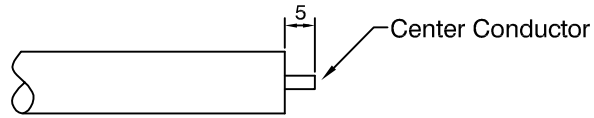
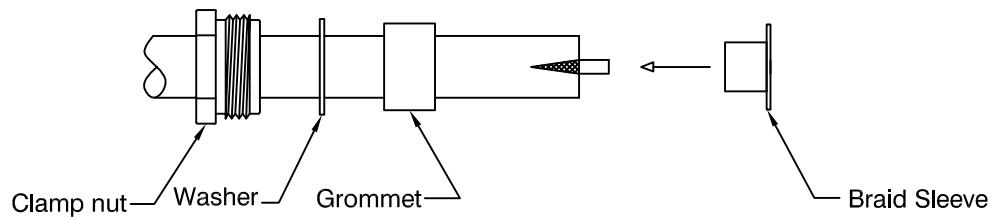


Assembly Instructions

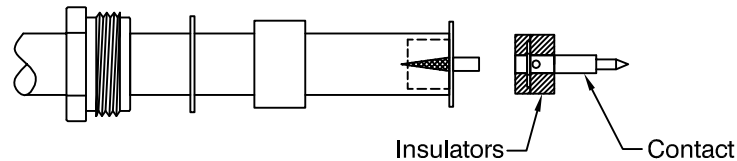
1) Strip the cable to the dimensions shown.



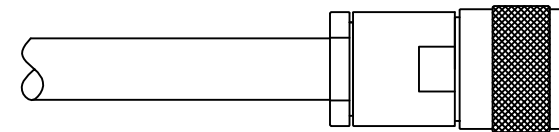
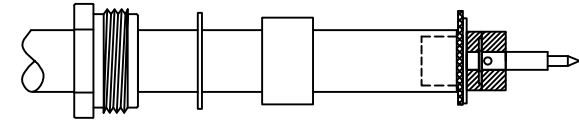
2) Slide the clamp nut, washer and grommet over the cable. Cut 2 slots into the jacket on opposite sides about 8mm long



3) Push the sleeve under the braid and jacket. Place the thin insulator over the center conductor with the counter bored side facing away from the braid sleeve. Solder the contact onto the center conductor. Place the thick insulator over the pin and push down till it meets with the thin insulator.



4) Insert the cable and parts into the connector body. Tighten the clamp nut using the appropriate wrenches.



Instruction Change	LB	2	03 Sept 09
First Issue	LB	1	25 Feb 09
DESCRIPTION OF REVISION	APPVD	ISS	DATE



Cinch Connectivity Solutions, Ltd
11 Bilton Road
Chelmsford
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T: +44 (0) 1245 342060
F: +44 124 535 8938

SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

L Barnsley

CHECKED BY:

M Spooner

APPROVED BY:

M Spooner

DATE:

25 Feb 09

DESCRIPTION:

Stripping and Assembly
Instructions for N Clamp Plug

DRAWING NUMBER:

VAIN1201

PAGE: 1 OF 1