# **EE-SX1321**

## Ultra-Compact Slot / SMD Type (Slot width: 2 mm)

- PCB surface mounting type.
- High resolution with a 0.3-mm-wide aperture.
- Dual-channel output.



Be sure to read Safety Precautions on page 3.

## **Ordering Information**

#### **Photomicrosensor**

Appearance	Sensing method	Connecting method	Sensing distance	Aperture size (H × W) (mm)	Output type	Model
5.1	Transmissive (slot type)	SMT	2 mm (slot width)	Emitter 1.4 × 1.4  Detector 1 × 0.3 2ch	Phototransistor (Dual-channel output)	EE-SX1321

## Ratings, Characteristics and Exterior Specifications

#### **Absolute Maximum Ratings** (Ta = 25°C)

			•	
Item		Symbol	Rated value	Unit
Emitter				
	Forward current	lF	25 <b>*1</b>	mA
	Pulse forward current	IFP	100 <b>*2</b>	mA
	Reverse voltage	VR	5	V
Detector			•	
	Collector-Emitter voltage	VCEO	12	V
	Emitter-Collector voltage	VECO	5	V
	Collector current	lc	20	mA
	Collector dissipation	Pc	75 <b>*1</b>	mW
Operating temperature		Topr	-30 to +85 <b>*1</b>	°C
Storage temperature		T <sub>stg</sub>	-40 to +90 <b>*1</b>	°C
Reflow soldering temperature		Tsol	255 <b>*3</b>	°C

- \*1. Refer to the temperature rating chart if the ambient temperature exceeds 25°C.
- \*2. Duty ratio: 1%, Pulse width: 0.1 ms
- **\*3.** Complete soldering within 10 seconds for reflow soldering.

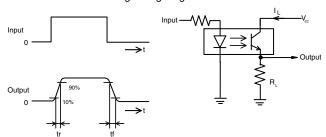
### **Exterior Specifications**

Connecting method	Weight (g)	Material	
Connecting method	Weight (g)	Case	
SMT	0.1	PPS	

#### Electrical and Optical Characteristics (Ta = 25°C)

Item		Symbol	Value			Unit	Condition
			MIN.	TYP.	MAX.	Oiiit	Condition
Emitter							
	Forward voltage	VF		1.1	1.3	٧	IF = 5 mA
	Reverse current	lR			10	μА	V <sub>R</sub> = 5 V
	Peak emission wavelength	λр		940		nm	IF = 20 mA
Detector				•			
	Light current	lL1	150		1500	μА	IF = 5 mA, VCE = 5 V
	Light current	lL2	150		1500	μΑ	
	Dark current	lο		10	100	nA	Vce = 10 V, 0 ℓx
	Collector-Emitter saturated voltage	V <sub>CE</sub> (sat)		0.1	0.4	>	$I_F = 20 \text{ mA},$ $I_L = 50  \mu\text{A}$
	Peak spectral sensitivity wavelength	λр		900		nm	Vce = 5 V
Rising time		tr		19		μs	$\begin{aligned} &\text{Vcc} = 5 \text{ V}, \\ &\text{RL} = 100 \ \Omega, \\ &\text{IL} = 500 \ \mu\text{A} \end{aligned}$
Falling time		tf		26		μS	$\begin{aligned} &\text{Vcc} = 5 \text{ V}, \\ &\text{RL} = 100 \ \Omega, \\ &\text{IL} = 500 \ \mu\text{A} \end{aligned}$

Note: Refer to the following timing diagram for tr and tf.



