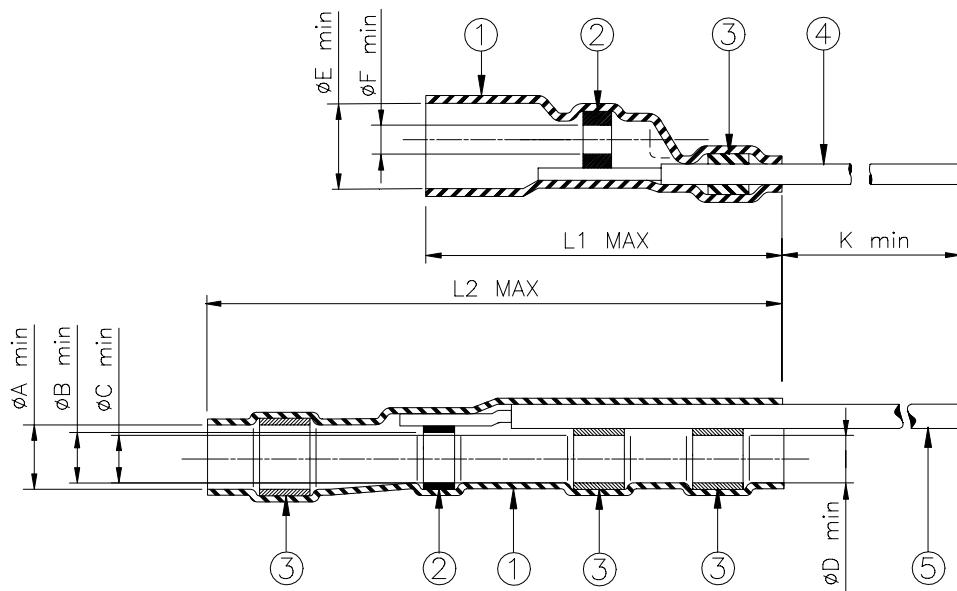


SPECIFICATION CONTROL DRAWING



Product Revision	Product Name	'XY' = WIRE GAUGE (AWG)									
		Product Dimensions								AWG	
øA min	øB min	øC min	øD min	øE min	øF min	L1 max	L2 max	K min			
D-181-2826-6/9	F	4.50 (0.180)	4.00 (0.160)	3.45 (0.135)	2.90 (0.115)	3.00 (0.120)	1.10 (0.045)	17.00 (0.670)	22.7 (0.895)	150 (5.900)	26
D-181-2830-6/9	F									30	

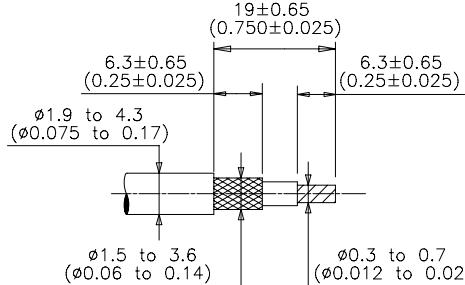
MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORMS WITH FLUX:
 - SOLDER: TYPE Sn63 per ANSI-J-STD-006.
 - FLUX: TYPE ROL1 per ANSI-J-STD-004.
3. MELTABLE RINGS: Thermally stabilized thermoplastic. Color: gray.
4. GROUND LEAD: MIL-W-81822/13, solid silver plated copper. AWG XY (see table). Color: white.
5. GROUND LEAD: MIL-W-81822/13, solid silver plated copper. AWG XY (see table). Color: blue.

APPLICATION

1. These parts are designed to provide an environment protected coaxial termination on cables, rated for 125°C minimum, meeting the dimensional criteria listed, and having a tin or silverplated shields.
2. Temperature range: -55°C to +150°C. Install using Raychem-approved convection or infrared heating tools in accordance with Raychem process standard RCPS-200-36.

For best results, prepare the cable as shown:



SolderSleeve is a trademark of Tyco Electronics

Corporation.

tyco Electronics	Tyco Electronics Corporation 300 Constitution Drive, Menlo Park, CA. 94025, U.S.A.			Raychem	TITLE: COAXIAL SOLDER SLEEVE DEVICE WITH PRE-INSTALLED LEAD			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.				DOCUMENT NO.: D-181-28XX-6/9				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.				DATE: Jun. 23, 1998	DOC ISSUE: 3	
DRAWN BY: M. FORONDA	CAGE CODE: 06090	REPLACES: D18128XX	DCR NUMBER: D981030	PROD. REV.: SEE TABLE	SCALE: None	SIZE: A	SHEET: 1 of 1	

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