

# DLPC300 DLP® Digital Controller for the DLP3000 DMD

## 1 Features

- Required for Reliable Operation of the DLP3000 DMD
- Multi-Mode, 24-Bit Input Port:
  - Supports Parallel RGB With Pixel Clock Up to 33.5 MHz and 3 Input Color Bit-Depth Options:
    - 24-Bit RGB888 or 4:4:4 YCrCb888
    - 18-Bit RGB666 or 4:4:4 YCrCb666
    - 16-Bit RGB565 or 4:2:2 YCrCb565
  - Supports 8-Bit BT.656 Bus Mode With Pixel Clock Up to 33.5 MHz
- Supports Input Resolutions 608 × 684, 864 × 480, 854 × 480 (WVGA), 640 × 480 (VGA), 320 × 240 (QVGA)
- Pattern Input Mode
  - One-to-One Mapping of Input Data to Micromirrors
  - 1-Bit Binary Pattern Rates up to 4000-Hz
  - 8-Bit Grayscale Pattern Rates up to 120-Hz
- Video Input Mode with Pixel Data Processing
  - Supports 1- to 60-Hz Frame Rates
  - Programmable Degamma
  - Spatial-Temporal Multiplexing (Dithering)
  - Automatic Gain Control
  - Color Space Conversion
- Output Trigger Signal for Synchronizing With Camera, Sensor, or Other Peripherals
- System Control:
  - I<sup>2</sup>C Control of Device Configuration
  - Programmable Current Control of up to 3 LEDs
  - Integrated DMD Reset Driver Control
  - DMD Horizontal and Vertical Display Image Flip
- Low-Power Consumption: Less than 93 mW (Typical)
- External Memory Support:
  - 166-MHz Mobile DDR SDRAM
  - 33.3-MHz Serial FLASH
- 176-Pin, 7 × 7 mm With 0.4-mm Pitch NFBGA Package

## 2 Applications

- 3D Metrology
- 3D Scanning
- Factory Automation
- Fingerprint Identification
- Fringe Projection
- Industrial In line Inspection
- Robotic Vision
- Stereoscopic Vision
- Chemical Sensing
- Mobile Sensing
- Spectroscopy
- Augmented Reality
- Information Overlay
- Medical Instruments
- Virtual Gauges

## 3 Description

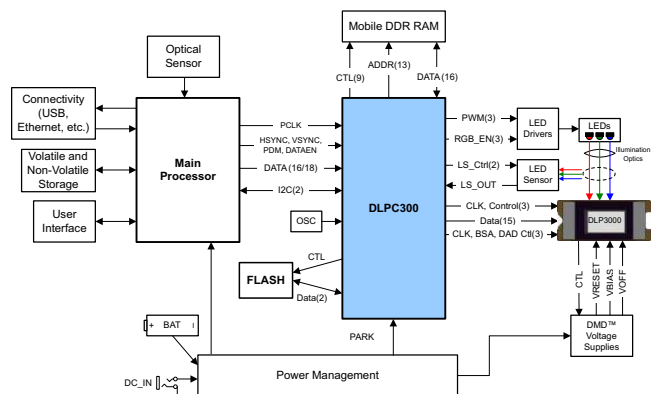
The DLPC300 controller provides a convenient, multi-functional interface between user electronics and the DMD, enabling high-speed pattern rates (up to 4-kHz binary), providing LED control, and data formatting for multiple input resolutions. The DLPC300 digital controller, part of the DLP3000 chipset, is required for reliable operation of the DLP3000 DMD. The DLPC300 also outputs a trigger signal for synchronizing displayed patterns with a camera, sensor, or other peripherals.

### Device Information<sup>(1)</sup>

| PART NUMBER | PACKAGE     | BODY SIZE (NOM)   |
|-------------|-------------|-------------------|
| DLPC300     | NFBGA (176) | 7.00 mm × 7.00 mm |

(1) For all available packages, see the orderable addendum at the end of the data sheet.

### Typical Embedded System Block Diagram



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## 4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

| Changes from Revision B (July 2013) to Revision C  | Page |
|--|------|
| • Added <i>ESD Ratings</i> table, <i>Feature Description</i> section, <i>Device Functional Modes</i> , <i>Application and Implementation</i> section, <i>Power Supply Recommendations</i> section, <i>Layout</i> section, <i>Device and Documentation Support</i> section, and <i>Mechanical, Packaging, and Orderable Information</i> section ..... | 1    |
| • Added active low to $\overline{\text{MEM\_RAS}}$ , $\overline{\text{MEM\_CAS}}$ , and $\overline{\text{MEM\_CS}}$ in <a href="#">Figure 7</a> .....  | 21   |

| Changes from Revision A (July 2012) to Revision B               | Page |
|---|------|
| • Changed GPIO4_INF to INIT_DONE .....                          | 1    |
| • Deleted “RESERVED0” and “RESERVED1” rows in .....             | 4    |
| • Deleted “d” from Terminal No. R12 in .....                    | 4    |
| • Deleted “RESERVED0” and “RESERVED1” rows in .....             | 5    |
| • Deleted “d” from Terminal No. R12 in .....                    | 5    |
| • Changed pin name GPIO4_INTF to INIT_DONE .....                | 5    |
| • Changed INIT_DONE (formerly GPIO4_INTF) pin description ..... | 5    |
| • Deleted “RESERVED0” and “RESERVED1” rows in .....             | 6    |
| • Deleted “d” from Terminal No. R12 in .....                    | 6    |
| • Deleted “RESERVED0” and “RESERVED1” rows in .....             | 7    |
| • Deleted “d” from Terminal No. R12 in .....                    | 7    |
| • Deleted “RESERVED0” and “RESERVED1” rows in .....             | 8    |
| • Deleted “d” from Terminal No. R12 in .....                    | 8    |

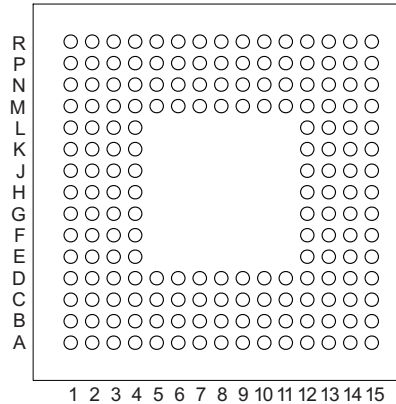
|  |    |
|--|----|
| • Deleted “RESERVED0” and “RESERVED1” rows in .....                              | 9  |
| • Deleted “d” from Terminal No. R12 in .....                                     | 9  |
| • Changed pin name GPIO0_CMPPWR to CMP_PWR .....                                 | 9  |
| • Deleted “RESERVED0” and “RESERVED1” rows in .....                              | 10 |
| • Deleted “d” from Terminal No. R12 in .....                                     | 10 |
| • Changed pin name JTAGRSTZ to JTAGRST .....                                     | 10 |
| • Changed the "Reserved" row information in .....                                | 10 |
| • Changed Note 1 From: "6 total reserved pins" To: "7 total reserved pins" ..... | 10 |
| • Added video mode non-linear gamma correction description .....                 | 23 |
| • Added structured light mode linear gamma description .....                     | 23 |
| • Added DDR DRAM devices to <a href="#">Table 6</a> .....                        | 29 |
| • Changed GPIO4_INTF to INIT_DONE .....  | 30 |
| • Changed GPIO4_INTF to INIT_DONE .....  | 33 |
| • Changed GPIO4_INTF to INIT_DONE .....  | 36 |
| • Changed GPIO4 to INIT_DONE .....   | 36 |

**Changes from Original (January 2012) to Revision A**
**Page**

|  |    |
|--|----|
| • Changed Features Item From: Supports Input Resolutions 608 × 684, 854 × 480 (WVGA), 640 × 480 (VGA), 320 × 240 (QVGA) To: Supports Input Resolutions 608 × 684, 864 × 480, 854 × 480 (WVGA), 640 × 480 (VGA), 320 × 240 (QVGA) ..... | 1  |
| • Changed unit values from ms to μs in <a href="#">I<sup>2</sup>C Interface Timing Requirements</a> .....  | 13 |
| • Changed <a href="#">Equation 1</a> .....   | 33 |

## 5 Pin Configuration and Functions

ZVB Package  
176-Pin NFBGA  
Bottom View



Pin Functions

| PIN                                  |     | I/O POWER      | I/O TYPE        | CLK SYSTEM | DESCRIPTION  |
|--------------------------------------|-----|----------------|-----------------|------------|--|
| NAME                                 | NO. |                |                 |            |  |
| <b>SIGNALS</b>                       |     |                |                 |            |  |
| $\overline{\text{RESET}}$            | J14 | VCC18          | I <sub>1</sub>  | Async      | DLPC300 power-on reset. Self configuration starts when a low-to-high transition is detected on this pin. All device power and clocks must be stable and within recommended operating conditions before this reset is deasserted. Note that the following 7 signals are high-impedance while $\overline{\text{RESET}}$ is asserted:<br><br>DMD_PWR_EN, LEDDVR_ON, LED_SEL_0, LED_SEL_1, SPICLK, SPIDOUT, and $\overline{\text{SPICS0}}$<br>External pullups/pulldowns should be added as needed to these signals to avoid floating inputs where these signals are driven. |
| $\overline{\text{PARK}}$             | B8  | VCC_INTF       | I <sub>3</sub>  | Async      | DMD park control (active-low). Is set high to enable normal operation. $\overline{\text{PARK}}$ must be set high within 500 $\mu\text{s}$ after releasing $\overline{\text{RESET}}$ . $\overline{\text{PARK}}$ must be set low a minimum of 500 $\mu\text{s}$ before any power is to be removed from the DLPC300 or DLP3000. See <i>System Power-Up/Power-Down Sequence</i> for more details.  |
| PLL_REFCLK_I                         | K15 | VCC18 (filter) | I <sub>4</sub>  | N/A        | Reference clock crystal input. If an external oscillator is used in place of a crystal, then this pin should be used as the oscillator input.  |
| PLL_REFCLK_O                         | J15 | VCC18 (filter) | O <sub>14</sub> | N/A        | Reference clock crystal return. If an external oscillator is used in place of a crystal, then this pin should be left unconnected (floating).  |
| <b>FLASH INTERFACE<sup>(1)</sup></b> |     |                |                 |            |  |
| SPICLK                               | A4  | VCC_FLSH       | O <sub>24</sub> | N/A        | SPI master clock output  |
| SPIDIN                               | B4  | VCC_FLSH       | I <sub>2</sub>  | SPICLK     | Serial data input from the external SPI slave FLASH device   |
| $\overline{\text{SPICS0}}$           | A5  | VCC_FLSH       | O <sub>24</sub> | SPICLK     | SPI master chip select 0 output. Active-low  |
| RESERVED                             | C6  | VCC_FLSH       | O <sub>24</sub> | SPICLK     | Not used. Reserved for future use. Should be left unconnected  |
| SPIDOUT                              | C5  | VCC_FLSH       | O <sub>24</sub> | SPICLK     | Serial data output to the external SPI slave flash device. This pin sends address and control information as well as data when programming.  |

(1) Each device connected to the SPI bus must operate from VCC\_FLSH.

**Pin Functions (continued)**

| PIN                           |     | I/O POWER | I/O TYPE        | CLK SYSTEM                                    | DESCRIPTION   |  |
|-------------------------------|-----|-----------|-----------------|---|---|--|
| NAME                          | NO. |           |                 |   |   |  |
| <b>CONTROL</b>                |     |           |                 |   |   |  |
| SCL                           | A10 | VCC_INTF  | B <sub>38</sub> | N/A   | I <sup>2</sup> C clock. Bidirectional, open-drain signal. An external pullup is required. No I <sup>2</sup> C activity is permitted for a minimum of 100 ms after PARK and RESET are set high.  |  |
| SDA                           | C10 | VCC_INTF  | B <sub>38</sub> | SCL   | I <sup>2</sup> C data. Bidirectional, open-drain signal. An external pullup is required.  |  |
| INIT_DONE                     | C9  | VCC_INTF  | B <sub>34</sub> | Async   | Primary usage is to indicate when auto-initialization is complete, which is when INIT_DONE transitions high then low following release of RESET. INIT_DONE also helps flag a detected error condition in the form of a logic-high, pulsed interrupt flag. |  |
| <b>PARALLEL RGB INTERFACE</b> |     |           |                 | <b>PARALLEL RGB MODE      BT.656 I/F MODE</b> |   |  |
| PCLK                          | D13 | VCC_INTF  | I <sub>3</sub>  | N/A   | Pixel clock <sup>(2)</sup>  | Pixel clock <sup>(2)</sup>                       |
| PDM                           | H15 | VCC_INTF  | B <sub>34</sub> | ASYNC   | Not used, pulldown through an external resistor.  | Not used, pulldown through an external resistor. |
| VSYNC                         | H14 | VCC_INTF  | I <sub>3</sub>  | ASYNC   | VSync <sup>(3)</sup>  | Unused <sup>(4)</sup>                            |
| HSYNC                         | H13 | VCC_INTF  | I <sub>3</sub>  | PCLK  | HSync <sup>(3)</sup>  | Unused <sup>(4)</sup>                            |
| DATEN                         | G15 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data valid <sup>(2)</sup>   | Unused <sup>(4)</sup>                            |
| PDATA[0]                      | G14 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data0 <sup>(5)</sup>  | Data0 <sup>(5)</sup>                             |
| PDATA[1]                      | G13 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data1 <sup>(5)</sup>  | Data1 <sup>(5)</sup>                             |
| PDATA[2]                      | F15 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data2 <sup>(5)</sup>  | Data2 <sup>(5)</sup>                             |
| PDATA[3]                      | F14 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data3 <sup>(5)</sup>  | Data3 <sup>(5)</sup>                             |
| PDATA[4]                      | F13 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data4 <sup>(5)</sup>  | Data4 <sup>(5)</sup>                             |
| PDATA[5]                      | E15 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data5 <sup>(5)</sup>  | Data5 <sup>(5)</sup>                             |
| PDATA[6]                      | E14 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data6 <sup>(5)</sup>  | Data6 <sup>(5)</sup>                             |
| PDATA[7]                      | E13 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data7 <sup>(5)</sup>  | Data7 <sup>(5)</sup>                             |
| PDATA[8]                      | D15 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data8 <sup>(5)</sup>  | Unused <sup>(4)</sup>                            |
| PDATA[9]                      | D14 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data9 <sup>(5)</sup>  | Unused <sup>(4)</sup>                            |
| PDATA[10]                     | C15 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data10 <sup>(5)</sup>   | Unused <sup>(4)</sup>                            |
| PDATA[11]                     | C14 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data11 <sup>(5)</sup>   | Unused <sup>(4)</sup>                            |
| PDATA[12]                     | C13 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data12 <sup>(5)</sup>   | Unused <sup>(4)</sup>                            |
| PDATA[13]                     | B15 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data13 <sup>(5)</sup>   | Unused <sup>(4)</sup>                            |
| PDATA[14]                     | B14 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data14 <sup>(5)</sup>   | Unused <sup>(4)</sup>                            |
| PDATA[15]                     | A15 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data15 <sup>(5)</sup>   | Unused <sup>(4)</sup>                            |
| PDATA[16]                     | A14 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data16 <sup>(5)</sup>   | Unused <sup>(4)</sup>                            |
| PDATA[17]                     | B13 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data17 <sup>(5)</sup>   | Unused <sup>(4)</sup>                            |
| PDATA[18]                     | A13 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data18 <sup>(5)</sup>   | Unused <sup>(4)</sup>                            |
| PDATA[19]                     | C12 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data19 <sup>(5)</sup>   | Unused <sup>(4)</sup>                            |
| PDATA[20]                     | B12 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data20 <sup>(5)</sup>   | Unused <sup>(4)</sup>                            |
| PDATA[21]                     | A12 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data21 <sup>(5)</sup>   | Unused <sup>(4)</sup>                            |
| PDATA[22]                     | C11 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data22 <sup>(5)</sup>   | Unused <sup>(4)</sup>                            |
| PDATA[23]                     | B11 | VCC_INTF  | I <sub>3</sub>  | PCLK  | Data23 <sup>(5)</sup>   | Unused <sup>(4)</sup>                            |

(2) Pixel clock capture edge is software programmable.

(3) VSYNC, HSYNC and data valid polarity is software programmable.

(4) Unused inputs should be pulled down to ground through an external resistor.

(5) PDATA[23:0] bus mapping is pixel-format and source-mode dependent. See later sections for details.

**Pin Functions (continued)**

| PIN                              |     | I/O<br>POWER | I/O<br>TYPE     | CLK SYSTEM  | DESCRIPTION  |
|----------------------------------|-----|--------------|-----------------|-------------|--|
| NAME                             | NO. |              |                 |             |  |
| <b>DMD INTERFACE</b>             |     |              |                 |             |  |
| DMD_D0                           | M15 | VCC18        | O <sub>58</sub> | DMD_DCLK    | DMD data pins. DMD data pins are double data rate (DDR) signals that are clocked on both edges of DMD_DCLK.<br>All 15 DMD data signals are use to interface to the DLP3000.  |
| DMD_D1                           | N14 |              |                 |             |  |
| DMD_D2                           | M14 |              |                 |             |  |
| DMD_D3                           | N15 |              |                 |             |  |
| DMD_D4                           | P13 |              |                 |             |  |
| DMD_D5                           | P14 |              |                 |             |  |
| DMD_D6                           | P15 |              |                 |             |  |
| DMD_D7                           | R15 |              |                 |             |  |
| DMD_D8                           | R12 |              |                 |             |  |
| DMD_D9                           | N11 |              |                 |             |  |
| DMD_D10                          | P11 |              |                 |             |  |
| DMD_D11                          | R11 |              |                 |             |  |
| DMD_D12                          | N10 |              |                 |             |  |
| DMD_D13                          | P10 |              |                 |             |  |
| DMD_D14                          | R10 |              |                 |             |  |
| DMD_DCLK                         | N13 | VCC18        | O <sub>58</sub> | N/A         | DMD data clock (DDR)   |
| $\overline{\text{DMD\_LOADB}}$   | R13 | VCC18        | O <sub>58</sub> | DMD_DCLK    | DMD data load signal (active-low). This signal requires an external pullup to VCC18.   |
| DMD_SCTRL                        | R14 | VCC18        | O <sub>58</sub> | DMD_DCLK    | DMD data serial control signal   |
| DMD_TRC                          | P12 | VCC18        | O <sub>58</sub> | DMD_DCLK    | DMD data toggle rate control   |
| DMD_DRC_BUS                      | L13 | VCC18        | O <sub>58</sub> | DMD_SAC_CLK | DMD reset control bus data   |
| DMD_DRC_STRB                     | K13 | VCC18        | O <sub>58</sub> | DMD_SAC_CLK | DMD reset control bus strobe   |
| $\overline{\text{DMD\_DRC\_OE}}$ | M13 | VCC18        | O <sub>58</sub> | Async       | DMD reset control enable (active-low). This signal requires an external pullup to VCC18.   |
| DMD_SAC_BUS                      | L15 | VCC18        | O <sub>58</sub> | DMD_SAC_CLK | DMD stepped-address control bus data   |
| DMD_SAC_CLK                      | L14 | VCC18        | O <sub>58</sub> | N/A         | DMD stepped-address control bus clock  |
| DMD_PWR_EN                       | K14 | VCC18        | O <sub>14</sub> | Async       | DMD power regulator enable (active-high). This is an active-high output that should be used to control DMD V <sub>OFFSET</sub> , V <sub>BIAS</sub> , and V <sub>RESET</sub> voltages. DMD_PWR_EN is driven high as a result of the PARK input signal being set high. However, $\overline{\text{DMD\_PWR\_EN}}$ is held high for 500 $\mu$ s after the PARK input signal is set low before it is driven low. A weak external pulldown resistor is recommended to keep this signal at a known state during power-up reset. |

**Pin Functions (continued)**

| PIN                    |     | I/O<br>POWER | I/O<br>TYPE     | CLK SYSTEM | DESCRIPTION                                     |
|------------------------|-----|--------------|-----------------|------------|---|
| NAME                   | NO. |              |                 |            |   |
| <b>SDRAM INTERFACE</b> |     |              |                 |            |   |
| MEM_CLK_P              | D1  | VCC18        | O <sub>74</sub> | N/A        | mDDR memory, differential memory clock          |
| MEM_CLK_N              | E1  | VCC18        | O <sub>74</sub> | N/A        |   |
| MEM_A0                 | P1  | VCC18        | O <sub>64</sub> | MEM_CLK    | mDDR memory, multiplexed row and column address |
| MEM_A1                 | R3  |              |                 |            |   |
| MEM_A2                 | R1  |              |                 |            |   |
| MEM_A3                 | R2  |              |                 |            |   |
| MEM_A4                 | A1  |              |                 |            |   |
| MEM_A5                 | B1  |              |                 |            |   |
| MEM_A6                 | A2  |              |                 |            |   |
| MEM_A7                 | B2  |              |                 |            |   |
| MEM_A8                 | D2  |              |                 |            |   |
| MEM_A9                 | A3  |              |                 |            |   |
| MEM_A10                | P2  |              |                 |            |   |
| MEM_A11                | B3  |              |                 |            |   |
| MEM_A12                | D3  |              |                 |            |   |
| MEM_BA0                | M3  | VCC18        | O <sub>64</sub> | MEM_CLK    | mDDR memory, bank select                        |
| MEM_BA1                | P3  | VCC18        | O <sub>64</sub> | MEM_CLK    | mDDR memory, row address strobe (active-low)    |
| MEM_RAS                | P4  | VCC18        | O <sub>64</sub> | MEM_CLK    | mDDR memory, column address strobe (active-low) |
| MEM_CAS                | R4  | VCC18        | O <sub>64</sub> | MEM_CLK    | mDDR memory, write enable (active-low)          |
| MEM_WE                 | R5  | VCC18        | O <sub>64</sub> | MEM_CLK    | mDDR memory, chip select (active-low)           |
| MEM_CS                 | J3  | VCC18        | O <sub>64</sub> | MEM_CLK    | mDDR memory, clock enable (active-high)         |
| MEM_CKE                | C1  | VCC18        | O <sub>64</sub> | MEM_CLK    | mDDR memory, lower byte, R/W data strobe        |
| MEM_LDQS               | J2  | VCC18        | B <sub>64</sub> | N/A        | mDDR memory, lower byte, write data mask        |
| MEM_LDM                | J1  | VCC18        | O <sub>64</sub> | MEM_LDQS   | mDDR memory, upper byte, R/W data strobe        |
| MEM_UDQS               | G1  | VCC18        | B <sub>64</sub> | N/A        | mDDR memory, upper byte, write data mask        |
| MEM_UDM                | H1  | VCC18        | O <sub>64</sub> | MEM_UDQS   | mDDR memory, lower byte, bidirectional R/W data |
| MEM_DQ0                | N1  | VCC18        | B <sub>64</sub> | MEM_LDQS   |   |
| MEM_DQ1                | M2  |              |                 |            |   |
| MEM_DQ2                | M1  |              |                 |            |   |
| MEM_DQ3                | L3  |              |                 |            |   |
| MEM_DQ4                | L2  |              |                 |            |   |
| MEM_DQ5                | K2  |              |                 |            |   |
| MEM_DQ6                | L1  |              |                 |            |   |
| MEM_DQ7                | K1  |              |                 |            |   |
| MEM_DQ8                | H2  | VCC18        | B <sub>64</sub> | MEM_UDQS   | mDDR memory, upper byte, bidirectional R/W data |
| MEM_DQ9                | G2  |              |                 |            |   |
| MEM_DQ10               | H3  |              |                 |            |   |
| MEM_DQ11               | F3  |              |                 |            |   |
| MEM_DQ12               | F1  |              |                 |            |   |
| MEM_DQ13               | E2  |              |                 |            |   |
| MEM_DQ14               | F2  |              |                 |            |   |
| MEM_DQ15               | E3  |              |                 |            |   |