## **Engineering Data (Reference value)**

Fig 1. Forward Current vs. Collector Dissipation Temperature Rating

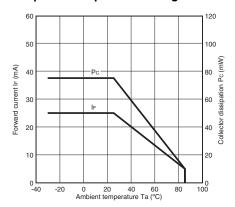


Fig 2. Forward Current vs. Forward Voltage Characteristics (Typical)

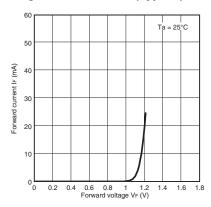


Fig 3. Light Current vs. Forward Current Characteristics (Typical)

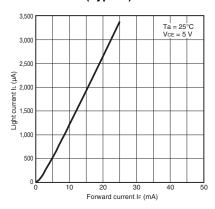


Fig 4. Light Current vs. Collector-Emitter Voltage Characteristics (Typical)

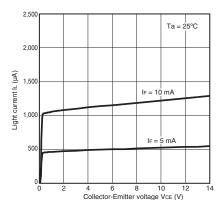


Fig 5. Relative Light Current vs. Ambient Temperature Characteristics (Typical)

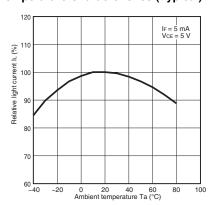


Fig 6. Dark Current vs. Ambient Temperature Characteristics (Typical)

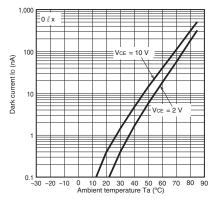


Fig 7. Response Time vs. Load Resistance Characteristics (Typical)

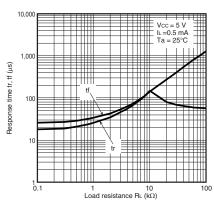


Fig 8. Sensing Position Characteristics (Typical)

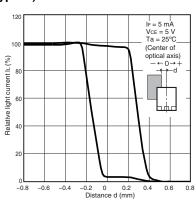
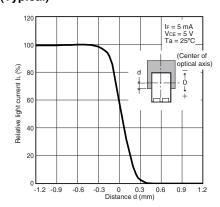


Fig 9. Sensing Position Characteristics (Typical)



## **Safety Precautions**

To ensure safe operation, be sure to read and follow the Instruction Manual provided with the Sensor.

#### **CAUTION**

This product is not designed or rated for ensuring safety of persons either directly or indirectly. Do not use it for such purposes.



#### **Precautions for Safe Use**

Do not use the product with a voltage or current that exceeds the rated range.

Applying a voltage or current that is higher than the rated range may result in explosion or fire.

Do not miswire such as the polarity of the power supply voltage.

Otherwise the product may be damaged or it may burn.

This product does not resist water. Do not use the product in places where water or oil may be sprayed onto the product.

#### Precautions for Correct Use

Do not use the product in atmospheres or environments that exceed product ratings. This product is for surface mounting. Refer to Soldering Information, Storage and Baking for details.

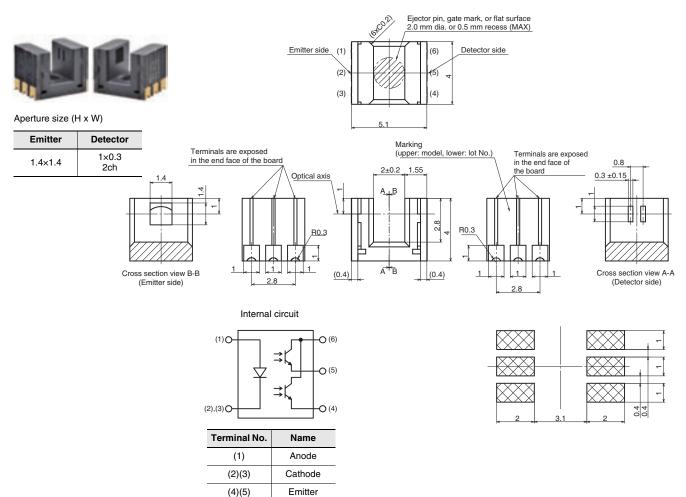
Dispose of this product as industrial waste.

