

APPLICATOR PARTS LIST				TYPE	CONTACT			AMP							
				SIDWISE	INS. PIERCING			AMP Incorporated Harrisburg, PA 17105-3606							
NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA			TERMINALS				
1	▲ WIRE CRIMPER	1	453942-2	42	SHEAR PLATE, LEFT	1	811855-1	TO APPLY TERMINAL			61465-2				
2	▲ INS. CRIMPER	-	-	43	SHEAR BLOCK, RIGHT	1	386372	WIRE SIZE			-				
3	▲ ANVIL	1	694942-3	44	FLOATING SHEAR	1	465406	FLAT CABLE .085 X .035 THK			-				
4	ANVIL SPACER	1	810070-6	45	RETAINING PL, FRONT	1	811714-3	- CRIMP HEIGHT			-				
5	▲ SHEAR BLADE	-	-	46	RETAINING PL, REAR	1	810822-1	- .083			-				
6	▲ REAR SHEAR PLATE	-	-	47	SPRING, SHEAR RETURN	1	374322	- -			-				
7	REAR ANVIL SPACER PL	1	693468-1	48	SHEAR DEPRESSOR	1	453302-1	- -			-				
8	▲ FRONT SHEAR PLATE	-	-	49	KEY, SHEAR RET.	1	386358	- -			-				
9	REAR ANVIL SPACER PL	-	-	50	-	-	-	CRIMP	SIZE	TYPE	FEED				
10	FRONT ANVIL SPACER PL	-	-	51	-	-	-	WIRE	.155	F	.400				
11	SPACER	1	370596	52	-	-	-	INSUL.	-	-					
12	SPACER DEPRESSOR	1	370691	53	-	-	-	SLEEVED	-	-					
13	FRONT STRIP GUIDE	1	387779	54	-	-	-	INSULATION RANGE		WIRE RANGE					
14	REAR STRIP GUIDE	1	465413-1	55	-	-	-	-		FLAT CABLE					
15	RAM	1	471912	56	-	-	-	EXPLODED VIEW A-6002-13							
16	TOOL HOLDER	-	-	57	-	-	-	REMARKS:							
17	ADJ. CRIMP MOUNT	-	-	58	-	-	-	▲ RECOMMENDED SPARE PARTS							
18	ADJ. BLOCK	-	-	59	-	-	-	2. TOP TOOL MOUNTING SEQUENCE							
19	APPLICATOR MOUNT ASSY.	-	-	60	-	-	-	FROM RAM OUTWARD: [ITEM 11,							
20	BASE PLATE	1	465100	61	-	-	-	ITEM 1, ITEM 12, & ITEM 48							
21	BASE BLOCK	1	465101	62	-	-	-	3. CONTACT BENT UP 30 DEG.							
22	STRIP GUIDE PLATE	1	1-465513-1	63	-	-	-	▲ MOUNT HOSE IN BASE CASTING							
23	ANVIL HOLDER	-	-	64	-	-	-	CHIP HOLE							
24	WIRE STOP GUIDE	1	811787-1	65	TENSION ADJ. PLATE	1	374999								
25	WIRE STOP	1	386361-1	MISCELLANEOUS											
26	STRIPPER MOUNT	1	386362	66	-	-	-								
27	RETAINER PLATE	1	389078	67	LUBRICATOR ASSY	1	465184-2								
28	STRIPPER MOUNT BRACKET	1	387715-1	68	SYNTHETIC OIL	REF	22014-1								
29	STRIPPER BUSHING	1	389049-1	69	FLEX LUBE TUBE	1	811232-1								
30	STOCK DRAG	1	386955	70	▲ AIR BLAST ASSY	1	455350-2								
31	STOCK DRAG HANDLE	-	-	71	-	-	-								
32	STOCK DRAG STUD	1	374900	72	CLAMP	1	23397-1								
33	STOCK DRAG SPRING	1	370572									THIS APPLICATOR IS TO BE USED ON AMP-O-LECTRIC 1-471273-3 - MECH. FEED			
34	STOCK DRAG ADJ. NUT	1	21022-3												
35	FEED FINGER HOLDER	1	386942									SERIAL NO.	DATE SHIPPED	DR. 11-90 C. MOYER	
36	FEED FINGER	1	386941									CUSTOMER NAME AND ADDRESS		CHK'D 12-17-90 C. Moyers APP'D	
37	FEED FINGER TIP	1	387251												
LOC A	38	FEED FINGER GUIDE	1	689915-2											
	39	BASE CASTING	1	570238	C		REDRAWN W/CHANGES	CE	12-90						
DIST	40	GUARD	1	457665-6	-		ECN A-275190	-	-						
4	41	-	-	-	P F LTR	REVISION RECORD	APP	DATE	A LOG NO 565451-4		SHEET 1 OF 2	REV C			

