

SMART PRIMARY CONTROLLER

1 General Features

- MULTIPOWER BCD TECHNOLOGY
- LOAD-DEPENDENT CURRENT-MODE CON-TROL: FIXED-FREQUENCY (HEAVY LOAD), FREQUENCY FOLDBACK (LIGHT LOAD), BURST-MODE (NO-LOAD)
- ON-BOARD HIGH-VOLTAGE START-UP
- IMPROVED STANDBY FUNCTION
- LOW QUIESCENT CURRENT (< 2 mA)
- SLOPE COMPENSATION
- PULSE-BY-PULSE & HICCUP-MODE OCP
- INTERFACE WITH PFC CONTROLLER
- DISABLE FUNCTION (ON/OFF CONTROL)
- LATCHED DISABLE FOR OVP/OTP FUNC-TION
- PROGRAMMABLE SOFT-START
- 2% PRECISION REFERENCE VOLTAGE EX-TERNALLY AVAILABLE
- ± 800 mA TOTEM POLE GATE DRIVER WITH INTERNAL CLAMP AND UVLO PULL-DOWN
- BLUE ANGEL, ENERGY STAR, EU CODE OF CONDUCT COMPLIANT

Figure 2. Block Diagram

Figure 1. Package

Table 1. Order Codes

■ SO16 PACKAGE ECOPACK[®]

1.1 APPLICATIONS

- HI-END AC-DC ADAPTERS/CHARGERS FOR NOTEBOOKS.
- LCD/CRT MONITORS, LCD/CRT TV
- DIGITAL CONSUMER

2 Description

L6668 is a current-mode primary controller IC, designed to build single-ended converters.

The IC drives the system at fixed frequency at heavy load and an improved Standby function causes a smooth frequency reduction as the load is progressively reduced. At very light load the device enters a special operating mode (burst-mode with fixed, externally programmed peak current) that, in addition to the on-board high-voltage start-up and the very low quiescent current, helps keep low the consumption from the mains and be compliant with energy saving regulations. To allow meeting compliance with these standards in power-factor-corrected systems too, an interface with the PFC controller is provided that enables to turn off the pre-regulator when the load level falls below a threshold.

The IC includes also a programmable soft-start, slope compensation for stable operation at duty cycles greater then 50%, a disable function, a leading edge blanking on current sense to improve noise immunity, latched disable for OVP or OTP shutdown and an effective two-level OCP able to protect the system even in case the secondary diode fails short.

Table 2. Absolute Maximum Ratings ¹

Note: 1. ESD immunity for pin 1 is guaranteed up to 900V (Human Body Model).

Table 3. Thermal Data

Figure 3. Pin Connection (Top view)

Table 4. Pin Description

Table 4. Pin Description (continued)

Table 5. Electrical Characteristcs

(T_j = 0 to 105°C, Vcc=15V, Co=1nF; R_T =13.3k , C_T =1nF; unless otherwise specified)

Table 5. Electrical Characteristcs (continued)

(T_j = 0 to 105°C, Vcc=15V, Co=1nF; R_T =13.3k , C_T =1nF; unless otherwise specified)

Table 5. Electrical Characteristcs (continued)

(T_j = 0 to 105°C, Vcc=15V, Co=1nF; R_T =13.3k , C_T =1nF; unless otherwise specified)

(1), (2) Parameters in tracking each other

Figure 4. Typical System Block Diagram

3 Typical Electrical Performance

Figure 5. High-voltage generator ON-state sink current vs. Tj

Figure 6. High-voltage generator output (Vcc charge current) vs. Tj

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Figure 8. High-voltage generator start voltage vs. Tj

Tj (°C) $V_{CC (pin 5)}$ (V) -50 0 50 100 150 $8\frac{L}{50}$ 9 10 11 12 13 14 **ON** OFF OFF while latched off

Figure 13. COMP voltage upper clamp level vs. Tj

Figure 14. COMP source current vs. Tj

Figure 16. Max. duty-cycle vs. Tj

Tj (°C) 99% -50 0 50 100 150 99.5% 100% 100.5% 101% 101.5% 102% $RT = 13.3$ kΩ $CT = 1 nF$ fsw $Vcc = 9.4V$ $Vcc = 22V$ $Vcc = 15V$ Values normalized to tw @ Tj=25°C, Vcc=15V

Figure 17. Oscillator frequency vs. Tj

Figure 18. Oscillator ramp vs. Tj

Figure 19. Current sense clamp vs. Tj

Figure 20. Disable level on current sense vs. Tj

Figure 21. Reference voltage vs. Tj

Figure 23. Standby thresholds vs. Tj

Figure 24. Standby pin dropout vs. Tj

Figure 26. SKIPADJ hysteresis vs. Tj

Figure 29. S-COMP ramp vs. Tj

Figure 30. UVLO saturation vs. Tj

Figure 31. Gate-drive clamp vs. Tj

Figure 32. Gate-drive output low saturation

4 Application Information

The L6668 is a versatile current-mode PWM controller specific for offline fixed-frequency, peak-currentmode-controlled flyback converters.

