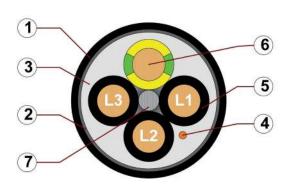
chainflex® CF38



Motor cable (Class 7.6.4.1) ● For heaviest duty applications ● TPE outer jacket ● Shielded Oil and bio-oil resistant
 PVC and halogen-free
 UV-resistant
 Hydrolysis and microberesistant



- 1. Outer jacket: Pressure extruded, halogen-free TPE
- 2. Overall shield: Extremely bending-resistant braiding made of tinned copper wires
- 3. Inner jacket: Pressure extruded, gusset-filling TPE
- 4. CFRIP: Tear strip for faster cable stripping
- 5. Core insulation: Mechanically high-quality, especially low-capacitance XLPE mixture
- 6. Conductor: Especially bending-stable version consisting of bare copper wires
- 7. Strain relief: Tensile stress-resistant centre element







































For detailed overview please see design table





Conductor

Cores < 10 mm²: Stranded conductor in especially bending-resistant version consisting of bare copper wires (following DIN EN 60228).

Cores ≥ 10 mm²: Conductor cable consisting of pre-leads (following DIN EN 60228).

Cores wound with a short pitch length around a high tensile strength centre element.



Core insulation

Core identification

Mechanically high-quality, especially low-capacitance XLPE mixture.

Core structure

Black cores with white numbers, one green-yellow core. 1. Core: U / L1 / C / L+ 2. Core: V / L2

3. Core: W / L3 / D / L- 4. Core: 4 / N

Inner jacket

TPE mixture adapted to suit the requirements in e-chains®.

Coverage approx. 70 % linear, approx. 90 % optical

Extremely bending-resistant braiding made of tinned copper wires.



Overall shield

Outer jacket

Low-adhesion, extremely abrasion-resistant and highly flexible TPE mixture, adapted to suit the requirements in e-chains®.

Colour: Jet black (similar to RAL 9005)

Printing: white

Strip cables faster: a tear strip is moulded into the inner jacket Video ▶ www.igus.eu/CFRIP



AU AWM Style 22351 90°C 1000V EAC CE UKCA RoHS-II conform

www.igus.eu

+++ chainflex cable works +++

* Length printing: Not calibrated. Only intended as an orientation aid. ① / ② Cable identification according to Part No. (see technical table). Example: ... chainflex ... CF38.15.04 ... (4G1.5)C ... 600/1000V ...



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Dynamic information



e-chain® linear Bend radius flexible fixed

minimum 7.5 x d minimum 6 x d minimum 4 x d



Temperature

e-chain® linear -35 °C up to +90 °C flexible

-50 °C up to +90 °C (following DIN EN 60811-504) fixed -55 °C up to +90 °C (following DIN EN 50305)



v max.

unsupported gliding

10 m/s 6 m/s



a max.

80 m/s²



Travel distance

Unsupported travel distances and up to 400 m for gliding applications, Class 6

These values are based on specific applications or tests. They do not represent the limit of what is technically feasible.

Guaranteed service life according to guarantee conditions

| Double strokes | 5 million | 7.5 million | 12.5 million |
|------------------------------|------------------------|------------------------|------------------------|
| Temperature, from/to [°C] | R min. [Faktor x d] | R min. [Faktor x d] | R min. [Faktor x d] |
| -35/-25 | 10 | 11 | 12 |
| -25/+80 | 7.5 | 8.5 | 9.5 |
| +80/+90 | 10 | 11 | 12 |

Minimum guaranteed service life of the cable under the specified conditions. The installation of the cable is recommended within the middle temperature range.



















