

Product Specification

The product described in this document has not been fully tested to ensure conformance to the requirements outlined below. Therefore, TE Connectivity (TE) makes no representation or warranty, express or implied, that the product will comply with these requirements. Further, TE may change these requirements based on the results of additional testing and evaluation. Contact TE Engineering for further details.

MQS PLUG/HEADER ASSEMBLY

1. SCOPE

1.1. Content

This specification covers the requirements for product performance, test methods and quality assurance provisions of MQS Plug/Header Assembly

1.2. Qualification

When tests are performed on the subject product line, procedures specified in Figure 1 shall be used. All inspections shall be performed using the applicable inspection plan and product drawing.

1.3. Qualification Test Results

Successful qualification testing on the subject product line has not been completed. The Qualification Test Report number will be issued upon successful qualification testing.

2. APPLICABLE DOCUMENTS AND FORMS

The following documents and forms constitute a part of this specification to the extent specified herein. Unless otherwise indicated, the latest edition of the document applies.

2.1. TE Documents

- 1743282: Customer Drawing (MQS 8P PLUG HSG)
- 1743283: Customer Drawing (MQS 8P PLUG DBL)
- 1743284: Customer Drawing (MQS 8P HEADER ASSEMBLY H-TYPE)
- 1743386: Customer Drawing (MQS 8P HEADER ASSEMBLY V-TYPE)
- 936289: Customer Drawing (MQS 6P PLUG HSG)
- 936640: Customer Drawing (MQS 6P HEADER ASSEMBLY V-TYPE)
- 936119: Customer Drawing (MQS 4P PLUG ASSEMBLY)
- 1743218: Customer Drawing (MQS 4P HEADER ASSEMBLY)
- 1743164: Customer Drawing (MQS 3P PLUG HSG)

3. REQUIREMENTS

3.1. Design and Construction

Product shall be of the design, construction, materials and physical dimensions specified on the applicable product drawing.

3.2. Ratings

Voltage	Temperature	Humidity
12V DC	2 5±5℃	60±20%

3.3. Test Requirements and Procedures Summary

Unless otherwise specified, all tests shall be performed at ambient environmental conditions.



3.3.1 ES91500-00 (MQS 8P / 4P /3P)

TEST DESCRIPTION	REQUIREMENT	PROCEDURE
Appearance	No crack, damage, distortion are permitted	Using sense of sight and touch.
CONN engage and disengage force	Max 10kgf	Measure force by inserting and disengaging the connector with terminal assembled at constant 50 mm/min speed. However, remove lock part when measuring disengage force.
Reverse insertion between housings	It shall not be incorrectly inserted by applying force of 20kgf.	Insert the housing with terminal by pushing it in reverse direction with applying 20kgf.
Reverse insertion between terminal and housing	It shall not be incorrectly inserted b applying force of 5kgf.	Crimp cable of maximum size on terminal and then insert it into housing by applying force of 5kfg in the reserve direction.
Engage force between terminal and housing	Max 1.5kgf	As shown in the following figure 5-1, measure the weight while inserting terminal into fixed housing at 50mm/min speed. Terminal
Contact to HSG Inverse Force	Min 1.5kgf	Crimp cable of maximum size on terminal and then insert it into housing by end of insulation barrel in the reserve direction.
Strength of HSG lock	Min 8kgf	Combine housing only, fix the one side of housing in completely locked condition, and extend the other side in axial direction at a constant speed of 100mm/min. Then measure weight when lock structure is disengaged or destroyed.
HSG lock releasing force	Max 6kgf	Apply force (F) to lock releasing part, and measure weight on the point of A=0. However, cut connector and then perform test at the section in order to secure visibility. Lock releasing Figure 5-2>
Terminal retention force	1) Min 6kgf 2) Min 5kgf (Only MQS 4P)	Fix the housing after inserting crimped terminals. Extend one line of cable in axial direction at a speed of 50mm/min at a position 50~100mm away from crimped part, and measure weight when terminal is disengaged from the housing.
Engage and disengage force of terminal	Engage: 0.1~0.5kgf Disengage: 0.1~0.5kgf	As shown in figure 5-3, engage and disengage male terminal or steel gauge into or from female terminal at 100mm/min speed Steel gauge Female termal Female termal