APPLICATOR PARTS LIST	TYPE HARDWARE	AMP AMP Incorporated Harrisburg, PA 17105-3608
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NO.	DESCRIPTION	SIZE	LGTH.	REQ	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ	PART NO.
100	SCREW, SHC	1/4-20	.62	2	21001-3	123	WASHER, FLAT	#8	-	1	21055-6
-	BASE PLATE (20) TO BASE BLOCK (21)	-	-	-	-	-	TENSION ADJ PL (65) TO FEED FINGER HOLDER (35)	-	-	-	-
101	SCREW, SHC	1/4-20	.62	2	21001-3	124	SCREW, SHC	1/4-20	1.00	2	21001-6
-	STRIP GUIDE PL (22) TO BASE BLOCK (21)	-	-	-	-	-	TOP TOOLING TO RAM (15)	-	-	-	-
102	SCREW, SHC	1/4-20	1.00	2	21001-6	125	SCREW, HEX HD -SELF TPING	8-32	.38	4	1-22168-9
-	R RET. PL (48) SHEAR PL (42) SHEAR BLK (43) TO BASE PL (21)	-	-	-	-	-	GUARD (40) TO BRKT (41) TO MT (50)	-	-	-	-
103	SCREW, BHSC	10-32	.38	-	2-21002-6	126	SCREW, SOC SET CUP PT	8-32	.19	1	3-21008-9
-	F STRIP HOLD (10) THRU R RET. PL (48) TO SHEAR PL (42)	-	-	-	-	-	WIRE STOP GUIDE (24) TO STRIPPER MT (26)	-	-	-	-
104	SCREW, BHSC	8-32	.25	1	1-21002-6	127	SCREW, SHC	10-32	-	-	-
-	KEY (49) TO FRONT RET. PL (45)	-	-	-	-	128	PIN, SLOTTED SPRING	Ø .125	-	-	-
105	SCREW, SHC	10-32	.50	2	3-21000-5	-	FEED FINGER TIP (37) SPACER () TO FEED FINGER (35)	-	-	-	-
-	FRONT RET. PL (45) TO SHEAR PL (42) & SHEAR BLK (43)	-	-	-	-	129	PIN, DOWEL	Ø .187	1.00	-	1-21030-5
106	SCREW, SHC	1/4-20	.75	2	21001-4	-	FEED FINGER (36) TO FEED FINGER HOLDER (35)	-	-	-	-
-	ANVIL (3) ANVIL SPACER (4) R SPACER PL (7) TO BASE PL (21)	-	-	-	-	130	SCREW, BHSC	8-32	.50	-	2-21002-2
107	SCREW, SHC	8-32	.50	2	2-21000-7	-	FEED FINGER TIP (37) TO FEED FINGER (36)	-	-	-	-
108	WASHER, FLAT	#8	-	2	21055-6	131	SCREW, SOC SET CUP PT	8-32	.12	-	3-21006-9
-	F STRIP GUIDE (13) & FEED FINGER (38) TO STRIP G. PL (22)	-	-	-	-	-	FEED FINGER (35) & (36) TO PIN (129)	-	-	-	-
109	SCREW, SHC	8-32	.50	2	2-21000-7	132	SCREW, SOC SET CUP PT	8-32	.50	-	4-21006-4
110	WASHER, FLAT	#8	-	2	21055-6	133	WASHER, FLAT	#8	-	-	21055-6
-	REAR STRIP GUIDE (14) TO STRIP GUIDE PL (22)	-	-	-	-	134	NUT, HEX	8-32	-	-	21018-6
111	NUT, HEX	10-32	-	1	21018-7	-	TENSION ADJ. PL (65) TO FEED FINGER HOLDER (35)	-	-	-	-
-	DRAG STUD (32) TO STOCK DRAG (30)	-	-	-	-	-	-	-	-	-	-
112	SCREW, SOC SET	1/4-20	.50	1	2-21549-3	-	-	-	-	-	-
-	RAM PIN TO RAM (15)	-	-	-	-	-	-	-	-	-	-
113	SCREW, SHC	1/4-20	-	-	-	-	-	-	-	-	-
-	PUNCH HOLDER (51) TO REAR OF RAM (15)	-	-	-	-	-	-	-	-	-	-
114	SCREW, HEX HD CAP	3/8-16	1.25	3	3-21015-2	144	SCREW, SHC	10-32	.62	2	3-21000-6
115	WASHER, HARDENED STL	.38 ID	-	3	371178	145	WASHER, FLAT	#10	-	2	21055-7
-	BASE PLATE (20) TO BASE CASTING (39)	-	-	-	-	-	MT ON-OFF VALVE TO REEL BRKT	-	-	-	-
116	SCREW, SHC	10-32	.88	2	3-21000-8	-	-	-	-	-	-
-	RET PL (27) & STRIPPER MT BRKT (28) TO BASE BLK (21)	-	-	-	-	-	-	-	-	-	-
117	SCREW, SHC	10-32	.62	1	3-21000-6	NOTES: - - - - - - - - -					
-	STRIPPER MT (26) TO STRIPPER MT BRKT (28)	-	-	-	-						
118	SCREW, BHSC	10-32	.38	1	2-21002-6						
-	STRIPPER (25) & BUSHING (29) TO STRIPPER MT (35)	-	-	-	-						
119	SCREW, SOC. SET CUP PT	5-40	.38	-	9-21006-1						
120	NUT, HEX	5-40	-	-	1-21018-2						
-	FEED FINGER TIP (37) TO FEED FINGER (36)	-	-	-	-						
LOC A	121	SCREW, SHC	10-32	.50	-						3-21000-5
-	-	FEED FINGER (36) TO F. F. HOLDER (35)	-	-	-						-
DIST 4	122	SCREW, SHC	8-32	.25	-						2-21000-5
-	-	-	-	-	-	-					

A	LOG NO	565451-4	SHEET	REV
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