Electrical information



Nominal voltage

600/1000 V (following DIN VDE 0298-3)

1000 V (following UL)

Testing voltage

4000 V (following DIN EN 50395)

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Properties and approvals

UV resistance

Halogen-free

UL AWM

Lead-free

Oil resistance Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568

with Plantocut 8 S-MB tested by DEA), Class 4

Silicone-free Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)

UL verified Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"

Certificate No. RU C-DE.ME77.B.02324 (TR ZU)

Following DIN EN 60754

Details see table UL AWM

High

REACH In accordance with regulation (EC) No. 1907/2006 (REACH)

ROHS

Following 2011/65/EC (RoHS-II/RoHS-III)

Cleanroom According to ISO Class 1. The outer jacket material of this series complies with CF9.15.07 - tested by IPA according to standard DIN EN ISO 14644-1

Following 2014/35/EU

UKCA In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Properties and approvals

UL AWM details

| Conductor nominal cross section [mm²] | UL style core insultation | UL style outer jacket | UL Voltage Rating [V] | UL Temperature Rating [°C] |
|---|------------------------------|--------------------------|-----------------------------|----------------------------------|
| 1.5 | 30052 | 22351 | 1000 | 90 |
| 2.5 | 30052 | 22351 | 1000 | 90 |
| 4 | 30052 | 22351 | 1000 | 90 |
| 6 | 30052 | 22351 | 1000 | 90 |
| 10 | 30052 | 22351 | 1000 | 90 |
| 16 | 30052 | 22351 | 1000 | 90 |
| 50 | 30052 | 22351 | 1000 | 90 |





























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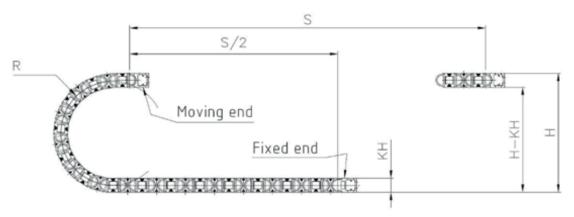
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Typical lab test setup for this cable series

Test bend radius R approx. 55 - 250 mm
Test travel S approx. 1 - 15 m

Test duration minimum 2 - 4 million double strokes

Test speed approx. 0.5 - 2 m/sTest acceleration approx. $0.5 - 1.5 \text{ m/s}^2$















Typical application areas

- For extremely heavy duty applications, Class 7
- Unsupported travel distances and up to 400 m and more for gliding applications, Class 6
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- No torsion, Class 1
- Indoor and outdoor applications, UV-resistant
- Storage and retrieval units for high-bay warehouses, Machining units/machine tools, quick handling, Clean room, semiconductor insertion, outdoor cranes, low temperature applications



















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Technical tables:

Mechanical information

| ArtNr. | Number of cores and conductor nominal cross section | Outer diameter (d) max. | Copper index | Weight |
|------------------|---|-------------------------|--------------|---------|
| | [mm²] | [mm] | [kg/km] | [kg/km] |
| CF38.15.04 | (4G1.5)C | 10.0 | 89 | 140 |
| CF38.25.04 | (4G2.5)C | 11.5 | 133 | 198 |
| CF38.40.04 | (4G4.0)C | 13.0 | 203 | 280 |
| CF38.60.04 | (4G6.0)C | 16.0 | 288 | 409 |
| CF38.100.04 | (4G10)C | 18.5 | 468 | 613 |
| CF38.160.04 | (4G16)C | 23.0 | 738 | 943 |
| CF38.250.04 | (4G25)C | 27.0 | 1153 | 1432 |
| CF38.100.03.O.PE | (3x10)C | 17.0 | 358 | 494 |
| CF38.160.03.O.PE | (3x16)C | 20.5 | 565 | 762 |
| CF38.500.03.O.PE | (3x50)C | 33.0 | 1714 | 2129 |

























Note: The given outer diameters are maximum values and may tend toward lower tolerance limits. G = with green-yellow earth core <math>x = without earth core



| Conductor nominal cross section | Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2) | Max. current rating at 30 °C |
|---------------------------------|--|------------------------------|
| [mm ²] | [Ω/km] | [A] |
| 1.5 | 13.3 | 21 |
| 2.5 | 7.98 | 30 |
| 4 | 4.95 | 41 |
| 6 | 3.3 | 53 |
| 10 | 1.91 | 74 |
| 16 | 1.21 | 99 |
| 25 | 0.78 | 131 |
| 50 | 0.39 | 202 |

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.

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| Design table Part No. | Number of cores | Core design | |
|-----------------------|-----------------|-------------|--|
| CF38.XX.03.O.PE | 3 | | |
| CF38.XX.04 | 4 | | |
| | | | |
| | | | |
| | | | |
| | | | |

























