

1281 (7/69)

APPLICATOR PARTS LIST

TYPE .187 FLAG FASTON
HINGEBAR MARK III

AMP INCORPORATED
HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA				TERMINALS
1	WIRE CRIMPER	1	473070-1	42	Front Stab Bar	1	811006-1	TO APPLY TERMINAL				42800
2	INS. CRIMPER	1	473128	43	Anvil Insert Spacer			SPEC 114-2078				60529
3	ANVIL	1	1222721	44	Hinge Block and Stab	1	810974-1	WIRE SIZE	CRIMP HEIGHT	WIRE STRIP LENGTH		61029-
4	ANVIL Spacer Insert	1	811046-1	45	Hinge Pin	1	811007-1	20	.035	.173 - .203		63540
5	SHEAR BLADE	1	810475-2	46	Guard - Front Stab	1	811040-1	18	.037	.173 - .203		
6	REAR SHEAR PLATE	1	811068-4	47	Hinge Bar Ass'y.	1	565062-1	16	.040	.173 - .203		
7	SHEAR BLADE Spacer Spring	1	810410-1	48	Hinge Bar Spring	2	323846-5					
8	FRONT SHEAR PLATE	1	388632-3	49	Strip Guide Stop	2	810417					
9	REAR ANVIL SPACER PLT.			50	Strip Hold Down	1	810411	CRIMP	SIZE	TYPE	FEED	
10	FRONT ANVIL SPACER PLT.			51	Spacer-Comp. Spring	2	811070-1	WIRE	.140	tab		
11	TOOL SPACER			52	Cam Follower Holder	1	810409	INSUL.	.140	0	.510	
12	CRIMP SPACER			53	Cam Follower	1	22482-E	SLEEVED				
13	FRONT STRIP GUIDE	1	811052-3	54	Spring Bracket	1	810418	INSULATION RANGE	WIRE RANGE			
14	REAR STRIP GUIDE	1	388621-1	55	Cam Follower Spring	1	810408	.110 - .170	20 - 16			
15	RAM	1	473828	56	Hook Holder	1	810419	EXPLODED VIEW				
16	Spacer Ram Ret. Plt.	1	465204-2	57	Shear Pick Up Hook	1	810416	REMARKS:				
17	ADJ. Spacer Plate	1	811010-1	58	Hold Down-Hinge Bar	1	811009-1	End wire appl.				
18	Spacer Protective Plug	1	23141-1	59	Depressor Screw	1	810642-1	Assy. Dwg. 565065				
19	APPLICATOR MOUNT ASSY.			60	Washer	4	376482	ITEM 63 SHOULD BE WIRED IN THE NORMALLY CLOSED POSITION				
20	BASE PLATE	1	465238-1	61	Feed Finger Spring	1	810421-1	APPLICATION INST SHT 408-8011				
21	BASE BLOCK			62	Dowel Pin	2	121030-5	DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT				
22	STRIP GUIDE PLATE			63	Micro-Switch	1	23496-1	THIS APPLICATOR IS TO BE USED ON AMP-O-LECTRIC 1-471273-3				
23	ANVIL HOLDER	1	810423	64	Micro-Switch Cover	1	22689-2	AMP-O-MATIC				
24	AUX. ANVIL HOLDER			65	Bracket-Micro Switch	1	811074-1	DIST. 4				
25	STRIPPER			66	CONNECTOR	1	22787-2	SERIAL NO. DATE SHIPPED DESIGNED				
26	STRIPPER MOUNT			67	Hook Holder Screw	1	810413	CUSTOMER NAME AND ADDRESS				
27	RETAINER PLATE			68	Lead Mech.	1	692140-2	CHK'D.				
28	STRIPPER MOUNT BRACKET			69	Spacer (Anvil Holder)	1	811223-1	APP'D.				
29	STRIPPER BUSHING			70	Lead Wire Ass'y.	1	465918-1	SHEET				
30	STOCK DRAG	1	811063-5	71	Dowel Pin	1	465702-1	1 of 2				
31	STOCK DRAG HANDLE			72	Conical Reel Supt. Assy.	1	565050-3	APPLICATOR NUMBER REV 21 565508-1				
32	STOCK DRAG STUD			REV. REVISION RECORD DATE BY ECN								
33	STOCK DRAG SPRING	2	810135	Y	EC 0150-6066-95	4-95	306	10				
34	STOCK DRAG ADJ. SCREW			Y1	CHG							
35	FEED FINGER HOLDER	1	810131	Y2	0150-6623-96	1-96	10					
36	FEED FINGER	1	810422	Z	0150-6723-96	3/96	LAC					
37	FEED FINGER TIP	1	810420	Z1	0150-0109-03	1/03						
38	FEED FINGER Spacer Stud	1	810414-1									
39	BASE CASTING	1	570238									
40	GUARD ASSY.	1	457698-4									
41	Guard Insert	1	810591									