**Pin Functions (continued)**

| PIN                         |              | I/O POWER | I/O TYPE        | CLK SYSTEM | DESCRIPTION   |              |              |    |      |    |     |    |       |    |      |
|-----------------------------|--------------|-----------|-----------------|------------|---|--------------|--------------|----|------|----|-----|----|-------|----|------|
| NAME                        | NO.          |           |                 |            |   |              |              |    |      |    |     |    |       |    |      |
| <b>LED DRIVER INTERFACE</b> |              |           |                 |            |   |              |              |    |      |    |     |    |       |    |      |
| RPWM                        | N8           | VCC18     | O <sub>14</sub> | Async      | Red LED PWM signal used to control the LED current <sup>(6)</sup> .   |              |              |    |      |    |     |    |       |    |      |
| GPWM                        | P9           | VCC18     | O <sub>14</sub> | Async      | Green LED PWM signal used to control the LED current <sup>(6)</sup> .   |              |              |    |      |    |     |    |       |    |      |
| BPWM                        | R8           | VCC18     | O <sub>14</sub> | Async      | Blue LED PWM signal used to control the LED current <sup>(6)</sup> .  |              |              |    |      |    |     |    |       |    |      |
| LED_SEL_0                   | R6           | VCC18     | O <sub>14</sub> | Async      | <p>LED enable SELECT. Controlled by DMD sequence timing.</p> <table border="0"> <tr> <td>LED_SEL(1:0)</td> <td>Selected LED</td> </tr> <tr> <td>00</td> <td>None</td> </tr> <tr> <td>01</td> <td>Red</td> </tr> <tr> <td>10</td> <td>Green</td> </tr> <tr> <td>11</td> <td>Blue</td> </tr> </table> <p>A decode circuit is required to decode the selected LED enable.</p>  | LED_SEL(1:0) | Selected LED | 00 | None | 01 | Red | 10 | Green | 11 | Blue |
| LED_SEL(1:0)                | Selected LED |           |                 |            |   |              |              |    |      |    |     |    |       |    |      |
| 00                          | None         |           |                 |            |   |              |              |    |      |    |     |    |       |    |      |
| 01                          | Red          |           |                 |            |   |              |              |    |      |    |     |    |       |    |      |
| 10                          | Green        |           |                 |            |   |              |              |    |      |    |     |    |       |    |      |
| 11                          | Blue         |           |                 |            |   |              |              |    |      |    |     |    |       |    |      |
| LED_SEL_1                   | N6           |           |                 |            |   |              |              |    |      |    |     |    |       |    |      |
| LEDDRV_ON                   | P7           | VCC18     | O <sub>14</sub> | Async      | LED driver master enable. Active-high output control to external LED driver logic. This signal is driven high 100 ms after LED_ENABLE is driven high. Driven low immediately when either LED_ENABLE or PARK is driven low.  |              |              |    |      |    |     |    |       |    |      |
| LED_ENABLE                  | A11          | VCC_INTF  | I <sub>3</sub>  | Async      | LED enable (active-high input). A logic low on this signal forces LEDDRV_ON low and LED_SEL(1:0) = 00b. These signals are enabled 100 ms after LED_ENABLE transitions from low to high.   |              |              |    |      |    |     |    |       |    |      |
| RED_EN                      | B5           | VCC18     | B <sub>18</sub> | Async      | When not used with an optional FPGA, this signal should be connected to the RED LED enable circuit. When RED_EN is high, the red LED is enabled. When RED_EN is low, the red LED is disabled. When used with the optional FPGA, this signal should be pulled down to ground through an external resistor. This signal is configured as output and driven low when the DLPR300 serial flash PROM is loaded by the DLPC300, but the signal is not enabled. To enable this output, a write to I <sup>2</sup> C LED Enable and Buffer Control register.           |              |              |    |      |    |     |    |       |    |      |
| GREEN_EN                    | A7           |           |                 |            | When not used with an optional FPGA, this signal should be connected to the green LED enable circuit. When GREEN_EN is high, the green LED is enabled. When GREEN_EN is low, the green LED is disabled. When used with the optional FPGA, this signal should be pulled down to ground through an external resistor. This signal is configured as output and driven low when the DLPR300 serial flash PROM is loaded by the DLPC300, but the signal is not enabled. To enable this output, a write to I <sup>2</sup> C LED Enable and Buffer Control register. |              |              |    |      |    |     |    |       |    |      |
| BLUE_EN                     | C8           |           |                 |            | When not used with an optional FPGA, this signal should be connected to the blue LED enable circuit. When BLUE_EN is high, the blue LED is enabled. When BLUE_EN is low, the blue LED is disabled. When used with the optional FPGA, this signal should be pulled down to ground through an external resistor. This signal is configured as output and driven low when the DLPR300 serial flash PROM is loaded by the DLPC300, but the signal is not enabled. To enable this output, a write to I <sup>2</sup> C LED Enable and Buffer Control register.      |              |              |    |      |    |     |    |       |    |      |

(6) All LED PWM signals are forced high when LEDDRV\_ON = 0, SW LED control is disabled, or the sequence stops.



**Pin Functions (continued)**

| PIN   |     | I/O<br>POWER | I/O<br>TYPE     | CLK SYSTEM | DESCRIPTION  |
|---|-----|--------------|-----------------|------------|--|
| NAME  | NO. |              |                 |            |  |
| <b>WHITE POINT CORRECTION LIGHT SENSOR I/F</b>    |     |              |                 |            |  |
| CMP_OUT   | A6  | VCC18        | I <sub>1</sub>  | Async      | Successive approximation ADC comparator output (DLPC300 input). Assumes a successive approximation ADC is implemented with a light sensor and/or thermocouple feeding one input of an external comparator and the other side of the comparator driven from the DLPC300 CMP_PWM pin. If not used, this signal should be pulled down to ground.  |
| CMP_PWM   | B7  | VCC18        | O <sub>14</sub> | Async      | Successive approximation comparator pulse-duration modulation input. Supplies a PWM signal to drive the successive approximation ADC comparator used in light-to-voltage light sensor applications. Should be left unconnected if this function is not used.   |
| CMP_PWR   | P5  | VCC18        | B <sub>14</sub> | Async      | Power control signal for the WPC light sensor and other analog support circuits using the DLPC300 ADC. Alternatively, it provides general-purpose I/O to the WPC microprocessor internal to the DLPC300. Should be left unconnected if not used.   |
| <b>TRIGGER CONTROL</b>                            |     |              |                 |            |  |
| OUTPUT_TRIGGER                                    | N9  | VCC18        | B <sub>18</sub> | Async      | Trigger output. Indicates that a pattern or image is displayed on the screen and is ready to be captured. With an optional FPGA, this signal is connected to the FPGA trigger input. This signal is configured as output and driven low when the DLPR300 serial flash PROM is loaded by the DLPC300, but the signal is not enabled. To enable this output, a write to I <sup>2</sup> C LED Enable and Buffer Control register. If not used, this signal should be pulled down to ground through an external resistor.  |
| <b>PATTERN CONTROL</b>                            |     |              |                 |            |  |
| PATTERN_INVERT                                    | C7  | VCC18        | B <sub>18</sub> | Async      | Inverts the current 1-bit pattern held in the DLPC300 buffer. When used with an optional FPGA, this signal should be connected to DMC_TRC of the FPGA. This signal is configured as output and driven low when the DLPR300 serial flash PROM is loaded by the DLPC300, but the signal is not enabled. To enable this output, a write to I <sup>2</sup> C LED Enable and Buffer Control register. If not used, this signal should be pulled down to ground through an external resistor.  |
| <b>OPTIONAL FPGA BUFFER MANAGEMENT INTERFACES</b> |     |              |                 |            |  |
| RD_BUF0   | B6  | VCC18        | B <sub>18</sub> | Async      | When not used with an optional FPGA, this signal should be pulled down to ground through an external resistor. When used with an optional FPGA, this signal should be connected to RD_PTR_SDC[0] of the FPGA. RD_BUF1 and RD_BUF0 indicate to the FPGA one of the four buffers currently in use. This signal is configured as output and driven low when the DLPR300 serial flash PROM is loaded by the DLPC300, but the signal is not enabled. To enable this output, a write to I <sup>2</sup> C LED Enable and Buffer Control register.   |
| RD_BUF1/I2C_ADDR_SEL                              | R9  |              |                 |            | This signal is sampled when $\overline{\text{RESET}}$ is deasserted to choose between two predefined 7-bit I <sup>2</sup> C slave addresses. If I2C_ADDR_SEL signal is pulled-low, then the DLPC300's I <sup>2</sup> C slave address is 1Bh. If I2C_ADDR_SEL signal is pulled-high, then the DLPC300's I <sup>2</sup> C slave address is 1Dh. When used with an optional FPGA, this signal should be connected to RD_PTR_SDC[1] of the FPGA. RD_BUF1 and RD_BUF0 indicate to the FPGA one of the four buffers currently in use. This signal is set to input upon deassertion of $\overline{\text{RESET}}$ and configured as output and driven low when the DLPR300 serial flash PROM is loaded by the DLPC300, but the signal is not enabled. To enable this output, a write to I <sup>2</sup> C LED Enable and Buffer Control register. |
| BUFFER_SWAP                                       | A8  |              |                 |            | When not used with an optional FPGA, this signal should be pulled down to ground through an external resistor. When used with an optional FPGA, this signal should be connected to BUFF_SWAP_SEQ of the FPGA. BUFFER_SWAP indicates to the FPGA when to advance the buffer. This signal is configured as output and driven low when the DLPR300 serial flash PROM is loaded by the DLPC300, but the signal is not enabled. To enable this output, a write to I <sup>2</sup> C LED Enable and Buffer Control register.  |
| <b>CONTROLLER MANUFACTURER TEST SUPPORT</b>       |     |              |                 |            |  |

**Pin Functions (continued)**

| PIN                               |     | I/O<br>POWER | I/O<br>TYPE     | CLK SYSTEM | DESCRIPTION   |
|-----------------------------------|-----|--------------|-----------------|------------|---|
| NAME                              | NO. |              |                 |            |   |
| TEST_EN                           | A9  | VCC_INTF     | I <sub>3</sub>  | N/A        | Reserved for test. Should be connected directly to ground on the PCB for normal operation. Includes weak internal pulldown                                    |
| <b>BOARD LEVEL TEST AND DEBUG</b> |     |              |                 |            |   |
| JTAGTDI                           | P6  | VCC18        | I <sub>1</sub>  | JTAGTCK    | JTAG, serial data in. Includes weak internal pullup   |
| JTAGTCK                           | N5  | VCC18        | I <sub>1</sub>  | N/A        | JTAG, serial data clock. Includes weak internal pullup  |
| JTAGTMS                           | N7  | VCC18        | I <sub>1</sub>  | JTAGTCK    | JTAG, test mode select. Includes weak internal pullup   |
| JTAGTDO                           | R7  | VCC18        | I <sub>14</sub> | JTAGTCK    | JTAG, serial data out   |
| JTAGRST                           | P8  | VCC18        | I <sub>1</sub>  | ASYNC      | JTAG, RESET (active-low). Includes weak internal pullup. This signal must be tied to ground, through an external 15-kΩ or less resistor for normal operation. |

**Pin Functions — Power and Ground<sup>(1)</sup>**

| POWER GROUP | PIN NUMBERS   | DESCRIPTION   |
|-------------|---|---|
| VDD10       | D5, D9, F4, F12, J4, J12, M6, M8, M11               | 1-V core logic power supply (9)   |
| VDD_PLL     | H12   | 1-V power supply for the internal PLL (1)   |
| VCC18       | C4, D8, E4, G3, K3, K12, L4, M5, M9, M12, N4, N12   | 1.8-V power supply for all I/O other than the host/ video interface and the SPI flash buses (12)  |
| VCC_FLSH    | D6  | 1.8-, 2.5- or 3.3-V power supply for SPI flash bus I/O (1)  |
| VCC_INTF    | D11, E12  | 1.8-, 2.5- or 3.3-V power supply for all I/Os on the host/video interface (includes I <sup>2</sup> C, PDATA, video syncs, $\overline{\text{PARK}}$ and LED_ENABLE pins) (2) |
| GND         | D4, D7, D10, D12, G4, G12, H4, K4, L12, M4, M7, M10 | Common ground (12)  |
| RTN_PLL     | J13   | Analog ground return for the PLL (This should be connected to the common ground GND through a ferrite) (1)  |
| Reserved    | B9, C2, C3, C6, N2, N3                              |   |
| Reserved    | B10   | This pin must be pulled up to VCC_INTF  |

(1) 132 total signal I/O pins, 38 total power/ground pins, 7 total reserved pins

## 6 Specifications

### 6.1 Absolute Maximum Ratings

over operating free-air temperature (unless otherwise noted).<sup>(1)</sup>

|                                   |   | MIN  | MAX  | UNIT |
|-----------------------------------|---|------|------|------|
| <b>ELECTRICAL</b>                 |   |      |      |      |
| Voltage applied to <sup>(2)</sup> | VDD10                                     | -0.5 | 1.32 | V    |
|                                   | VDD_PLL                                   | -0.5 | 1.32 | V    |
|                                   | VCC18                                     | -0.5 | 2.75 | V    |
|                                   | VCC_FLSH                                  | -0.5 | 3.60 | V    |
|                                   | VCC_INTF                                  | -0.5 | 3.60 | V    |
|                                   | All other input terminals, V <sub>O</sub> | -0.5 | 3.60 | V    |
| <b>ENVIRONMENTAL</b>              |   |      |      |      |
| T <sub>J</sub>                    | Junction temperature                      | -30  | 105  | °C   |
| T <sub>stg</sub>                  | Storage temperature                       | -40  | 125  | °C   |

(1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions*. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) All voltages referenced to VSS (ground).

### 6.2 ESD Ratings

|                    |                         |  | VALUE | UNIT |
|--------------------|-------------------------|--|-------|------|
| V <sub>(ESD)</sub> | Electrostatic discharge | Human body model (HBM), per ANSI/ESDA/JEDEC JS-001, all pins <sup>(1)</sup>              | ±2000 | V    |
|                    |                         | Charged device model (CDM), per JEDEC specification JESD22-C101, all pins <sup>(2)</sup> | ±500  |      |

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

### 6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted). The functional performance of the device specified in this data sheet is achieved when operating the device by the Recommended Operating Conditions. No level of performance is implied when operating the device above or below the recommended operating conditions limits.

|                      |  | MIN          | NOM                           | MAX  | UNIT  |   |
|----------------------|--|--------------|-------------------------------|------|-------|---|
| <b>ELECTRICAL</b>    |  |              |                               |      |       |   |
| VDD10                | Core logic supply voltage  | 0.95         | 1                             | 1.05 | V     |   |
| VDD_PLL              | Analog PLL supply voltage  | 0.95         | 1                             | 1.05 | V     |   |
| VCC18                | I/O supply voltage (except flash and 24-bit RGB interface signals) | 1.71         | 1.8                           | 1.89 | V     |   |
| VCC_FLSH             | Configuration and control I/O supply voltage                       | 1.8-V LVCMOS | 1.71                          | 1.8  | 1.89  | V |
|                      |  | 2.5-V LVCMOS | 2.375                         | 2.5  | 2.625 |   |
|                      |  | 3.3-V LVCMOS | 3.135                         | 3.3  | 3.465 |   |
| VCC_INTF             | 24-bit RGB interface supply voltage                                | 1.8-V LVCMOS | 1.71                          | 1.8  | 1.89  | V |
|                      |  | 2.5-V LVCMOS | 2.375                         | 2.5  | 2.625 |   |
|                      |  | 3.3-V LVCMOS | 3.135                         | 3.3  | 3.465 |   |
| V <sub>I</sub>       | Input voltage, all other pins                                      | -0.3         | VCCIO <sup>(1)</sup><br>+ 0.3 |      | V     |   |
| V <sub>O</sub>       | Output voltage, all other pins                                     | 0            | VCCIO <sup>(1)</sup>          |      | V     |   |
| <b>ENVIRONMENTAL</b> |  |              |                               |      |       |   |
| T <sub>J</sub>       | Operating junction temperature                                     | -20          | 85                            |      | °C    |   |

(1) VCCIO represents the actual supply voltage applied to the corresponding I/O.

## 6.4 Thermal Information

| THERMAL METRIC <sup>(1)</sup> |   | DLPC300     | UNIT |
|-------------------------------|---|-------------|------|
|                               |   | ZVB (NFBGA) |      |
|                               |   | 176 PINS    |      |
| R <sub>θJC</sub>              | Junction-to-case thermal resistance                         | 19.52       | °C/W |
| R <sub>θJA</sub>              | Junction-to-air thermal resistance (with no forced airflow) | 64.96       | °C/W |

(1) For more information about traditional and new thermal metrics, see the *Semiconductor and IC Package Thermal Metrics* application report, [SPRA953](#).

## 6.5 I/O Electrical Characteristics

Voltage and current characteristics for each I/O type signal listed in [Pin Configuration and Functions](#). All inputs and outputs are LVCMOS.

| PARAMETER       |                           | TEST CONDITIONS  |             | MIN                         | MAX       | UNIT |
|-----------------|---------------------------|--|-------------|-----------------------------|-----------|------|
| V <sub>IH</sub> | High-level input voltage  | B <sub>64</sub> inputs   | VCC = 1.8 V | 1.19                        | VCC + 0.3 | V    |
|                 |                           | I <sub>1</sub> , I <sub>2</sub> , I <sub>3</sub> , I <sub>4</sub> , B <sub>14</sub> , B <sub>18</sub> , B <sub>34</sub> , B <sub>38</sub> inputs |             | 1.2                         | VCC + 0.3 |      |
|                 |                           | I <sub>2</sub> , I <sub>3</sub> , B <sub>34</sub> , B <sub>38</sub> inputs   | VCC = 2.5 V | 1.7                         | VCC + 0.3 |      |
|                 |                           | I <sub>2</sub> , I <sub>3</sub> , B <sub>34</sub> , B <sub>38</sub> inputs   | VCC = 3.3 V | 2                           | VCC + 0.3 |      |
| V <sub>IL</sub> | Low-level input voltage   | I <sub>1</sub> , I <sub>2</sub> , I <sub>3</sub> , I <sub>4</sub> , B <sub>14</sub> , B <sub>18</sub> , B <sub>34</sub> , B <sub>38</sub> inputs | VCC = 1.8 V | -0.3                        | 0.5       | V    |
|                 |                           | B <sub>64</sub> inputs   |             | -0.3                        | 0.57      |      |
|                 |                           | I <sub>2</sub> , I <sub>3</sub> , B <sub>34</sub> , B <sub>38</sub> inputs   | VCC = 2.5 V | -0.3                        | 0.7       |      |
|                 |                           | I <sub>2</sub> , I <sub>3</sub> , B <sub>34</sub> , B <sub>38</sub> inputs   | VCC = 3.3 V | -0.3                        | 0.8       |      |
| V <sub>OH</sub> | High-level output voltage | O <sub>14</sub> , O <sub>24</sub> , B <sub>14</sub> , B <sub>34</sub> outputs  | VCC = 1.8 V | I <sub>OH</sub> = -2.58 mA  | 1.25      | V    |
|                 |                           | O <sub>58</sub> outputs  |             | I <sub>OH</sub> = -6.41 mA  | 1.25      |      |
|                 |                           | B <sub>18</sub> , B <sub>38</sub> outputs  |             | I <sub>OH</sub> = -5.15 mA  | 1.25      |      |
|                 |                           | O <sub>64</sub> , O <sub>74</sub> , B <sub>64</sub> outputs  |             | I <sub>OH</sub> = -4 mA     | 1.53      |      |
|                 |                           | O <sub>24</sub> , B <sub>34</sub> outputs  | VCC = 2.5 V | I <sub>OH</sub> = -6.2 mA   | 1.7       |      |
|                 |                           | B <sub>38</sub> outputs  |             | I <sub>OH</sub> = -12.4 mA  | 1.7       |      |
|                 |                           | B <sub>38</sub> outputs  |             | I <sub>OH</sub> = -10.57 mA | 2.4       |      |
|                 |                           | B <sub>38</sub> outputs  | VCC = 3.3 V | I <sub>OH</sub> = -10.57 mA | 1.25      |      |
|                 |                           | O <sub>24</sub> , B <sub>34</sub> outputs  |             | I <sub>OH</sub> = -5.29 mA  | 2.4       |      |
| V <sub>OL</sub> | Low-level output voltage  | O <sub>64</sub> , O <sub>74</sub> , B <sub>64</sub> outputs  | VCC = 1.8 V | I <sub>OL</sub> = 4 mA      | 0.19      | V    |
|                 |                           | O <sub>14</sub> , O <sub>24</sub> , B <sub>14</sub> , B <sub>34</sub> outputs  |             | I <sub>OL</sub> = 2.89 mA   | 0.4       |      |
|                 |                           | B <sub>18</sub> , B <sub>38</sub> outputs  |             | I <sub>OL</sub> = 5.72 mA   | 0.4       |      |
|                 |                           | O <sub>58</sub> outputs  |             | I <sub>OL</sub> = 5.78 mA   | 0.4       |      |
|                 |                           | O <sub>24</sub> , B <sub>34</sub> outputs  | VCC = 2.5 V | I <sub>OL</sub> = 6.3 mA    | 0.7       |      |
|                 |                           | B <sub>38</sub> outputs  |             | I <sub>OL</sub> = 12.7 mA   | 0.7       |      |
|                 |                           | O <sub>24</sub> , B <sub>34</sub> outputs  | VCC = 3.3 V | I <sub>OL</sub> = 9.38 mA   | 0.4       |      |
|                 |                           | B <sub>38</sub> outputs  |             | I <sub>OL</sub> = 18.68 mA  | 0.4       |      |

## 6.6 Crystal Port Electrical Characteristics

| PARAMETER                       | NOM | UNIT |
|---------------------------------|-----|------|
| PLL_REFCLK_I TO GND capacitance | 4.5 | pF   |
| PLL_REFCLK_O TO GND capacitance | 4.5 | pF   |

## 6.7 Power Consumption

assumes the transfer of a 12 × 6 checkerboard image in 864 × 480 land scene mode at periodic 30 frames per second over the parallel RGB interface at 25°C<sup>(1)</sup>

| PARAMETER | TEST CONDITIONS | MIN | NOM  | MAX | UNIT |
|-----------|-----------------|-----|------|-----|------|
| VCC_INTF  | 1.8 V           |     | 0.1  |     | mW   |
| VCC_FLSH  | 2.5 V           |     | 0    |     |      |
| VCC18     | 1.8 V           |     | 50.8 |     |      |
| VDD_PLL   | 1 V             |     | 2.8  |     |      |
| VDD10     | 1 V             |     | 39   |     |      |

(1) This table lists the typical current and power consumption of the individual supplies. Note that VCC\_FLSH power is 0 because the serial flash is only accessed upon device configuration and not during normal operation.