The device is able to operate in different modes (fig. 34), depending on the converter's load conditions:

- 1) Fixed frequency at heavy load. In this region the IC operates exactly like a standard current mode control chip: a relaxation oscillator, externally programmable with a capacitor and a resistor, generates a sawtooth and releases a clock pulse during the falling edge of the sawtooth; the power switch is turned on by the clock pulses and is turned off by the control loop.
- 2) Frequency-foldback mode at medium and light load. As the load is reduced the oscillator frequency is reduced as well by slowing down the charge of the timing capacitor proportionally to the load itself.
- 3) Burst-mode control with no or very light load. When the load is extremely light or disconnected, the converter will enter a controlled on/off operation with constant peak current. A load decrease will be then translated into a frequency reduction, which can go down even to few hundred hertz, thus minimizing all frequencyrelated losses and making it easier to comply with energy saving regulations. Being the peak current very low, no issue of audible noise arises.

Figure 34. Multi-mode operation of the L6668

4.1 High-voltage start-up generator

Figure 35 shows the internal schematic of the high-voltage start-up generator (HV generator). It is made up of a high-voltage N-channel FET, whose gate is biased by a 15 MΩ resistor, with a temperature-compensated current generator connected to its source.

Figure 35. High-voltage start-up generator: internal schematic

The HV generator is physically located on a separate chip, made with BCD off-line technology able to withstand 700V, controlled by a low-voltage chip, where all of the control functions reside.

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With reference to the timing diagram of figure 36, when power is first applied to the converter the voltage on the bulk capacitor (Vin) builds up and, as it reaches about 80V, the HV generator is enabled to operate (HV_EN is pulled high) so that it draws about 1 mA. This current, diminished by the IC consumption, charges the bypass capacitor connected between pin Vcc (5) and ground and makes its voltage rise almost linearly.

Figure 36. Timing diagram: normal power-up and power-down sequences

As the Vcc voltage reaches the start-up threshold (13.5V typ.) the low-voltage chip starts operating and the HV generator is cut off by the Vcc_OK signal asserted high. The IC is powered by the energy stored in the Vcc capacitor until the self-supply circuit (typically an auxiliary winding of the transformer and a steering diode) develops a voltage high enough to sustain the operation.

The residual consumption of this circuit is just the one on the 15M Ω resistor (≈10 mW at 400 Vdc), typically 50-70 times lower, under the same conditions, as compared to a standard start-up circuit made with an external dropping resistor.

At converter power-down the system will lose regulation as soon as the input voltage is so low that either peak current or maximum duty cycle limitation is tripped. Vcc will then drop and stop IC activity as it falls below the UVLO threshold (8.7V typ.).

The Vcc_OK signal is de-asserted as the Vcc voltage goes below a threshold Vcc_{restart} located at about 5V. The HV generator can now restart but, if Vin $<$ V_{instart}, as shown in figure 36, HV_EN is de-asserted too and the HV generator is disabled.

This prevents converter's re-start attempts and ensures monotonic output voltage decay at power-down. The low restart threshold Vcc_{restart} ensures that, during short circuits, the restart attempts of the L6668 will have a very low repetition rate, as shown in the timing diagram of figure 37, and that the converter will work safely with extremely low power throughput.

4.2 Frequency Foldback Block and operation at medium/light load

At heavy load, namely as the voltage on pin COMP (V_{COMP}) is higher than 3V, the device works at a fixed frequency like a standard current mode PWM controller.

As the load is reduced, and the V_{COMP} voltage falls below 3V (approximately corresponding to 50% of the maximum load in a fully DCM system), the oscillator frequency can be made dependent on converter's load conditions - the lower the load, the lower the frequency and vice versa.

Figure 38. Frequency foldback function: oscillator frequency is a function of COMP voltage

This is done by adding an external resistor R_{STBY} between pins RCT (#16) and STBY (#13), which activates the circuit shown in figure 38.

