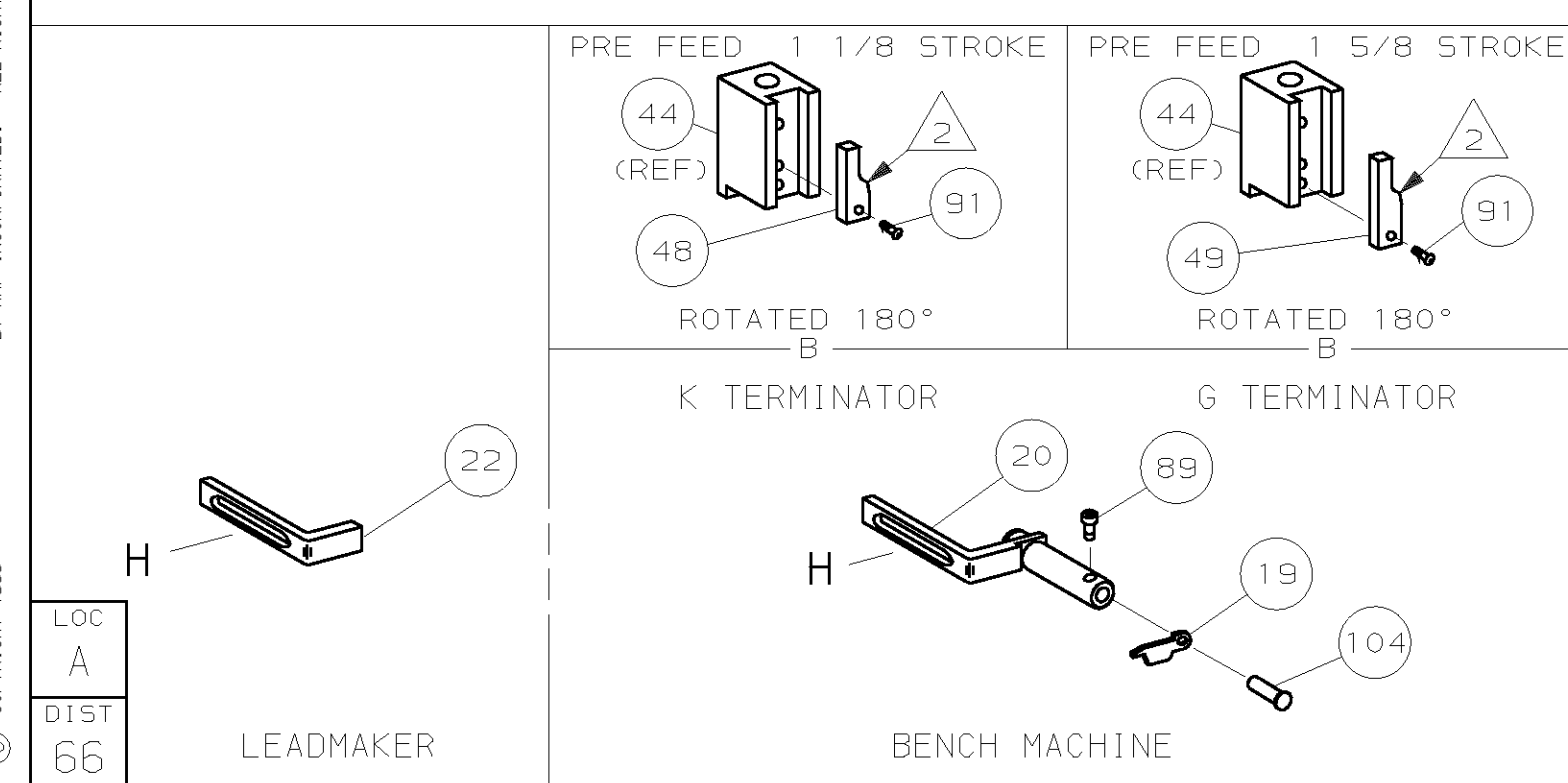
