

PART REV FIRST TERMINATOR FEED TYPE	DESCRIPTION						USED ON
1426143 - 1 E - LEADMAKER MECH POST FEED 1426143 - 2 E - BENCH MECH PRE FEED	CUTS CARRIER CUTS CARRIER						
1426143-6 E – LEADMAKER MECH POST FEED 7-1426143-1 E – LEADMAKER MECH POST FEED 4 7-1426143-2 E – BENCH MECH PRE FEED	CONTINUOUS CARRIER -1 AND SPARE PARTS -2 AND SPARE PARTS						73
* 7-1426143-6 E - LEADMAKER MECH POST FEED . 7-1426143-7 C - - - -	-6 AND SPARE PARTS SPARE PARTS KIT	35				1 1 1426143 1 1 1338705-1	PRINT, APPLICATOR LOG SHEET72DOCUMENTATION PACKAGE71
		36					70 69 68
00 g		64				1 1 461264-1 2 2 21017-2	PLATE, IDENTIFICATION 67 SCR,DRIVE(#2x.19)ID PLATE 66
Rolle		37			- 1 1 1 1	1 1 986950-1	65 WASHER, FLAT PRECISION 64
CRIMP DATA packard terminal packard crimp specs					- 1 1 1 1	1 1 3-18031-0 1 1 18023-9 2 2 2-18032-5	SCR,SKT SET(M6X6)RAM 63 SCR,SHC(M4X6)INS DISC 62 SCR,SET(M5X20)DRAG 61
Image: Size TYPE RANGE CRIMP SIZE TYPE RANGE	(31)					1 1 18024-7 1 1 5-18022-2	SCR,BHC(M4X10)ANVIL60SCR,HEX(M4X8)FEED FINGER59
WIRE 3.60 [.142 IN] F 3.0mm² - 5.0mm² INSUL 5.08 [.200 IN] F 5.25 MAX [.206 IN MAX]	20					1 1 1770005 1	58 57 57
WIRE STRIP LENGTH APPL INSTRUCTION 4.80-5.60 [.189220 IN] 408-8322						1 1 1338685-1 4 4 18024-8	PAWL, FEED 56 55 55 SCR,BHC(M4x12)SHEAR HOLDER 54
TERMINAL - - FEED APPL SPEC 114-3118 - 17.50 [.689 IN]	5				- 1 1 1 1	1 1 18030-1	53NUT,HEX(M3)HOLD DOWN52
TERMINALS APPLIED	, I					1 1 811242-5 1 1 690753-2 1 1 18024-3	BUMPER, HOLDDOWN 51 SPACER, TONKER 50 SCR,BHC(M3X10)CAM 49
AMP PN MFR PN - - - 286916 12084590 - - - -					$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	1 – 1338675–1 – 1 1338676–1	SCR, BHU(M3X10)CAM 43 CAM, PRE FEED 30 & 40 mm ST 48 CAM, POST FEED 30 & 40 mm ST 47
	51 8				$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	1 1 1320999-3 1 1 690191-1	APPLICATOR BASIC SUBASSY 46 PLUG, NYLON 45
					$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	1 1 1338660-1 1 1 690125-1 1 1 690124-1	RAM44WASHER, LAMINATED43WASHER, RAM42
				(28)	- 1 1 1 1	1 1 2-18024-6 1 1 23241-1	SCR,BHC(M8X25)RAM41BALL, STEEL40
WIRE CRIMP HEIGHT				(5)	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	1 1 2-22278-7 1 1 1320922-1 1 1 354777-1	SPRING, COMPRESSION39DISC, INSULATION38WIRE DISC, PLASTIC37
5mm² 2.35 ±0.05 [.093 ±.002 IN] 4-354778-1 [.2700]				41	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	1 1 22480-5 1 1 690212-1	WASHER, SPRING36POST, RAM35
4mm² 2.20 ±0.05 [.087 ±.002 IN] 5-354778-3 [.2760] 3.0mm² 2.15 ±0.05 [.085 ±.002 IN] 5-354778-5 [.2770]					$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	1 1 1320934-1 2 2 1-18024-0 1 1 18027-2	SUPPORT, TERMINAL 34 SCR,BHC(M4X20)STRIP GUIDE 33 WASHER, FLAT(M4) 32