## 6.8 I<sup>2</sup>C Interface Timing Requirements

| PARAMETER |  | TEST CONDITIONS                          | MIN | MAX | UNIT |
|-----------|--|--|-----|-----|------|
| $f_{scl}$ | I <sup>2</sup> C clock frequency                                 |  | 0   | 400 | kHz  |
| $t_{sch}$ | I <sup>2</sup> C clock high time                                 |  | 1   |     | μs   |
| $t_{scl}$ | I <sup>2</sup> C clock low time                                  |  | 1   |     | μs   |
| $t_{sp}$  | I <sup>2</sup> C spike time                                      |  |     | 20  | ns   |
| $t_{sds}$ | I <sup>2</sup> C serial-data setup time                          |  | 100 |     | ns   |
| $t_{sdh}$ | I <sup>2</sup> C serial-data hold time                           |  | 100 |     | ns   |
| $t_{icr}$ | I <sup>2</sup> C input rise time                                 |  | 100 |     | ns   |
| $t_{ocf}$ | I <sup>2</sup> C output fall time                                | 50 pF                                    | 30  | 200 | ns   |
| $t_{buf}$ | I <sup>2</sup> C bus free time between stop and start conditions |  | 1.3 |     | μs   |
| $t_{sts}$ | I <sup>2</sup> C start or repeat start condition setup           |  | 1   |     | μs   |
| $t_{sth}$ | I <sup>2</sup> C start or repeat start condition hold            |  | 1   |     | μs   |
| $t_{sph}$ | I <sup>2</sup> C stop condition setup                            |  | 1   |     | μs   |
| $t_{vd}$  | Valid-data time  | SCL low to SDA output valid              |     | 1   | μs   |
|           | Valid-data time of ACK condition                                 | ACK signal from SCL low to SDA (out) low |     | 1   | μs   |
| $t_{sch}$ | I <sup>2</sup> C bus capacitive load                             |  | 0   | 100 | pF   |

## 6.9 Parallel Interface Frame Timing Requirements

|              |   |                      | MIN | MAX                | UNIT  |
|--------------|---|----------------------|-----|--------------------|-------|
| $t_{p\_vsw}$ | Pulse duration – VSYNC high   | 50% reference points | 1   |                    | lines |
| $t_{p\_vbp}$ | Vertical back porch – Time from the leading edge of VSYNC to the leading edge HSYNC for the first active line <sup>(1)</sup>  | 50% reference points | 2   |                    | lines |
| $t_{p\_vfp}$ | Vertical front porch – Time from the leading edge of the HSYNC following the last active line in a frame to the leading edge of VSYNC <sup>(1)</sup>  | 50% reference points | 1   |                    | lines |
| $t_{p\_tvb}$ | Total vertical blanking – Time from the leading edge of HSYNC following the last active line of one frame to the leading edge of HSYNC for the first active line in the next frame. (This is equal to the sum of vertical back porch ( $t_{p\_vbp}$ ) + vertical front porch ( $t_{p\_vfp}$ ).) | 50% reference points | 12  |                    | lines |
| $t_{p\_hsw}$ | Pulse duration – HSYNC high   | 50% reference points | 4   | 128                | PCLKs |
| $t_{p\_hbp}$ | Horizontal back porch – Time from rising edge of HSYNC to rising edge of DATAEN   | 50% reference points | 4   |                    | PCLKs |
| $t_{p\_hfp}$ | Horizontal front porch – Time from falling edge of DATAEN to rising edge of HSYNC   | 50% reference points | 8   |                    | PCLKs |
| $t_{p\_thh}$ | Total horizontal blanking – Sum of horizontal front and back porches  | 50% reference points |     | See <sup>(2)</sup> | PCLKs |

- (1) The programmable parameter *Vertical Sync Line Delay* (I<sup>2</sup>C: 0x23) must be set such that:  $6 - \text{Vertical Front Porch } (t_{p\_vfp}) \text{ (min 0)} \leq \text{Vertical Sync Line Delay} \leq \text{Vertical Back Porch } (t_{p\_vbp}) - 2 \text{ (max 15)}$ . The default value for *Vertical Sync Line Delay* is set to 5; thus, only a *Vertical Back Porch* less than 7 requires potential action.
- (2) Total horizontal blanking is driven by the maximum line rate for a given source, which is a function of resolution and orientation. See [Parallel I/F Maximum Supported Horizontal Line Rate](#) for the maximum line rate for each source/display combination.  $t_{p\_thb} = \text{Roundup}[(1000 \times f_{\text{clock}}) / \text{LR}] - \text{APPL}$  where  $f_{\text{clock}}$  = Pixel clock rate in MHz, LR = Line rate in kHz, and APPL is the number of active pixels per (horizontal) line. If  $t_{p\_thb}$  is calculated to be less than  $t_{p\_hbp} + t_{p\_hfp}$ , then the pixel clock rate is too low or the line rate is too high and one or both must be adjusted.

## 6.10 Parallel Interface General Timing Requirements

|                    |  |                             | MIN   | MAX                | UNIT |
|--------------------|--|-----------------------------|-------|--------------------|------|
| $f_{\text{clock}}$ | Clock frequency, PCLK  |                             | 1     | 33.5               | MHz  |
| $t_{p\_clkper}$    | Clock period, PCLK   | 50% reference points        | 29.85 | 1000               | ns   |
| $t_{p\_clkjit}$    | Clock jitter, PCLK   | Maximum $f_{\text{clock}}$  |       | See <sup>(1)</sup> |      |
| $t_{p\_wh}$        | Pulse duration low, PCLK   | 50% reference points        | 10    |                    | ns   |
| $t_{p\_wl}$        | Pulse duration high, PCLK  | 50% reference points        | 10    |                    | ns   |
| $t_{p\_su}$        | Setup time – HSYNC, DATEN, PDATA(23:0) valid before the active edge of PCLK <sup>(2) (3)</sup> | 50% reference points        | 3     |                    | ns   |
| $t_{p\_h}$         | Hold time – HSYNC, DATEN, PDATA(23:0) valid after the active edge of PCLK <sup>(2) (3)</sup>   | 50% reference points        | 3     |                    | ns   |
| $t_t$              | Transition time – all signals  | 20% to 80% reference points | 0.2   | 4                  | ns   |

- (1) Clock jitter (in ns) should be calculated using this formula:  $\text{Jitter} = [1 / f_{\text{clock}} - 28.35 \text{ ns}]$ . Setup and hold times must be met during clock jitter.
- (2) The active (capture) edge of PCLK for HSYNC, DATEN, and PDATA(23:0) is software programmable, but defaults to the rising edge.
- (3) See [Figure 3](#).

## 6.11 Parallel I/F Maximum Supported Horizontal Line Rate

| DMD              | PARALLEL BUS SOURCE RESOLUTION | LANDSCAPE FORMAT <sup>(1)</sup> |                     | PORTRAIT FORMAT <sup>(1)</sup> |                     |
|------------------|--------------------------------|---------------------------------|---------------------|--------------------------------|---------------------|
|                  |                                | RESOLUTION (H × V)              | MAX LINE RATE (kHz) | RESOLUTION (H × V)             | MAX LINE RATE (kHz) |
| 0.3 WVGA diamond | NSTC <sup>(2)</sup>            | 720 × 240                       | 17                  | Not supported                  | N/A                 |
|                  | PAL <sup>(2)</sup>             | 720 × 288                       | 20                  | Not supported                  | N/A                 |
|                  | QVGA                           | 320 × 240                       | 17                  | 240 × 320                      | 22                  |
|                  | QWVGA                          | 427 × 240                       | 17                  | 240 × 427 <sup>(2)</sup>       | 27                  |
|                  | 3:2 VGA                        | 640 × 430                       | 30                  | 430 × 640                      | 45                  |
|                  | 4:3 VGA                        | 640 × 480                       | 34                  | 480 × 640                      | 45                  |
|                  | WVGA-720                       | 720 × 480                       | 34                  | 480 × 720                      | 51                  |
|                  | WVGA-752                       | 752 × 480                       | 34                  | 480 × 752                      | 53                  |
|                  | WVGA-800                       | 800 × 480                       | 34                  | 480 × 800                      | 56                  |
|                  | WVGA-852                       | 852 × 480                       | 34                  | 480 × 852                      | 56                  |
|                  | WVGA-853                       | 853 × 480                       | 34                  | 480 × 853                      | 56                  |
|                  | WVGA-854                       | 854 × 480                       | 34                  | 480 × 854                      | 56                  |
|                  | WVGA-864                       | 864 × 480                       | 34                  | 480 × 864                      | 56                  |
|                  | Optical test                   | 608 × 684                       | 48                  | Not supported                  | N/A                 |

(1) See the *DLPC300 Software Programmer's Guide (DLPU004)* to invoke the appropriate input and output resolutions.

(2) NTSC and PAL are assumed to be interlaced sources.

## 6.12 BT.656 I/F General Timing Requirements

The DLPC300 controller input interface supports the industry standard BT.656 parallel video interface. See the appropriate ITU-R BT.656 specification for detailed interface timing requirements.<sup>(1)</sup>

|                        |   | MIN                         | MAX  | UNIT               |
|------------------------|---|-----------------------------|------|--------------------|
| $f_{\text{clock}}$     | Clock frequency, PCLK   | 1                           | 33.5 | MHz                |
| $t_{\text{p\_clkper}}$ | Clock period, PCLK  | 50% reference points        |      | ns                 |
| $t_{\text{p\_clkjit}}$ | Clock jitter, PCLK  | Maximum $f_{\text{clock}}$  |      | See <sup>(2)</sup> |
| $t_{\text{p\_wh}}$     | Pulse duration low, PCLK  | 50% reference points        |      | ns                 |
| $t_{\text{p\_wl}}$     | Pulse duration high, PCLK   | 50% reference points        |      | ns                 |
| $t_{\text{p\_su}}$     | Setup time – HSYNC, DATEN, and PDATA(23:0) valid before the active edge of PCLK | 50% reference points        |      | ns                 |
| $t_{\text{p\_h}}$      | Hold time – HSYNC, DATEN, and PDATA(23:0) valid after the active edge of PCLK   | 50% reference points        |      | ns                 |
| $t_{\text{t}}$         | Transition time – all signals   | 20% to 80% reference points |      | ns                 |

(1) The BT.656 I/F accepts 8-bit per color, 4:2:2 YCb/Cr data encoded per the industry standard by PDATA(7:0) on the active edge of PCLK (that is, programmable) as shown in [Figure 3](#).

(2) Clock jitter (in ns) should be calculated using this formula: Jitter =  $[1 / f_{\text{clock}} - 28.35 \text{ ns}]$ . Setup and hold times must be met during clock jitter.

## 6.13 Flash Interface Timing Requirements

 see <sup>(1)</sup> <sup>(2)</sup>

|                        |  |                             | MIN     | MAX    | UNIT |
|------------------------|--|-----------------------------|---------|--------|------|
| $f_{\text{clock}}$     | Clock frequency, SPICLK <sup>(3)</sup>   |                             | 33.3266 | 33.34  | MHz  |
| $t_{\text{p\_clkper}}$ | Clock period, SPICLK   | 50% reference points        | 29.994  | 30.006 | ns   |
| $t_{\text{p\_wh}}$     | Pulse duration low, SPICLK   | 50% reference points        | 10      |        | ns   |
| $t_{\text{p\_wl}}$     | Pulse duration high, SPICLK  | 50% reference points        | 10      |        | ns   |
| $t_{\text{t}}$         | Transition time – All signals  | 20% to 80% reference points | 0.2     | 4      | ns   |
| $t_{\text{p\_su}}$     | Setup time – SPIDIN valid before SPICLK falling edge                           | 50% reference points        | 10      |        | ns   |
| $t_{\text{p\_h}}$      | Hold time – SPIDIN valid after SPICLK falling edge                             | 50% reference points        | 0       |        | ns   |
| $t_{\text{p\_clqv}}$   | SPICLK clock low to output valid time – SPIDOUT and $\overline{\text{SPICS0}}$ | 50% reference points        |         | 1      | ns   |
| $t_{\text{p\_clqx}}$   | SPICLK clock low output hold time – SPI_DOUT and $\overline{\text{SPICS0}}$    | 50% reference points        | -1      |        | ns   |

- (1) Standard SPI protocol is to transmit data on the falling edge of SPICLK and to capture data on the rising edge. The DLPC300 does transmit data on the falling edge, but it also captures data on the falling edge rather than the rising edge. This provides support for SPI devices with long clock-to-Q timing. DLPC300 hold capture timing has been set to facilitate reliable operation with standard external SPI protocol devices.
- (2) With the above output timing, DLPC300 provides the external SPI device 14-ns input setup and 14-ns input hold relative to the rising edge of SPICLK.
- (3) This range includes the 200 ppm of the external oscillator (but no jitter).

## 6.14 DMD Interface Timing Requirements

 The DLPC300 controller DMD interface consists of a 76.19-MHz (nominal) DDR output-only interface with LVCMOS signaling.<sup>(1)</sup>

|                           |   |                             | FROM (INPUT)                              | TO (OUTPUT)  | MIN    | MAX    | UNIT |
|---------------------------|---|-----------------------------|---|--|--------|--------|------|
| $f_{\text{clock}}$        | Clock frequency <sup>(2)</sup>                  |                             | n/a                                       | DMD_DCLK and DMD_SAC_CLK                               | 76.198 | 76.206 | MHz  |
| $t_{\text{p\_clkper}}$    | Clock period                                    | 50% reference points        | n/a                                       | DMD_DCLK and DMD_SAC_CLK                               | 13.123 | 15     | ns   |
| $t_{\text{p\_wh}}$        | Pulse duration low                              | 50% reference points        | n/a                                       | DMD_DCLK and DMD_SAC_CLK                               | 6.2    |        | ns   |
| $t_{\text{p\_wl}}$        | Pulse duration high                             | 50% reference points        | n/a                                       | DMD_DCLK and DMD_SAC_CLK                               | 6.2    |        | ns   |
| $t_{\text{t}}$            | Transition time                                 | 20% to 80% reference points | n/a                                       | all signals  | 0.3    | 2      | ns   |
| $t_{\text{p\_su}}$        | Output setup time <sup>(3)</sup> <sup>(4)</sup> | 50% reference points        | Both rising and falling edges of DMD_DCLK | DMD_D(14:0), DMD_SCTRL, DMD_LOADB and DMD_TRC          |        | 1.5    | ns   |
| $t_{\text{p\_h}}$         | Output hold time <sup>(3)</sup> <sup>(4)</sup>  | 50% reference points        | Both rising and falling edges of DMD_DCLK | DMD_D(14:0), DMD_SCTRL, DMD_LOADB, and DMD_TRC         |        | 1.5    | ns   |
| $t_{\text{p\_d1\_skew}}$  | DMD data skew <sup>(5)</sup>                    | 50% reference points        | Relative to each other                    | DMD_D(14:0), DMD_SCTRL, DMD_LOADB, and DMD_TRC         |        | 0.2    | ns   |
| $t_{\text{p\_clk\_skew}}$ | Clock skew                                      | 50% reference points        | Relative to each other                    | DMD_DCLK and DMD_SAC_CLK                               |        | 0.2    | ns   |
| $t_{\text{p\_d2\_skew}}$  | DAD/SAC data skew                               | 50% reference points        | Relative to DMD_SAC_CLK                   | DMD_SAC_BUS, DMD_DRC_OE, DMD_DRC_BUS, and DMD_DRC_STRB |        | 0.2    | ns   |

- (1) Assumes a 30-Ω series termination for all DMD interface signals
- (2) This range includes the 200 ppm of the external oscillator (but no jitter).
- (3) Assumes minimum DMD setup time = 1 ns and minimum DMD hold time = 1 ns
- (4) Output setup/hold numbers already account for controller clock jitter. Only routing skew and DMD setup/hold need be considered in system timing analysis.
- (5) Assumes DMD data routing skew = 0.1 ns max



## 6.15 Mobile Dual Data Rate (mDDR) Memory Interface Timing Requirements

see (1) (2) (3)

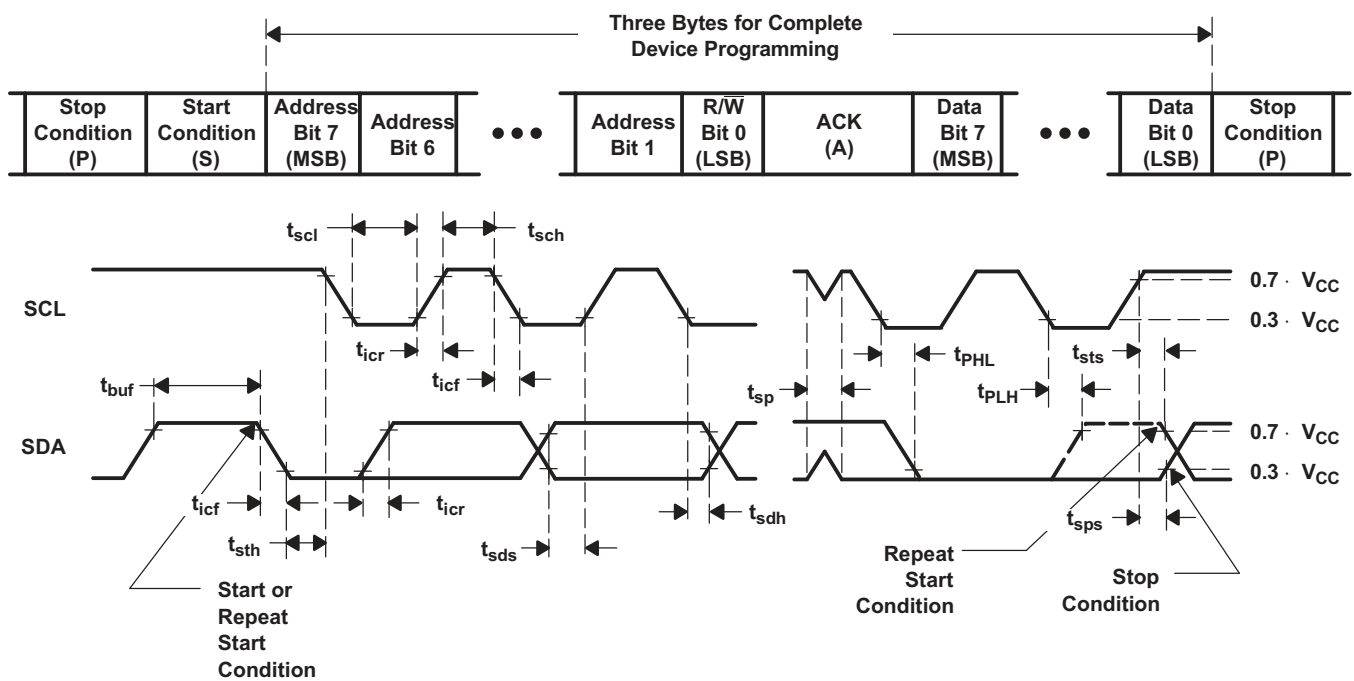
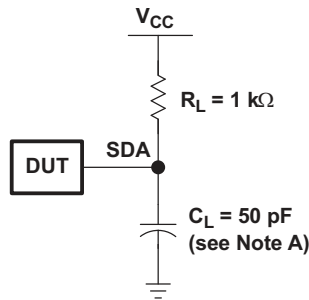
|                    |   | MIN   | MAX  | UNIT |
|--------------------|---|-------|------|------|
| $t_{\text{CYCLE}}$ | Cycle-time reference                        | 7500  |      | ps   |
| $t_{\text{CH}}$    | CK high pulse duration <sup>(4)</sup>       | 2700  |      | ps   |
| $t_{\text{CL}}$    | CK low pulse duration <sup>(4)</sup>        | 2700  |      | ps   |
| $t_{\text{DQSH}}$  | DQS high pulse duration <sup>(4)</sup>      | 2700  |      | ps   |
| $t_{\text{DQSL}}$  | DQS low pulse duration <sup>(4)</sup>       | 2700  |      | ps   |
| $t_{\text{WAC}}$   | CK to address and control outputs active    | -2870 | 2870 | ps   |
| $t_{\text{QAC}}$   | CK to DQS output active                     |       | 200  | ps   |
| $t_{\text{DAC}}$   | DQS to DQ and DM output active              | -1225 | 1225 | ps   |
| $t_{\text{DQSRS}}$ | Input (read) DQS and DQ skew <sup>(5)</sup> |       | 1000 | ps   |

- (1) This includes the 200 ppm of the external oscillator (but no jitter).
- (2) Output setup/hold numbers already account for controller clock jitter. Only routing skew and memory setup/hold must be considered in system timing analysis.
- (3) Assumes a 30- $\Omega$  series termination on all signal lines
- (4) CK and DQS pulse duration specifications for the DLPC300 assume it is interfacing to a 166-MHz mDDR device. Even though these memories are only operated at 133.33 MHz, according to memory vendors, the rated  $t_{\text{CK}}$  specification (that is, 6 ns) can be applied to determine minimum CK and DQS pulse duration requirements to the memory.
- (5) Note that DQS must be within the  $t_{\text{DQSRS}}$  read data-skew window, but need not be centered.