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APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

NO.	DESCRIPTION	SIZE	LGTH.	QTY.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	QTY.	PART NO.
201	Screw-Soc. Set	8-32	.125	4	3-21006-8	242	Screw-Soc. Set	7/4-28	1.00	2	7-21007-7
202	Screw-Soc. Set	8-32	.125	1	3-21006-8	243	Nut-Hex	7/4-28		2	21020-7
203	Screw-Soc. Hd. Cap	8-32	.50	4	2-21000-7	244					
204	Nut-Hex.	10-32		1	21018-7	245	Screw-Soc. Hd. Cap	10-32	.62	2	3-21000-6
205	Washer-Flat	#10		1	21108-7	246	SCREW, SOC. SET	10-32	.38	1	5-21006-2
206	Screw-Soc. Flat Hd.	8-32	.38	2	2-21003-7	247					
207	Screw-Soc. Hd. Cap	6-32	.25	2	1-21000-8	248					
208	Screw-Soc. Set, -Selfloc	8-32	.38	2	4-21008-2	249					
209	Screw-Soc. Hd. Cap	1/4-20	1.00	2	21001-6	250					
210	Pin-Roll	.187	2.00		1-21029-7	251					
211	Screw-Soc. Set-Selfloc	8-32	.25	2	4-21008-2	252					
212	Screw-Soc. Set	10-32	.25	2	5-21006-0	253					
213	Nut-Hex	8-32		2	21018-6	254					
214	Screw-Soc. Hd. Cap	8-32	.38	2	2-21000-6	255					
215	Screw-Hex. Hd. Cap	3/8-16	.75	2	2-21015-9	256					
216						257					
217	Screw-Soc. Hd. Cap	5/16-18	.75	2	1-21001-8	258	Nut-Hex.	8-32		1	21018-6
218	Pin-Roll	.250	1.00	2	4-21029-7	259	Screw-Soc. Set-Selfloc	1/4-20	.50	1	21009-6
219	Screw-Hex. Hd. Cap	3/8-16	1.25	2	3-21015-2	260					
220	Washer-Flat-Special										
221	Screw-Soc. Hd. Cap	1/4-20	.88	2	21001-5		APPLICATOR ONLY TO INCLUDE				
222	Screw-Soc. Set	1/4-13	1.00	2	4-21007-7						
223	Screw-Soc. Hd. Cap	5/16-18	.62	2	1-21001-7						
224	Washer-Flat	#8		2	21055-6						
225	Pin-Poll	.062	.50		21028-6						
226	Screw-Soc. Hd. Cap	10-32	.31	2	7-21000-6						
227	Screw-Soc. Butt. Hd.	8-32	.38	1	2-21002-1						
228	Screw-Soc. Hd. Cap	1/4-20	.50	1	21001-2						
229	Screw-Soc. Hd. Cap	1/4-20	.25	1	9-21001-0						
230	Screw-Soc. Hd. Cap	6-32	1.25	2	7-21000-3						
231	Washer-Flat	#6		4	21108-5						
232	Nut-Hex	6-32		2	21068-5						
233	Screw-Soc. Hd. Cap	10-32	.38	2	3-21000-1						
234	Screw-Soc. Hd. Cap	1/4-20	.50	2	21001-2						
235	Screw-Soc. Set	1/4-20	.38	1	21007-4						
236											
237	Screw-Soc. Hd. Cap	8-32	.25	1	2-21000-5						
238											
239	Screw-Soc. Hd. Cap	8-32	.88	1	3-21000-0						
240	Screw-Soc. Hd. Cap	10-32	.50	1	3-21000-9						
241	Pin-Roll	.125	.75	1	5-21028-5						

NOTES:

Items 210, 225, 241 for Repair Only.

REV.	APPLICATOR PART LIST	SHEET
Z1	565508-1	2 OF 2

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