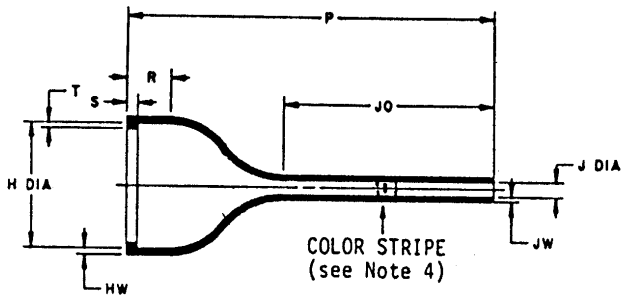


# THERMOFIT MOLDED PARTS SPECIFICATION CONTROL DRAWING (LIMITED DISTRIBUTION)



AFTER UNRESTRICTED RECOVERY

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
A	ADD -3 & -4 matr'l to 202D9XX SERIES WAS 202D953-12-60	21 MAR 1985	SLJ

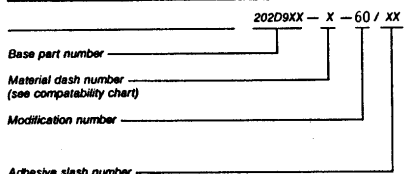
**Notes:**

1. All dimensions are in  $\frac{\text{Inches}}{\text{[Millimeters]}}$  ;  $\frac{\text{lbs}}{\text{[gms]}}$
2. Dimensions appearing in table are as follows:  
a - AS SUPPLIED  
b - AFTER UNRESTRICTED RECOVERY
3. Coating is OPTIONAL. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.
4. Part shall have COLOR STRIPE 1/8 inch wide by 360° around outside surface, located as shown. COLOR to be as follows:  
-3 material = WHITE  
-4 material = RED  
-12 material = YELLOW

**Table of Dimensions**

Part Number	H		J			P ± 10%	R Ref.	S Ref.	T Ref.	JO ± 10%	HW ± 20%	JW ± 20%
	Min.	Max.	Min.	Min.	Max.							
	a	b	-3, -4	-12								
202D921	.76 [19.3]	.51 [13.0]	.25 [6.3]	.18 [4.5]	.08 [2.1]	2.37 [60.2]	.46 [11.7]	.12 [3.05]	.040 [1.02]	1.48 [37.6]	.06 [1.52]	.045 [1.14]
202D932	1.03 [26.1]	.75 [19.1]	.30 [7.6]	.22 [5.5]	.10 [2.6]	2.92 [74.2]	.48 [12.2]	.12 [3.05]	.040 [1.02]	1.77 [45.0]	.07 [1.78]	.045 [1.14]
202D953	1.35 [34.2]	1.02 [26.0]	.38 [9.6]	.26 [6.6]	.12 [3.1]	3.32 [84.3]	.48 [12.2]	.12 [3.05]	.040 [1.02]	2.01 [51.1]	.07 [1.78]	.045 [1.14]
202D963	1.72 [43.6]	1.34 [34.1]	.45 [11.4]	.31 [7.8]	.14 [3.6]	3.92 [99.6]	.48 [12.2]	.12 [3.05]	.065 [1.65]	2.27 [57.7]	.07 [1.78]	.045 [1.14]

**Ordering Information:**



If this document is printed it becomes uncontrolled.  
Check for the latest revision.

**Compatiblity Chart**

Material Dash No.	Material Description	RT Spec	Coating Slash No.	Coating S No.	Coating Description
-3	Polyolefin, semi-rigid	RT-301	/42	S-1017	Adhesive
-4	Polyolefin, flexible	RT-1304	/42	S-1017	Adhesive
-12	Viton	RT-1312	N/A		

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	CHECKED	SLJ		
	DSGN APPD	S. J. Parson	TITLE	BOOT
	MFG APPD	Bob Briles	CODE IDENT.	202D921-X-60 THRU 202D963-X-60
	QC APPD	P. Palumbo	DNW. NO.	08080
TECH SER	3.2.85	DATE	21 MAR 85	
MKTG	3.2.85	SIZE B	SCALE	
DO NOT SCALE THIS DRAWING		SHEET OF		