## 6.16 JTAG Interface: I/O Boundary Scan Application Switching Characteristics

| PARAMETER             | TEST CONDITIONS  | MIN   | MAX | UNIT |    |
|-----------------------|--|---|-----|------|----|
| $f_{\text{(clock)}}$  | Clock frequency, JTAGTCK   |   | 10  | MHz  |    |
| $t_{\text{c}}$        | Cycle time, JTAGTCK  | 100   |     | ns   |    |
| $t_{\text{w(L)}}$     | Pulse duration low, PCLK   | 50% reference points                                  | 40  | ns   |    |
| $t_{\text{w(H)}}$     | Pulse duration high, PCLK  | 50% reference points                                  | 40  | ns   |    |
| $t_{\text{su}}$       | Setup time – JTAGTDI, JTAGTMS; Valid before JTAGTCK $\uparrow\downarrow$ | 20% to 80% reference points                           | 8   | ns   |    |
| $t_{\text{h}}$        | Hold time – JTAGTDI, JTAGTMS; Valid after JTAGTCK $\uparrow\downarrow$   |   | 2   | ns   |    |
| $t_{\text{t}}$        | Transition time  |   | 5   | ns   |    |
| $t_{\text{pd}}^{(1)}$ | Output propagation, Clock to Q   | From (Input) JTAGTCK $\downarrow$ to (Output) JTAGTDO | 3   | 12   | ns |

- (1) Switching characteristics over [Recommended Operating Conditions](#),  $C_{\text{L}}$  (minimum timing) = 5 pF,  $C_{\text{L}}$  (maximum timing) = 85 pF (unless otherwise noted).



| BYTE | DESCRIPTION              |
|------|--------------------------|
| 1    | I <sup>2</sup> C address |
| 2, 3 | P-port data              |

A.  $C_L$  includes probe and jig capacitance.

Figure 1. I<sup>2</sup>C Interface Load Circuit and Voltage Waveforms

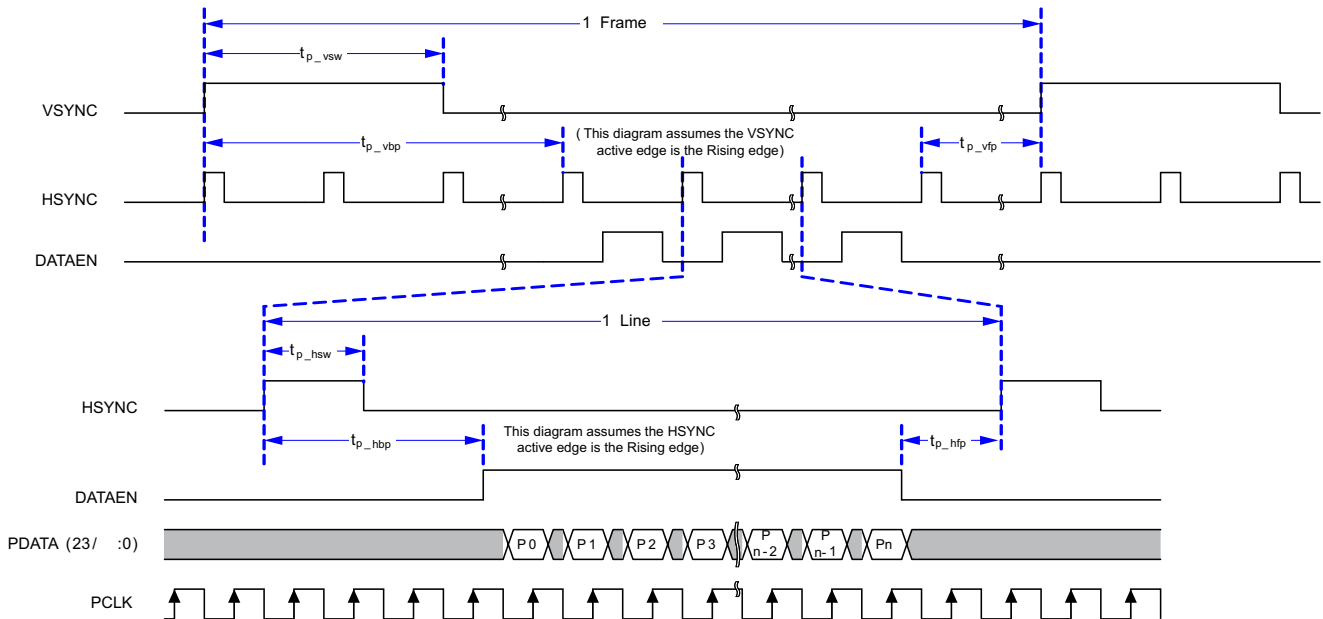


Figure 2. Parallel I/F Frame Timing

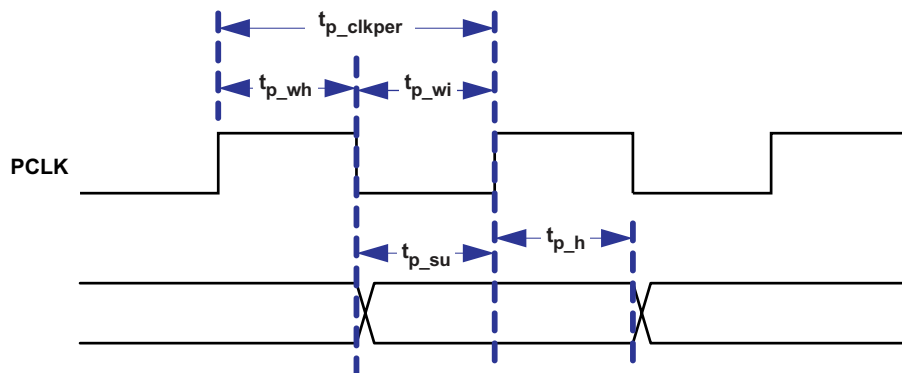


Figure 3. Parallel and BT.656 I/F General Timing

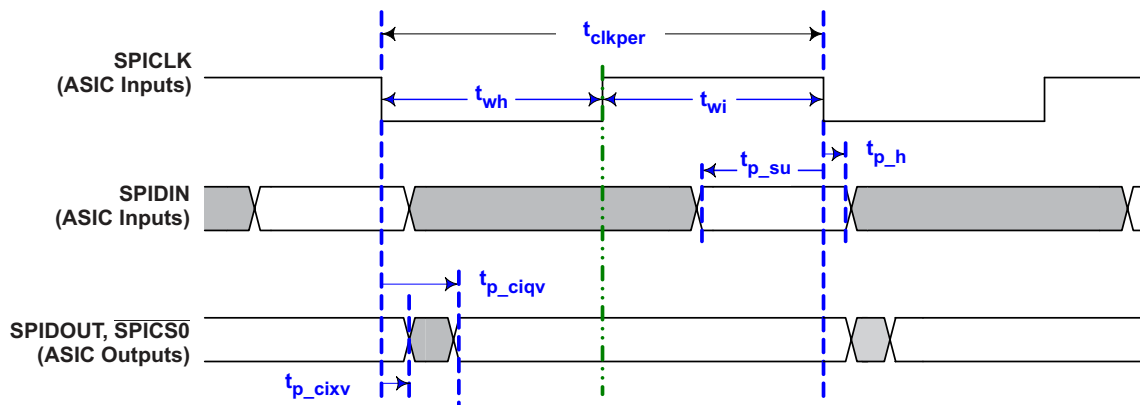
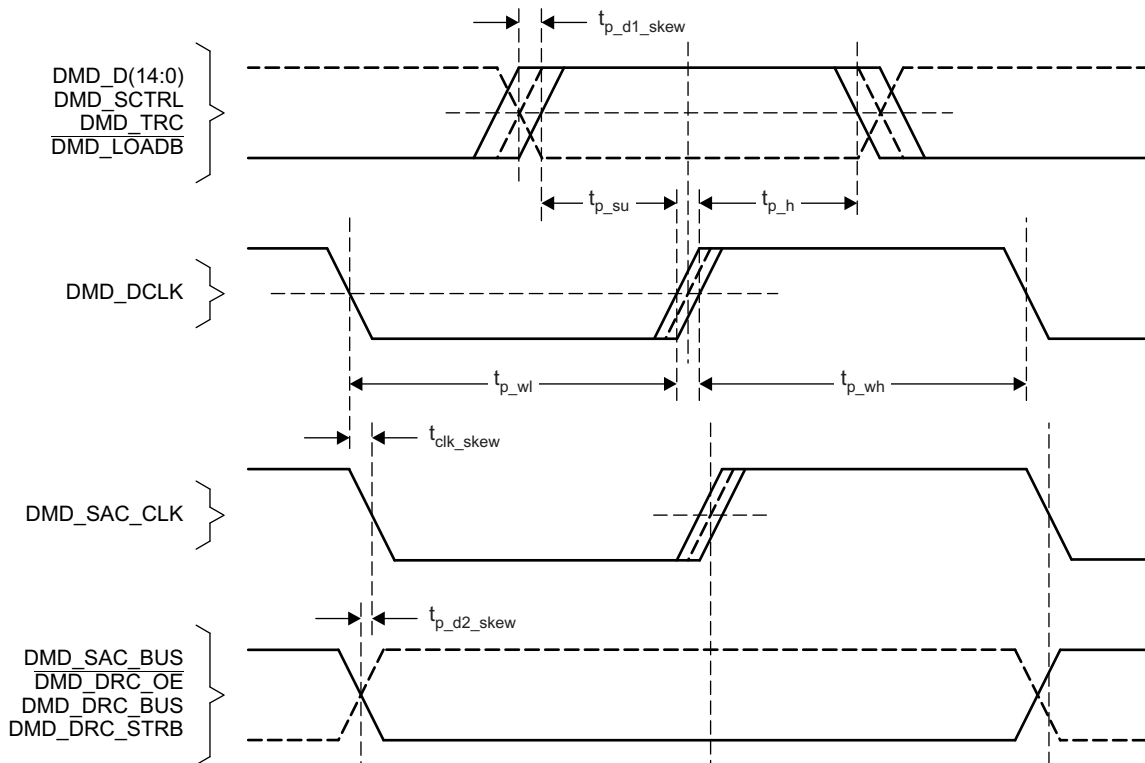
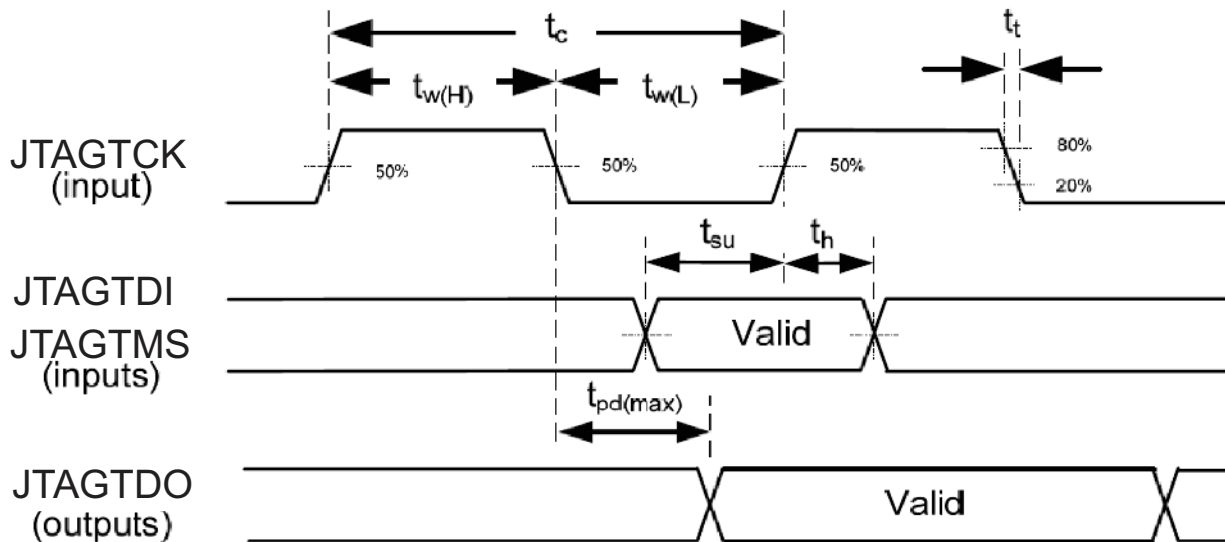
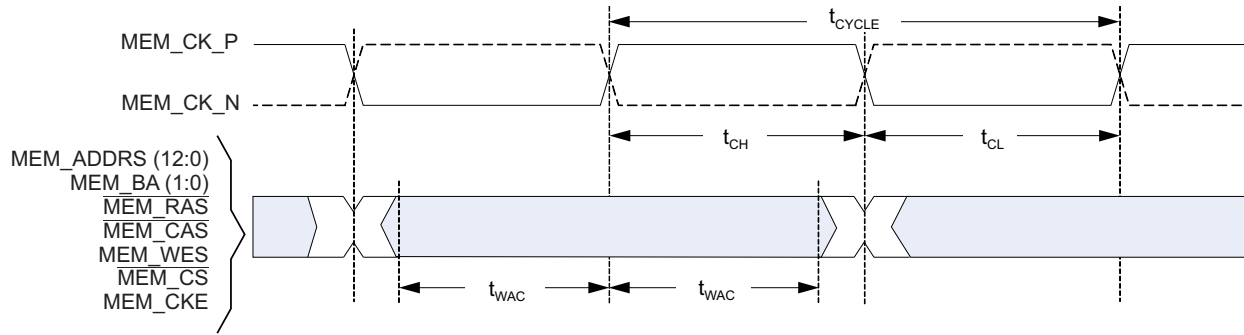
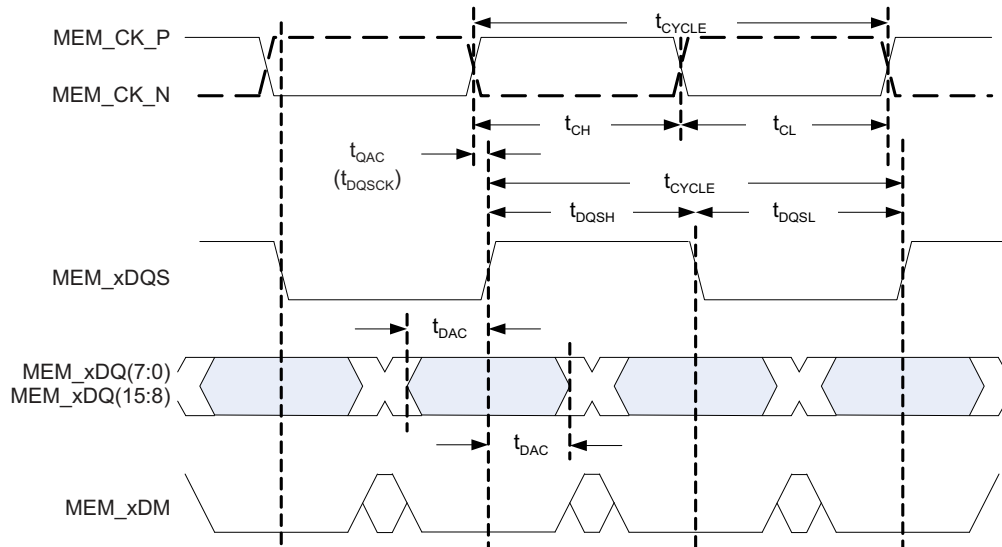


Figure 4. Flash Interface Timing

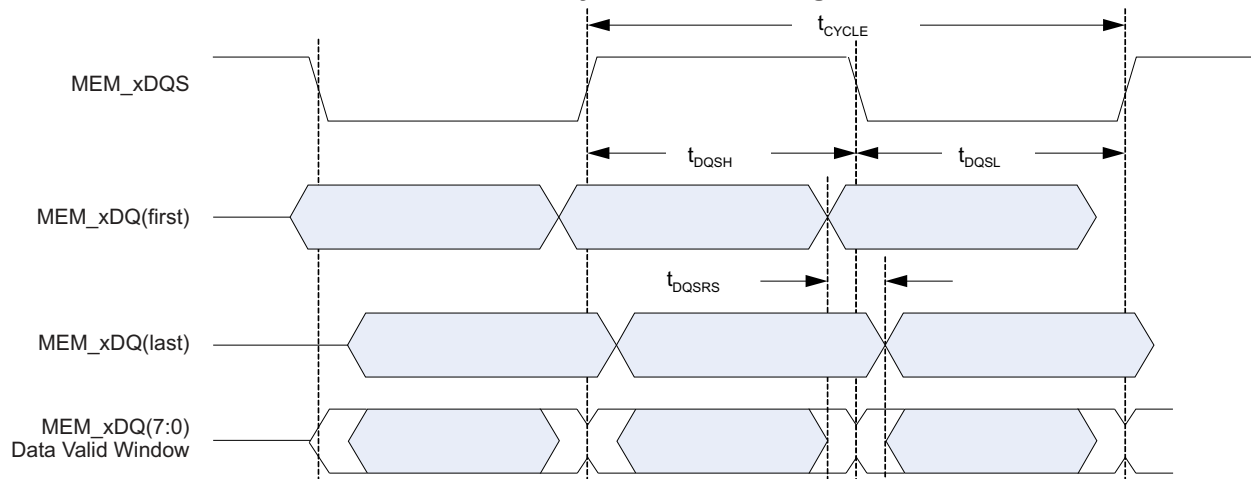

**Figure 5. DMD Interface Timing**

**Figure 6. Boundary Scan Timing**



**mDDR Memory Address and Control Timing**



**mDDR Memory Write Data Timing**



**mDDR Memory Read Data Timing**

**Figure 7. mDDR Memory Interface Timing**

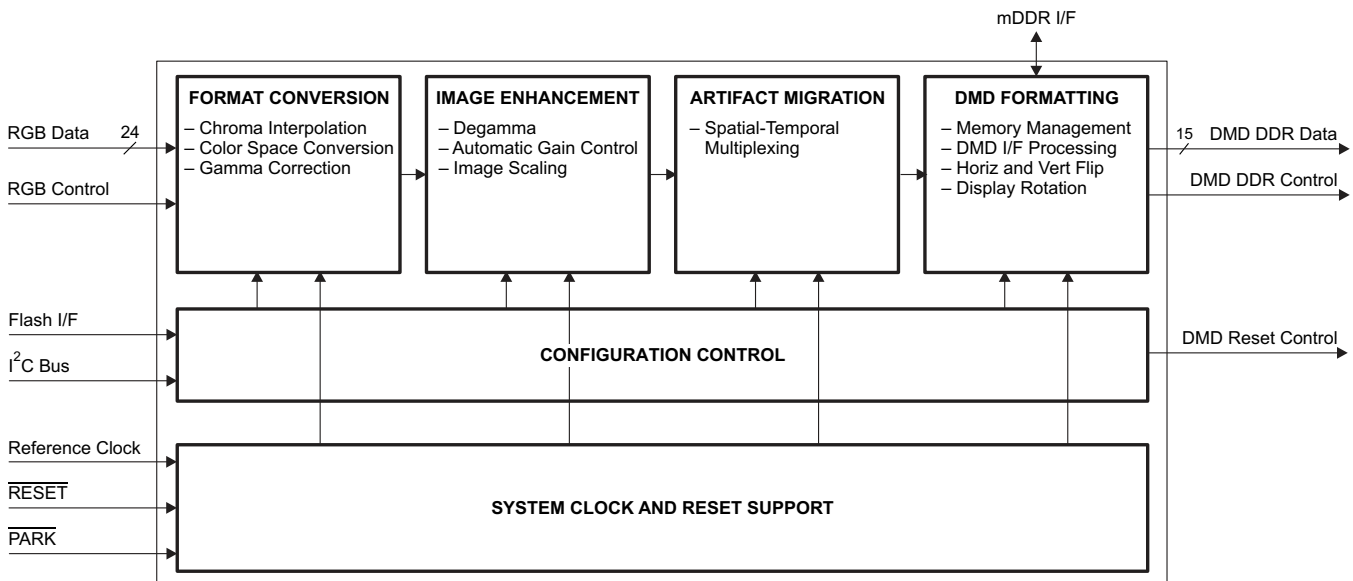
## 7 Detailed Description

### 7.1 Overview

In DLP-based solutions, image data is 100% digital from the DLPC300 input port to the image on the DMD. The image stays in digital form and is never converted into an analog signal. The DLPC300 processes the digital input image and converts the data into a format needed by the DLP3000. The DLP3000 then steers light by using binary pulse-width-modulation (PWM) for each pixel mirror. Refer to the DLP3000 data sheet ([DLPS022](#)) for further details.

[Figure 8](#) shows the DLPC300 functional block diagram. As part of the pixel processing functions, the DLPC300 offers format conversion functions: chroma interpolation for 4:2:2 and 4:4:4, color-space conversion, and gamma correction. The DLPC300 also offers several image-enhancement functions: programmable degamma, automatic gain control, and image resizing. Additionally, the DLPC300 offers an artifact migration function through spatial-temporal multiplexing (dithering). Finally, the DLPC300 offers the necessary functions to format the input data to the DMD. The pixel processing functions allow the DLPC300 and DLP3000 to support a wide variety of resolutions including NTSC, PAL, QVGA, QWVGA, VGA, and WVGA. The pixel processing functions can be optionally bypassed with the native 608 × 684 pixel resolution.

### 7.2 Functional Block Diagram



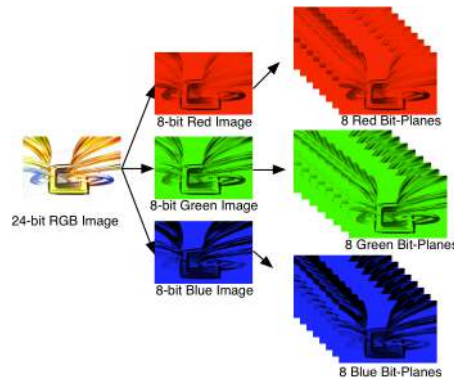
**Figure 8. DLPC300 Functional Block Diagram**

### 7.3 Feature Description

When accurate pattern display is needed, the native 608 × 684 input resolution pattern has a one-to-one association with the corresponding micromirror on the DLP3000. The DLPC300 enables high-speed display of these patterns: up to 1440 Hz for binary (1-bit) patterns and up to 120 Hz for 8-bit patterns. This functionality is well-suited for techniques such as structured light, rapid manufacturing, or digital exposure.

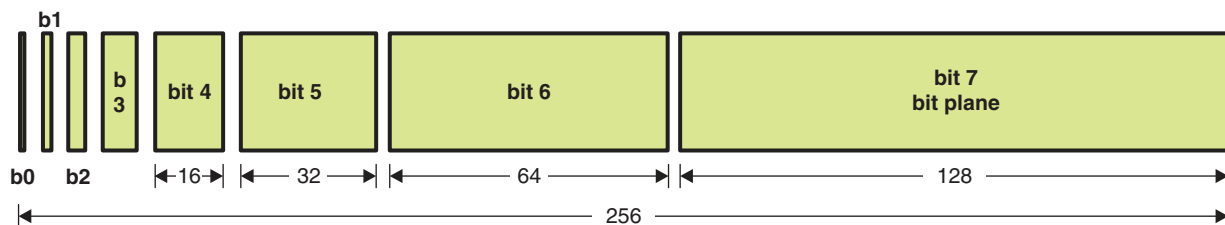
The DLPC300 takes as input 16-, 18-, or 24-bit RGB data at up to 60-Hz frame rate. This frame rate is composed of three colors (red, green, and blue) with each color equally divided in the 60-Hz frame rate. Thus, each color has a 5.55-ms time slot allocated. Because each color has 5-, 6-, or 8-bit depth, each color time slot is further divided into bit-planes. A bit-plane is the 2-D arrangement of one-bit extracted from all the pixels in the full color 2D image. See [Figure 9](#).

## Feature Description (continued)



**Figure 9. Bit Slices**

The length of each bit-plane in the time slot is weighted by the corresponding power of 2 of its binary representation. This provides a binary pulse-width modulation of the image. For example, a 24-bit RGB input has three colors with 8-bit depth each. Each color time slot is divided into 8 bit-planes, with the sum of all bit planes in the time slot equal to 256. See [Figure 10](#) for an illustration of this partition of the bits in a frame.



**Figure 10. Bit Partition in a Frame for an 8-Bit Color**

Therefore, a single video frame is composed of a series of bit-planes. Because the DMD mirrors can be either on or off, an image is created by turning on the mirrors corresponding to the bit set in a bit-plane. With the binary pulse-width modulation, the intensity level of the color is reproduced by controlling the amount of time the mirror is on. For a 24-bit RGB frame, the DLPC300 creates 24 bit planes, stores them on the mDDR, and sends them to the DLP3000 DMD, one bit-plane at a time. Depending on the bit weight of the bit-plane, the DLPC300 controls the time this bit-plane is exposed to light, controlling the intensity of the bit-plane. To improve image quality in video frames, these bit-planes, time slots, and color frames are intertwined and interleaved with spatial-temporal algorithms by the DLPC300. In external video mode, the controller applies non-linear gamma correction.