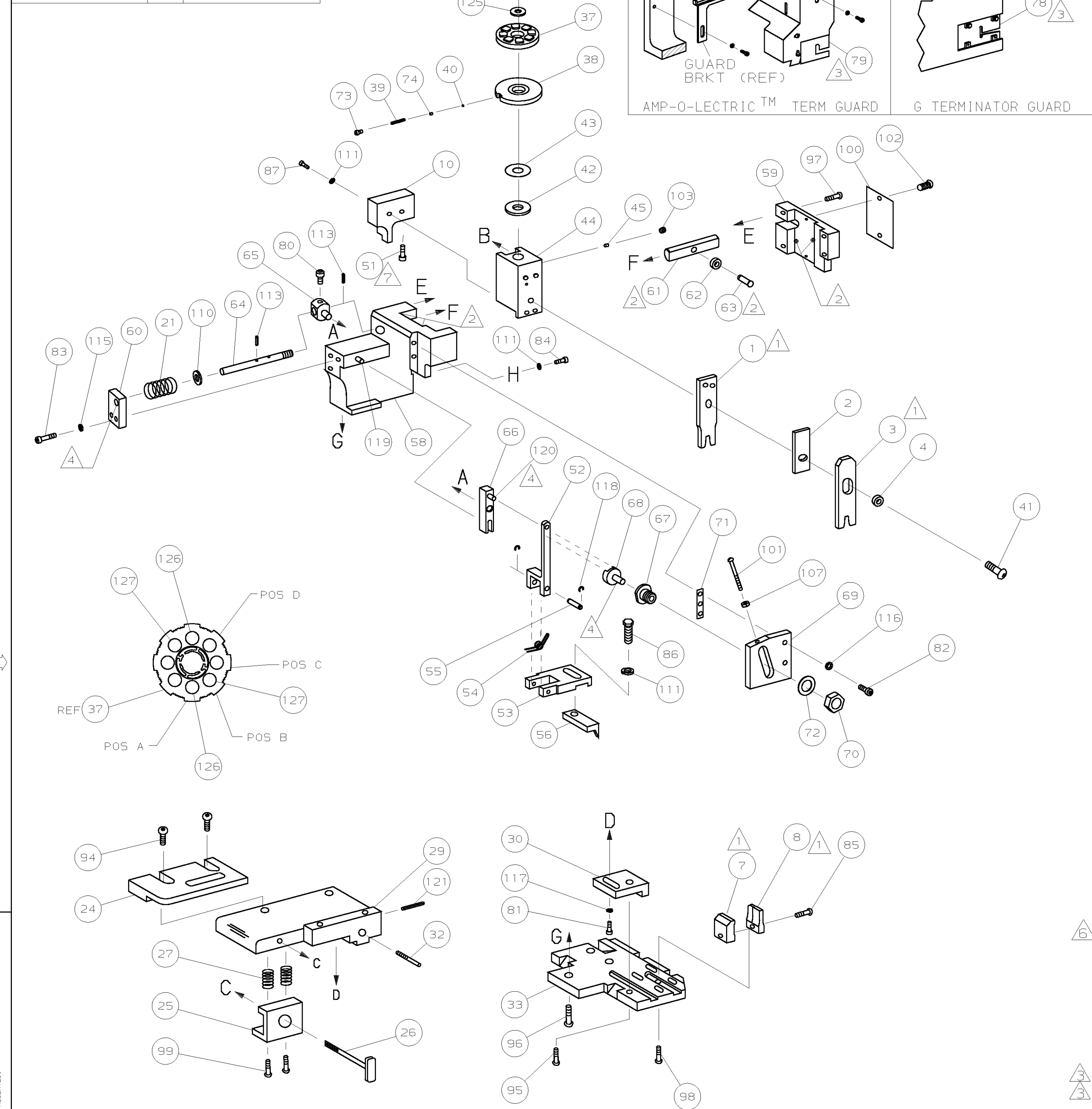


