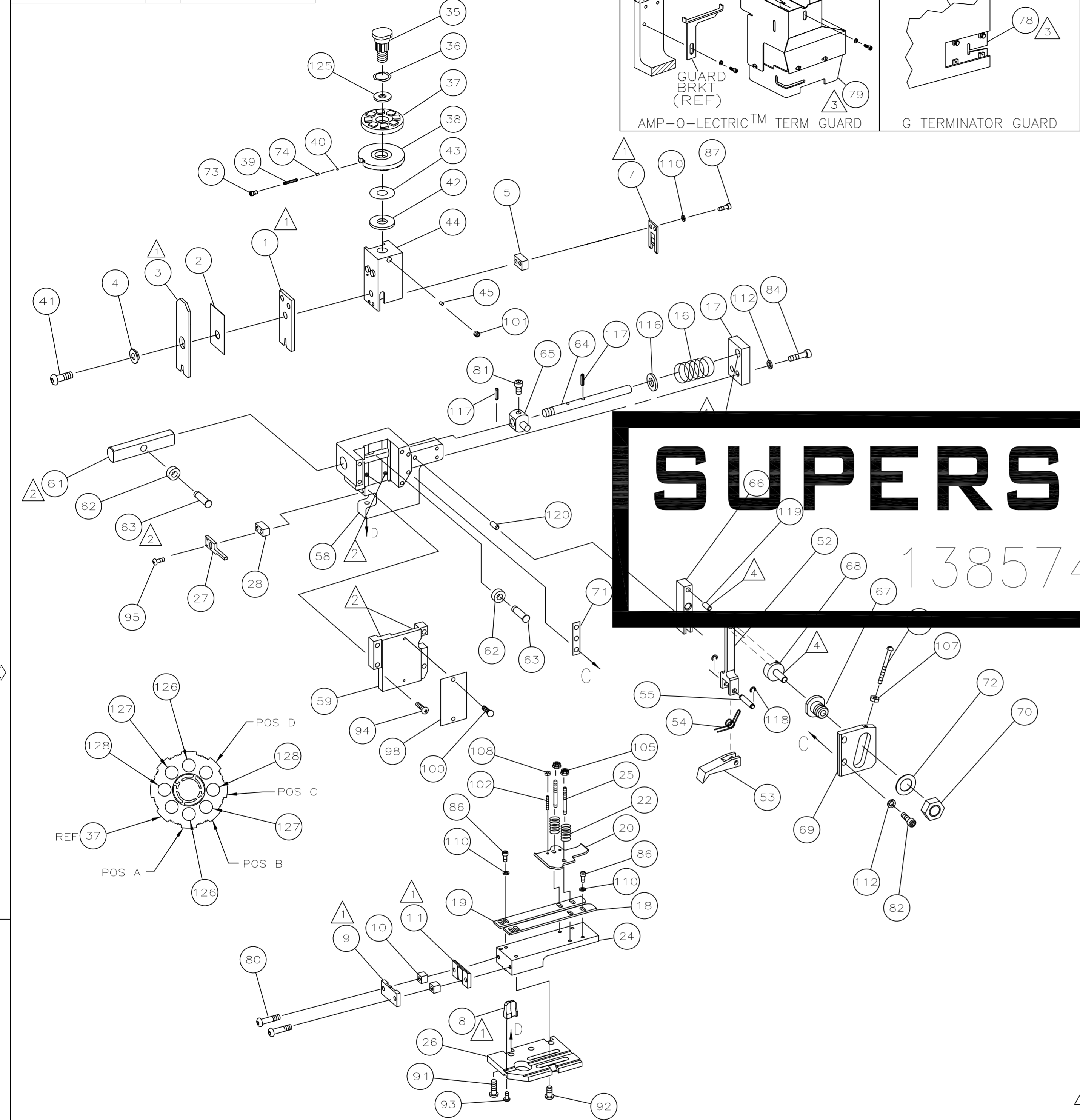