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Crimp strength	0.5SQ: Min 9kgf		50~100mm av	vay from crim beed. Then m	ped part in ax leasure the w	able at a position at eight when cab	
Vallana			Measure the c current descril connector. The	ircuit voltage bed in the tab en calculate a cable resista	drop (V) by s le -1 with term a voltage drop nce (L) from t	ending voltage ninal combined o (VD) in termin the circuit volta	l on the al
Voltage Drop	Ма	x 10mV/A	Application	Open voltage	Short circuit current	Division	
			Signal circuit	20 ± 5 mV	10 mA	ECU, Sensor	
			Power circuit	13 V	1.A	Other than the above	
				<table< td=""><td>e5-1></td><td></td><td></td></table<>	e5-1>		
Insulation resistance	Min 100 MΩ		and between	terminal and	housing surfa	erminals (figure ce (figure 5-7) connector combination pc 500V Insulation resistance gauge	with DC
			<figure 5-6:="" between="" neighbo<="" td=""><td>oring terminals> <figure< td=""><td>5-7: Between neighboring te</td><td>rminal and housing surface></td><td></td></figure<></td></figure>	oring terminals> <figure< td=""><td>5-7: Between neighboring te</td><td>rminal and housing surface></td><td></td></figure<>	5-7: Between neighboring te	rminal and housing surface>	
Leakage current	10 ⊭ ^A or less		(figure 5-6).			DC 500V Insulation resistance	gauge
High voltage test	There shall be no insulation break		Apply AC 100 neighboring te with connector	rminals, and	f normal frequ between hous	uency 1 minute sing surfaces of	between f terminal,
Temperature rise	General Connector Max 30°C		electrodes in temperature). reaching satur	series in And measure ation tempera	the room from from the categorian cannot be seen the categorian from the categorian cannot be seen to be seen	.3 to the conne ee from wind ure of crimped alculate a temp temperature	(normal part after erature of
Twisting Test Connector	Appearance No crack, damage, distortion are permitted					nined connector	
Engage and Disengage Endurance Test	1) Max 10mV/A 2) Max 20mV/A (Only MQS 4P)		Make combine connectors engage and disengage at 100mm/min. Perform it 50 times. (Do not use locking device)				

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	Appearance	distor	k, damage, tion are mitted					
		1) Max 10mV/A	Condition A(8.8A)	Engage and di times with hand				
Overcurrent Voltage Drop	2) Max 20mV/A (Only	Condition	the connector temperature.	with electro	des in series	at 60°C of	ambient	
cycle test		MQŚ 4P)	B(22A)	Current application condition A	Applied current	N 20 20 01	es of basic current ON, 9 minutes - OFF	
	Temperature	Max 40	Condition A(8.8A)	Current application condition B	Applied curren		es of basic current ON, 590 seconds	OFF
	Rise	°C	Condition B(22A)					
	Appearance	distor	k, damage, tion are mitted	Engage and dis times with hand for 120 hours. N immediately, an	ls, and leave Make connect	it in temperatu or engaged ar	re chamber o nd disengaged	f -40 ℃ d 5 times
Cold temperature	Insulation Resistance	con	aterproof nector 10 kΩ	height 3 times in Temperature ris	n the direction	n of figure 6-1.	(Voltage drop	
test	Current Leakage	Non-wa	aterproof nector 1 mA	\ \			ure 6-1>	
	Appearance	distor	s, damage, tion are mitted	Engage and dis times with hand hours, and perfi in the figure 6-2 or more ((*) follo	ls, and leave orm 200 cycle . Then leave	it in combined es according o it at room tem	state at -40°C f the method	for 2 specified
Cold and hot temperature shock test	Vallana	1) Max	10mV/A	Normal temperature -40 °C		T1 T2	T1 < 5.min T2 = 1 hour	
	Voltage 2) Max 20 (Only MQ:		Division A B	High temperature (120℃ 80℃	war	nnector using part terproof connector waterproof connector	or .	
High	Appearance	distor	k, damage, tion are mitted	Engage and dis times with hand temperature cha	ls, and leave amber of the	it in combined table 6-1 for 3	state at the 00 hours. The	
	Voltage Drop	2) Max	10mV/A 20mV/A	out and leave it High tempers	ature(*)	Connector u Non-waterproof	sing part	
Soldering test	Appearance	Satis appeara and app	MQS 4P) fied an nce quality sly 95% or ore	Deposit the sold in the solder of Deposition dept	deposition ta	ınk at 250±5	°C or less	seconds.

