

# MC 1,5/12-G-3,81 P20 THRR72 - PCB header



1782679

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PCB headers, nominal cross section: 1.5 mm<sup>2</sup>, color: black, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Pin, number of potentials: 12, number of rows: 1, number of positions: 12, number of connections: 12, product range: MC 1,5/..-G-THR, pitch: 3.81 mm, mounting: THR soldering, pin layout: Linear pinning, solder pin [P]: 2 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: without, mounting: without, type of packaging: 72 mm wide tape, For user information and design recommendations for through-hole reflow technology, go to: Downloads

## Your advantages

- Designed for integration into the SMT soldering process
- Maximum flexibility when it comes to device design – one header for connectors with different connection technologies

## Commercial data

Item number	1782679
Packing unit	1 pc
Minimum order quantity	380 pc
Note	Made to order (non-returnable)
Sales key	AA02
Product key	AABTB
Catalog page	Page 210 (C-1-2013)
GTIN	4046356550598
Weight per piece (including packing)	4.51 g
Weight per piece (excluding packing)	2.08 g
Customs tariff number	85366930
Country of origin	CN

# MC 1,5/12-G-3,81 P20 THRR72 - PCB header



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## Technical data

### Product properties

Type	Component suitable for through hole reflow
Product line	COMBICON Connectors S
Product type	PCB headers
Product family	MC 1,5/...-G-THR
Number of positions	12
Pitch	3.81 mm
Number of connections	12
Number of rows	1
Mounting flange	without
Number of potentials	12
Pin layout	Linear pinning
Solder pins per potential	1

### Electrical properties

Nominal current $I_N$	8 A
Nominal voltage $U_N$	160 V
Degree of pollution	3
Contact resistance	1.4 mΩ
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Rated voltage (II/2)	250 V
Rated surge voltage (II/2)	2.5 kV

### Mounting

Mounting type	THR soldering
Pin layout	Linear pinning

### Processing notes

Process	Reflow/wave soldering
Moisture Sensitive Level	MSL 1
Classification temperature $T_c$	260 °C
Solder cycles in the reflow	3

### Material specifications

#### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Tin-plated

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Metal surface contact area (top layer)	Tin (3 - 5 µm Sn)
Metal surface contact area (middle layer)	Nickel (1 - 3 µm Ni)
Metal surface soldering area (top layer)	Tin (3 - 5 µm Sn)
Metal surface soldering area (middle layer)	Nickel (1.3 - 3 µm Ni)

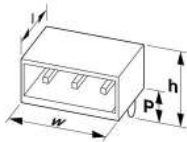
## Material data - housing

Color (Housing)	black (9005)
Insulating material	LCP
Insulating material group	IIIa
CTI according to IEC 60112	175
Flammability rating according to UL 94	V0

## Notes

General	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.
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## Dimensions

Dimensional drawing	
Pitch	3.81 mm
Width [w]	47.11 mm
Height [h]	8.9 mm
Length [l]	9.2 mm
Installed height	6.9 mm
Solder pin length [P]	2 mm
Pin dimensions	0.8 x 0.8 mm

## Mechanical tests

### Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

### Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

### Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

### Polarization and coding

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Specification	IEC 60512-13-5:2006-02
Result	Test passed

## Contact holder in insert

Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed

## Insertion and withdrawal forces

Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	8 N
Withdraw strength per pos. approx.	6 N

## Electrical tests

### Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	20

### Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

### Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	IIIa
Comparative tracking index (IEC 60112)	CTI 175
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2.5 mm
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.6 mm
Rated insulation voltage (II/2)	250 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	2.5 mm

## Environmental and real-life conditions

### Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min

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Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Sweep speed	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h

## Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	2.95 kV
Contact resistance $R_1$	1.4 m $\Omega$
Contact resistance $R_2$	1.5 m $\Omega$
Insertion/withdrawal cycles	25

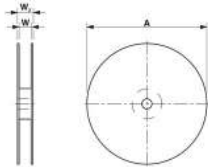
## Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	1.39 kV