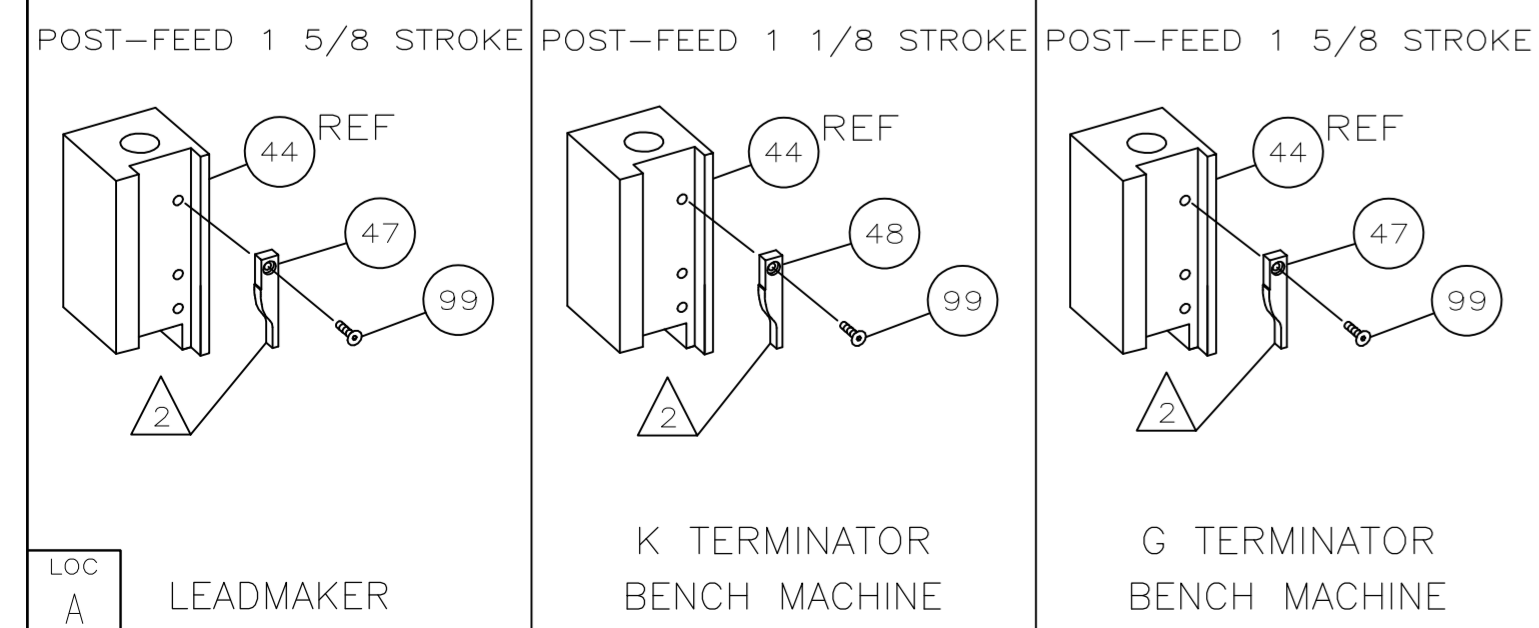