### **Dimensions and Internal Circuit**

(Unit: mm)

#### **Photomicrosensor**

#### EE-SX1321



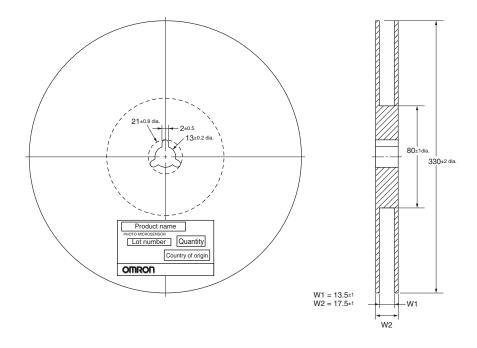
(6)

Collector

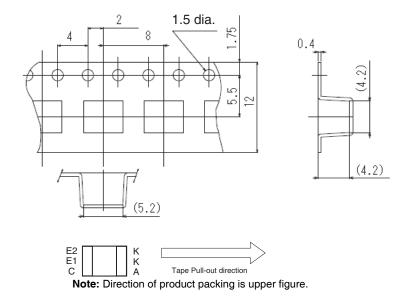
Unless otherwise specified, the tolerances are ±0.2 mm.

## **Tape and Reel**

## Reel (Unit: mm) \*



## Tape (Unit: mm)



## **Tape quantity**

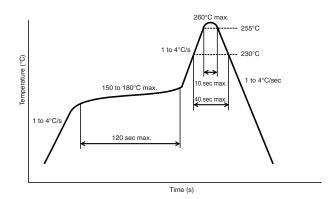
2,000 pcs./reel 100 pcs./pack \*

\* EE-SX1321-1 (100 pcs./pack) has no reel, only tape is attached.

## **Soldering Information**

#### Reflow soldering: Temperature profile

- 1. The reflow soldering can be implemented in two times complying with the following diagram.
  - All the temperatures in the product must be within the diagram.
- 2. The recommended thickness of the metal mask for screen printing is between 0.2 and 0.25 mm.



#### Manual soldering

The manual soldering should not be applied to the products, otherwise the housing may be deformed and/or the Au plating may be peeled off by heat.

#### Other notes

The use of infrared lamp causes the temperature at the resin to rise particularly too high.

All the temperatures in the product must be within the above diagram. Do not immerse the resin part into the solder. Even if within the above temperature diagram, there is a possibility that the gold wire in the products is broken in case that the deformation of PC board gives stress to the products.

Please confirm the conditions (including material and method of flux and cleaning) of the reflow soldering fully by actual solder reflow machine prior to the mass production use.

## **Storage**

#### Storage conditions

To protect the product from the effects of humidity until the package is opened, dry-box storage is recommended. If this is not possible, store the product under the following conditions:

Temperature: 10 to 30 °C Humidity: 60% RH max.

#### Treatment after open

- Reflow soldering must be done within 48 hours stored at the conditions of humidity 60% RH or less and temperature 10 to 30°C
- 2. If the product must be stored after it is unpacked, store it in a dry box or reseal it in a moisture-proof package with desiccant at a temperature of 10 to 30°C and a humidity of 60% RH or less. Even then, mount the product within one week.

## **Baking**

In case that it could not carry out the above treatment, it is able to mount by the following baking treatment. However baking treatment shall be limited only 1 time.

Recommended conditions: 60°C for 24 to 48 hours (reeled one) 100°C for 8 to 24 hours (loose one)

Contact: www.omron.com/ecb

Application examples provided in this document are for reference only. In actual applications, confirm equipment functions and safety before using the product.
 Consult your OMRON representative before using the product under conditions which are not described in the manual or applying the product to nuclear control systems, railroad systems, aviation systems, vehicles, combustion systems, medical equipment, amusement machines, safety equipment, and other systems or equipment that may have a serious influence on lives and property if used improperly. Make sure that the ratings and performance characteristics of the product provide a margin of safety for the system or equipment, and be sure to provide the system or equipment with double safety mechanisms.

Note: Do not use this document to operate the Unit.