### 7.4 Device Functional Modes

For applications where image enhancement is not desired, the video processing algorithms can be bypassed and replaced with a specific set of bit-planes. The bit-depth of the pattern is then allocated into the corresponding time slots. Furthermore, an output trigger signal is also synchronized with these time slots to indicate when the image is displayed. For structured light applications, this mechanism provides the capability to display a set of patterns and signal a camera to capture these patterns overlaid on an object. In this structured light mode, the controller applies linear gamma correction.

[Figure 11](#) shows the bit planes and corresponding output triggers for 3-bit, 6-bit, and 12-bit RGB. [Table 1](#) shows the allowed pattern combinations in relation to the bit depth of the pattern.

### Device Functional Modes (continued)

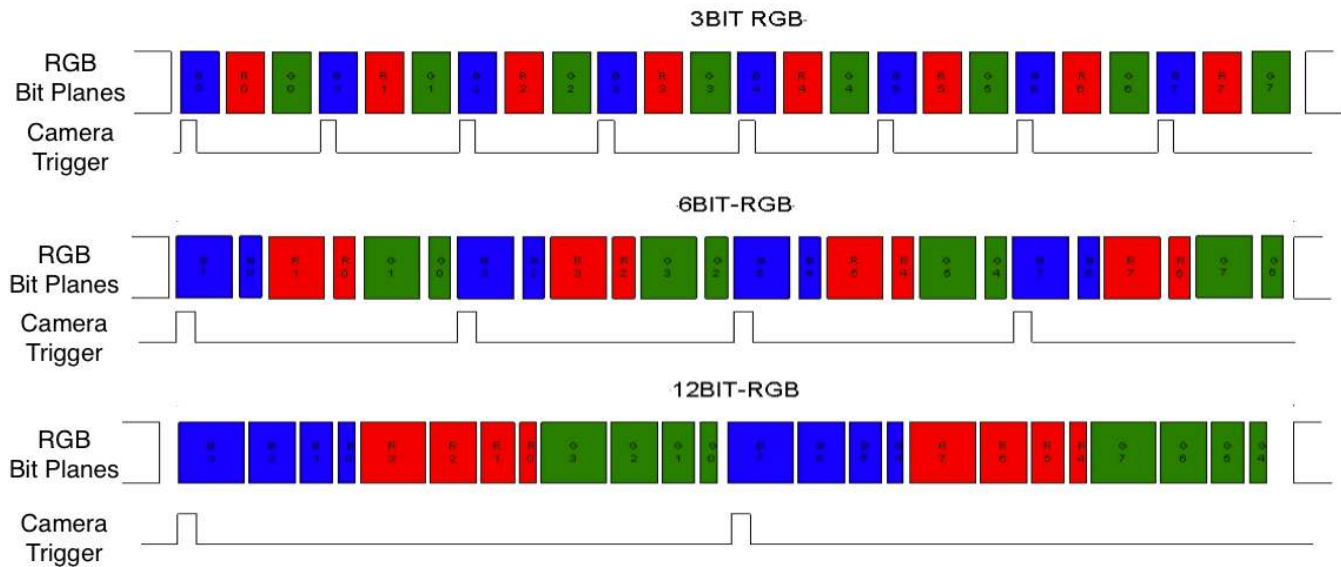


Figure 11. Bit Planes and Output Trigger for 3-, 6-, and 12-Bit RGB Input

Table 1. Allowed Pattern Combinations

| External Video Sequence                  |  | Number of Images per Frame | Frame Rate           | Pattern Rate    |
|--|--|----------------------------|----------------------|-----------------|
| Monochrome                               | 1 bit per pixel                          | 24                         | 15, 30, 40, or 60 Hz | 24 × Frame rate |
|  | 2 bits per pixel                         | 12                         |                      | 12 × Frame rate |
|  | 3 bits per pixel                         | 8                          | 15, 30, 45, or 60 Hz | 8 × Frame rate  |
|  | 4 bits per pixel                         | 6                          | 15, 30, 40, or 60 Hz | 6 × Frame rate  |
|  | 5 bits per pixel                         | 4                          | 15, 30, 45, or 60 Hz | 4 × Frame rate  |
|  | 6 bits per pixel                         | 4                          |                      | 4 × Frame rate  |
|  | 7 bits per pixel                         | 3                          | 15, 30, 40, or 60 Hz | 3 × Frame rate  |
|  | 8 bits per pixel                         | 2                          | 15, 30, 45, or 60 Hz | 2 × Frame rate  |
| RGB                                      | 1-bit per color pixel (3-bit per pixel)  | 8                          |                      | 8 × Frame rate  |
|  | 2-bit per color pixel (6-bit per pixel)  | 4                          |                      | 4 × Frame rate  |
|  | 4-bit per color pixel (12-bit per pixel) | 2                          |                      | 2 × Frame rate  |
|  | 5/6/5-bit RGB pixel (16-bit per pixel)   | 1                          |                      | Frame rate      |
|  | 6-bit per color pixel (18-bit per pixel) |                            |                      |                 |
| 8-bit per color pixel (24-bit per pixel) |  |                            |                      |                 |

#### 7.4.1 Configuration Control

The primary configuration control mechanism for the DLPC300 is the I<sup>2</sup>C interface. See the *DLPC300 Software Programmer's Guide (DLPU004)* for details on how to configure and control the DLPC300.

#### 7.4.2 Parallel Bus Interface

Parallel bus interface supports six data transfer formats:

- 16-bit RGB565

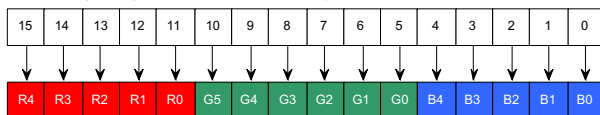


- 18-bit RGB666
- 18-bit 4:4:4 YCrCb666
- 24-bit RGB888
- 24-bit 4:4:4 YCrCb888
- 16-bit 4:2:2 YCrCb (standard sampling assumed to be Y0Cb0, Y1Cr0, Y2Cb2, Y3Cr2, Y4Cb4, Y5Cr4, ...)

Figure 12 shows the required PDATA(23:0) bus mapping for these six data transfer formats.

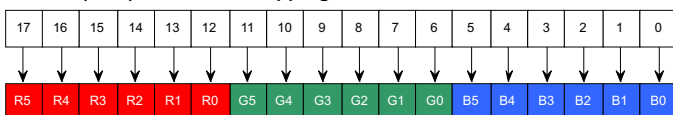
**Parallel Bus Mode – RGB 4:4:4 Source**

**PDATA(15:0) – RGB565 Mapping to RGB888**



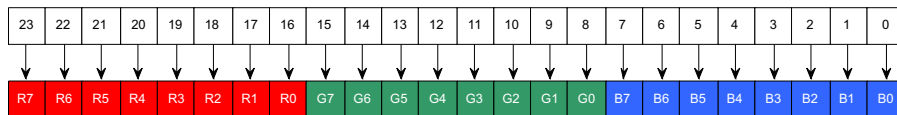
PDATA(15:0) of the Input Pixel data bus  
 Bus Assignment Mapping  
 Data bit mapping on the DLPC300

**PDATA(17:0) – RGB666 Mapping to RGB888**



PDATA(17:0) of the Input Pixel data bus  
 Bus Assignment Mapping  
 Data bit mapping on the DLPC300

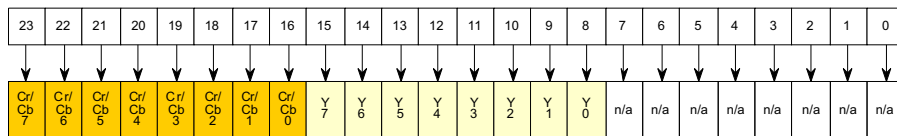
**PDATA(23:0) – RGB888 Mapping**



PDATA(23:0) of the Input Pixel data bus  
 Bus Assignment Mapping  
 Data bit mapping on the DLPC300

**Parallel Bus Mode - YCrCb 4:2:2 Source**

**PDATA(23:0) – Cr/CbY880 Mapping**



PDATA(23:0) of the Input Pixel data bus  
 Bus Assignment Mapping  
 Data bit mapping on the pins of the DLPC300

**Figure 12. PDATA Bus – Parallel I/F Mode Bit Mapping**

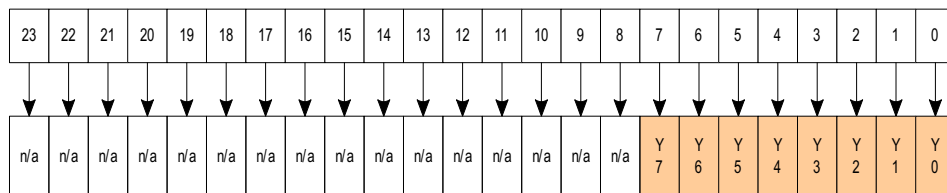
The parallel bus interface complies with the standard graphics interface protocol, which includes a vertical sync signal (VSYNC), horizontal sync signal (HSYNC), optional data-valid signal (DATAEN), a 24-bit data bus (PDATA), and a pixel clock (PCLK). The polarities of both syncs are programmable, as is the active edge of the clock. Figure 2 shows the relationship of these signals. The data-valid signal (DATAEN) is optional, in that the DLPC300 provides auto-framing parameters that can be programmed to define the data-valid window, based on pixel and line counting relative to the horizontal and vertical syncs.

**7.4.3 BT.656 Interface**

BT.656 data bits should be mapped to the DLPC300 PDATA bus as shown in Figure 13.

**BT.656 Bus Mode - YCrCb 4:2:2 Source**

**PDATA(23:0) - BT.656 Mapping**



PDATA(7:0) of the Input Pixel data bus  
 Bus Assignment Mapping  
 Data bit mapping on the pins of the ASIC

**Figure 13. PDATA Bus – BT.656 I/F Mode Bit Mapping**

## 8 Application and Implementation

### NOTE

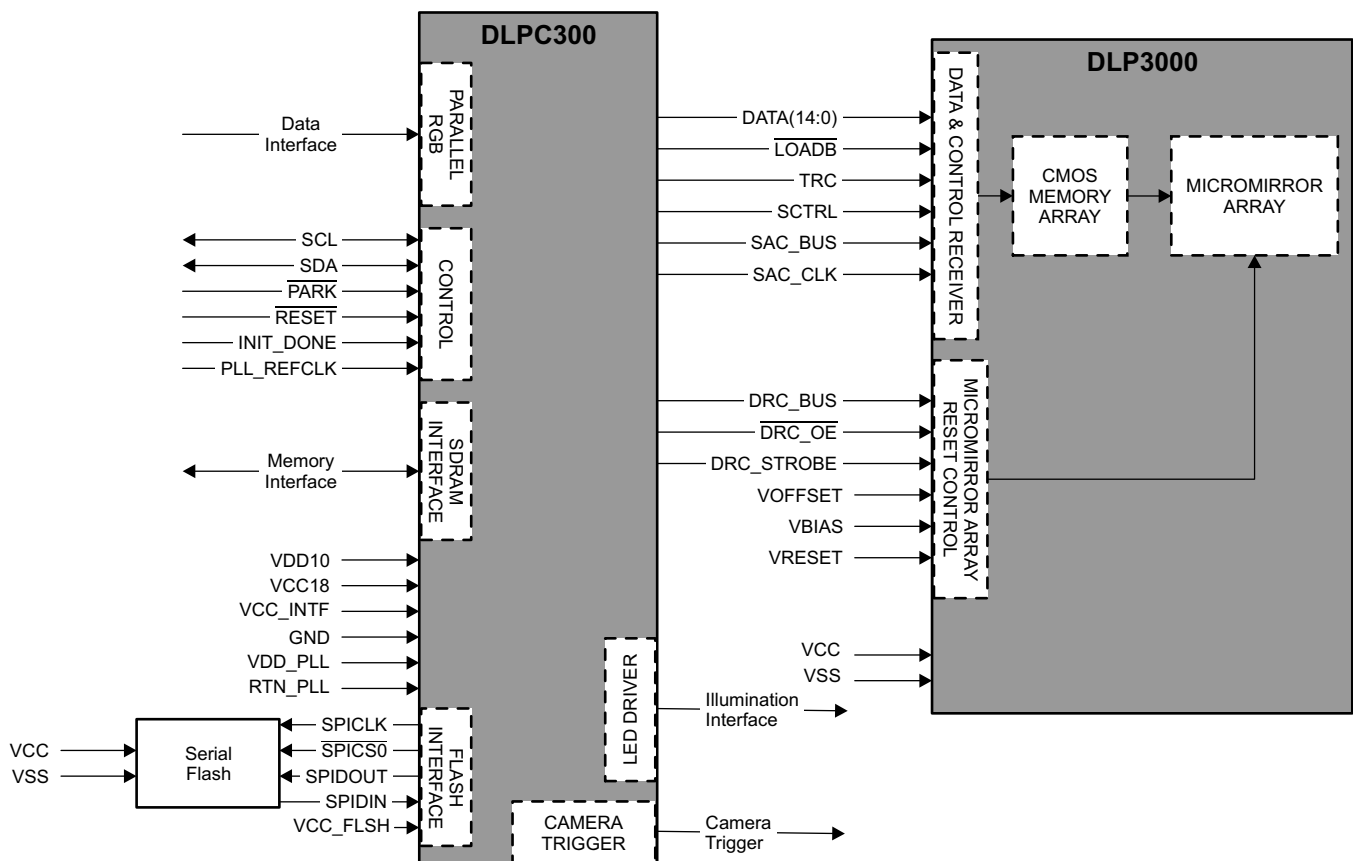
Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

### 8.1 Application Information

The DLPC300 controller enables integration of the DLP3000 WVGA chipset into small-form-factor and low-cost light steering applications. Example end equipments for the 0.3 WVGA chipset include 3D scanning or metrology systems with structured light, interactive displays, chemical analyzers, medical instruments, and other end equipments requiring spatial light modulation (or light steering and patterning).

### 8.2 Typical Application

The DLPC300 is one of the two devices in the DLP3000 WVGA chipset (see Figure 14). The other device is the DLP3000 DMD. For proper operation of the chipset, the DLPC300 requires a serial flash device with configuration information. This information is loaded after RESET is released. The configuration information is available for download from the [DLPR300](#) product folder.



**Figure 14. Chipset Block Diagram**

#### 8.2.1 Design Requirements

The DLP3000 WVGA chipset consists of two individual components:

- [DLP3000](#) – 0.3 WVGA series 220 DMD
- DLPC300 – DLP3000 controller

## Typical Application (continued)

Plus two additional components:

- SPI serial configuration flash loaded with the DLPC300 Configuration and Support Firmware
- Mobile DDR SDRAM

Detailed specifications for the components can be found in the individual component data sheets.

**Figure 14** illustrates the connectivity between the individual components in the chipset, which include the following internal chipset interfaces:

- DLPC300 to DLP3000 data and control interface (DMD pattern data)
- DLPC300 to DLP3000 micromirror array reset control interface
- DLPC300 to mobile DDR SDRAM
- DLPC300 to SPI serial flash

**Figure 15** illustrates the connectivity between the chipset and other key system-level components, which include the following external chipset interfaces:

- Data Interface, consisting of:
  - 24-bit data bus (PDATA[23:0])
  - Vertical sync signal (VSYNC)
  - Horizontal sync signal (HSYNC)
  - Data valid signal (DATAEN)
  - Data clock signal (PCLK)
  - Data mask (PDM)
- Control Interface, consisting of:
  - I<sup>2</sup>C signals (SCL and SDA)
  - Park signal (PARK)
  - Reset signal (RESET)
  - Oscillator signals (PLL\_REFCLK)
  - Mobile DDR SDRAM interface (mDDR)
  - Serial configuration flash interface
  - Illumination driver control interface

## 8.2.2 Detailed Design Procedure

### 8.2.2.1 System Input Interfaces

The DLP3000 WVGA Chipset supports a single 24-bit parallel RGB interface for data transfers from another device. The system input also requires that proper configuration of the  $\overline{\text{PARK}}$  and  $\overline{\text{RESET}}$  inputs to ensure reliable operation.

See [Specifications](#) for further details on each of the following interfaces.

#### 8.2.2.1.1 Control Interface

The DLP3000 WVGA chipset supports I<sup>2</sup>C commands to control its operation. The control interface allows another master processor to send commands to the DLP3000 WVGA chipset to configure the chipset, query system status or perform real-time operations, such as set the LED drive current or display splash screens stored in serial flash memory. The DLPC300 offers two different slave addresses. The I2C\_ADDR\_SEL pin provides the ability to select an alternate set of 7-bit I<sup>2</sup>C slave address. If I2C\_ADDR\_SEL is low, then the DLPC300 slave address is 1Bh. If I2C\_ADDR\_SEL pin is high, then the DLPC300 slave address is 1Dh. See the *DLPC300 Programmer's Guide (DLPU004)* for detailed information about these operations.

**Table 2** provides a description for active signals used by the DLPC300 to support the I<sup>2</sup>C interface.

**Table 2. Active Signals – I<sup>2</sup>C Interface**

| SIGNAL NAME | DESCRIPTION   |
|-------------|---|
| SCL         | I <sup>2</sup> C clock. Bidirectional open-drain signal |
| SDA         | I <sup>2</sup> C data. Bidirectional open-drain signal  |

### 8.2.2.2 Input Data Interface

The data Interface is a digital video input port with up to 24-bit RGB, and has a nominal I/O voltage of 3.3 V. The data interface also supports a 24-bit BT656 video interface. As shown in [Figure 15](#) (system block diagram), the data Interface can be configured to connect to an external processor or a video decoder device through an 8-, 16-, 18-, or 24-bit parallel interface.

[Table 3](#) provides a description of the signals associated with the data interface.

**Table 3. Active Signals – Data Interface**

| SIGNAL NAME | DESCRIPTION  |
|-------------|--|
| PDATA(23:0) | 24-bit data inputs (8 bits for each of the red, green, and blue channels)          |
| PCLK        | Pixel clock; all input signals on data interface are synchronized with this clock. |
| VSYNC       | Vertical sync  |
| HSYNC       | Horizontal sync  |
| DATAEN      | Input data valid   |
| PDM         | Parallel data mask   |

Maximum and minimum input timing specifications are provided in [Parallel Interface Frame Timing Requirements](#) and [Parallel Interface General Timing Requirements](#). The mapping of the red-, green-, and blue-channel data bits is shown in [Figure 12](#).

### 8.2.2.3 System Output Interfaces

There are two primary output interfaces: illumination driver control interface and sync outputs.

#### 8.2.2.3.1 Illumination Interface

An illumination interface is provided that supports up to a three (3) channel LED driver.

The illumination interface provides signals that support: LED driver enable, LED enable, LED enable select, and PWM signals to control the LED current.

[Table 4](#) describes the active signals for the illumination interface.

**Table 4. Active Signals – Illumination Interface**

| SIGNAL NAME  | DESCRIPTION  |
|--------------|--|
| LED_ENABLE   | LED enable   |
| LEDDRIV_ON   | LED driver master enable                             |
| LED_SEL(1:0) | Red, Green, or Blue LED enable select                |
| RED_EN       | Red LED enable                                       |
| GREEN_EN     | Green LED enable                                     |
| BLUE_EN      | Blue LED enable                                      |
| RPWM         | Red LED PWM signal used to control the LED current   |
| GPWM         | Green LED PWM signal used to control the LED current |
| BPWM         | Blue LED PWM signal used to control the LED current  |

### 8.2.2.4 System Support Interfaces

#### 8.2.2.4.1 Mobile DDR Synchronous Dram (MDDR)

The DLP3000 WVGA chipset relies on the use of mobile DDR SDRAM to store DMD formatted patterns. The SDRAM interface is a 16-bit wide bus and nominally operates at a frequency of 166 MHz. The data bus is routed in a point-to-point fashion between the DLPC300 and the mDDR devices, where each data line only makes a single connection between the DLPC300 and the mDDR device.

Listed below are the compatibility requirements for the mDDR:

SDRAM memory Type: Mobile DDR

Size: 128 M-bit minimum. DLPC300 can only address 128 Mb . Use of larger memories requires bit A13 to be grounded

Organization: N x 16-bits wide with 4 equally sized banks

Burst Length: 4

Refresh period:  $\geq 64$  ms

Speed Grade  $t_{CK}$ : 6 ns max

CAS Latency ( $C_L$ ): 3 clocks

$t_{RCD}$ : 3 clocks

$t_{RP}$ : 3 clocks

Table 5 describes the signals for the SDRAM interface.

**Table 5. Active Signals – Mobile DDR Synchronous Dram (MDDR)**

| SIGNAL NAME                  | DESCRIPTION                                    |
|------------------------------|--|
| MEM_A(12:0)                  | 13-bit address bus                             |
| MEM_BA(1:0)                  | Bank select signals                            |
| MEM_CKE                      | Clock enable                                   |
| $\overline{\text{MEM\_CAS}}$ | Column address strobe                          |
| $\overline{\text{MEM\_RAS}}$ | Row address strobe                             |
| $\overline{\text{MEM\_CS}}$  | Chip select                                    |
| $\overline{\text{MEM\_WE}}$  | Write enable                                   |
| MEM_LDQS                     | R/W data strobe for lower byte                 |
| MEM_LDM                      | Write data mask for lower byte                 |
| MEM_UDQS                     | R/W data strobe for upper byte                 |
| MEM_UDM                      | Write data mask for upper byte                 |
| MEM_DQ(15:0)                 | 16-bit data bus                                |
| MEM_CLK_N                    | Negative signal of the differential clock pair |
| MEM_CLK_P                    | Positive signal of the differential clock pair |

Table 6 shows the mDDR DRAM devices recommended for use with the DLPC300.

**Table 6. Compatible MDDR Dram Device Options<sup>(1)(2)</sup>**

| Vendor  | Part Number <sup>(3)</sup>        | Size   | Organization | Speed Grade <sup>(4)</sup><br>( $t_{CK}$ ) | CAS Latency ( $C_L$ )<br>$t_{RCD}$ , $t_{RP}$<br>Parameters (Clocks) |
|---------|-----------------------------------|--------|--------------|--|--|
| Elpida  | EDD25163HBH-6ELS-F <sup>(5)</sup> | 256 Mb | 16M x 16     | 6 ns                                       | 3, 3, 3  |
| Samsung | K4X56163PN-FGC6 <sup>(5)</sup>    | 256 Mb | 16M x 16     | 6 ns                                       | 3, 3, 3  |
| Micron  | MT46H16M16LFBF-6IT:H              | 256 Mb | 16M x 16     | 6 ns                                       | 3, 3, 3  |
| Micron  | MT46H32M16LF-6 IT:B               | 512 MB | 32M x 16     | 6 ns                                       | 3, 3, 3  |
| Micron  | MT46H32M16LFBF-6:B                | 512 MB | 32M x 16     | 6 ns                                       | 3, 3, 3  |

(1) All the SDRAM devices listed have been verified to be compatible with the DLPC300.

(2) The DLPC300 does not use partial-array self-refresh or temperature-compensated self-refresh options.

(3) These part numbers reflect a Pb-free package.

(4) A 6-ns speed grade corresponds to a 166-MHz mDDR device.