PART NUMBER	REV	FIRST USED
680632 -1	B	122500-1
680632 -2	B	565435-5



SUPERSEDED BY:
1385747



POST-FEED 1 5/8 STROKE POST-FEED 1 1/8 STROKE POST-FEED 1 5/8 STROKE

LOC A LEADMAKER K TERMINATOR BENCH MACHINE G TERMINATOR BENCH MACHINE

- 1 RECOMMENDED SPARE PARTS.
 2 GREASE LIGHTLY.
 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 32.
 6 ITEM 78 USED WITH G TERMINATOR ONLY.

TERMINAL NAME: TERMINAL, SNAP RING			
AMP P/N	MFG P/N	CRIMP DATA (NON-AMP TERMINAL-MFR SPEC)	
286720	101414-LX02 (CAT #3T5450)	PAD LTR	CRIMP HEIGHT
		A	.102 ±.002 [2.6 ±0.05mm]
		B	.099 ±.002 [2.52 ±0.05mm]
		C	.092 ±.002 [2.33 ±0.05mm]
		D	NOT USED
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION
.188-.219	NONE	.917	408-8039
			SET UP GAGE
			458638-1
			LAYOUT
			L2068

QTY	REF	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
2	2	-	C		6-354778-1	PIN, WIRE DISC (.2800)C	129
2	2	-	C		4-354778-5	PIN, WIRE DISC (.2720)B	127
2	2	-	C		4-354778-3	PIN, WIRE DISC (.2710)A	126
1	1	-	A		986950-1	WASHER, FLAT PRECISION	125
1	1	-	A		217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	-	-		4088039	EF APPL INST 408-8039	123
REF	REF	-	A		1-21030-7	PIN, DOWEL (Ø.187x1.50)HSG	120
REF	REF	-	A		1-21030-1	PIN, DOWEL (Ø.187x.50)LEVER	119
REF	REF	-	A		21045-3	RING, RET "C" (Ø.187)FD PIN	118
REF	REF	-	A		5-21028-1	PIN, STD SPRING (Ø.12)FD ADJ ROD	117
REF	REF	-	A		21035-1	WASHER, LAM (Ø.3)T/D	ADJ 116
REF	REF	-	A		21032-5	WASHER, LO (NO.1)FD ROD GDE	115
6	6	-	A		21024-4	WASHER, LOCK (NO.8)S AR BL	114
2	2	-	A		21018-4	NUT, HEX (4-40)DRAG	111
REF	REF	-	A		21018-5	NUT, HEX (6-32)FD AP PL	110
REF	REF	-	A				109
REF	REF	-	A				108
REF	REF	-	A				107
REF	REF	-	A				106
REF	REF	-	A				105
REF	REF	-	A				104
REF	REF	-	A				103
2	2	-	A		2-21006-6	SCR, SKT SET (4-40x.62)DRAG	102
1	1	-	A		21009-2	SCR, SKT SET (1/4-20x.25)RAM	101
2	2	-	A		21017-2	SCR, DRIVE (#2x.19)ID PLATE	100
1	1	-	A		1-21002-7	SCR, BHC (6-32x.38)CAM	99
1	1	-	B		461264-1	PLATE, IDENTIFICATION	98
REF	REF	-	A		6-23715-5	SCR, PAN HD (6-32x1.50)FEED ADJ	97
REF	REF	-	A				96
2	2	-	A		2-21002-2	SCR, BHC (8-32x.50)STRIPPER	95
REF	REF	-	A		2-21002-9	SCR, BHC (10-32x.75)HSG CAP	94
1	1	-	A		22733-8	SCR, BHC (8-32x.38 LW)ANVIL	93
4	4	-	A		3-21002-3	SCR, BHC (1/4-20x.50)ST GD PL	92
REF	REF	-	A		2-22733-8	SCR, BHC (1/4-20x.62)BASE PL	91
REF	REF	-	A				90
REF	REF	-	A				89
REF	REF	-	A				88
2	2	-	A		2-21000-8	SCR, SHC (8-32x.62)SLUG BLADE	87
4	4	-	A		7-21000-4	SCR, SHC (8-32x.31)STRIP GUIDE	86
REF	REF	-	A		3-21000-7	SCR, SHC (10-32x.75)FEED ROD GDE	84
REF	REF	-	A				83
REF	REF	-	A		3-21000-6	SCR, SHC (10-32x.62)FEED ADJ PL	82
REF	REF	-	A		3-21000-4	SCR, SHC (10-32x.38)PIVOT BLOCK	81
2	2	-	A		3-21002-0	SCR, BHC (10-32x.88)SHEAR PL	80
REF	-	-	A		455745-1	GUARD, WINDOW	79
-	REF	-	A		679532-1	INSERT, GUARD	78
REF	REF	-	A				77
REF	REF	-	A				76
REF	REF	-	A				75
1	1	-	A		690603-1	SPRING, ASSIST	74
1	1	-	A		23030-1	SCR, SKT CAP (6-32x.25)CP DSC	73
REF	REF	-	A		458109-1	WASHER, FLAT (SPECIAL)	72
REF	REF	-	A		690517-1	SPACER	71

