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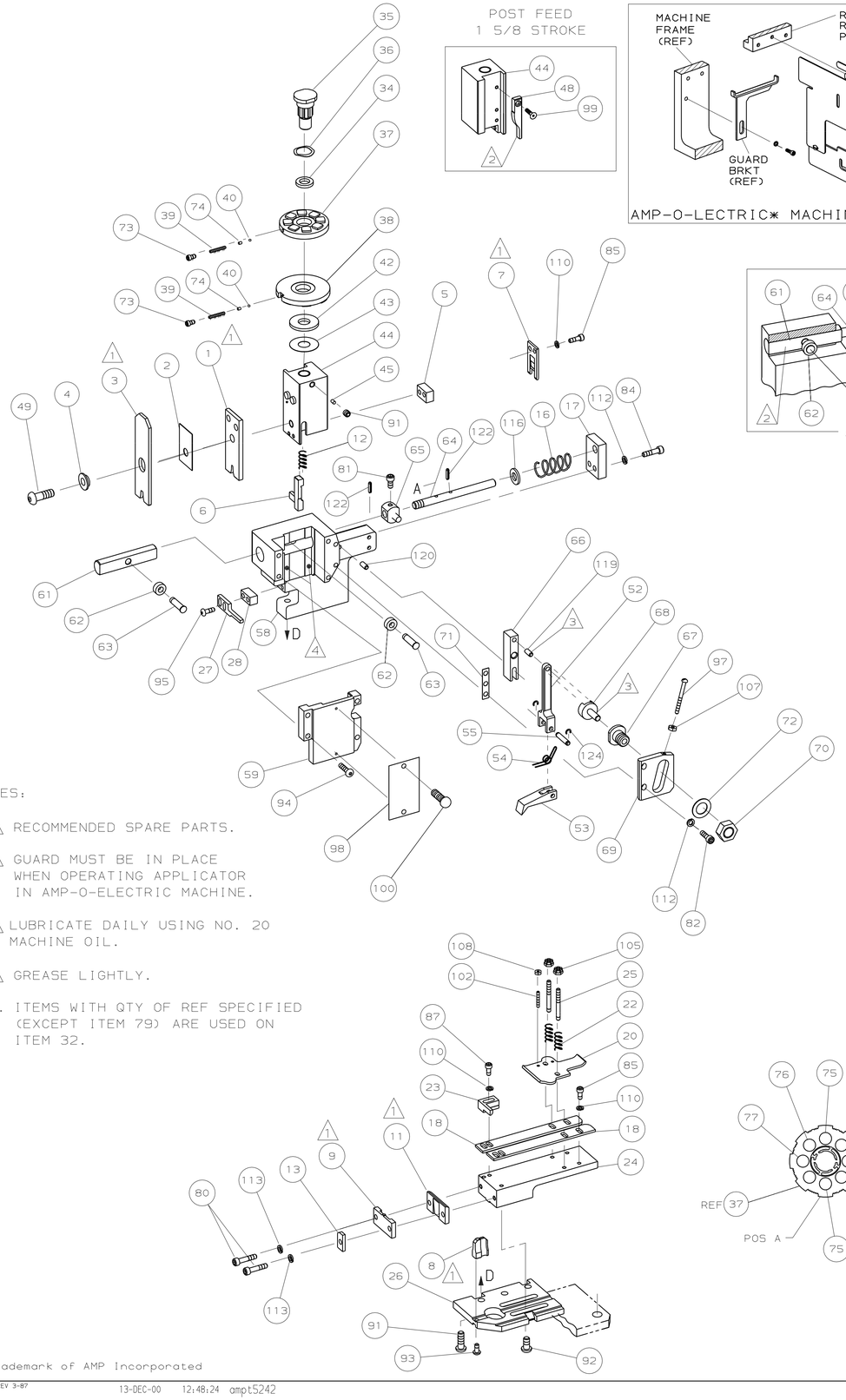

NOTES:

1. RECOMMENDED SPARE PARTS.
2. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.
3. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
4. GREASE LIGHTLY.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.

