

Inductors

3D transponder coils Size $11.5 \times 12.5 \times 3.6$ (mm)

Series/Type: B82453C0335A022
Date: October 2019

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Transponder coils

Size 11.5 x 12.5 x 3.6 (mm)

<u>SMD</u>

Rated inductance 30 ... 55 mH Sensitivity 23.3 ... 25.5 mV/µT

Construction

- Special core geometry
- Ferrite core with stability in temperature
- Laser-welded
- High thermal class wire
- Flame-retardant molding

Features

- Long receiving distance at 21.8 kHz
- Qualified to AEC-Q200
- High sensitivity in all orientations (X/Y/Z)
- Suitable for pick and place and AOI (Automatic Optical Inspection)
- Suitable for lead-free reflow soldering as referenced in JEDEC J-STD 020E
- RoHS-compatible

Applications

Passive entry, passive start (PEPS): wake-up and immobilzer LF antenna coil

Terminals

- Base material CuSn4
- Layer composition Sn (lead-free)
- Lead-free tinned

Delivery mode and packing unit

- 24-mm blister tape, wound on 330-mm Ø reel
- Packing unit: 900 pcs./reel



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3D transponder coil



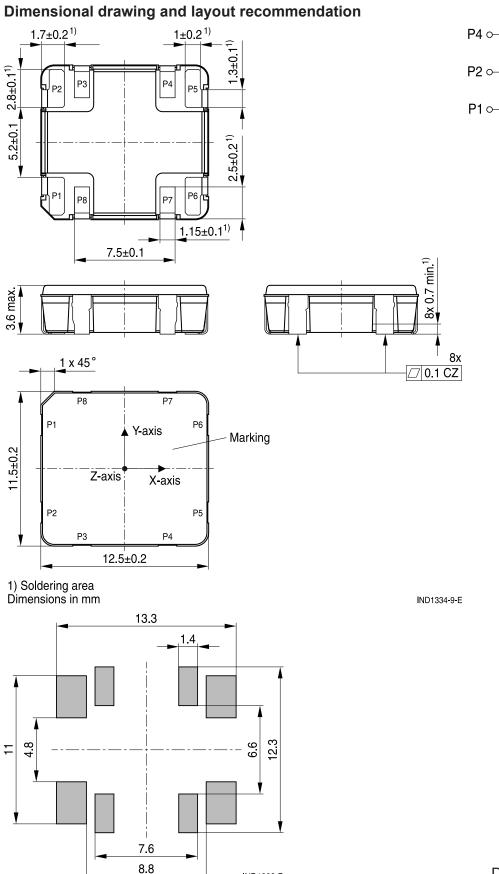
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IND1338-D

 $P4 \circ - P8$ X-axis $P2 \circ - P6$ Y-axis $P1 \circ - P5$ Z-axis IND1428-V

Please read *Cautions and warnings* and *Important notes* at the end of this document.

Dimensions in mm



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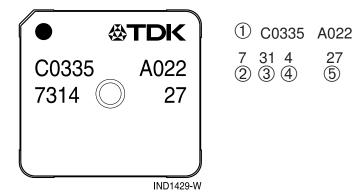
3D transponder coil

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Marking



1	Last 9 cl	naracter	9 characters/digits						
2	Year (10 years cycle): 2011 -> 1 2012 -> 2 2020 -> 0								1 digit
3	Calenda 01 53		2 digits						
4	Day of th	ne week	(:	1 digit					
	Day	Sun	Mon	Tue	Wed	Thu	Fri	Sat	
	Code	0	1	2	3	4	5	6	
				•		-1			
5	Last 2 digits of the Lot No. (eg. "107865627" -> "27")								2 digits

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Transponder coils

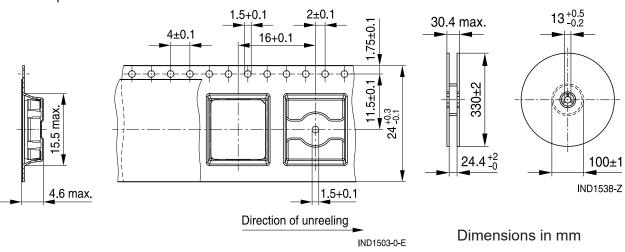
Size 11.5 x 12.5 x 3.6 (mm)

<u>SMD</u>

Reel

Taping and packing

Blister tape





Transponder coils

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<u>SMD</u>

Technical data and measuring conditions

Rated inductance L _R	Measured with Agilent 4294A or equivalent at frequency f _L , RMS voltage 100 mV, +25 °C				
L tolerance	±5%				
Q factor Q _{typ}	Measured with Agilent 4294A or equivalent at frequency f _Q , RMS voltage 100 mV, +25 °C				
Sensitivity S _{typ}	Measured with Helmholtz coil test setup at f _S				
Resonance frequency f _{res,min}	Measured with Agilent 4294A or equivalent, RMS voltage 100 mV, +25 °C				
DC resistance R _{DC,max}	Measured with Burster Resistomat 2328, +25 °C				
f _L , f _Q , f _S	21.8 kHz				
Solderability	Sn96.5Ag3.8Cu0.7: +(245 \pm 5) °C, 5 s Wetting of soldering area \geq 95% (based on JEDEC J-STD 002D)				
Resistance to soldering heat	+245 °C, 30 s (as referenced in JEDEC J-STD 020E)				
Climatic category	40/85/56 (to IEC 60068-1)				
Storage conditions	Mounted: -40 °C +85 °C Packaged: -20 °C +40 °C, ≤ 75% RH				
Weight	Approx. 1.7 g				

Characteristics and ordering codes

Axis	L _R	Q _{typ} -10%/ +15%	S _{typ} f _{res,min}		R _{DC,max}	Ordering code
	mH		mV μT	kHz	Ω	
Х	30.0	9.0	25.5	170	480	
Υ	33.0	9.5	25.5	170	500	B82453C0335A022
Z	55.0	7.5	23.3	140	1100	



Cautions and warnings

- Please note the recommendations in our Inductors data book (latest edition) and in the data sheets.
 - Particular attention should be paid to the derating curves given there.
 - The soldering conditions should also be observed. Temperatures quoted in relation to wave soldering refer to the pin, not the housing.
- If the components are to be washed varnished it is necessary to check whether the washing varnish agent that is used has a negative effect on the wire insulation, any plastics that are used, or on glued joints. In particular, it is possible for washing varnish agent residues to have a negative effect in the long-term on wire insulation.

Washing processes may damage the product due to the possible static or cyclic mechanical loads (e.g. ultrasonic cleaning). They may cause cracks to develop on the product and its parts, which might lead to reduced reliability or lifetime.

- The following points must be observed if the components are potted in customer applications:
 - Many potting materials shrink as they harden. They therefore exert a pressure on the plastic housing or core. This pressure can have a deleterious effect on electrical properties, and in extreme cases can damage the core or plastic housing mechanically.
 - It is necessary to check whether the potting material used attacks or destroys the wire, wire insulation, plastics or glue.
 - The effect of the potting material can change the high-frequency behaviour of the components.
 - Many coating materials have a negative effect (chemically and mechanically) on the winding wires, insulation materials and connecting points. Customers are always obligated to determine whether and to what extent their coating materials influence the component. Customers are responsible and bear all risk for the use of the coating material. TDK Electronics does not assume any liability for failures of our components that are caused by the coating material.
- Ceramics / Ferrites are sensitive to direct impact. This can cause the core material to flake, or lead to breakage of the core.
- Even for customer-specific products, conclusive validation of the component in the circuit can only be carried out by the customer.

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