2.5mm ² /4 2.00 ±0.05 [.079 ±.002 IN] 6-354778-9 [.2840] 	Ĺ			U.	- 3 3 3 3	1 18027-2 3 3 1-18023-2 1 1 1320908-3	WASHER, FLAT(M4) 32 SCR,SKT CAP(M4X12)MOUNT BLOCK 31 SPACER, STRIP GUIDE 30
			21)		- 1 1 1 1	1 1 1633073-1 1 1 455888-7 2 2 1-22284-0	STRIP GUIDE PLATE ASSY29SPACER, FRONT SHEAR DEP28SPRING, DRAG27
	(33)				$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	2 2 1-22284-0 1 1 356835-1 1 1 240792-1	SPRING, DRAG27LEVER, DRAG RELEASE26DRAG, TERMINAL25
	24				- 1 1 1 1 - 1 1 1 1 1	1 1 1320928-1 1 1 980371-4	PLATE, STRIP GUIDE24SCR,SHC SHLD23
	30		(34)		$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	- 1 690472-2 1 1 1-18023-1 4 4 18025-2	STRIPPER22SCR,SHC(M4X10)STRIPPER21WASHER,LOCK(M4)STRIPPER20
	29) REF			9/1		1 – 690472–1	STRIPPER 19 18
SET UP GAGE LAYOUT 458637-3 L1426143	(29)					1338684-2	HOLDER, SHEAR, FRONT (NO-CUT) 17 16 15
	C C	(46) (REF)					14 13
 A RECOMMENDED SPARE PARTS. 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY. 	31(32)	(56)		and and		1 1 3-22280-3 1 1 356885-5 1 1 1-1320921-0	SPRING, SHEAR 12 STOP, SHEAR 11 HOLDER, SHEAR, FRONT (CUT) 10
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR. 2.5mm ² NOT RECOMMENDED BY TERMINAL MANUFACTURER.		(REF)			$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	1 1 454276-5 1 1 1633620-5	SHEAR, FLOAT (FRONT)9ANVIL8
Z Z.JIIIII NUI RECOMMENDED BI IERMINAL MANUFACIURER.						1 1 1-455889-8	7 6 DEPRESSOR, SHEAR (FRONT) 5
LEG. PENS		(54)	60 (54)		$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	1 1 238011-2 1 1 6-1213077-8	SPACER, BLOCK CRIMPER4CRIMPER, INSULATION3
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR. 2.5mm ² NOT RECOMMENDED BY TERMINAL MANUFACTURER.						1 1 1-455888-4 1 1 1-1673600-5 -2 -1 PART NO	SPACER, CRIMPER 2 CRIMPER, WIRE 1 DESCRIPTION ITEM NO
POST FEED 40 mm STROKE POST FEED 30 mm STROKE PRE FEED 30 mm STROKE PRE FEED	40 mm STROKE	<u> </u>					PARTS LIST
$\begin{array}{c c} \hline \begin{array}{c} \hline \\ \hline $					DIMENSIONS:	DINN L.LOFTHOUSE TOLERANCES UNLESS OTHERWISE SPECIFIED:	
MALE MALE ALL ALL ALL ALL ALL ALL ALL ALL ALL	49					0 PLC ± _ APVD 1 PLC ± _ F.BACKHURST 2 PLC ± 0.5 [.02 IN] NAME	22JANOT Electronics Corporation Electronics Horrisburg, PA 17105-3608
$\begin{array}{c c} \hline & \hline & \hline \\ \hline & \hline \\ \hline \\ \hline \\ \hline \\ \hline \\ \hline \\$				E ECR-10-002677 P LTR REVISION RECORD	2-2010 MY TE ANGLES± - DATE DWN APVO SURFACE TEXTURE -	$\begin{array}{c c} & & & - & & \\ + PLC & \pm - & & \\ \hline \end{array}$	SIDE FEED HDI APPLICATOR DRAWING NO
S380-8 (1/08) 7 :B2010 8:34om -	6	5	4			GUSTOMER ACC	ESSIBLE PRODUGTION DRAWING

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R - 1426143	SHEET 2	OF 2	REV. E1	