

RECOMMENDED MOUNTING HOLE PATTERN FOR .063 THICK P.C. BOARD

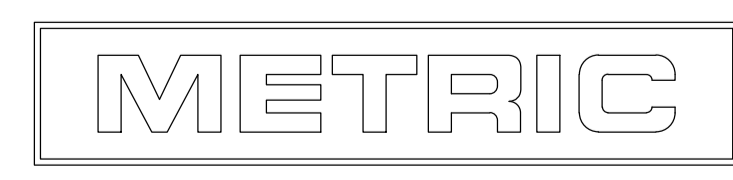
- 1. POST TO WITHSTAND 13 NEWTONS (3 LBS) MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- 2. TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- 3. MEASURED AT SURFACE -A-
- 4. PLASTIC FLASH PERMITTED IN THIS AREA.
- 5. PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- 6. ONE HOLE MAY BE UNDERSIZED (.032-.035 DIA) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- 7. MATERIAL: HEADER-THERMOPLASTIC POLYESTER UL94V-0(NATURAL) POST-COPPER ALLOY (TIN-PLATED)
- 8. COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9. PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- 10. POSTS TO BE MEASURED WHEN STRIP IS HELD FLAT.
- 11. POSTS MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- 12. DIMENSION SHOULD BE .130 MIN WHEN MATING WITH A MTA 100 CONNECTOR ASSEMBLY OR A CST 100 CONNECTOR.
- 13. PIN BURR OF .005 MAX. VERTICAL AND .003 MAX. HORIZONTAL PERMITTED AT POST TIPS ON BOTH ENDS.

		.600	15.24
.035	0.89	.535	13.59
.032	0.81	.310	7.87
.025	0.64	.295	7.49
.020	0.51	.225	5.72
.015	0.38	.200	5.08
.010	0.25	.140	3.56
.008	0.20	.130	3.30
.006	0.15	.125	3.18
.005	0.13	.100	2.54
.003	0.08	.063	1.60
.001	0.03	.050	1.27
.000	0.00	.040	1.02
IN	MM	IN	MM

CONVERSION TABLE

OBSOLETE	2,3,5	643494-9
	3,5	643494-8
	5	643494-4
	4	643494-3
	3	643494-2
	2	643494-1
	POST NUMBER OMITTED	PART NUMBER

643494-3 SHOWN



THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN L. SMITH 3-30-93	TE Connectivity
0. PLC ± -	1. PLC ± -	CHK R. SWING 3-30-93	NAME MTA-100 HEADER ASSEMBLY, FRICTION LOCK, NOTCHED, .025 SQUARE STRAIGHT POST, TIN PLATED, 6 POSITION, OMITTED POST
2. PLC ± -	3. PLC ± .005	APP'D R. SPEER 4-15-93	APPLICATION SPEC
4. PLC ± -	ANGLES ± ± 0°30'	SIZE A1	SCALE 8:1
MATERIAL	FINISH	WEIGHT	SHEET 1 OF 1
		CUSTOMER DRAWING	REV S2