(5) These devices are EOL and should not be used in new designs.

**Table 6. Compatible MDDR Dram Device Options<sup>(1)(2)</sup> (continued)**

| Vendor  | Part Number <sup>(3)</sup>        | Size   | Organization | Speed Grade <sup>(4)</sup><br>(t <sub>CK</sub> ) | CAS Latency (C <sub>L</sub> )<br>t <sub>RCD</sub> , t <sub>RP</sub><br>Parameters (Clocks) |
|---------|-----------------------------------|--------|--------------|--|--|
| Micron  | MT46H64M16LFCK-5:A <sup>(5)</sup> | 1 Gb   | 64M × 16     | 6 ns   | 3, 3, 3  |
| Hynix   | H5MS2562JFR-J3M                   | 256 Mb | 16M × 16     | 6 ns   | 3, 3, 3  |
| Winbond | W947D6HBHX6E                      | 128 Mb | 8M × 16      | 6 ns   | 3, 3, 3  |

#### 8.2.2.4.2 Flash Memory Interface

DLPC300 uses an external 16-Mb SPI serial flash slave memory device for configuration support. The contents of this flash memory can be downloaded from the DLPC300 product folder. The DLPC300 uses a single SPI interface, employing SPI mode 0 protocol, operating at a nominal frequency of 33.3 MHz.

When  $\overline{\text{RESET}}$  is released, the DLPC300 reads the contents of the serial flash memory and executes an auto-initialization routine. During this time, INIT\_DONE is set high to indicate auto-initialization is busy. Upon completion of the auto-initialization routine, the DLPC300 sets INIT\_DONE low to indicate that the auto-initialization routine successfully completed.

The DLPC300 should support any flash device that is compatible with standard SPI mode 0 protocol and meet the timing requirement shown in [Flash Interface Timing Requirements](#). However, the DLPC300 does not support the normal (slow) read opcode, and thus cannot automatically adapt protocol and clock rate based on the electronic signature ID of the flash. The flash instead uses a fixed SPI clock and assumes certain attributes of the flash have been ensured by PCB design. The DLPC300 also assumes the flash supports address auto-incrementing for all read operations. [Table 7](#) lists the specific Instruction opcode and timing compatibility requirements for a DLPC300-compatible flash.

**Table 7. SPI Flash Instruction Opcode and Timing Compatibility Requirements**

| SPI Flash Command         | Opcode (hex) | Address Bytes | Dummy Bytes | Clock Rate |
|---------------------------|--------------|---------------|-------------|------------|
| Fast READ (single output) | 0x0B         | 3             | 1           | 33.3 MHz   |
| All others                | Can vary     | Can vary      | Can vary    | 33.3 MHz   |

The DLPC300 does not have any specific page, block or sector size requirements except that programming through the I<sup>2</sup>C interface requires the use of page-mode programming. However, if the user would like to dedicate a portion of the serial flash for storing external data (such as calibration data) and access it through the DLPC300's I<sup>2</sup>C interface, then the minimum sector size must be considered, as it drives minimum erase size.

Note that the DLPC300 does not drive the  $\overline{\text{HOLD}}$  (active-low hold) or  $\overline{\text{WP}}$  (active-low write protect) pins on the flash device, and thus these pins should be tied to a logic high on the PCB by an external pullup.

The DLPC300 supports 1.8-, 2.5-, or 3.3-V serial flash devices. To do so, VCC\_FLSH must be supplied with the corresponding voltage.

[Table 8](#) describes the signals used to support this interface.

**Table 8. Active Signals – DLPC300 Serial Configuration Flash Prom**

| SIGNAL NAME                | DESCRIPTION  |
|----------------------------|--|
| SPIDOUT                    | Serial configuration flash data output (from DLPC300 to flash) |
| SPIDIN                     | Serial configuration flash data input (from flash to DLPC300)  |
| SPICLK                     | Serial configuration flash clock                               |
| $\overline{\text{SPICS0}}$ | Serial configuration flash chip select                         |

Table 9 contains a list of 1.8-, 2.5-, and 3.3-V compatible SPI serial flash devices supported by DLPC300.

**Table 9. Compatible SPI Flash Device Options<sup>(1)</sup>**

| Density | Vendor   | Part Number <sup>(2)</sup> | Supply Voltage Supported <sup>(3)</sup> | Min Chip Select High Time (t <sub>CSH</sub> ) | Max Fast Read FREQ <sup>(4)</sup> | Compatible With OpCode and Timing in Table 7 |
|---------|----------|----------------------------|---|---|-----------------------------------|--|
| 4 Mb    | Macronix | MX25U4035                  | 1.65 V–2 V                              | 30 ns   | 40 MHz                            | Yes  |
| 8 Mb    | Macronix | MX25U8035                  | 1.65 V–2 V                              | 30 ns   | 40 MHz                            | Yes  |
| 16 Mb   | Winbond  | W25Q16BLxxxx               | 2.3 V–3.6 V                             | 100 ns  | 50 MHz                            | Yes  |
| 8 Mb    | Macronix | MX25L8005ZUx-xxG           | 2.7 V–3.6 V                             | 100 ns  | 66 MHz                            | Yes  |

- (1) All the SPI devices listed have been verified to be compatible with DLPC300.
- (2) Lower case *x* is used as a wildcard placeholder and indicates an option that is selectable by the user. Note that the use of an upper case *X* is part of the actual part number.
- (3) The flash supply voltage must match VCC\_FLSH on the DLPC300. 1.8-V and 2.5-V SPI device options are limited. Take care when ordering devices to be sure the desired supply voltage is attained, as multiple voltage options are often available under the same base part number.
- (4) Maximum supported fast read frequency at the minimum supported supply voltage

#### 8.2.2.4.3 DLPC300 Reference Clock

The DLPC300 requires a 16.667-MHz 1.8-V external input from an oscillator. This signal is the DLP3000 WVGA chipset reference clock from which the majority of the interfaces derive their timing. This includes mDDR SDRAM, DMD interfaces, and serial interfaces.

See [Specifications](#) for reference clock specifications.

#### 8.2.2.5 DMD Interfaces

##### 8.2.2.5.1 DLPC300 to DLP3000 Digital Data

The DLPC300 provides the DMD pattern data to the DMD over a double data rate (DDR) interface.

Table 10 describes the signals used for this interface.

**Table 10. Active Signals – DLPC300 to DLP3000 Digital Data Interface**

| DLPC300 SIGNAL NAME | DLP3000 SIGNAL NAME |
|---------------------|---------------------|
| DMD_D(14:0)         | DATA(14:0)          |
| DMD_DCLK            | DCLK                |

##### 8.2.2.5.2 DLPC300 to DLP3000 Control Interface

The DLPC300 provides the control data to the DMD over a serial bus.

Table 11 describes the signals used for this interface.

**Table 11. Active Signals – DLPC300 to DLP3000 Control Interface**

| DLPC300 SIGNAL NAME            | DLP3000 SIGNAL NAME       | DESCRIPTION                                 |
|--------------------------------|---------------------------|---|
| DMD_SAC_BUS                    | SAC_BUS                   | DMD stepped-address control (SAC) bus data  |
| DMD_SAC_CLK                    | SAC_CLK                   | DMD stepped-address control (SAC) bus clock |
| $\overline{\text{DMD\_LOADB}}$ | $\overline{\text{LOADB}}$ | DMD data load signal                        |
| DMD_SCTRL                      | SCTRL                     | DMD data serial control signal              |
| DMD_TRC                        | TRC                       | DMD data toggle rate control                |

##### 8.2.2.5.3 DLPC300 to DLP3000 Micromirror Reset Control Interface

The DLPC300 controls the micromirror clock pulses in a manner to ensure proper and reliable operation of the DMD.

Table 12 describes the signals used for this interface.

**Table 12. Active Signals – DLPC300-to-DLP3000 Micromirror Reset Control Interface**

| DLPC300 SIGNAL NAME | DLP3000 SIGNAL NAME | DESCRIPTION                     |
|---------------------|---------------------|---------------------------------|
| DMD_DRC_BUS         | DRC_BUS             | DMD reset control serial bus    |
| DMD_DRC_OE          | DRC_OE              | DMD reset control output enable |
| DMD_DRC_STRB        | DRC_STRB            | DMD reset control strobe        |

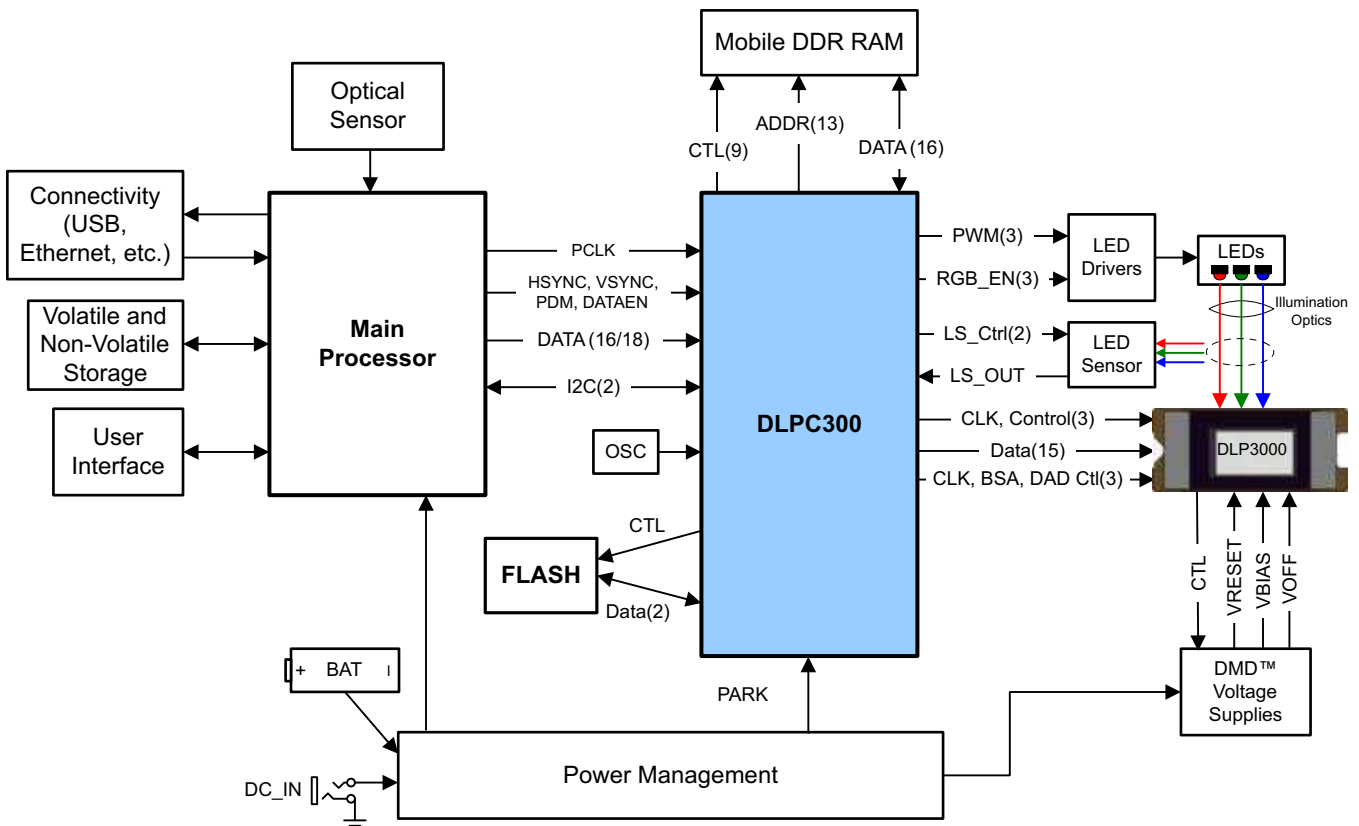
**8.2.2.6 Maximum Signal Transition Time**

Unless otherwise noted, 10 ns is the maximum recommended 20% to 80% rise/fall time to avoid input buffer oscillation. This applies to all DLPC300 input signals. However, the PARK input signal includes an additional small digital filter that ignores any input-buffer transitions caused by a slower rise or fall time for up to 150 ns.

**8.3 System Examples**

**8.3.1 Video Source System Application**

Figure 15 shows a typical embedded system application using the DLPC300. In this configuration, the DLPC300 controller supports a 24-bit parallel RGB, typical of LCD interfaces, from the main processor chip. This system supports both still and motion video sources. For this configuration, the controller only supports periodic sources. This is ideal for motion video sources, but can also be used for *still images* by maintaining periodic syncs but only sending a frame of data when needed. The *still image* must be fully contained within a single video frame and meet frame timing constraints. The DLPC300 refreshes the displayed image at the source frame rate and repeats the last active frame for intervals in which no new frame has been received.



**Figure 15. Typical Embedded System Block Diagram**



System Examples (continued)

8.3.2 High Pattern Rate System With Optional Fpga

An optional FPGA (see the DLPR300 software folder) can be added to the system to manage the bit-planes stored in the mDDR. The mDDR accommodates four 608 × 684 images of 24-bit RGB data or 96 bit-planes (24 bit-planes × 4 images). By preloading the mDDR with these bit-planes, faster frame rates can be achieved. The 96 bit-plane buffer is arranged in a circular buffer style, meaning that the last bit-plane addition to the buffer replaces the oldest stored bit-plane. Figure 16 shows the overall system with the optional FPGA.

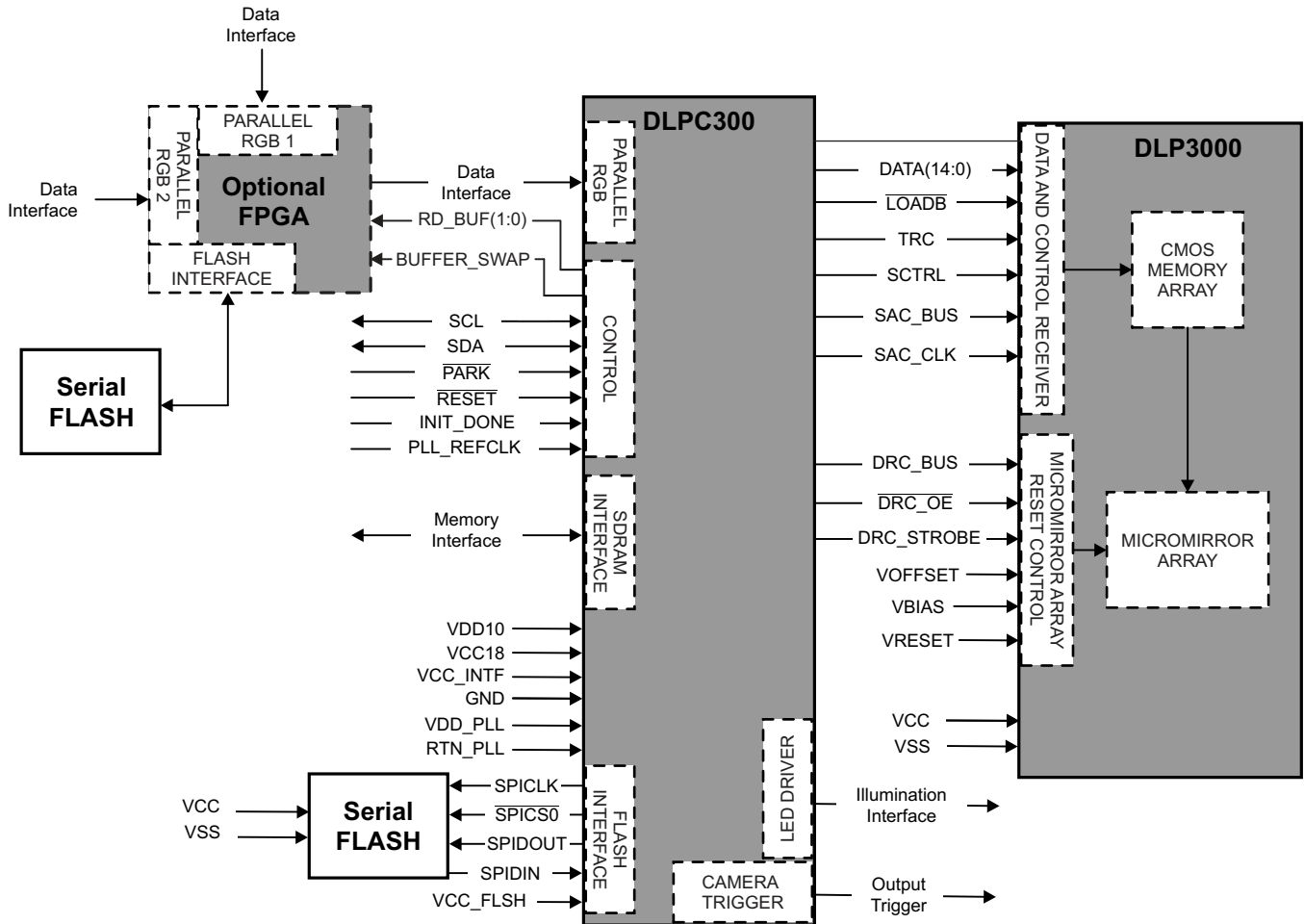


Figure 16. DLP3000 Chipset with Optional FPGA

With this FPGA, the pattern frame rate can be calculated with Equation 1.

$$\text{Pattern rate} = \frac{1}{(\text{Pattern exposure period}) + (\text{Bit plane load time})} ; \text{ if } [(\text{Number of images}) \times (\text{Bit depth})] \leq 24$$

$$\text{Pattern rate} = \frac{1}{\left(\frac{\text{Pattern exposure}}{\text{period}}\right) + \left(\frac{\text{Bit plane}}{\text{load time}}\right) + \left(\frac{\text{Buffer rotate}}{\text{overhead}}\right)} ; \text{ if } [(\text{Number of images}) \times (\text{Bit depth})] > 24$$

where

- Typical first bit plane load time = 215 μs
  - Typical buffer rotate overhead = 135 μs
- (1)

Table 13 shows the maximum pattern rate that can be achieved by using a single FPGA internal buffer in continuous mode.

**Table 13. Maximum Pattern Rate with Optional FPGA**

| Color Mode        |                  | Maximum Number of Patterns | Maximum Pattern Rate |
|-------------------|------------------|----------------------------|----------------------|
| <b>Monochrome</b> | 1 bit per pixel  | 96                         | 4000 Hz              |
|                   | 2 bits per pixel | 48                         | 1100 Hz              |
|                   | 3 bits per pixel | 32                         | 590 Hz               |
|                   | 4 bits per pixel | 24                         | 550 Hz               |
|                   | 5 bits per pixel | 16                         | 450 Hz               |
|                   | 6 bits per pixel | 16                         | 365 Hz               |
|                   | 7 bits per pixel | 12                         | 210 Hz               |
|                   | 8 bits per pixel | 12                         | 115 Hz               |

The digital RGB input interface operates at 1.8 V, 2.5 V, or 3.3 V nominal, depending on the VCC\_INTF supply. The SPI flash interface operates at 1.8 V, 2.5 V, or 3.3 V nominal, depending on the VCC\_FLSH supply. The DMD and mDDR interface operates at 1.8 V nominal (VCC18). The core transistors operate at 1 V nominal (VDD10). The analog PLL operates at 1 V nominal (VDD\_PLL).

## 9 Power Supply Recommendations

### 9.1 System Power-Up and Power-Down Sequence

Although the DLPC300 requires an array of power supply voltages, (for example, VDD, VDD\_PLL, VCC\_18, VCC\_FLSH, VCC\_INTF), there are no restrictions regarding the relative order of power supply sequencing to avoid damaging the DLPC300. This is true for both power-up and power-down scenarios. Similarly, there is no minimum time between powering up or powering down the different supplies feeding the DLPC300. Note, however, that it is not uncommon for there to be power-sequencing requirements for the devices that share the supplies with the DLPC300.

Although there is no risk of damaging the DLPC300 as a result of a given power sequence, from a functional standpoint, there is one specific power-sequencing recommendation to ensure proper operation. In particular, all controller power should be applied and allowed to reach minimum specified voltage levels before  $\overline{\text{RESET}}$  is deasserted to ensure proper power-up initialization is performed. All I/O power should remain applied as long as 1-V core power is applied and  $\overline{\text{RESET}}$  is deasserted.

Note that when VDD10 core power is applied but I/O power is not applied, additional leakage current may be drawn.

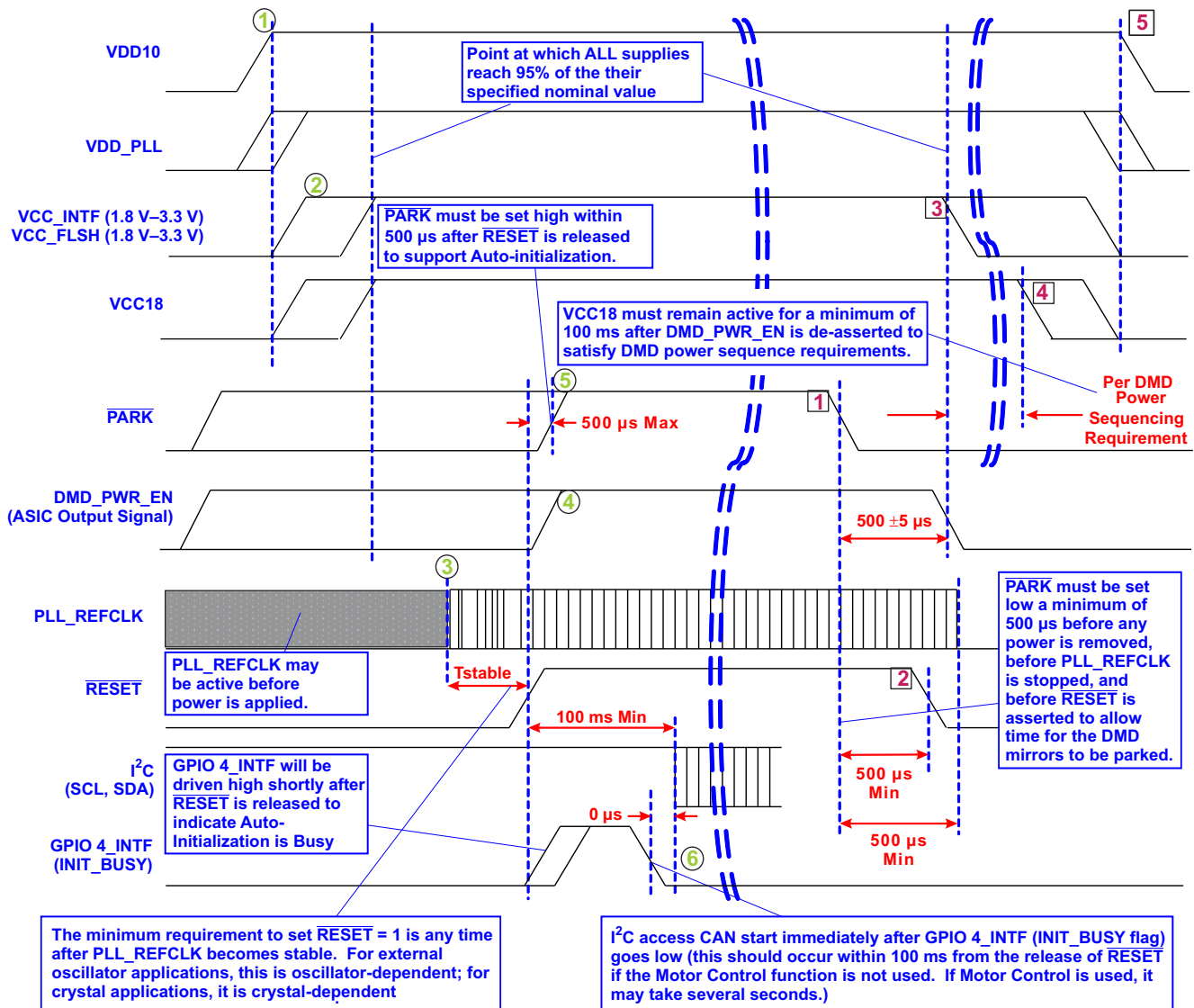


Figure 17. Power-Up/Down Timing

## System Power-Up and Power-Down Sequence (continued)

### 9.1.1 Power Up Sequence

To minimize leakage currents and ensure proper operation, apply the following power up sequence. These steps are numbered in green with a circle around the step number in [Figure 17](#).

