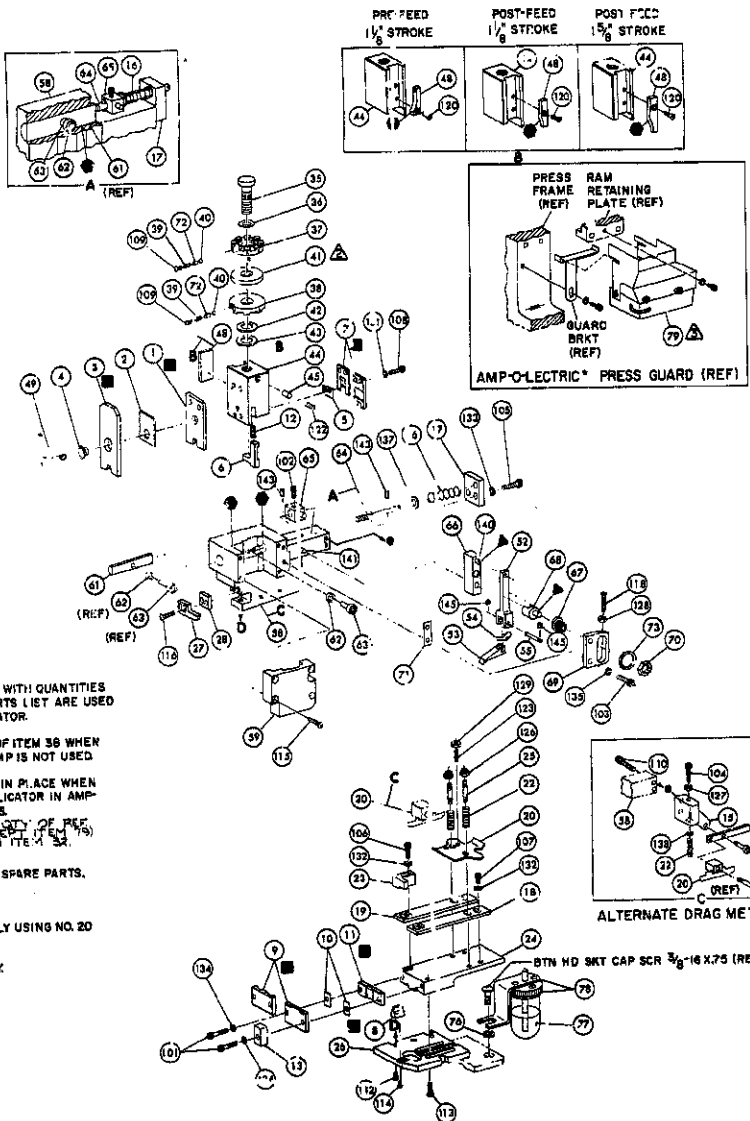


- NOTES**
- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC PRESS.
 - PARTS WITH QUANTITY OF ONE SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
- KEY:**
- RECOMMENDED SPARE PARTS.
 - LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY.



