

## SUMMARY

### # Wires

Low voltage 5



Image is for illustrative purpose only

Series	1M
Termination type	Male crimp
IP rating	68 mated (mating interface)
AWG wire size	24.00 - 20.00
Cable Ø	4.85 - 9.70 mm
Status	Active
Matching parts	<a href="#">EGN.1M.305.XLM</a>

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[See video assembly instructions](#)

## TECHNICAL DETAILS

### Mechanics

Shell Style/Model	FG*: Straight plug with arctic grip and MIL spec backend
Keying	3 keys (beta=165, gamma=30, plug: male contacts, receptacle: female contacts)
Housing Material	Aluminium (nickel plated [SAE AMS QQ N 290], anthracite color) shell and nut, other pieces bronze/brass
Weight	7.46 g

### Performance

Configuration	1M.305 : 5 Low Voltage
Insulator	L: PEEK
Rated Current	9.0 Amps

### Specifications

Contact Type: Crimp  
Contact Retention: 30 N  
Contact Dia.: 0.9 mm (0.035in)  
Bucket Dia.: 1.1 mm (0.043in)  
Min. Conductor: 0.25 mm<sup>2</sup> (AWG 24)  
Max. Conductor: 0.5 mm<sup>2</sup> (AWG 20)  
R (max): 4.8 mOhm  
Test voltage (kV rms) Contact-contact: 1.3

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Test voltage (kV rms) Contact-shell: 1.3

## Others

Endurance (Shell): 3000 mating cycles

Temp (min / max): -20°C / +200°C

Humidity (max): 21 days at 95%

Gunfire vibration: 25 Hz - 2000 Hz, 3 axis (Apache helicopter)

Vibration-Sine: 30 g, 3 axes, 12 hr [10 Hz - 2000 Hz]

Vibration-Random: 37.8 g rms - 3 axes, 4 hr amb [50 Hz - 2000 Hz]

Shock Resistance: 300 g [ 3 ms]

Lighting strike EIA 364-75: 10K amps - 6 times

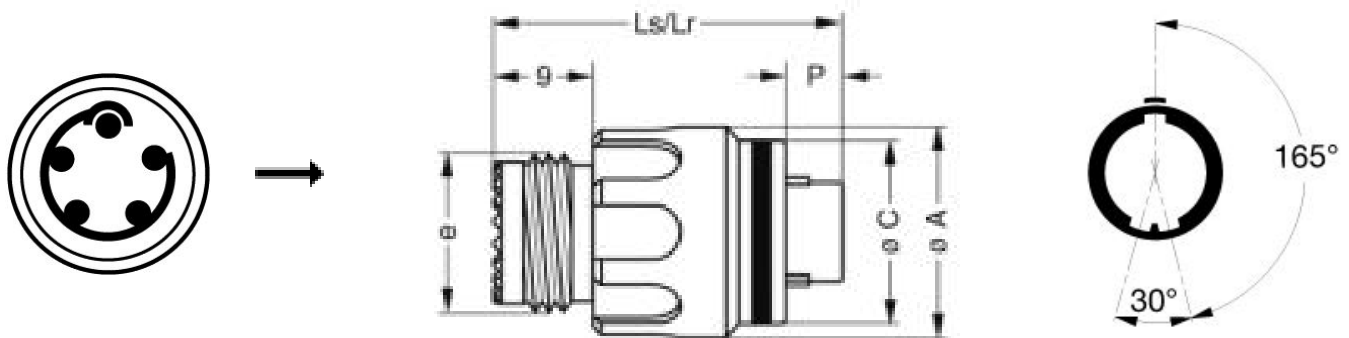
Thermal shock: 5 cycles: -65°C to +150°C

EMI Shielding EIA 364-66A: >= 80 dB (1 GHz), >=70 dB (3 GHz), >= 58 dB (6 GHz), >= 40 dB (10 GHz)

Salt Spray Corrosion: max. 48 hr

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## DRAWINGS



## Dimensions

	A	C	Lr	Ls	P	e
mm.	15.9	14.2	26.4	26.4	3.9	M12x1.0
in.	0,63	0,56	1,04	1,04	0,15	

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## RECOMMENDED BY LEMO

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## Tools

Crimp Tool:	<a href="#">DPC.91.701.V</a>
Crimp settings:	AWG/Selector = 20-22-24/6-5-5
Positionner:	<a href="#">DCE.91.090.5MVC</a>
Extractor:	<a href="#">DCC.09.05B.LAG</a>
Replacement contact:	FGN.0M.560.ZZC

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