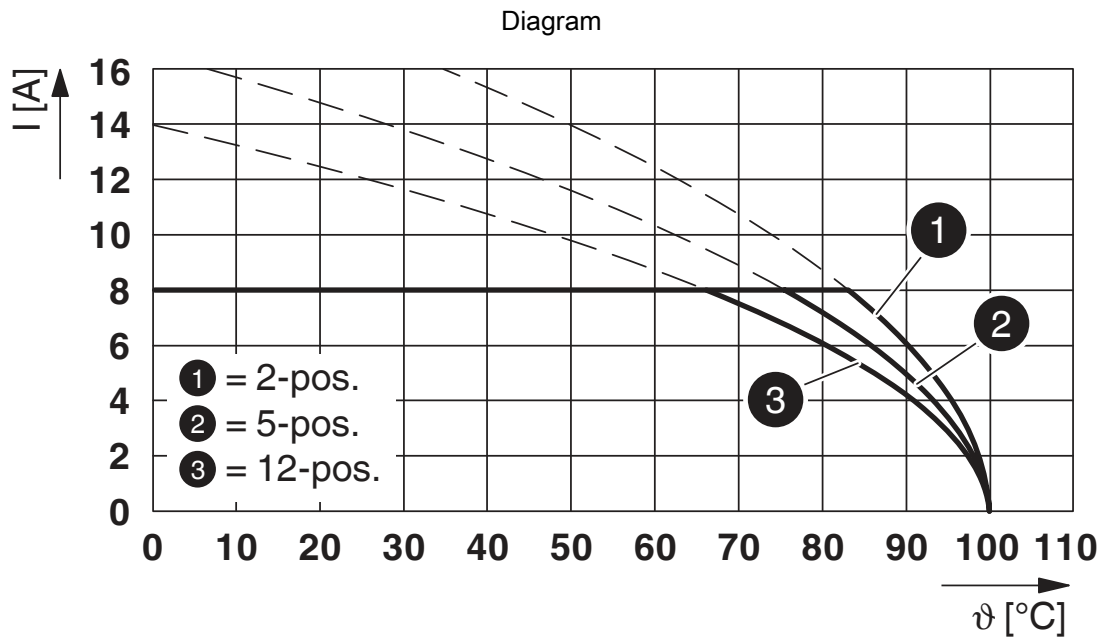
## Ambient conditions

Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

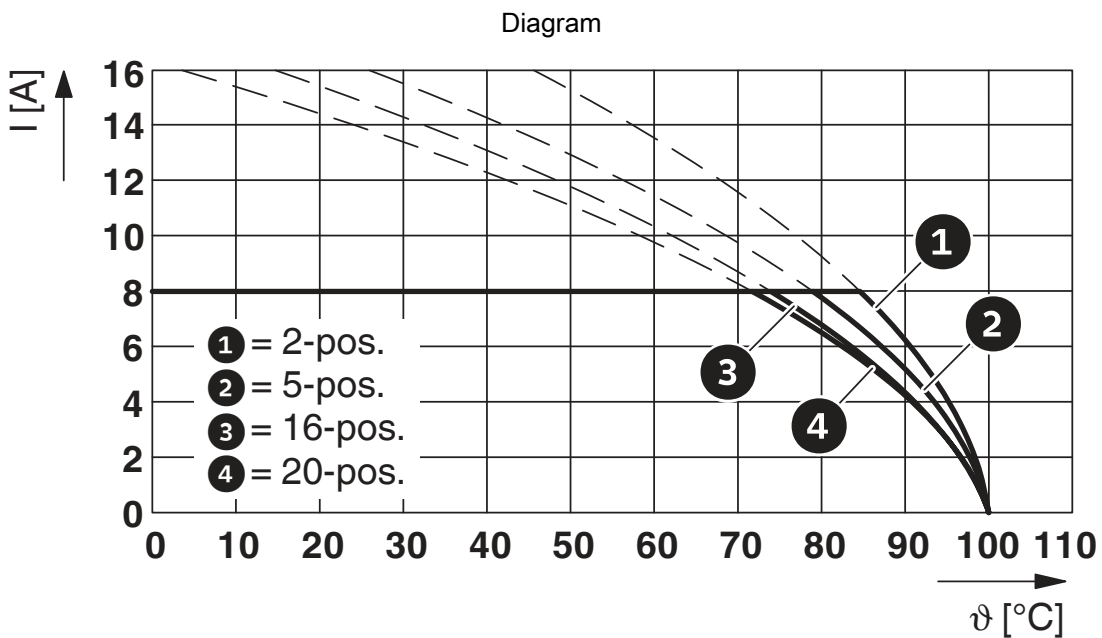
## Packaging specifications

Dimensional drawing	
Type of packaging	72 mm wide tape
[W] tape width	72 mm
[W2] coil overall dimension	78.4 mm
[A] coil diameter	330 mm
Delivery state	with assembly pad
Outer packaging type	Transparent-Bag
ESD level	(D) electrostatically conductive
Specification	DIN EN 61340-5-1 (VDE 0300-5-1): 2008-07