REF	QTY	PART NO	DESCRIPTION	REF	QTY	PART NO	DESCRIPTION
REF		21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	REF		484220-1	CAP, RA #
REF		5-21028-1	PIN, SLOT SPB (.12 DIA X .50) FD ADJ ROD	REF		48328-1	HOUSING
REF		1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	REF		240834-1	PIN, FEED FINGER
REF		1-21030-1	PIN, DOWEL (.187 DIA X .50) FLYER	REF		63499-1	SPRING FEED FINGER
REF		22260-5	WASHER, FLAT (NO 6) DRAG SPRING'S	REF		240635-1	FINGER FEED
REF		21899-4	WASHER, FLAT (3/16 DIA) SCR ADJ	REF		240634-1	LEVER, TERMINAL
REF		21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	REF		7-21002-9	BOLT, CRIMPER
REF		21024-5	WASHER, LOCK (NO 10) SHEAR PLATE	REF		690501-2	CAM, POST FEED 1/8\"/>
REF		21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE				
REF		21024-4	WASHER, LOCK (NO 8) STRIP GUIDE				
REF		21024-4	WASHER, LOCK (NO 8) SHEAR BLADE				
REF		21018-4	NUT, HEX MACH (4-40) DRAG				
REF		21018-8	NUT, HEX MACH (6-32) FD ADJ PLATE				
REF		21018-7	NUT, HEX MACH (10-32) DRAG SPRING				
REF		21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD				
REF		5-21004-7	SCR, SKT HD SHLD (.250 DIA X .25) DRAG ARM				
REF		21004-5	SCR, SKT HD SHLD (.250 DIA X 1.00) DRAG				
REF		4-21078-3	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG				
REF		21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM				
REF		1-21002-7	SCR, BTN HD SKT CAP (6-32 X .75) CAM				
REF		6-25715-5	SCR, PWHID MACH (6-32 X 1.50) FEED ADJ				
REF		2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER				
REF		2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) MSQ CAP				
REF		22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL				
REF		3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GOE PL				
REF		7177-1	SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL				
REF		2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR				
REF		23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC				
REF		2-21000-6	SCR, SKT HD CAP (8-32 X .58) SHEAR BLADE				
REF		2-21000-6	SCR, SKT HD CAP (8-32 X .58) STRIP GUIDE				
REF		2-21000-6	SCR, SKT HD CAP (8-32 X .58) STRIP GUIDE				
REF		3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE				
REF		3-21000-8	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING				
REF		3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE				
REF		3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK				
REF		3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE				
REF		455745-1	GUARD, WINDOW				
REF		489184-9	LUBRICATOR ASSY				
REF		455985-1	OIL, LUBRICATING				
REF		494406-1	SPACER, LUB BRACKET				
REF		458109-1	WASHER, FLAT (SPECIAL)				
REF		690403-1	SPRING, ASSIST				
REF		690517-1	SPACER				
REF		22584-6	NUT, HEX				
REF		240828-1	PLATE, ADJ				
REF		240828-1	SHAFT, PIVOT				
REF		240832-1	BUSHING				
REF		455680-1	LEVER, INTERMEDIATE				
REF		240829-1	BLOCK, PIVOT				
REF		240632-2	SCREW, ADJ				
REF		240859-3	PIN, CAM ROLLER				
REF		240856-1	CAM, ROLLER				
REF		484398-1	ROD, FEED				
REF		484220-1	CAP, RA #				
REF		48328-1	HOUSING				
REF		240834-1	PIN, FEED FINGER				
REF		63499-1	SPRING FEED FINGER				
REF		240635-1	FINGER FEED				
REF		240634-1	LEVER, TERMINAL				
REF		7-21002-9	BOLT, CRIMPER				
REF		690501-2	CAM, POST FEED 1/8\"/>				
REF		690191-1	PLUG, NYLON				
REF		455672-2	RAM				
REF		690125-1	WASHER, LAMINATED				
REF		690124-1	WASHER, RAM				
REF		33241-6	SPACER, DISC				
REF		690170-1	BALL, STEEL				
REF		690170-1	SPRING, COMPRESSION				
REF		690142-1	DISC, INSULATION				
REF		4-692155-7	DISC, WIRE				
REF		22480-5	WASHER, SPRING				
REF		690212-1	POST, RAM				
REF		488980-1	APPLICATOR, BASIC (SUB ASSY)				
REF		3-690451-2	SPACER, STRIPPER				
REF		240639-1	STRIPPER				
REF		455678-1	PLATE, BASE				
REF		22354-8	DRAG, STUD				
REF		455678-1	PLATE, STRIP GUIDE				
REF		4-22261-1	PLATE, STRIP HOLD				
REF		240338-1	SPRING, DRAG				
REF		240338-1	LEVER, DRAG				
REF		454177-1	DRAG, STOCK				
REF		1-458030-6	GUIDE, STRIP (REAR)				
REF		1-458031-6	GUIDE, STRIP (FRONT)				
REF		454178-1	GUIDE, FEED ROD				
REF		4-22284-8	SPRING, FEED RETURN				
REF		455678-1	ADAPTER, DRAG				
REF		489184-9	LUBRICATOR ASSY				
REF		455985-1	OIL, LUBRICATING				
REF		494406-1	SPACER, LUB BRACKET				
REF		458109-1	WASHER, FLAT (SPECIAL)				
REF		690403-1	SPRING, ASSIST				
REF		690517-1	SPACER				
REF		22584-6	NUT, HEX				
REF		240828-1	PLATE, ADJ				
REF		240828-1	SHAFT, PIVOT				
REF		240832-1	BUSHING				
REF		455680-1	LEVER, INTERMEDIATE				
REF		240829-1	BLOCK, PIVOT				
REF		240632-2	SCREW, ADJ				
REF		240859-3	PIN, CAM ROLLER				
REF		240856-1	CAM, ROLLER				
REF		484398-1	ROD, FEED				

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	STAMP	APPL. INST.	APPL. INST.
A	.056	18		109453-2	109453-1
B	.052	20			
C	.050	22			
D	NOT	USE D			

CRIMP	SIZE	TYPE	FEED	APPL. INST.
WIRE	109	F	.505	A18039
INSUL	140	F		

APPL. USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	IF PURCHASE ORDER	CUSTOMER COPY
DATE	ENG APP	FIELD ENG COPY

AMPOMATOR POST FEED

I.D. FLATE (REL) 46128-1

AMP INCORPORATED
 MEMPHIS, TN

NO. 567023-1

MINIATURE QUICK CHANGE APPLICATOR

END FEED RING