When V_{COMP} is below 3 V (oscillator's peak voltage) the voltage on the STBY pin, which is internally connected to a current sink, tracks V_{COMP} and then some of the current that charges C_T is diverted to ground through the STBY pin.

In this way the rate of rise of the voltage across C_T is slowed down and the oscillator frequency decreased, the lower V_{COMP} the lower the frequency. Instead, when V_{COMP} is greater than 3 V the STBY pin features high impedance and the oscillator frequency f_{osc} will be determined by R_T and C_T . These components can be then calculated as it is usually done with this type of oscillator:

$$
R_T C_T = \frac{1.4}{f_{osc}}
$$

The determination of R_{STBY} can be done assuming that the minimum switching frequency before burstmode operation takes place (f_{min}) is specified. This value will be above the audible range to ensure a noise-free operation. With the aid of the diagrams in figure 39, which show the relationship between the frequency shift obtained and the ratio of R_{STBY} to R_T for different values of the burst-mode threshold, it is possible to determine R_{STBY} . Draw an horizontal line corresponding to the desired f_{min}/f_{osc} ratio as long as it intercepts the characteristic corresponding to the voltage set at the pin SKIPADJ (#9). From there, draw a vertical line: on the horizontal axis it is possible to read the required R_{STBY}/R_T ratio.

Note that the characteristic for V(SKIPADJ)=1.4V corresponds to the burst-mode operation not used (see next section). Note also that, for a given V(SKIPADJ), there is both a lower limit to the R_{STBY}/R_T ratio and a maximum frequency shift allowed. Not observing these limits will result in erratic behavior.

In applications where the switching frequency needs not be tightly fixed for some specific reason there is no major drawback to this technique. In case this function is not desired, the STBY pin shall be left open.

4.3 Operation at no load or very light load

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When the PWM control voltage at pin COMP falls about 50 mV below a threshold externally programmable via pin 9 (SKIPADJ), the IC is disabled with the MOSFET kept in OFF state and its consumption reduced at a very low value to minimize Vcc capacitor discharge. The soft-start capacitor is not discharged.

The control voltage now will increase as a result of the feedback reaction to the energy delivery stop, the threshold will be exceeded and the IC will restart switching again. In this way the converter will work in burst-mode with a constant peak current defined by the disable level applied at pin 9. A load decrease will then cause a frequency reduction, which can go down even to few hundred hertz, thus minimizing all frequency-related losses and maximizing efficiency. This kind of operation is noise-free provided the peak current, which is user-defined by the bias voltage at pin 9, is very low.

The timing diagram of figure 40 illustrates this kind of operation along with the other ones, showing the most significant signals.

Figure 40. Load-dependent operating modes: timing diagram

The operating range of the voltage V(SKIPADJ) is practically limited upwards by the onset of audible noise: typically, with a voltage above 2-2.1V some noise can be heard under some line/load conditions. If, instead, V(SKIPADJ) is set below the low saturation value of the PWM control voltage (1.4V typ.) burstmode operation will never take place. Always bias the pin at some voltage, a floating pin will result in anomalous behavior. The SKIPADJ pin doubles its function: if the voltage is pulled below 0.8V the IC is disabled completely, except for the externally available reference voltage VREF, and its quiescent consumption reduced. The soft-start capacitor is discharged so that, when the voltage on the SKIPADJ pin is pulled above 0.8V, the chip is soft-started just like exiting from UVLO. This function is useful for some kind of remote ON/OFF control. The comparator referenced to 0.8V does not have hysteresis; hence make sure that the voltage on the pin does not linger on the threshold to prevent uncertain behavior.

4.4 PWM control Block

The device is specific for secondary feedback. Typically, there is a TL431 at the secondary side and an optocoupler that transfers output voltage information to the PWM control at the primary side, crossing the isolation barrier. The PWM control input (pin #10, COMP) is driven directly by the phototransistor's collector (the emitter is grounded to GND) to modulate the duty cycle.

4.5 Current Comparator, PWM Latch and Hiccup-mode OCP

The current comparator senses the voltage across the current sense resistor (Rs) on pin 12 (ISEN) and, by comparing it with the programming signal derived form the control voltage on pin 10 (COMP), determines the exact time when the external MOSFET is to be switched off. The PWM latch avoids spurious switching of the MOSFET, which might result from the noise generated ("double-pulse suppression").

A second comparator senses the voltage on the current sense input and shuts the IC down if the voltage at the pin exceeds 1.5 V. Such an anomalous condition is typically generated by either a short circuit of the secondary rectifier or a shorted secondary winding or a saturated flyback transformer.