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	Appearance	No crack, damage, distortion are permitted	Engage and disengage connector with terminal assembled 10 times with hands, and leave it at 25°C ambient temperature and 65% relative humidity for 25 hours. And perform 5 cycles of the method specified in figure 6-3. Then pick connector
Temperature	Voltage Drop	1) Max 10mV/A 2) Max 20mV/A (Only MQS 4P)	out of chamber and dry it for 2 hours or more.
Humidity Test	Insulation Resistance	Non-waterproof connector Min 10 kΩ	90 ± 10%RH 45± 2°C, 95 ± 5%RH 25± 2°C 60± 10%RH
	Current Leakage	Non-waterproof connector Max 1 mA	2hr 4hr 2hr 1chr 2hr 1hr 2hr 1,hr 1 CYCLE < Figure 6-3: Test pattern >
Dust Test	Voltage Drop	1) Max 10mV/A 2) Max 20mV/A (Only MQS 4P)	Engage and disengage connector with terminal assembled 10 times with hands, and diffuse 1.5kg Portland cement (JIS R5210) with fan (or others) for 10 seconds per 15 minutes while maintaining 150mm distance from wall in the closed container of 900~1200mm length, width and height, with connector combined. After 1 hour, measure it.
	Appearance	No crack, damage, distortion are permitted	Engage and disengage connector with terminal assembled 10 times with hands, and perform test each sample with connector combined. A. Immerge connector in combined state for 2 hours in mixed or of 50± 2°C ENG oil (SAE10W) or equivalent oil and B. Immerge connector in combined state for 1 hour in car gasoline (JIS K2202) at normal temperature, and then pick it out. C. Immerge connector in combined state for 1 hour in brake liquid (pure product) at normal temperature, and then pick it out. D. Immerge connector in combined state for 1 hour in 100% washer liquid (pure product) at normal temperature, and then pick it out. E. Immerge connector in combined state for 1 hour in 50% LLC (Long life coolant) at normal temperature, and then pick it out.
Oil and liquid test	Voltage Drop	1) Max 10mV/A 2) Max 20mV/A (Only MQS 4P)	
Ozone Test	Appearance	No crack, damage, distortion are permitted	Engage and disengage Connector with terminal assembled 10
(Only MQS 4P)	Voltage Drop	Max 20mV/A	times with hands, and samples keep at 40°C and 50±5pphm Ozone for 100hour. Then pick connector out of chamber and dry it for 2hours or more.
·	Sealing	Min 0.5kgf/cm ²	ILIUI ZIIUUIS UI IIIUIE.
Sulfur (SO2)	Appearance	No crack, damage, distortion are permitted	Engage and disengage connector with terminal assembled 10 times with hands, and expose it in combined state to sulfur gas of
gas test	Voltage Drop	1) Max 10mV/A 2) Max 20mV/A (Only MQS 4P)	40±3°C, density 10ppm, humidity 90~95%, for 24 hours. Then pick connector out of chamber and dry it for 2 hours or more.