## Drawings



Type: FRONT-MC 1,5/...-ST-3,81 with MC 1,5/...-G-3,81 P... THR



Type: MC 1,5/...-ST-3,81 with MC 1,5/...-G-3,81 P... THR

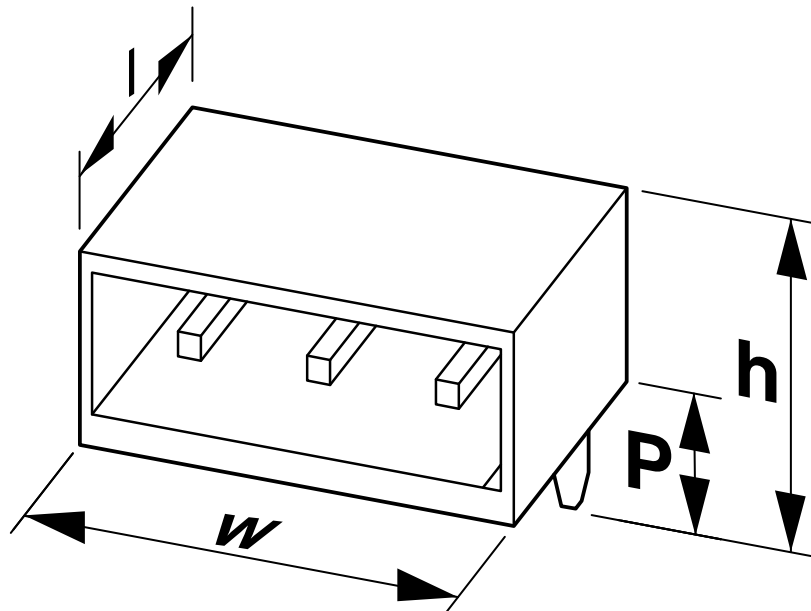
# MC 1,5/12-G-3,81 P20 THRR72 - PCB header

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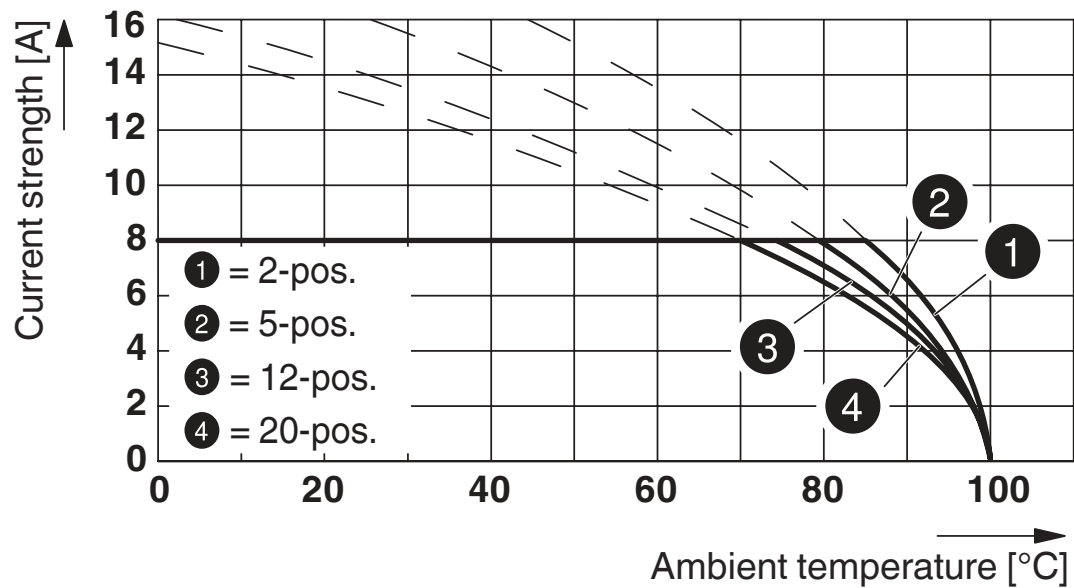
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Dimensional drawing



Diagram



Type: FK-MCP 1,5/...-ST-3,81 with MC 1,5/...-G-3,81 P... THR

# MC 1,5/12-G-3,81 P20 THRR72 - PCB header

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## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1782679>



**EAC**

Approval ID: B.01687



**cULus Recognized**

Approval ID: E60425-20110128

	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
Use group B				
	300 V	8 A	-	-
Use group D				
	300 V	8 A	-	-



**VDE Zeichengenehmigung**

Approval ID: 40011723

	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
	160 V	8 A	-	-

# MC 1,5/12-G-3,81 P20 THRR72 - PCB header

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## Classifications

### ECLASS

ECLASS-11.0	27460201
ECLASS-12.0	27460201
ECLASS-13.0	27460201

### ETIM

ETIM 8.0	EC002637
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### UNSPSC

UNSPSC 21.0	39121400
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## Environmental product compliance

China RoHS	Environmentally friendly use period: unlimited = EFUP-e
	No hazardous substances above threshold values