This condition is latched as long as the IC is supplied. When the IC is disabled, however, no energy is coming from the self-supply circuit, then the voltage on the Vcc capacitor will decay and cross the UVLO threshold after some time, which clears the latch. The internal start-up generator is still off, then the Vcc voltage still needs to go below its restart voltage before the Vcc capacitor is charged again and the IC restarted.

Ultimately, either of the above mentioned failures will result in a low-frequency intermittent operation (Hiccup-mode operation), with very low stress on the power circuit. The timing diagram of figure 41 illustrates this operation.

4.6 Power Management

The L6668 is specifically designed to minimize converter's losses under light or no-load conditions, and a special function has been provided to help the designer meet energy saving requirements even in powerfactor-corrected systems where a PFC pre-regulator precedes the DC-DC converter.

Actually EMC regulations require compliance with low-frequency harmonic emission limits at nominal load, no limit is envisaged when the converter operates with a light load. Then the PFC pre-regulator can be turned off, thus saving the no-load consumption of this stage (0.5 to 1W).

To do so, the device provides the PFC_STOP (#14) pin: it is an open collector output, normally low, that becomes open when the voltage V_{COMP} falls below 2.2V.

This signal will be externally used for switching off the PFC controller and the pre-regulator as shown in figure 42. To prevent intermittent operation of the PFC stage, 0.5V hysteresis is provided: the PFC_STOP pin is re-asserted low (which will re-enable the PFC pre-regulator) when V_{COMP} exceeds 2.7 V.

A capacitor (and a limiting resistor in the hundred ohms), shown in dotted lines, may be used if one wants to delay PFC turn-off

When the L6668 is in UVLO (Vcc<8.7V) the pin is kept high so as to ensure that the PFC pre-regulator will start up only after the DC-DC converter governed by the L6668 is activated.

Figure 43 shows a timing diagram where the PFC_STOP function operation is illustrated under different operating conditions.

Figure 43. Operation of PFC_STOP function

Figure 44. Operation after DIS pin activation: timing diagram

4.7 Disable function

Latched OTP or OVP functions can be easily realized with the L6668: the IC is equipped with a comparator whose non-inverting input is externally available on pin #7 (DIS), and whose inverting input is internally referenced to 2.2V.

As the voltage on the pin exceeds the threshold the IC is immediately shut down and its consumption reduced at a low value. The information is latched and it is necessary to let the voltage on the Vcc pin go below the UVLO threshold to reset the latch and restart the IC.

To keep the latch supplied as long as the converter is connected to the input source, the HV generator is activated periodically so that Vcc oscillates between the start-up threshold V_{ccON} and V_{ccON} - 0.5V. It is then necessary to disconnect the converter from the input source to restart the IC. This operation is shown in the timing diagram of figure 44. Activating the HV generator in this way cuts its power dissipation approximately by three and keeps peak silicon temperature close to the average value.

4.8 Slope compensation

A pin of the device (#15, S-COMP) provides a voltage ramp during MOSFET's ON-time which is a repetition of the oscillator sawtooth, buffered (0.8 mA min. capability) and level shifted down by one Vbe.

This ramp is intended for implementing additive slope compensation on current sense. This is needed to avoid the sub-harmonic oscillation that arises in all peak-current-mode-controlled converters working in continuous conduction mode with a duty cycle close to or exceeding 50%.

Figure 45. Slope compensation waveforms

The compensation will be realized by connecting a programming resistor between this pin and the current sense input (pin 12, ISEN). The pin has to be connected to the sense resistor with another resistor to make a summing node on the pin.

Since no ramp is delivered during MOSFET OFF-time (see figure 45), no external component other than the programming resistor is needed to ensure a clean operation at light loads. If slope compensation is not required the pin shall be left floating.

Figure 46. Typical Application: 80W, WRM flyback; Electrical Schematic

Table 6. Light load measurements on the circuit of figure 46

Output power	Test condition	Input power
Pout = $0.5 W$	V in= 110 Vac	0.71 W
	V in= 230 Vac	0.86W
Pout = $0 W$	V in= 110 Vac	0.09W
	V in= 230 Vac	0.17 W

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5 Package information

In order to meet environmental requirements, STMicroelectronics offers this device in ECOPACK[®] package. This package has a Lead-free second level interconnect. The category of second level Interconnect is marked on the package and on the inner box label, in compliance with JEDEC Standard JESD97.

The maximum ratings related to soldering conditions are also marked on the inner box label. ECOPACK is an STMicroelectronics trademark.

ECOPACK specifications are available at: www.st.com.

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6 Revision History

Table 7. Revision History

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