LEADMAKER & BENCH MODEL G		MECH POST FEED				
BENCH MODEL K		MECH POST FEED				
REF	REF	-	A	22594-8	NUT, HEX	70
REF	REF	-	B	240628-1	PLATE, ADJ	69
REF	REF	-	B	240626-1	SHAFT, PIVOT	68
REF	REF	-	B	240633-1	BUSHING	67
REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
REF	REF	-	B	240629-1	BLOCK, PIVOT	65
REF	REF	-	A	240632-2	SCR, ADJ	64
REF	REF	-	B	240659-3	PIN, CAM ROLLER	63
REF	REF	-	B	240658-1	CAM, ROLLER	62
REF	REF	-	B	454398-1	ROD, FEED	61
REF	REF	-	B			60
REF	REF	-	C	454220-1	CAP, RAM	59
REF	REF	-	D	453736-1	HOUSING	58
						57
						56
REF	REF	-	B	240624-1	PIN, FEED FINGER	55
REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
REF	REF	-	B	240635-1	FINGER, FEED	53
REF	REF	-	B	240634-3	LEVER, TERMINAL	52
						51
						50
						49
1	-	-	B	690501-3	CAM, POST FEED 1 1/8 ST	48
-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
						46
1	1	-	A	690191-1	PLUG, NYLON	45
1	1	-	C	455674-1	RAM	44
1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	-	A	690124-1	WASHER, RAM	42
1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	41
1	1	-	A	23241-6	BALL, STEEL	40
1	1	-	A	690170-1	SPRING, COMPRESSION	39
1	1	-	C	690142-1	DISC, INSULATION	38
1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	-	A	22480-5	WASHER, SPRING	36
1	1	-	B	690212-1	POST, RAM	35
						34
						33
						32
1	1	-	D	458980-2	APPLICATOR, BASIC (SUB ASSY)	31
						30
						29
1	1	-	B	3-690451-2	SPACER, STRIPPER	28
1	1	-	A	240639-1	STRIPPER	27
REF	REF	-	C	455676-1	PLATE, BASE	26
2	2	-	A	22354-8	DRAG, STUD	25
1	1	-	B	455678-7	PLATE, STRIP GUIDE	24
						23
2	2	-	A	4-22281-1	SPRING, DRAG	22
						21
1	1	-	A	454177-1	DRAG, STOCK	20
1	1	-	B	458030-7	GUIDE, STRIP (REAR)	19
1	1	-	C	458031-7	GUIDE, STRIP (FRONT)	18
REF	REF	-	A	454178-1	GUIDE, FEED ROD	17
REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	16
						15
						14
						13
						12
1	1	-	B	691901-3	PLATE, REAR SHEAR	11
2	2	-	A	1-240645-6	SPACER, SHEAR PLATE	10
1	1	-	B	240642-1	PLATE, FRONT SHEAR	9
1	1	-	D	6-461295-0	ANVIL	8
1	1	-	B	691157-5	BLADE, SLUG	7
						6
1	1	-	C	6-240641-5	SPACER, SLUG BLADE	5
1	1	-	B	238009-1	SPACER, BLOCK CRIMPER	4
1	1	-	C	456134-6	CRIMPER, INSULATION	3
1	1	-	B	455888-5	SPACER, CRIMPER	2
1	1	-	C	456410-3	CRIMPER, WIRE	1

QTY	REF	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
2	2	-	A				84
REF	REF	-	A				83
REF	REF	-	A				82
REF	REF	-	A				81
2	2	-	A				80
REF	-	-	A				79
-	REF	-	A				78
REF	REF	-	A				77
REF	REF	-	A				76
REF	REF	-	A				75
1	1	-	A				74
1	1	-	A				73
REF	REF	-	A				72
REF	REF	-	A				71

QTY	REF	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
2	2	-	A				84
REF	REF	-	A				83
REF	REF	-	A				82
REF	REF	-	A				81
2	2	-	A				80
REF	-	-	A				79
-	REF	-	A				78
REF	REF	-	A				77
REF	REF	-	A				76
REF	REF	-	A				75
1	1	-	A				74
1	1	-	A				73
REF	REF	-	A				72
REF	REF	-	A				71

QTY		REF		REV		U/M		DWG SIZE		PART NO		DESCRIPTION		ITEM NO	
2	2	-	A												
REF	REF	-	A												
REF	REF	-	A												
2	2	-	A												
REF	-	-	A												
-	REF	-	A												
REF	REF	-	A												
REF	REF	-	A												

MATL: HT TR FIN
 DIMENSIONS IN INCHES. DO NOT SCALE PRINT.
 TOLERANCES UNLESS OTHERWISE SPECIFIED:
 2 PLC DEC ±
 3 PLC DEC ±
 4 PLC DEC ±
 ANGLES ±
 SURF TEXTURE: ✓
 REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

DR: B.HIGMAN 27MAY98 APP: 27MAY98 T.ELBIN
 CHK: 27MAY98 C.ERISMAN REL: -
AMP AMP Incorporated Harrisburg, PA 17105-3608
 NAME: END FEED HDM APPLICATOR MACHINE REF MINI APPL
 SCALE: 1 of 1 REV B2
 SHEET NO: 680632

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 MAY 27 1998
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