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	Appearance	No crack, damage, distortion are permitted	times with hands, and leat temperature chamber of the following vibration tes	connector with terminal assembled 10 ave it in combined state in the 80°C for 48 hours. And then perform st. Then measure instant short circuit of below for 4 hours for X, Y, Z each. nector attaching method.
	Crimp Tensile Strength	0.5SQ: Min 9kgf	Shaker WH to WH test Mode A Mounting Bracket Shaker	Shaker WH to WH fixing test Mode B Wounting Bracket Module Ounting Bracket Shaker WH to WH fixing WH to WH fixing WH to WH fixing WH to WH fixing
Complex environment endurance test	Voltage Drop	1) Max 10mV/A 2) Max 20mV/A (Only MQS 4P)	Test Mode D	Condition 80°C, 90~95% Basic current (Connector electrodes
	Temperature Rise	General Connector Max 40°C (4.4A)	Current application cycle Vibration acceleration Frequency Vibration time Connector attaching method	in series.) 120 CYCLE (45 minutes-ON, 15 minutes-OFF) 4.4g 20Hz ~ 200Hz (sweep time: 3 minutes or less) 40 hours for X, Y, Z each Test mode A, B, C
	Instant short circuit	Max 10⊭s	The line of the li	<figure 6-8:="" direction="" vibration="" x,="" y,="" z=""></figure>

3.3.2 ES91500-03 (MQS 6P)

TEST DESCRIPTION	REQUIREMENT	PROCEDURE
Appearance	No crack, damage, distortion are permitted	Using sense of sight and touch.
CONN engage and disengage force	1) Min 10kgf 2) Min 7.6kgf (Only MQS 6P)	Measure force by inserting and disengaging the connector with terminal assembled at constant 50 mm/min speed. However, remove lock part when measuring disengage force.

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Reverse insertion between housings	It shall not be incorrectly inserted by applying force of 10kgf.		Insert the housing with terminal by pushing it in reverse direction with applying 10kgf.
Strength of HSG lock	4P or more: Max 4kgf		Combine housing only, fix the one side of housing in completely locked condition, and extend the other side in axial direction and 30 angle direction at a constant speed of 50mm/min. Then measure weight when lock structure is disengaged or destroyed.
Voltage Drop	Max 30mΩ		Measure the circuit voltage drop (V) by sending voltage and current described in the table -1 with terminal combined on the connector. Then calculate a voltage drop (VD) in terminal by subtracting cable resistance (L) from the circuit voltage drop (V). HARNESS UNIT: VD = V - (L1+L2) Application Open voltage Short circuit current Division Signal circuit 20 ± 5 mV 10 mA ECU, Sensor
Insulation resistance	Min 100 MΩ		Measure resistance between neighbor terminals (figure 5-6), and between terminal and housing surface (figure 5-7) with DC 500V insulation resistance gauge with connector combined. OC 500V Insulation resistance gauge (Figure 5-6: Between neighboring terminals) (Figure 5-7: Between neighboring terminal and housing surface)
High voltage test	There shall be no insulation break		Apply AC 500V voltage of normal frequency 1 minute between neighboring terminals, and between housing surfaces of terminal, with connector combined.
Connector solderability	No crack, damage, distortion are permitted		Fluxed soldering section of a specimen shall be dipped in solder of the following conditions. 1) Sn / Pb conditions - Solder temperature : 230 +/-5°C - Immersion period : 3 +/-0.5sec 2) Pb free conditions - Solder temperature : 245 +/-5°C - Immersion period : 3 +/-0.5sec
Cold and hot temperature	Appearance No crack, damage, distortion are permitted		Engage and disengage connector 10 times by hand, and perform 200 cycles. Then pick specimen out of chamber and leave at room temperature for 2 hours or more
shock test	Voltage Drop	Ma x 50mΩ	Normal Temperature -40 °C 30min 5min 1CYCLE
High	Appearance	No crack, damage, distortion are permitted	Engage and disengage connector 10 times by hand, and leave it in combined state at the temperature chamber of 85°C for 300
temperature test	Voltage Max 50mΩ		hours. Then pick specimen out of chamber and leave at room temperature for 2 hours or more.

