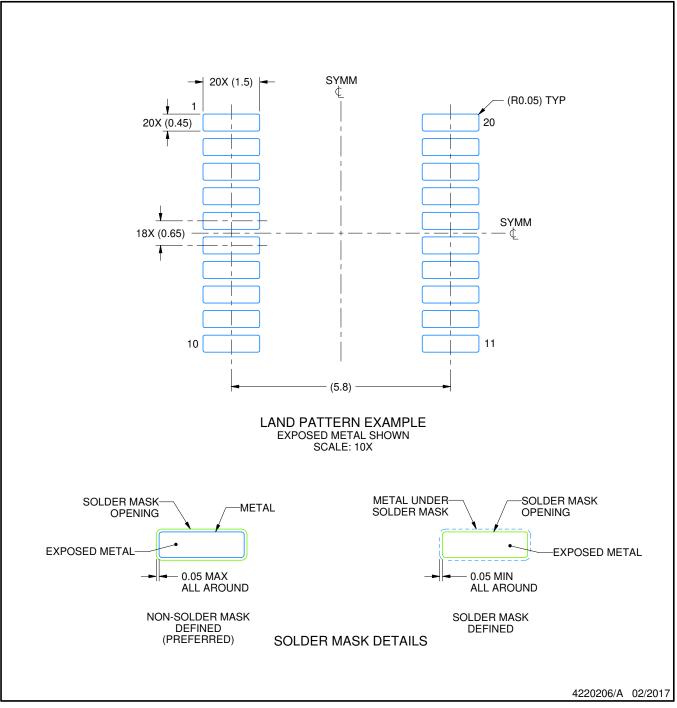


PW0020A

EXAMPLE BOARD LAYOUT

TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

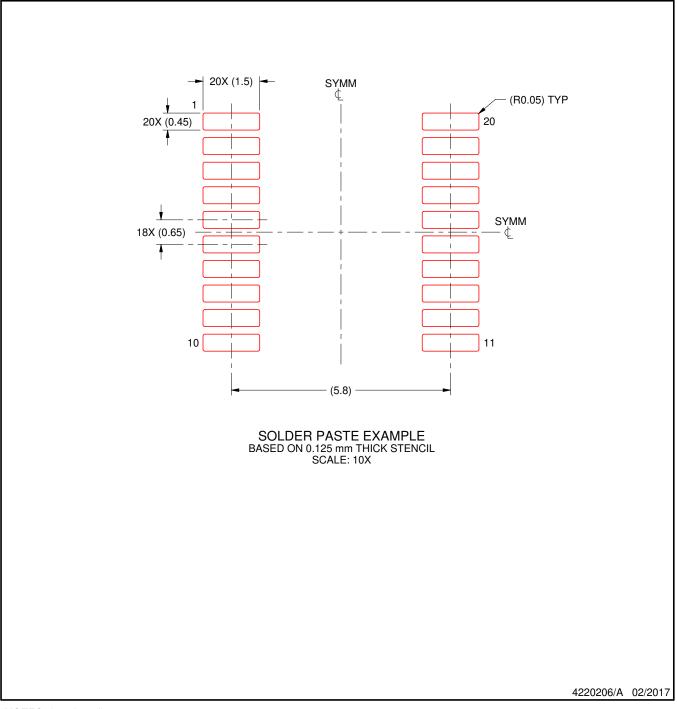


PW0020A

EXAMPLE STENCIL DESIGN

TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE

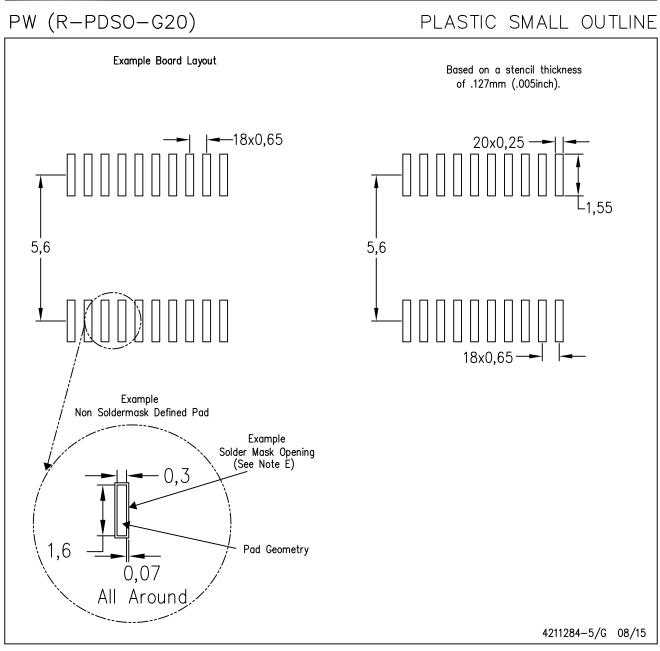


NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



LAND PATTERN DATA



NOTES: Α. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
 C. Publication IPC-7351 is recommended for alternate design.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



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