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## Accessories

### FMC 1,5/12-ST-3,81 - Printed-circuit board connector

1748079

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PCB connector, nominal cross section: 1.5 mm<sup>2</sup>, color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Socket, number of potentials: 12, number of rows: 1, number of positions: 12, number of connections: 12, product range: FMC 1,5/...-ST, pitch: 3.81 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, plug-in system: COMBICON MC 1,5, locking: without, mounting: without, type of packaging: packed in cardboard

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### MC 1,5/12-ST-3,81 - PCB connector

1803675

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PCB connector, nominal cross section: 1.5 mm<sup>2</sup>, color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Socket, number of potentials: 12, number of rows: 1, number of positions: 12, number of connections: 12, product range: MC 1,5/...-ST, pitch: 3.81 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, pin layout: Linear three-way pinning, plug-in system: COMBICON MC 1,5, locking: without, mounting: without, type of packaging: packed in cardboard

# MC 1,5/12-G-3,81 P20 THRR72 - PCB header

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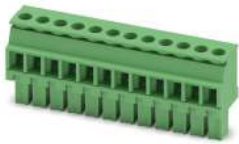
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## MCVW 1,5/12-ST-3,81 - PCB connector

1827075

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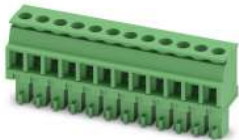
PCB connector, nominal cross section: 1.5 mm<sup>2</sup>, color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Socket, number of potentials: 12, number of rows: 1, number of positions: 12, number of connections: 12, product range: MCVW 1,5/..-ST, pitch: 3.81 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: -90 °, plug-in system: COMBICON MC 1,5, locking: without, mounting: without, type of packaging: packed in cardboard

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## MCVR 1,5/12-ST-3,81 - PCB connector

1827224

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PCB connector, nominal cross section: 1.5 mm<sup>2</sup>, color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Socket, number of potentials: 12, number of rows: 1, number of positions: 12, number of connections: 12, product range: MCVR 1,5/..-ST, pitch: 3.81 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 90 °, plug-in system: COMBICON MC 1,5, locking: without, mounting: without, type of packaging: packed in cardboard

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## FRONT-MC 1,5/12-ST-3,81 - Printed-circuit board connector

1850767

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PCB connector, nominal cross section: 1.5 mm<sup>2</sup>, color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Socket, number of potentials: 12, number of rows: 1, number of positions: 12, number of connections: 12, product range: FRONT-MC 1,5/...-ST, pitch: 3.81 mm, connection method: Front screw connection, screw head form: L Slotted, conductor/PCB connection direction: 0 °, plug-in system: COMBICON MC 1,5, locking: without, mounting: without, type of packaging: packed in cardboard

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## FK-MCP 1,5/12-ST-3,81 - PCB connector

1851148

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PCB connector, nominal cross section: 1.5 mm<sup>2</sup>, color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Socket, number of potentials: 12, number of rows: 1, number of positions: 12, number of connections: 12, product range: FK-MCP 1,5/...-ST, pitch: 3.81 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, plug-in system: COMBICON MC 1,5, locking: without, mounting: without, type of packaging: packed in cardboard

# MC 1,5/12-G-3,81 P20 THRR72 - PCB header



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## MCC 1/12-STZ-3,81 - PCB connector

1852273

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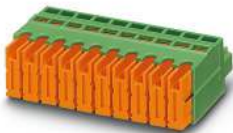


PCB connector, nominal cross section: 1 mm<sup>2</sup>, color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact connection type: Socket, number of potentials: 12, number of rows: 1, number of positions: 12, number of connections: 12, product range: MCC 1/...-STZ, pitch: 3.81 mm, connection method: Crimp connection, conductor/PCB connection direction: 0 °, plug-in system: COMBICON MC 1,5, locking: without, mounting: without, type of packaging: packed in cardboard, Corresponding female crimp contacts with current [A] and conductor cross section range [mm<sup>2</sup>] data: 5A/MCC-MT 0,2-0,35 (1859988); 8A/MCC-MT 0,5-1,0 (1859991)

## QC 0,5/12-ST-3,81 - Printed-circuit board connector

1897490

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PCB connector, nominal cross section: 0.5 mm<sup>2</sup>, color: green, nominal current: 6 A, rated voltage (III/2): 200 V, contact surface: Tin, contact connection type: Socket, number of potentials: 12, number of rows: 1, number of positions: 12, number of connections: 12, product range: QC 0,5/...-ST, pitch: 3.81 mm, connection method: Displacement connection, conductor/PCB connection direction: 0 °, plug-in system: COMBICON MC 1,5, locking: without, mounting: without, type of packaging: packed in cardboard

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