PART NUMBER	REV	FIRST USED
680890-1	D	122500-1
680890-2	D	565435-5
680890-3	D	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 CUT TO LENGTH.
- 7 APPLY LOC-TITE (GREEN) TO THREADS AFTER INSTALLED TO CORRECT DEPTH.

TERMINAL NAME: TERMINAL, BLADE

CRIMP DATA (NON-AMP TERMINAL-AMP SPEC)			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	.047 ±.002 [1.19 ±0.05mm]	24	
B	.045 ±.002 [1.14 ±0.05mm]	26	
C	NOT	USED	
D	NOT	USED	
CRIMP	SIZE	TYPE	RANGE
WIRE	.070 [1.78mm]	F	24-26
INSUL	.080 [2.03mm]	0	.040φMAX

QTY REOD PER ASSY	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT		
.145-.161	NONE	.378	408-8040	458637-1	L2301		
2	2	2	-	C	3-354779-6		
2	2	2	-	C	3-354779-2		
1	1	1	-	A	986950-1		
1	1	1	-	A	217238-1		
1	1	1	-	-	4088040		
1	1	1	-	A	4-21028-0		
REF	REF	REF	-	A	1-21030-1		
REF	REF	REF	-	A	1-21030-6		
REF	REF	REF	-	A	21045-3		
1	1	1	-	A	21024-5		
REF	REF	REF	-	A	21024-5		
REF	REF	REF	-	A	21024-5		
2	2	2	-	A	21024-4		
REF	REF	REF	-	A	21899-4		
REF	REF	REF	-	A	21068-5		
1	1	-	-	A	992031-1		
1	1	1	-	A	21009-2		
2	2	2	-	A	21017-2		
REF	REF	REF	-	A	6-23715-5		
1	1	1	-	B	461264-1		
2	2	2	-	A	3-21002-0		
1	1	1	-	A	22733-8		
REF	REF	REF	-	A	2-21002-9		
REF	REF	REF	-	A	2-22733-8		
REF	REF	REF	-	A	2-21002-7		
2	2	2	-	A	2-21002-2		
1	1	1	-	A	1-21002-7		
1	1	-	-	A	7-21000-9		
2	2	2	-	A	2-21000-9		
1	1	1	-	A	2-22603-0		
1	1	1	-	A	2-21000-8		
1	1	1	-	A	2-21000-7		
REF	REF	REF	-	A	3-21000-7		
REF	REF	REF	-	A	3-21000-6		
1	1	1	-	A	3-21000-4		
REF	REF	REF	-	A	3-21000-4		
-	REF	-	-	B	455749-1		
REF	-	-	-	B	679532-1		
1	1	1	-	A	690603-1		
1	1	1	-	A	23030-1		
REF	REF	REF	-	A	458109-1		
REF	REF	REF	-	A	690517-1		
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

QTY REOD PER ASSY	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT		
1	1	1	-	B	2-694433-3		
REF	REF	REF	-	B	240624-1		
REF	REF	REF	-	B	691499-1		
REF	REF	REF	-	B	690541-1		
REF	REF	REF	-	A	455679-1		
1	1	1	-	A	811242-2		
1	-	1	-	B	690602-6		
-	1	-	-	B	690602-5		
-	-	-	-	B	690501-4		
1	1	1	-	B	459456-1		
1	1	1	-	A	690191-1		
1	1	1	-	C	455673-1		
1	1	1	-	A	690125-1		
1	1	1	-	A	690124-1		
1	1	1	-	A	7-21002-9		
1	1	1	-	A	23241-6		
1	1	1	-	A	690170-1		
1	1	1	-	C	690142-1		
1	1	1	-	D	354777-1		
1	1	1	-	A	22480-5		
1	1	1	-	B	690212-1		
1	1	1	-	D	455675-6		
1	1	1	-	A	690432-3		
REF	REF	REF	-	B	455689-1		
1	1	1	-	C	1338287-1		
2	2	2	-	A	1-22284-0		
1	1	1	-	B	690546-1		
1	1	1	-	B	2-690754-7		
1	1	1	-	D	1338285-1		
-	-	1	-	B	1-458230-2		
REF	REF	REF	-	A	4-22284-9		
1	1	-	-	A	679218-1		
1	1	-	-	B	458949-1		
1	1	1	-	C	1338284-1		
1	1	1	-	C	1338286-1		
1	1	1	-	C	1-853714-0		
1	1	1	-	B	238009-1		
1	1	1	-	C	1-904741-5		
1	1	1	-	C	455888-6		
1	1	1	-	C	5-568176-6		
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

QTY REOD PER ASSY	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
DIMENSIONS IN INCHES. DO NOT SCALE PRINT.	MATL	HT TR	FIN		
TOLERANCES UNLESS OTHERWISE SPECIFIED:					
2 PLC DEC ±					
3 PLC DEC ±					
4 PLC DEC ±					
ANGLES ±					
SURF TEXTURE: ✓					
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX					
DR B.HIGMAN	290CT99	APP T.ELBIN	290CT99		
CHK B.HIGMAN	290CT99	REL			
NAME SIDE FEED HDM APPLICATOR				MACHINE REF MINI APPL	
SCALE				DWG NO	680890
CASE CODE 00779				CUSTOMER AND ASSEMBLY DRAWING	

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