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ITEM NO	DESCRIPTION	PART NO	QTY
124	CAP, RAM	454220-1	REF
123	HOUSING	453736-1	REF
122			
121			
120	PIN, FEED FINGER	240624-1	REF
119	SPRING, FEED FINGER	691499-1	REF
118	FINGER, FEED	240635-1	REF
117	LEVER, TERMINAL	240634-1	REF
116			
115			
114	BOLT, CRIMPER(5/16-24x1.00)	7-21002-9	1
113	CAM, POST-FEED 1 5/8 FEED	690501-4	1
112			
111			
110	PLUG, NYLON	690191-1	1
109	RAM	455674-1	1
108	WASHER, LAMINATED	690125-1	1
107	WASHER, RAM	690124-1	1
106			
105	BALL, STEEL	23241-6	2
104	SPRING, COMPRESSION	690170-1	2
103	DISC, INSULATION	690142-1	1
102	DISC, WIRE PLASTIC	354777-1	1
101	WASHER, SPRING	22480-5	1
100	POST, RAM	690212-1	2
99	WASHER, FLAT PRECISION	986950-1	1
98			
97	APPLICATOR, BASIC (SUB ASSY)	458980-1	1
96			
95			
94	SPACER, STRIPPER	3-690451-2	1
93	STRIPPER	240639-1	1
92	PLATE, BASE	455676-1	REF
91	DRAG, STUD	22354-8	2
90	PLATE, STRIP GUIDE	455678-1	1
89	PLATE, STRIP HOLD	240825-6	1
88	SPRING, DRAG	4-22281-1	2
87			
86	DRAG, STOCK	454177-1	1
85	GUIDE, STRIP (FRONT)	454204-1	2
84	GUIDE, FEED ROD	454178-1	REF
83	SPRING, FEED RETURN	4-22284-9	REF
82			
81			
80			
79	GUARD, WINDOW	455750-1	REF
78	SPACER, HOLD DOWN	690481-2	1
77	SPRING, HOLD DOWN	23846-1	1
76	PLATE, REAR SHEAR	240644-1	1
75			
74	PLATE, FRONT SHEAR	1-690482-2	1
73	ANVIL	4-683452-9	1
72	BLADE, SLUG	690474-5	1
71	PLATE, TERMINAL	1-455892-2	1
70	SPACER, SHEAR BLADE	1-240641-1	1
69	BLOCK, CRIMPER SPACER	1-238009-4	1
68	CRIMPER, INSULATION	8-456134-2	1
67	SPACER, CRIMPER	1-455888-0	1
66	CRIMPER, WIRE	3-456404-0	1
65			
64			
63			
62			
61			
60			

CRIMPING DATA			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH
A	.044	20	
B	.040	22	
C	.038	24	
D	NOT	USED	

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.070	F	.655	A1 8039
INSUL	.140	F		

WIRE RANGE	INSULATION RANGE	MACHINE NO
24-20	.060-.098	-

REMARKS

AMPOMATOR

POST-FEED

1

MINI APPL
10 1
D

APPLICATOR WILL APPLY: 170214

REMARKS	NO	REV
	TO APPLY TERMINAL	
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

P	F	LTR	REVISION RECORD	APP	DATE
		B	0150-0856-00	TB	12/00
		A1	0150-0819-00; REACT	BH	11/00
		A	0150-6782-96	BH	11/00

SET UP GAGE	10-1
458638-1	L1346
DR 9/8/89 P.MATHIAS	APP - -
CHK - -	REL - -

AMP | AMP INCORPORATED Harrisburg, Pa.

LOC A | D | NO 567342-1 | REV B

NAME MINIATURE QUICK CHANGE APPLICATOR END FEED (187 SERIES FASTON RECEPTACLE)

CAGE CODE 00779 | CUSTOMER AND ASSEMBLY DRAWING | RESTRICTED TO