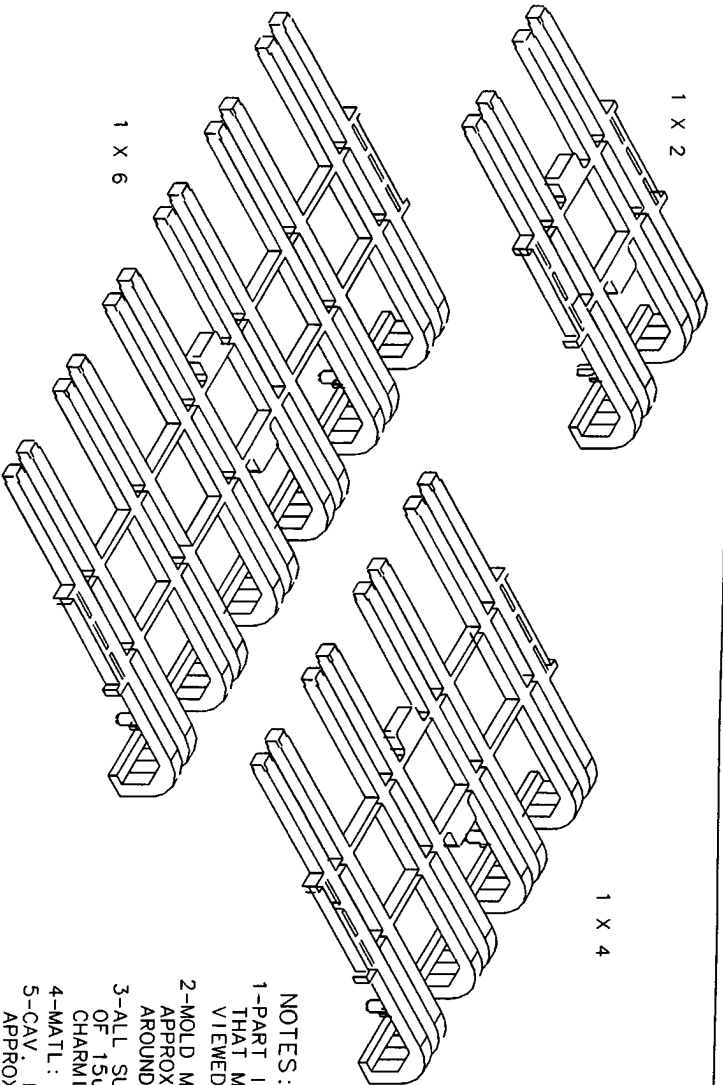


REVISIONS			
REV	ECR NO	DESCRIPTION	DATE
D		SEE SHEET ONE	



- NOTES:
- 1-PART IS TO BE FREE OF BUBBLES OR BLACK SPECKS THAT MAY INHIBIT THE LIGHT OUTPUT WHEN VIEWED AT THE NORMAL VIEWING ANGLE.
 - 2-MOLD MATERIAL IDENTIFICATION, "PC" IN APPROXIMATE AREA SHOWN, ROUGHNESS RMS 100 AROUND CHARACTERS. APPROX. 2.2mm HIGH.
 - 3-ALL SURFACES MUST HAVE A SURFACE FINISH OF 15u INCH FRONT SURFACE TO BE CHARMILLE #24 FINISH.
 - 4-MATL: CLEAR POLYCARBONATE WITH 94-V0 RATING.
 - 5-CAV. 1.0, IN APPROX. LOCATION SHOW APPROX. 1MM HIGH

20.25	22.95	7.125	7.125	7.125	24.75	7511B81-3
48.75	51.45	14.25	14.25	21.375	53.25	7511B81-2
77.25	79.95	28.50	28.50	35.625	81.75	7511B81-1
DIM.	DIM.	DIM.	DIM.	DIM.	DIM.	MODEL P/N
K	E	D	C	B	A	

DIM ARE IN INCHES		<input checked="" type="checkbox"/> FOR INSPECTION USE ONLY <input checked="" type="checkbox"/> SPC DOCUMENTATION REQ. (X R CHARTS)	
THIS Dwg IS THE PROPERTY OF CHICAGO MINIATURE LAMP, INC AND IS PROPRIETARY IN GENERAL AND IN DETAIL. IT SHALL NOT BE COPIED OR ITS CONTENTS REVEALED TO OUTSIDE PARTIES WITHOUT THE WRITTEN CONSENT OF CHICAGO MINIATURE LAMP, INC.	Drawn by: J.L. Checked by: KJA Eng. Apprv.: B-03-04	DATE: 8-03-04 DATE:	TOLERANCES UNLESS OTHERWISE SPECIFIED: DECIMALS OR: ANGLE +/- 1 DEG.

PART NO	MODEL NO	MOLD NO	MATERIAL	FINISH
1658943-3	7511B81-3	1 X 2	LITE PIPE	
1658943-2	7511B81-2	1 X 4	LITE PIPE	
1658943-1	7511B81-1	1 X 6	LITE PIPE	
TYCO	TYCO	CML		
PART NO.	REV.	MODEL NO.	DESCRIPTION	

SDRC FILE NAME: B18280S2.DWG

ORIGINAL
WHEN RED

CHICAGO MINIATURE LAMP, INC
147 CENTRAL AVE. HACKENSACK, NJ 07601

TITLE: 1X6, 1X4, AND 1X2 LITE PIPE
DIST. S DWG NO: B18280 REV D
SCALE: 1:1 SHEET 2 OF 2