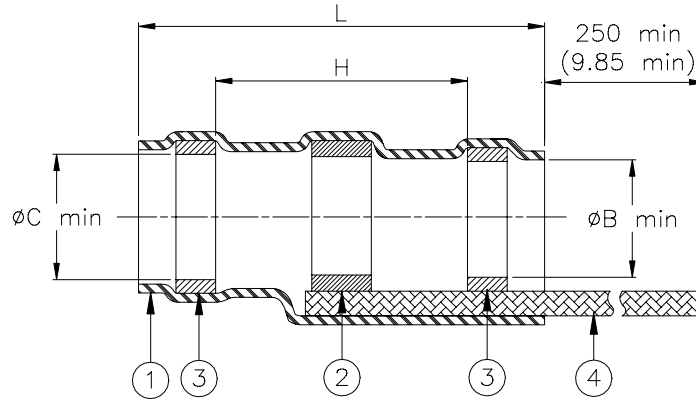


SPECIFICATION CONTROL DRAWING



Product Revision		Component Dimensions					Shall Accommodate Cable Dimensions		
Product Name		Ident. Code	L±1.75 (L±0.07)	øB min	øC min	H min	øE max	øF min	øD max
S03-06-R-100	A	S0306R	16.5 (0.650)	1.90 (0.070)	2.65 (0.105)	8.25 (0.325)	2.65 (0.105)	0.90 (0.035)	1.9 (0.075)
S03-07-R-100	A	S0307R	16.5 (0.650)	2.65 (0.105)	3.68 (0.145)	8.25 (0.325)	3.68 (0.145)	1.40 (0.055)	2.65 (0.105)
S03-08-R-100	A	S0308R	16.5 (0.650)	4.30 (0.170)	5.08 (0.200)	8.25 (0.325)	5.08 (0.200)	2.15 (0.085)	4.30 (0.170)
S03-09-R-100	A	S0309R	19.1 (0.750)	5.95 (0.235)	6.45 (0.255)	8.25 (0.325)	6.45 (0.255)	3.30 (0.130)	5.95 (0.235)
S03-10-R-100	A	S0310R	19.1 (0.750)	7.00 (0.275)	7.6 (0.300)	8.25 (0.325)	7.6 (0.300)	4.30 (0.170)	7.00 (0.275)

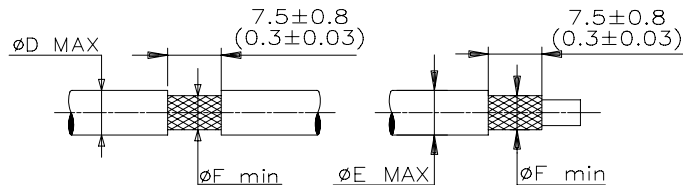
MATERIALS

- INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- SOLDER PREFORM WITH FLUX AND THERMAL INDICATOR
 SOLDER: TYPE Sn63 per ANSI-J-STD-006.
 FLUX: TYPE ROL1 per ANSI-J-STD-004.
 THERMAL INDICATOR: Color change violet to colorless.
- MELTABLE RINGS: Stabilized thermoplastic. Color: blue.
- PRE-INSTALLED BRAID: Nickel plated copper strands. CMA 654.

APPLICATION

- These parts are designed to provide an environment protected shield termination on cables, rated for 125°C minimum, meeting the dimensional criteria listed and having tin or silver plated shields and insulation compatible with the insert material.
For compatible insulations, see SAE-AS83519/2 or consult Raychem.
- When installed per Raychem process standard RCPS-100-70, assemblies will meet those requirements of Raychem Specification RT-1404 and SAE-AS83519/2 which do not require electrical testing while parts are immersed in water.
- Temperature range: -55°C to +175°C.
- Parts shall be marked with identification code per table.

For best results, prepare the cable as shown:



* A trademark of Raychem Corporation.

Raychem		THERMOFIT DEVICES		Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA		TITLE: SOLDERSLEEVE* DEVICE SHIELD TERMINATION WITH BRAID			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.						DOCUMENT NO.: S03-06/10-R-100			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A		ANGLES: N/A		Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D990389		REPLACES: S03XXR1	
DRAWN BY: M. FORONDA		DATE: 12-MAY-99				PROD. REV. SEE TABLE		DOC ISSUE: 1	SCALE: None

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