1. Apply power to VDD10 and VDD\_PLL while driving RESET low
2. After VDD10 power has reached minimum operating voltage, apply power to VCC18, VCC\_INTF, and VCC\_FLSH
3. After VCC18, VCC\_INTF, and VCC\_FLSH have reached minimum operating voltage, wait for the reference clock to stabilize (PLL\_REFCLK). The time for the clock to stabilize depend on the external crystal or oscillator. Refer to the corresponding crystal or oscillator data sheet for appropriate time
4. Once the reference clock is stable, release reset to DLPC300 by driving RESET high. GPIO4\_INTF will be driven high by the DLPC300 to indicate that Auto-Initialization is Busy
5. Drive PARK high within 500usec after RESET is driven high
6. Wait for DLPC300 to drive GPIO4\_INTF low ( a minimum of 100 ms) to indicate that the DLPC300 has completed the auto-Initialization and the device is ready to accept I2C commands

### 9.1.2 Power Down Sequence

To minimize leakage currents and ensure proper operation, apply the following power down sequence. These steps are numbered in red with a square around the step number in [Figure 17](#).

1. Drive PARK low. This starts the park sequence which takes a maximum of 500 usec
2. Wait a minimum of 500 usec after driving PARK low before driving RESET low
3. Wait for DLPC300 to drive DMD\_PWR\_EN low before removing power to VCC\_INTF and VCC\_FLSH
4. Wait a minimum of 100 ms after DLPC300 drives DMD\_PWR\_EN low before removing power to VCC18
5. Once power has been removed from VCC18, remove power to VDD10 and VDD\_PLL

### 9.1.3 Additional Power-Up Initialization Sequence Details

It is assumed that an external power monitor holds the DLPC300 in system reset during power-up. It must do this by driving RESET to a logic-low state. It should continue to assert system reset until all controller voltages have reached minimum specified voltage levels, PARK is asserted high, and input clocks are stable. During this time, most controller outputs are driven to an inactive state and all bidirectional signals are configured as inputs to avoid contention. Controller outputs that are not driven to an inactive state are in the high-impedance state. These include DMD\_PWR\_EN, LEDDVR\_ON, LED\_SEL\_0, LED\_SEL\_1, SPICLK, SPIDOUT, and SPICS0. After power is stable and the PLL\_REFCLK clock input to the DLPC300 is stable, then RESET should be deactivated (set to a logic high). The DLPC300 then performs a power-up initialization routine that first locks its PLL followed by loading self-configuration data from the external flash. On release of RESET, all DLPC300 I/Os become active. Immediately following the release of RESET, the INIT\_BUSY signal is driven high to indicate that the auto-initialization routine is in progress. On completion of the auto-initialization routine, the DLPC300 drives INIT\_BUSY low to signal INITIALIZATION DONE.

Note that the host processor can start sending standard I<sup>2</sup>C commands after INIT\_BUSY goes low, or a 100-ms timer expires in the host processor, whichever is earlier.

See [Figure 18](#) for a visualization of this sequence.

## System Power-Up and Power-Down Sequence (continued)

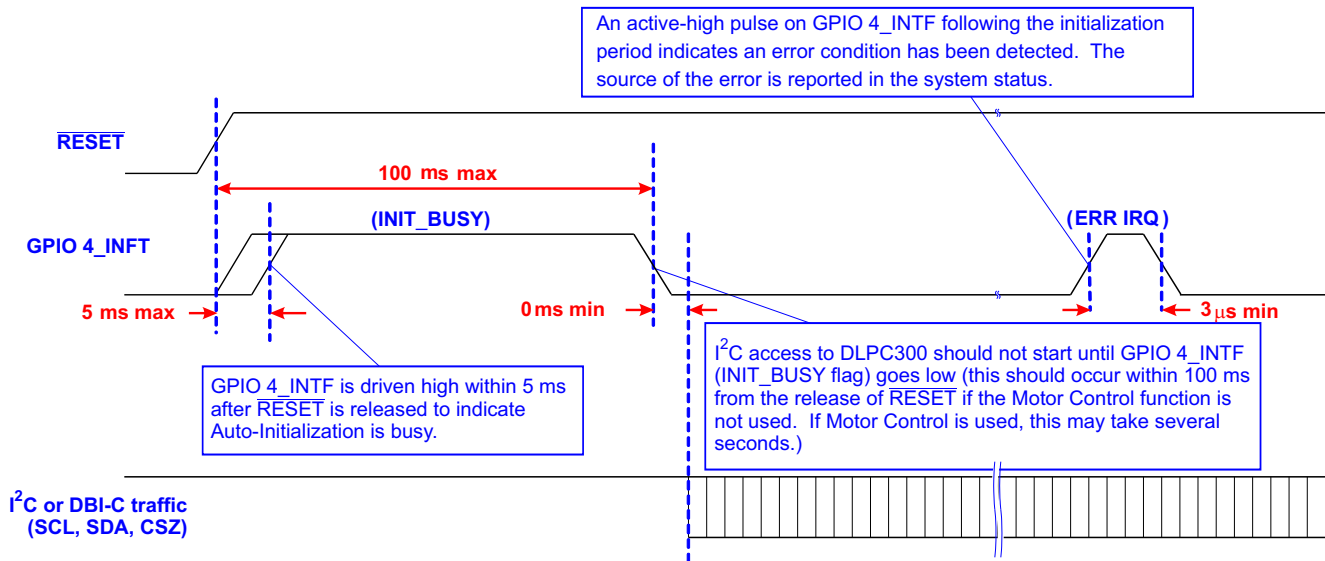


Figure 18. Initialization Timeline

## 9.2 System Power I/O State Considerations

Note that:

- If VCC18 I/O power is applied when VDD10 core power is not applied, then all mDDR (non fail-safe) and non-mDDR (fail-safe) output signals associated with the VCC18 supply are in a high-impedance state.
- If VCC\_INTF or VCC\_FLSH I/O power is applied when VDD10 core power is not applied, then all output signals associated with these inactive I/O supplies are in a high-impedance state.
- If VDD10 core power is applied but VCC\_INTF or VCC\_FLSH I/O power is not applied, then all output signals associated with these inactive I/O supplies are in a high-impedance state.
- If VDD10 core power is applied but VCC18 I/O power is not applied, then all mDDR (non fail-safe) and non-mDDR (fail-safe) output signals associated with the VCC18 I/O supply are in a high-impedance state; however, if driven high externally, only the non-mDDR (fail-safe) output signals remain in a high-impedance state, and the mDDR (non fail-safe) signals are shorted to ground through clamping diodes.

## 9.3 Power-Good ( $\overline{\text{PARK}}$ ) Support

The  $\overline{\text{PARK}}$  signal is defined to be an early warning signal that should alert the controller 500 μs before dc supply voltages have dropped below specifications. This allows the controller time to park the DMD, ensuring the integrity of future operation. Note that the reference clock should continue to run and RESET should remain deactivated for at least 500 μs after  $\overline{\text{PARK}}$  has been deactivated (set to a logic low) to allow the park operation to complete.

## 10 Layout

### 10.1 Layout Guidelines

#### 10.1.1 Printed Circuit Board Design Guidelines

The PCB design may vary depending on system design. [Table 14](#) provides general recommendations on the PCB design.

**Table 14. PCB General Recommendations for MDDR and DMD Interfaces**

| DESCRIPTION                   | RECOMMENDATION                         |
|-------------------------------|--|
| Configuration                 | Asymmetric dual stripline              |
| Etch thickness (T)            | 0.5-oz. (0.18-mm thick) copper         |
| Single-ended signal impedance | 50 $\Omega$ ( $\pm$ 10%)               |
| Differential signal impedance | 100 $\Omega$ differential ( $\pm$ 10%) |

#### 10.1.2 Printed Circuit Board Layer Stackup Geometry

The PCB layer stack may vary depending on system design. However, careful attention is required in order to meet design considerations listed in the following sections. [Table 15](#) provides general guidelines for the mDDR and DMD interface stackup geometry.

**Table 15. PCB Layer Stackup Geometry for MDDR and DMD Interfaces**

| PARAMETER         | DESCRIPTION                                | RECOMMENDATION      |
|-------------------|--|---------------------|
| Reference plane 1 | Ground plane for proper return             |                     |
| Er                | Dielectirc FR4                             | 4.2 (nominal)       |
| H1                | Signal trace distance to reference plane 1 | 5 mil (0.127 mm)    |
| H2                | Signal trace distance to reference plane 2 | 34.2 mil (0.869 mm) |
| Reference plane 2 | I/O power plane or ground                  |                     |

#### 10.1.3 Signal Layers

The PCB signal layers should follow these recommendations:

- Layer changes should be minimized for single-ended signals.
- Individual differential pairs can be routed on different layers, but the signals of a given pair should not change layers.
- Stubs should be avoided.
- Only voltage or low-frequency signals should be routed on the outer layers, except as noted previously in this document.
- Double data rate signals should be routed first.

#### 10.1.4 Routing Constraints

In order to meet the specifications listed in [Table 16](#) and [Table 17](#), typically the PCB designer must route these signals manually (not using automated PCB routing software). In case of length matching requirements, the longer signals should be routed in a serpentine fashion, keeping the number of turns to a minimum and the turn angles no sharper than 45 degrees. Avoid routing long traces all around the PCB.

**Table 16. Signal Length Routing Constraints for MDDR and DMD Interfaces**

| SIGNALS  | MAX SIGNAL SINGLE-BOARD ROUTING LENGTH | MAX SIGNAL MULTI-BOARD ROUTING LENGTH |
|--|--|---------------------------------------|
| DMD_D(14:0), DMD_CLK, DMD_TRC, DMD_SCTRL, DMD_LOADB, DMD_OE, DMD_DRC_STRB, DMD_DRC_BUS, DMD_SAC_CLK, and DMD_SAC_BUS | 4 in (10.15 cm)                        | 3.5 in (8.8891 cm)                    |

**Table 16. Signal Length Routing Constraints for MDDR and DMD Interfaces (continued)**

| SIGNALS   | MAX SIGNAL SINGLE-BOARD ROUTING LENGTH | MAX SIGNAL MULTI-BOARD ROUTING LENGTH |
|---|--|---------------------------------------|
| MEM_CLK_P, MEM_CLK_N, MEM_A(12:0), MEM_BA(1:0), MEM_CKE, MEM_CS, MEM_RAS, MEM_CAS, and MEM_WE | 2.5 in (6.35 cm)                       | Not recommended                       |
| MEM_DQ(15:0), MEM_LDM, MEM_UDM, MEM_LDQS, MEM_UDQS  | 1.5 in (3.81 cm)                       | Not recommended                       |

Each high-speed, single-ended signal must be routed in relation to its reference signal, such that a constant impedance is maintained throughout the routed trace. Avoid sharp turns and layer switching while keeping lengths to a minimum. The following signals should follow these signal matching requirements.

**Table 17. High-Speed Signal Matching Requirements for MDDR and DMD Interfaces**

| SIGNALS   | REFERENCE SIGNAL     | MAX MISMATCH | UNIT     |
|---|----------------------|--------------|----------|
| DMD_D(14:0), DMD_TRC, DMD_SCTRL, DMD_LOADB, DMD_OE,                 | DMD_DCLK             | ±500 (12.7)  | mil (mm) |
| DMD_DRC_STRB, DMD_DRC_BUS   | DMD_DCLK             | ±750 (19.05) | mil (mm) |
| DMD_SAC_CLK   | DMD_DCLK             | ±500 (12.7)  | mil (mm) |
| DMD_SAC_BUS   | DMD_SAC_CLK          | ±750 (19.05) | mil (mm) |
| MEM_CLK_P   | MEM_CLK_N            | ±150 (3.81)  | mil (mm) |
| MEM_DQ(7:0), MEM_LDM  | MEM_LDQS             | ±300 (7.62)  | mil (mm) |
| MEM_DQ(15:8), MEM_UDM   | MEM_UDQS             | ±300 (7.62)  | mil (mm) |
| MEM_A(12:0), MEM_BA(1:0), MEM_CKE, MEM_CS, MEM_RAS, MEM_CAS, MEM_WE | MEM_CLK_P, MEM_CLK_N | ±1000 (25.4) | mil (mm) |
| MEM_LDQS, MEM_UDQS  | MEM_CLK_P, MEM_CLK_N | ±300 (7.62)  | mil (mm) |

### 10.1.5 Termination Requirements

Table 18 lists the termination requirements for the DMD and mDDR interfaces.

For applications where the routed distance of the mDDR or DMD signal can be kept less than 0.75 inches, then this signal is short enough not to be considered a transmission line and should not need a series terminating resistor.

**Table 18. Termination Requirements for MDDR and DMD Interfaces**

| SIGNALS  | SYSTEM TERMINATION  |
|--|---|
| DMD_D(14:0), DMD_CLK, DMD_TRC, DMD_SCTRL, DMD_LOADB, DMD_DRC_STRB, DMD_DRC_BUS, DMD_SAC_CLK, and DMD_SAC_BUS | Terminated at source with 10-Ω to 30-Ω series resistor. 30 Ω is recommended for most applications as this minimizes over/under-shoot and reduces EMI.                                       |
| MEM_CLK_P and MEM_CLK_N  | Terminated at source with 30-Ω series resistor. The pair should also be terminated with an external 100-Ω differential termination across the two signals as close to the mDDR as possible. |
| MEM_DQ(15:0), MEM_LDM, MEM_UDM, MEM_LDQS, MEM_UDQS   | Terminated with 30-Ω series resistor located midway between the two devices   |
| MEM_A(12:0), MEM_BA(1:0), MEM_CKE, MEM_CS, MEM_RAS, MEM_CAS, and MEM_WE                                      | Terminated at the source with a 30-Ω series resistor  |

### 10.1.6 PLL

The DLPC300 contains one internal PLL that has a dedicated analog supply (VDD\_PLL, VSS\_PLL). As a minimum, the VDD\_PLL power and VSS\_PLL ground pins should be isolated using an RC-filter consisting of two 50-Ω series ferrites and two shunt capacitors (to widen the spectrum of noise absorption). TI recommends that one capacitor be a 0.1-μF capacitor and the other be a 0.01-μF capacitor. All four components should be placed as close to the controller as possible, but it is especially important to keep the leads of the high-frequency capacitors as short as possible. Note that both capacitors should be connected across VDD\_PLL and VSS\_PLL on the controller side of the ferrites.

The PCB layout is critical to PLL performance. It is vital that the quiet ground and power are treated like analog signals. Therefore, VDD\_PLL must be a single trace from the DLPC300 to both capacitors and then through the series ferrites to the power source. The power and ground traces should be as short as possible, parallel to each other and as close as possible to each other. See Figure 20.

### 10.1.7 General Handling Guidelines for Unused CMOS-Type Pins

To avoid potentially damaging current caused by floating CMOS input-only pins, TI recommends that unused controller input pins be tied through a pullup resistor to its associated power supply or through a pulldown to ground. For controller inputs with internal pullup or pulldown resistors, it is unnecessary to add an external pullup/pulldown unless specifically recommended. Note that internal pullup and pulldown resistors are weak and should not be expected to drive the external line. The DLPC300 implements very few internal resistors and these are noted in the pin list.

Unused output-only pins can be left open.

When possible, TI recommends that unused bidirectional I/O pins be configured to their output state such that the pin can be left open. If this control is not available and the pins may become an input, then they should be pulled up (or pulled down) using an appropriate resistor.

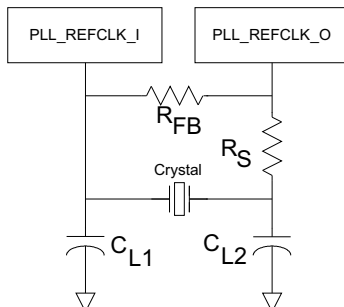
### 10.1.8 Hot-Plug Usage

Note that the DLPC300 provides fail-safe I/O on all host-interface signals (signals powered by VCC\_INTF). This allows these inputs to be driven high even when no I/O power is applied. Under this condition, the DLPC300 does not load the input signal nor draw excessive current that could degrade controller reliability. Thus, for example, the I<sup>2</sup>C bus from the host to other components would not be affected by powering off VCC\_INTF to the DLPC300. Note that TI recommends weak pullups or pulldowns on signals feeding back to the host to avoid floating inputs.



### 10.1.9 External Clock Input Crystal Oscillator

The DLPC300 requires an external reference clock to feed its internal PLL. This reference may be supplied via a crystal or oscillator. The DLPC300 accepts a reference clock of 16.667 MHz with a maximum frequency variation of 200 ppm (including aging, temperature, and trim component variation). When a crystal is used, several discrete components are also required as shown in [Figure 19](#).



- A.  $CL = \text{Crystal load capacitance (Farads)}$
- B.  $CL1 = 2 \times (CL - C_{\text{stray\_pll\_refclk\_i}})$
- C.  $CL2 = 2 \times (CL - C_{\text{stray\_pll\_refclk\_o}})$
- D. Where
  - $C_{\text{stray\_pll\_refclk\_i}}$  = Sum of package and PCB stray capacitance at the crystal pin associated with the ASIC pin `pll_refclk_i`.
  - $C_{\text{stray\_pll\_refclk\_o}}$  = Sum of package and PCB stray capacitance at the crystal pin associated with the ASIC pin `pll_refclk_o`.

**Figure 19. Recommended Crystal Oscillator Configuration**

If an external oscillator is used, then the oscillator output must drive the PLL\_REFCLK\_I pin on the DLPC300 controller, and the PLL\_REFCLK\_O pins should be left unconnected. The benefit of an oscillator is that it can be made to provide a spread-spectrum clock that reduces EMI. However, the DLPC300 can only accept between 0% to –2% spreading (that is, down spreading only) with a modulation frequency between 20 and 65 kHz and a triangular waveform.

Similar to the crystal option, the oscillator input frequency is limited to 16.667 MHz.

It is assumed that the external crystal or oscillator stabilizes within 50 ms after stable power is applied.

[Table 19](#) contains the recommended crystal configuration parameters.

**Table 19. Recommended Crystal Configuration**

| PARAMETER  | RECOMMENDED   | UNIT |
|--|---|------|
| Crystal circuit configuration  | Parallel resonant   |      |
| Crystal type   | Fundamental (first harmonic)                              |      |
| Crystal nominal frequency  | 16.667  | MHz  |
| Crystal frequency tolerance (including accuracy, temperature, aging, and trim sensitivity) | ±200  | PPM  |
| Crystal drive level  | 100 max   | uW   |
| Crystal equivalent series resistance (ESR)   | 80 max  | Ω    |
| Crystal load   | 12  | pF   |
| $R_S$ drive resistor (nominal)   | 100   | Ω    |
| $R_{FB}$ feedback resistor (nominal)   | 1   | MΩ   |
| $C_{L1}$ external crystal load capacitor   | See <a href="#">Figure 19</a>                             | pF   |
| $C_{L2}$ external crystal load capacitor   | See <a href="#">Figure 19</a>                             | pF   |
| PCB layout   | A ground isolation ring around the crystal is recommended |      |

## 10.2 Layout Example

A complete schematic and layout example is provided in the [DLP 0.3 WVGA Chipset Reference Design](#), which is implemented in the DLP LightCrafter EVM. The PCB stack up for this design can be seen in [Table 20](#).