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	Appearance	No crack, damage, distortion are permitted	Leave assembled connector in chamber of 85±2°C temperature
High temperature	Voltage Drop	Max 50mΩ	and 85% humidity for 500 hours with standard voltage after insertion and separation of the connector repeatedly 10 times by
and high humidity test	Insulation Resistance	Min 10 kΩ	hands. Then pick specimen out of the chamber and leave it at room temperature for 2 hours or more. After that, the specimen must meet the requirements of the applicable evaluation tests.
	High voltage	There shall be no insulation break	
	Appearance	No crack, damage, distortion are permitted	Engage and disengage connector 10 times by hands, and perform 10 cycles. Then pick specimen out of chamber and leave it at room temperature for 2 hours or more.
Temperature and humidity cycle test	Voltage Drop	Max 50mΩ	20
	Insulation Resistance	Min 10 kΩ	[Figure 11. Temperature and humidity cycle test condition]
Dust Test	Voltage Drop	Max 50mΩ	Engage and disengage connector with terminal assembled 10 times with hands, and diffuse 1.5kg Portland cement (JIS R5210) with fan (or others) for 10 seconds per 15 minutes while maintaining 150mm distance from wall in the closed container of 900~1200mm length, width and height, with connector combined. After 1 hour, measure it.
Sulfur test	Appearance	No crack, damage, distortion are permitted	Engage and disengage connector 10 times with hands, and expose it state of SO2, 10ppm density, 40±3°C temperature and
	Voltage Drop	Max 50mΩ	90~95% humidity for 24 hours. Then pick specimen out of chamber and leave it at room temperature for 2 hours or more.
	Appearance	No crack, damage, distortion are permitted	Connector shall be mounted in PCB board. After testing connector with half sine wave and following conditions, connector must meet the requirements of appearance, voltage drop and instantaneous
Shock test	Voltage Drop	Max 50mΩ	Short. Acceleration(**) Test conditions: 1) Acceleration: 980 **(1006)
	Instant short circuit	Max 10 <i>⊭</i> s	2) Time of shock : 6 ms 3) Axes : X,Y,Z 4) Number of test : 10 times per each axe
	Appearance	No crack, damage, distortion are permitted	Engage and disengage connector 10 times by hand, and then perform the test with the conditions of complex environment endurance test in combined with vibration tester as following below figure. Then measure instant short circuit.
Complex environment	Voltage Drop	Max 50mΩ	Division Conditions Ambient temperature/humidity 80°C, 90~95% Applied current Basic current(Connect electrodes in series.) Current application cycle 120 CYCLE(45minutes-ON, 15minutes-OFF) Vibration acceleration 4.4 g Frequency 20 Hz ~ 200 Hz (Sweep Time max3 minutes)
endurance test	Temperature Rise	Max 40℃	Vibration time 40 hours for , Y, each CHAMBER WITE Current continuity check Hounting PCB Connection - Execution load
	Instant short circuit	Max 10 <i>µ</i> s	Shaker

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3.4 Applied Part No List

TE Part no	Description
1743282-1 1-1743282-2	MQS 8P PLUG HSG
1743283-1	MQS 8P PLUG DBL HSG
1743284-1 1-1743284-2 2-1743284-2 9-1743284-1	MQS 8P HEADER ASSEMBLY (H-TYPE)
1743386-1 1-1743386-2 1-1743386-6	MQS 8P HEADER ASSEMBLY (V-TYPE)
936289-2/3/5 3-936289-4	MQS 6P PLUG HSG
936640-2/3	MQS 6P HEADER ASSEMBLY (V-TYPE)
1-936119-1/2/3	MQS 4P PLUG ASSY
1743218-5	MQS 4P HEADER ASSEMBLY
1743164-1/2	MQS 3P PLUG HSG

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