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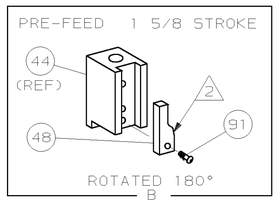
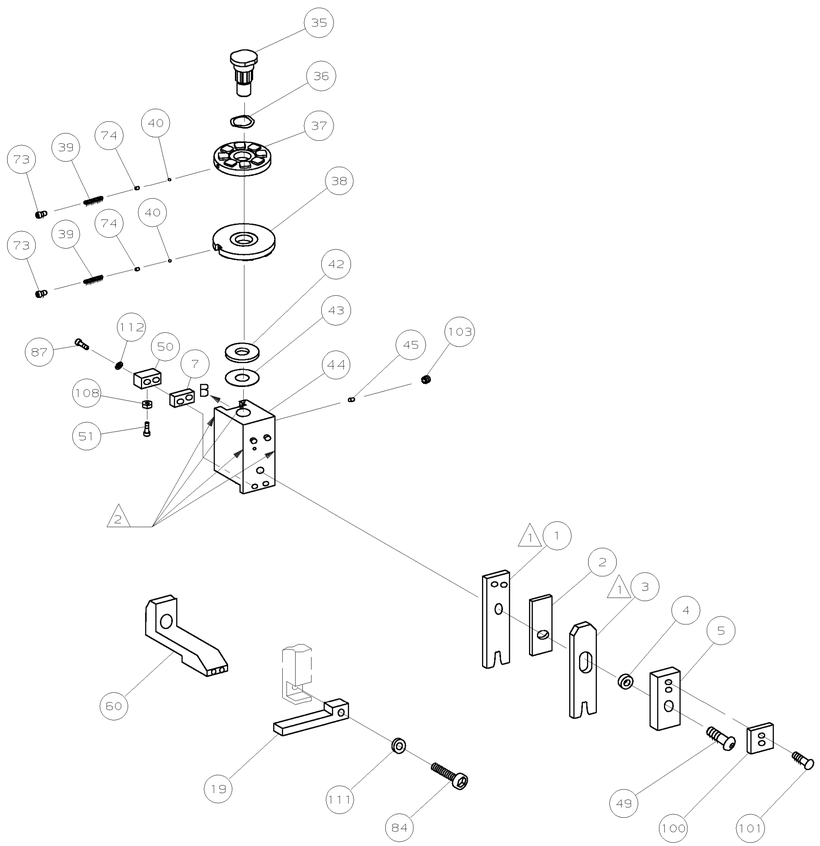
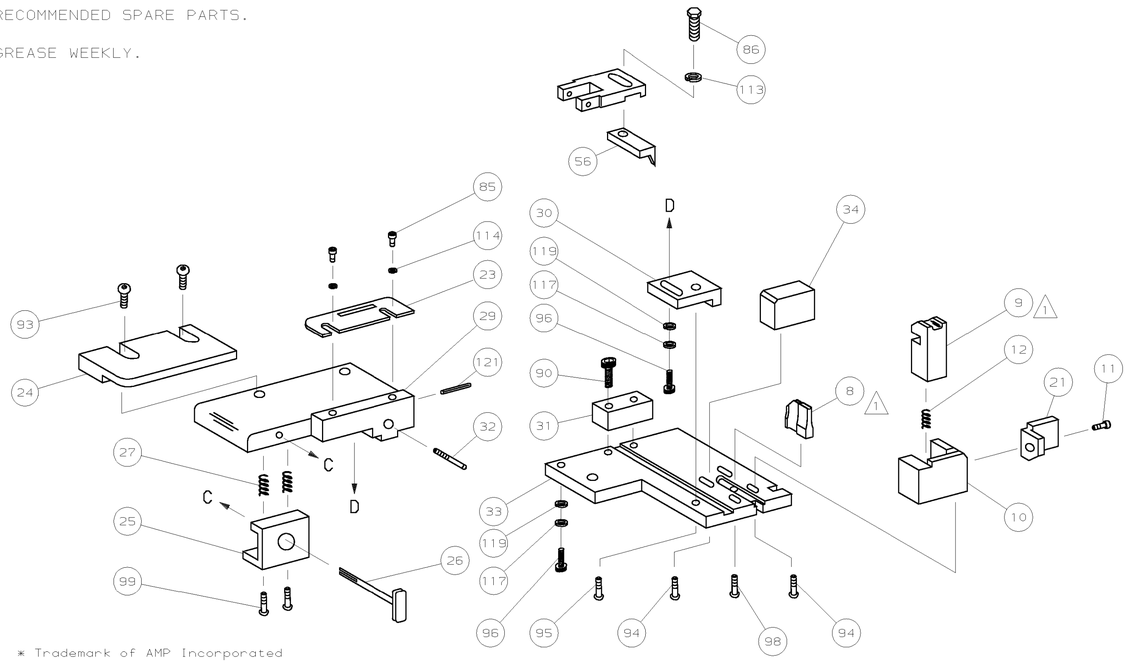




NOTES:

1. RECOMMENDED SPARE PARTS.
2. GREASE WEEKLY.



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			124			59
			123			58
			122			57
4-21028-0	PIN,SLT SPR(.093ø×.75)ST GUIDE PL	121	REF	694433-8	PAWL, FEED	56
		120				55
21899-2	WASHER,FLAT(NO.10) S.G. ADJ. BLOCK	119				54
		118				53
21024-5	WASHER,LOCK(NO.10)ADJ BLOCK	117				52
		116	1	811242-2	BUMPER, HOLDDOWN	51
		115	1	690753-1	SPACER, TONKER	50
21024-2	WASHER,LOCK(NO.4)FRONT STRIP GUIDE	114	1	7-21002-9	BOLT, CRIMPER(5/16-24×1.00)	49
21024-4	WASHER,LOCK(NO.8)FEED FINGER	113	1	690602-6	CAM, PRE FEED 1.62 STROKE	48
21024-4	WASHER,LOCK(NO.8)DEP-HOLD	112				47
21024-4	WASHER,LOCK(NO.8)STRIPPER	111				46
		110	1	690191-1	PLUG, NYLON	45
		109	1	455673-1	RAM	44
21018-5	NUT,HEX(NO.6)HOLDDOWN	108	1	690125-1	WASHER, LAMINATED	43
		107	1	1-690124-1	WASHER, RAM	42
		106				41
		105	2	23241-6	BALL, STEEL	40
		104	2	690170-1	SPRING, COMPRESSION	39
21009-2	SCR,SKT SET(1/4-20×.25LOC-WEL)RAM	103	1	690142-1	DISC, INSULATION	38
		102	1	2-455829-3	DISC, WIRE	37
21017-2	SCR,DRIVE(#2x.19)ID PLATE	101	1	22480-5	WASHER, SPRING	36
819347-1	PLATE, ID	100	1	690212-1	POST, RAM	35
2-21002-9	SCR,BHC(10-32×.75)DRAG	99	1	692776-4	SUPPORT, TERMINAL	34
22733-8	SCR,BHC(8-32x.38LOC-WEL)ANVIL	98	1	462544-1	PLATE, BASE SPECIAL	33
		97	1	690432-3	SCREW, ADJUSTMENT	32
3-22603-1	SCR,HEX(10-32X.38)MOUNTING	96	1	462543-1	BLOCK, SCREW SPECIAL	31
2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	95	1	455689-1	BLOCK, STRIP GUIDE ADJ	30
22733-9	SCR,BHC(8-32x.50)SHEAR-TERM SUP	94	1	455671-1	PLATE, STRIP GUIDE	29
2-21002-3	SCR,BHC(8-32x.62)R STRIP GUIDE	93				28
		92	2	1-22284-0	SPRING, DRAG	27
1-21002-7	SCR,BHC(6-32x.50)CAM	91	1	690546-1	LEVER, DRAG RELEASE	26
2-21000-7	SCR,SKT CAP(8-32x.50)SCR BLOCK	90	1	240792-1	DRAG, STOCK	25
		89	1	856873-2	GUIDE, STRIP (REAR)	24
		88	1	690438-4	GUIDE, STRIP (FRONT)	23
2-21000-8	SCR,SKT CAP(8-32x.62)DEP HOLD	87				22
2-22603-0	SCR,HEX HEAD(8-32x.31)FEED FINGER	86	1	463756-1	GUIDE, SCRAP	21
1-21000-3	SCR,SKT CAP(4-40x.25)F STRIP GUIDE	85				20
2-21002-1	SCR,BHC(8-32x.38)STRIPPER	84	REF	462615-1	STRIPPER	19
		83				18
		82				17
3-21000-4	SCR,SKT CAP(10-32x.38)SG ADJ BL	81				16
		80				15
		79				14
		78				13
463310-4	BLADE, STRIPPING (#18)	77	1	5-22280-0	SPRING, SHEAR	12
		76	1	690461-2	STOP, SHEAR (FRONT)	11
		75	1	462548-1	HOLDER, SHEAR (FRONT)SPECIAL	10
690603-1	SPRING, ASSIST	74	1	462547-1	SHEAR, FLOAT (FRONT)SPECIAL △1	9
23030-1	SCR,SKT CAP(6-32×.25)CP DISC	73	1	458834-9	ANVIL △1	8
		72	1	2-240641-4	SPACER, DEPRESSOR (REAR)	7
		71				6
		70	1	462838-1	DEPRESSOR, SHEAR (FRONT)SPECIAL	5
		69	1	238011-4	SPACER, TUBULAR	4
		68	1	2-456134-5	CRIMPER, INSULATION △1	3
		67	1	455888-3	SPACER, CRIMPER	2
		66	1	456406-2	CRIMPER, WIRE △1	1
		65				
		64				
		63				
		62				
		61				
469484-2	STOP, WIRE	60				

QTY	PART NO	DESCRIPTION	ITEM NO

VISIBLE PAD LTR	CRIMPING DATA: CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	APPLICATOR WILL APPLY: PIN	SOC
A	.052	18		350538	350537
B	.047	20		350700	
C	NOT	USED			
D	.059	16			

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.090	F	.620	AI
INSUL	.200	F		

WIRE RANGE	INSULATION RANGE	MACHINE NO
20-14	.130-.160	463345-1

REMARKS

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SIM TO 687926-2

SHEET 1 of 1

REMARKS	NO	REV
	TO APPLY TERMINAL	
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

P	F	LTR	REVISION RECORD	APP	DATE
		E	0150-0757-01	CE	JUL01
		D	0150-7299-96	TB	10-96
		C	0150-6153-95	CE	5-95
		B	ECN 0150-4958-93	TB	11-93
		A	ECN 0150-4100-92	TB	11-92

SET UP GAGE – 10-1 670

DR 10/31/89 P.MATHIAS APP 11-7-89 B. WOLFE

CHK 11-7-89 C. ERISMAN REL 11-10-89 MCPHERSON

AMP AMP INCORPORATED Harrisburg, Pa.

LOC A D NO 466989-1 REV E

NAME AMPOMATIC STRIPPER CRIMPER APPLICATOR

SIDE FEED (DUAL, LANCE MATE-N-LOCK SOCKET & PIN)

CAGE CODE 00779 CUSTOMER AND ASSEMBLY DRAWING

RESTRICTED TO

DIST 66