**Table 20. Driver Board PCB Stackup and Impedance<sup>(1)</sup>**

| Layer       | Material Type | Thickness (mil) | Refer Layer | Impedance         |                                      |
|-------------|---------------|-----------------|-------------|-------------------|--------------------------------------|
|             |               |                 |             | 50 Ω (Single End) | 100 Ω (Differential Pair)            |
|             | SolderMask    | 0.80            |             |                   |                                      |
|             | Add Plating   | 1.04            |             |                   |                                      |
| L1 - Top    | L1            | 0.46            | L2          | 5.5 mil (50.4 Ω)  | 4 mil /6 mil spacing /4 mil (99.1 Ω) |
|             | Prepreg       | 3.49            |             |                   |                                      |
| L2 - GND    | L2            | 1.10            |             |                   |                                      |
|             | Prepreg       | 3.39            |             |                   |                                      |
| L3 - Signal | L3            | 1.10            | L2/L4       | 3.5 mil (49.5 Ω)  |                                      |
|             | Prepreg       | 5.32            |             |                   |                                      |
| L4 - GND    | L4            | 0.70            |             |                   |                                      |
|             | Core          | 12              |             |                   |                                      |
| L5 - PWR    | L5            | 0.70            |             |                   |                                      |
|             | Prepreg       | 5.27            |             |                   |                                      |
| L6 - Signal | L6            | 1.10            | L5/L7       | 3.5 mil (49.5 Ω)  |                                      |
|             | Prepreg       | 3.45            |             |                   |                                      |
| L7 - GND    | L7            | 1.10            |             |                   |                                      |
|             | Prepreg       | 3.5             |             |                   |                                      |
| L8 - Bottom | L8            | 0.46            | L7          | 5.5 mil (50.4 Ω)  | 4 mil /6 mil spacing /4 mil (99.1 Ω) |

(1) Total thickness = 46.82 mil; Total thickness = 1.19 mm

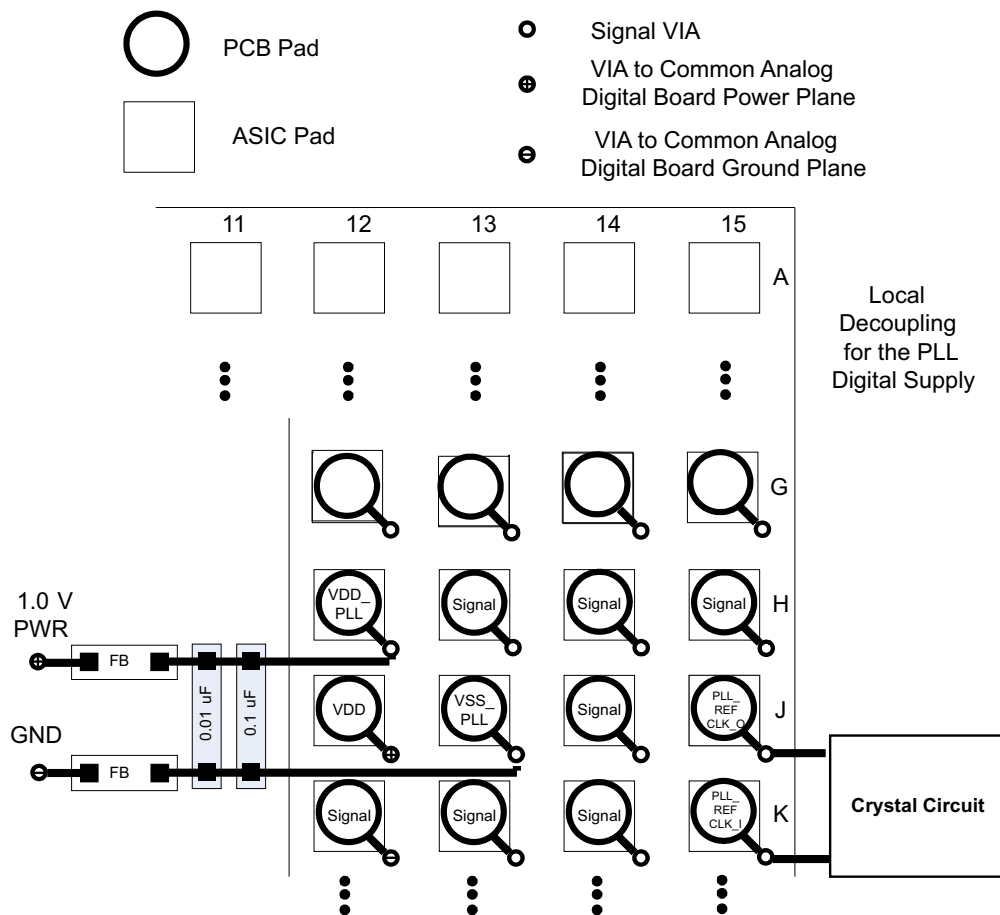
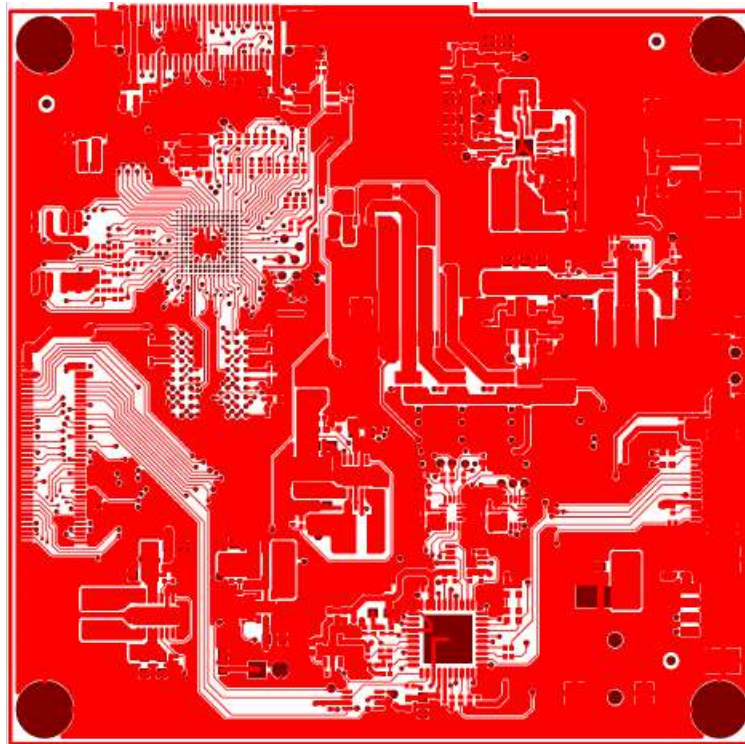
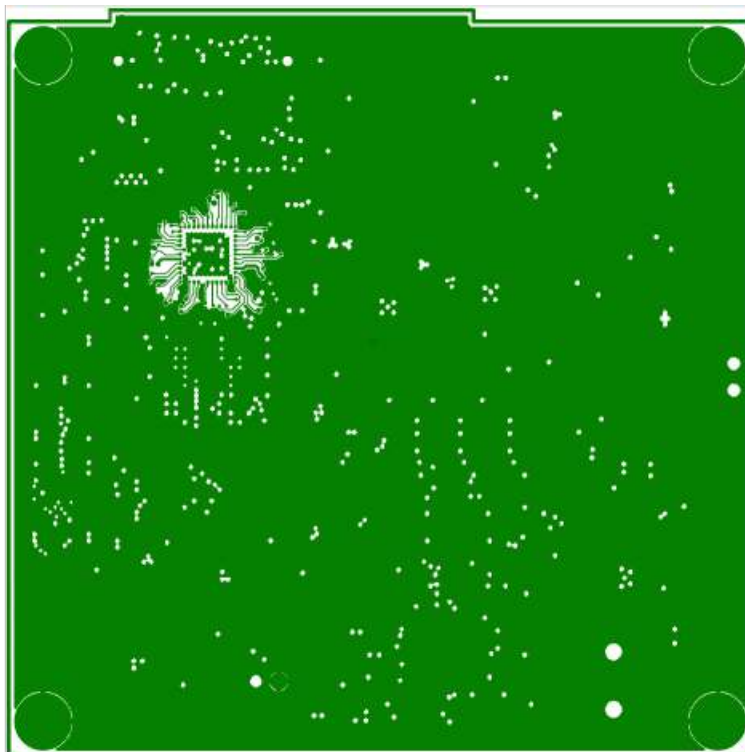


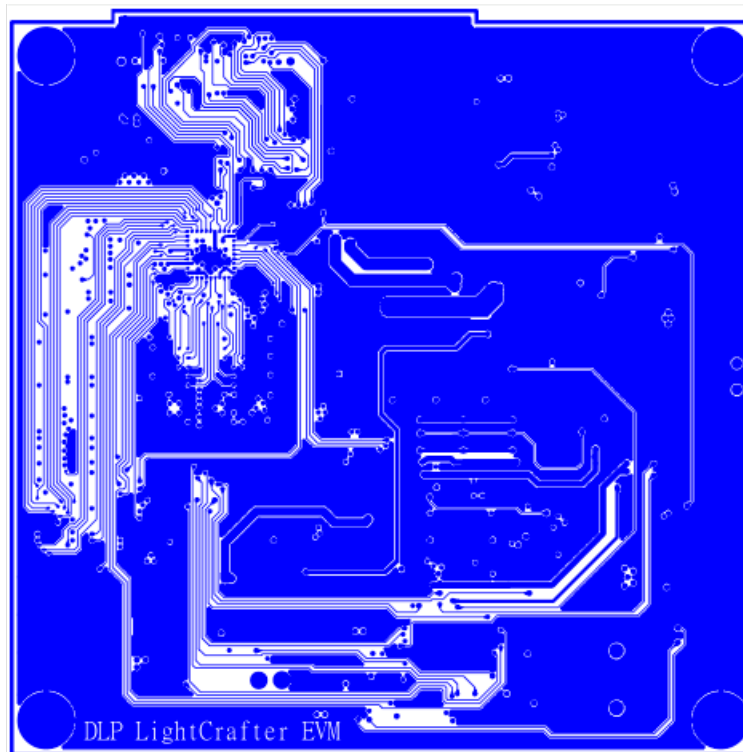
Figure 20. PLL Filter Layout



**Figure 21. Top Board Layer**



**Figure 22. Internal Layer**



**Figure 23. Bottom Board Layer**

### 10.3 Thermal Considerations

The underlying thermal limitation for the DLPC300 is that the maximum operating junction temperature ( $T_j$ ) not be exceeded (see [Recommended Operating Conditions](#)). This temperature depends on operating ambient temperature, airflow, PCB design (including the component layout density and the amount of copper used), power dissipation of the DLPC300, and power dissipation of surrounding components. The DLPC300 package is designed primarily to extract heat through the power and ground planes of the PCB. Thus, copper content and airflow over the PCB are important factors.

## 11 Device and Documentation Support

### 11.1 Device Support

#### 11.1.1 Third-Party Products Disclaimer

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#### 11.1.2 Device Nomenclature

Figure 24 provides a legend for reading the complete device name for any DLP device.

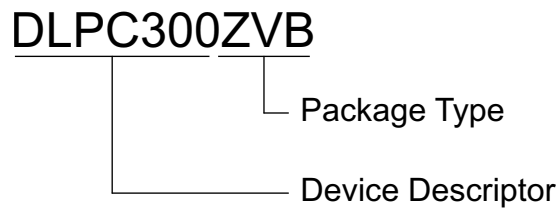


Figure 24. Device Nomenclature

#### 11.1.3 Device Marking

The device marking consists of the fields shown in Figure 25.

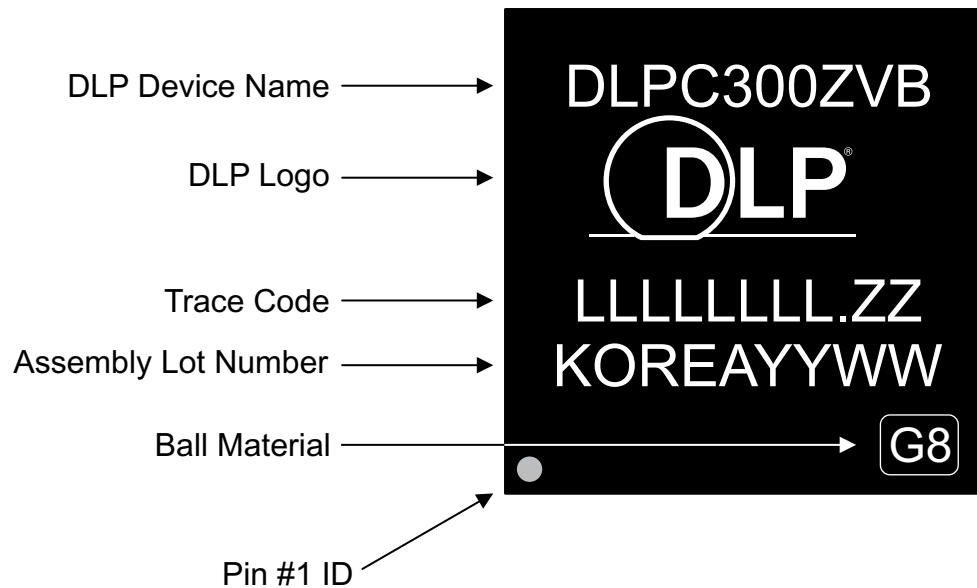


Figure 25. Device Marking

## 11.2 Documentation Support

### 11.2.1 Related Documentation

- [DLP3000 0.3 WVGA Series 220 DMD data sheet, DLPS022](#)
- [DLPC300 Programmer's Guide, DLPU004](#)
- [DLP® 0.3 WVGA Chipset Reference Design](#)

## 11.3 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's [Terms of Use](#).

**TI E2E™ Online Community** *TI's Engineer-to-Engineer (E2E) Community*. Created to foster collaboration among engineers. At [e2e.ti.com](#), you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

**Design Support** *TI's Design Support* Quickly find helpful E2E forums along with design support tools and contact information for technical support.

## 11.4 Trademarks

E2E is a trademark of Texas Instruments.

DLP is a registered trademark of Texas Instruments.

All other trademarks are the property of their respective owners.

## 11.5 Electrostatic Discharge Caution



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

## 11.6 Glossary

[SLYZ022](#) — *TI Glossary*.

This glossary lists and explains terms, acronyms, and definitions.

## 12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

**PACKAGING INFORMATION**

| Orderable Device | Status<br>(1) | Package Type | Package Drawing | Pins | Package Qty | Eco Plan<br>(2) | Lead finish/<br>Ball material<br>(6) | MSL Peak Temp<br>(3) | Op Temp (°C) | Device Marking<br>(4/5) | Samples |
|------------------|---------------|--------------|-----------------|------|-------------|-----------------|--------------------------------------|----------------------|--------------|-------------------------|---------|
| DLPC300ZVB       | ACTIVE        | NFBGA        | ZVB             | 176  | 10          | RoHS & Green    | SNAGCU                               | Level-3-260C-168Hrs  | -20 to 85    | DLPC300ZVB              | Samples |

(1) The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

**RoHS Exempt:** TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

**Green:** TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

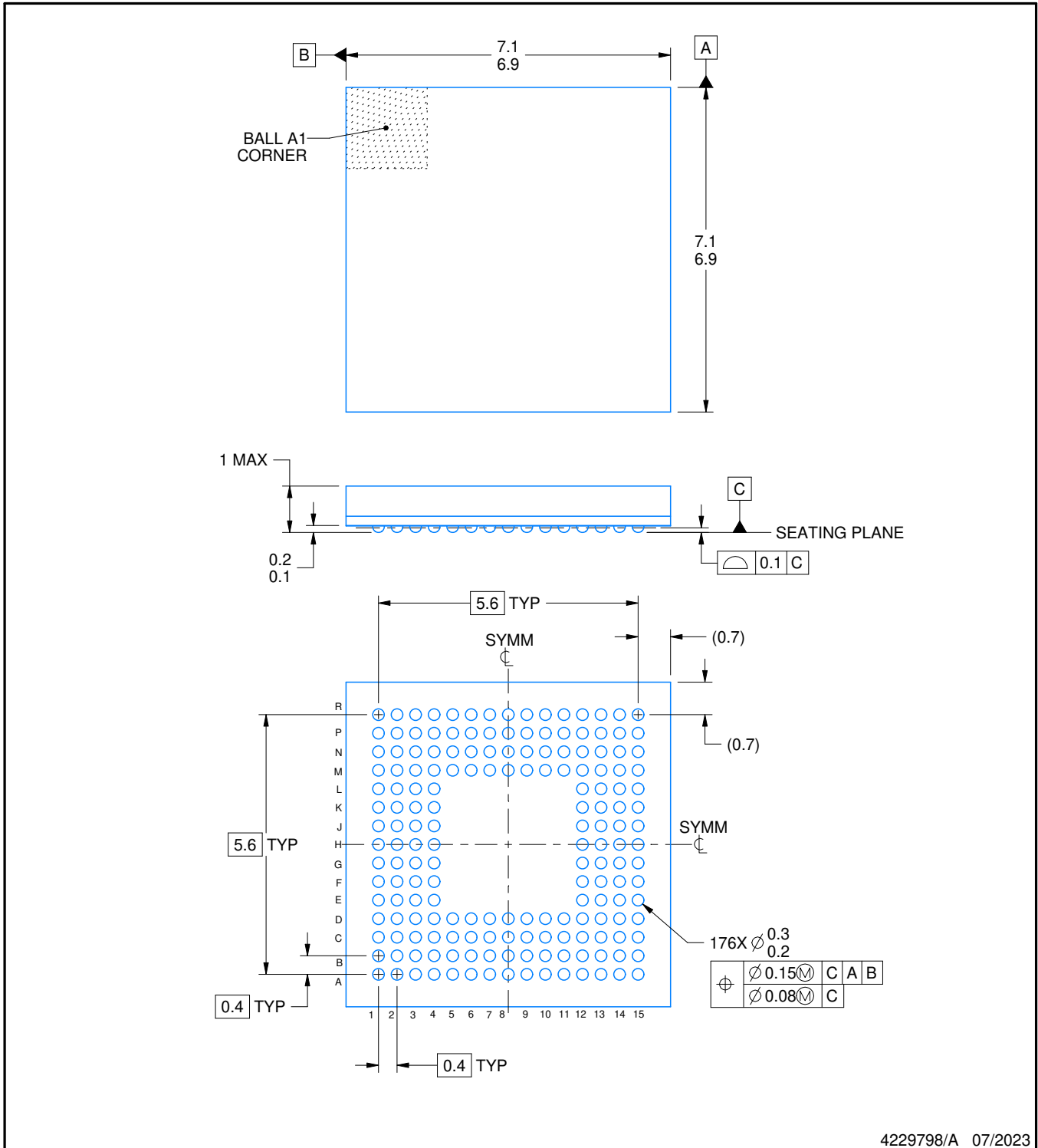
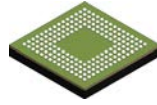
(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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NOTES:

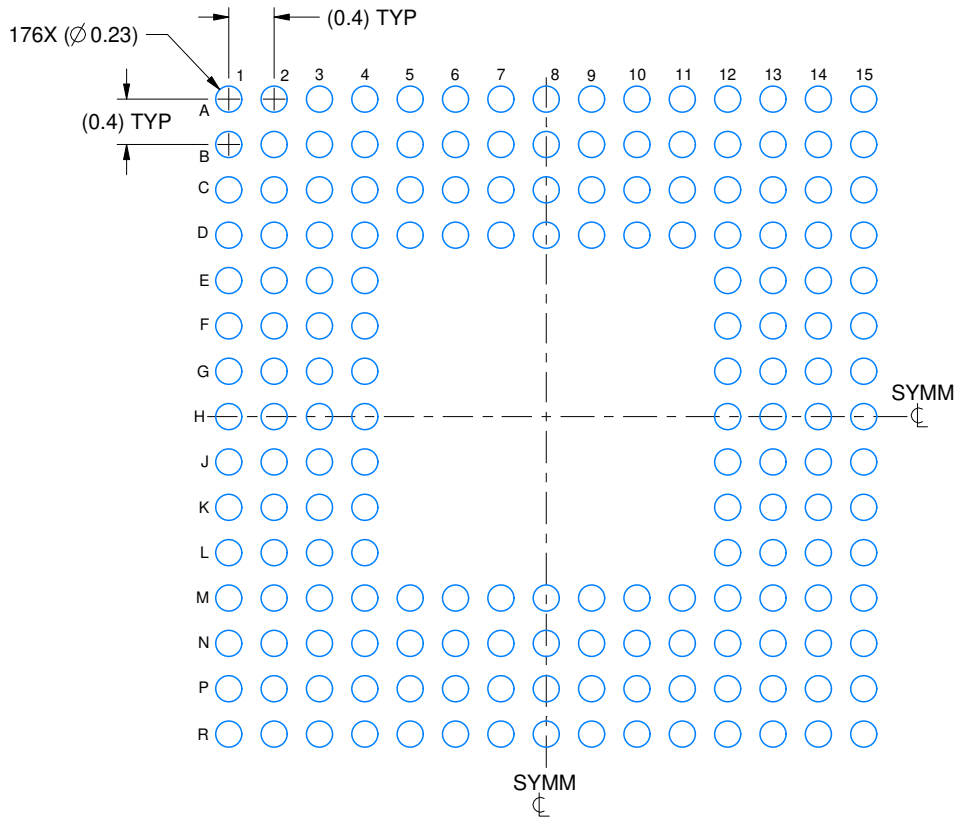
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.

# EXAMPLE BOARD LAYOUT

ZVB0176A

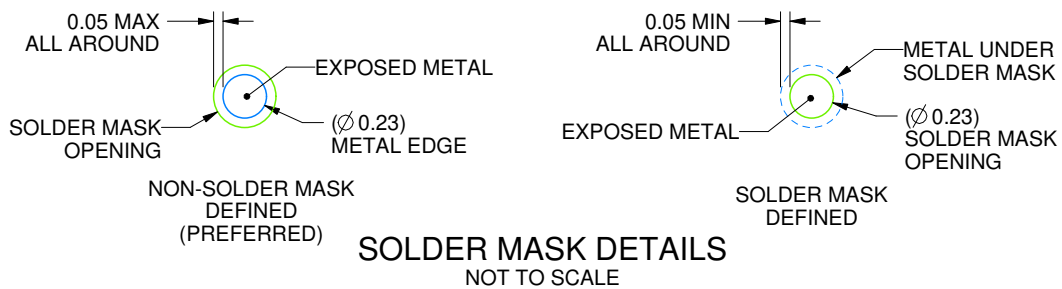
NFBGA - 1 mm max height

PLASTIC BALL GRID ARRAY



## LAND PATTERN EXAMPLE

EXPOSED METAL SHOWN  
SCALE: 15X



## SOLDER MASK DETAILS

NOT TO SCALE

4229798/A 07/2023

NOTES: (continued)

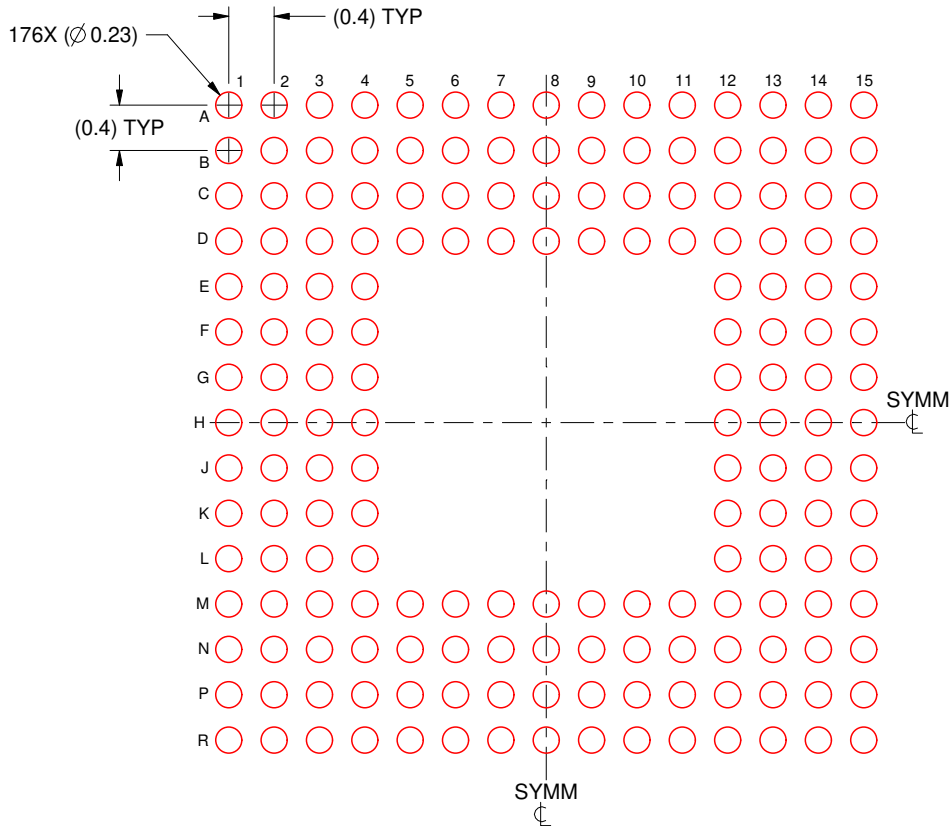
- Final dimensions may vary due to manufacturing tolerance considerations and also routing constraints. For information, see Texas Instruments literature number SPRAA99 ([www.ti.com/lit/spraa99](http://www.ti.com/lit/spraa99)).

# EXAMPLE STENCIL DESIGN

ZVB0176A

NFBGA - 1 mm max height

PLASTIC BALL GRID ARRAY



SOLDER PASTE EXAMPLE  
BASED ON 0.1 mm THICK STENCIL  
SCALE: 15X

4229798/A 07/2023

NOTES: (continued)

4. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release.

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Mailing Address: Texas Instruments, Post Office Box 655303, Dallas, Texas 75265  
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