

# Control Switches and Signaling Devices

22.5 mm Metal Series

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# Control Switches and Signaling Devices, 22.5mm Metal Series

This range of 22.5mm metal series pushbuttons, selector switches, illuminated switches and pilot lights have been designed to provide the following features:

- · Economy of space
- Self wiping contacts
- RoHS compliant
- Simple to mount (only need a screw driver)
- Mounting method is unaffected
- by excessive vibration
- · Electric shock protection (grounded unit)
- Aesthetically pleasingHeavy-duty construction
- Shrouded terminals
- · Very good flame resistance
- Use of LEDs for long life

The circular actuators have chrome plated metal bezels and are functionally interchangeable on the different contact elements.

The contact elements are double break and have self-wiping contacts. The elements are interchangeable and can be stacked without additional hardware. 1 to 6 elements (NO or NC) can be used for non-illuminated actuators, whereas, 1 to 4 elements (NO or NC) can be used for illuminated actuators. Gold NO or NC contact elements for low voltage, low current, < 25mA, switching applications are available.



Mounting details

Mounting bracket screws torque

8 - 10 in/lbs

Illuminated pushbuttons and pilot lights
Pilot lights and pushbutton switches are suitable for direct connection through a series resistor, series resistor and diode, using bayonet cap filament bulb type BA9s as follows:

...... Filament, type BA9S with OAL max. 28mm

Pilot lights and illuminated actuators are available with integral LEDs, suitable for operating at various voltages; 6V, 12V, 24V, 30V, 48V, 63.3V, 110V, 125V, 230VAC or DC and 415VAC. Pilot lights and illuminated actuators are available with LED bulbs (bayonet cap, BA9s design with OAL max. 28mm) suitable for operating at various voltages; 24V, 48V, 110V and 230V. On request an extra short circuit protection consisting of built-in fuse in the LED modules can be provided. Pilot lights are available with built -in transformers suitable for operating at 110VAC, 230VAC input and 6V, 12V and 24V output.

Contact elements and pilot lights are designed to have shrouded terminals with combination screws.

The metal series control devices 22.5mm can be mounted in any position on panels of 1 to 6 mm thickness. We recommend minmum mounting centers of 30mm x 40mm. However, the dimensions and configuration should be decided on the basis of the application. The actuators and the lens assemblies lock on the holding bracket. See assembly details.

## Electrical and mechanical characteristics

Environment

CSA - C22.2 No. 14-95, UL508, EN60947-5-1 2000 CSA - C22.2 No. 14-95, UL508, VDE0660 IP 65 as per IEC529, NEMA 4X, 12 as per UL50 -25°C to +70°C Standards conformity: Approvals: Degree of protection:

Ambient temperature: Operating position: All positions Ø 22.5 DIN 4

### Contact element block

3 - 4 in/lbs 5 - 7 in/lbs Element screw torque: Connection screw torque: Rated insulationvoltage: 500V Rated thermal current:

Contact operation: Self wiping, slow break NO or NC

Make and break capacity as per IEC 947-5-(1) 1990: AC 15 - 4A, 415VAC DC 13 - 0.5A, 110VDC A 600 Q 600

as per CSA - C22.2 No. 14-95, UL508

Minimum 1 X  $0.5 mm^2$  (20AWG),  $\,$  maximum 2 x  $15 mm^2$  (2x16AWG), or 1 x  $2.5 mm^2$  (1x14AWG) 1-2 for NC, 3-4 for NO Terminal capacity:

Terminals marking:

10A cartridge fuse, HRC type, rated for resistive loading Short circuit protection:

Mechanical life: Over one million operations

(one million operating cycles at 3600 cycles per hour, load factor 0.5) Electrical rating:

120 230 24 110 AC15 **DC13** 3 0.5 0.2

## Modules for pilot lights and illuminated switches with integral LED / LED bulb (BA9S cap)

Current consumption (applicatable to all colors)

24VAC/DC, 110VAC and 240VAC: max. 20mA max. 15mA 220VDC: max. 10mA Service life(at nominial voltage and at ambient temperature): 100,000 hours Voltage limits (nominal voltage): ±20% of rated voltage

Short circuit protection: on specific request min. 1 X 0.5mm<sup>2</sup> (20AWG) max. 2 x 1.5mm<sup>2</sup> (2x16AWG) or 1 x 2.5mm<sup>2</sup> (1x14AWG) Terminal capacity:



# Control Switches and Signaling Devices, 22.5mm Metal Series

## **Ordering Information**

- 1. Actuators, illuminated actuators, contact elements, lens assemblies and pilot lights are each ordered separately. For complete assemblies, please contact the factory for specific part numbers
- 2. Prefix AS2 for all actuators indicates 22.5 metal series

3. The type numbers of contact elements are: NO Actuator mounting S1, S3 Individual mounting S5, S7 Actuator mounting S2, S4

Individual mounting S6, S8 AS2AF3 AS2PLB4

Note: S3, S4, S7, and S8 have gold plated contact suitable for low voltage, low current

applications <25mA

= flush actuator, green, component only = pilot light without series resistor, red

Pilot light

Actuator

## **Accessories and spares**

4. Part number examples:

### Legend plates

Legend plates 30 x 40 mm are supplied with the following standard text:

START UP **OPEN** RESET **TRIP** AUTO SLOW ON **RIGHT FORWARD** 

**STOP DOWN CLOSE** HAND FAST **INCH** OFF LEFT **REVERSE POWER ON** 

NC

EMERGENCY STOP - legend plate is 60mm yellow with black text





## Replacement bulbs

Filament Bulb type ABA9S, OAL 28mm

12 2 48 130 Voltage: 6 Watts: 2.6

LED bulb type BA9S, OAL 28mm Color: White Green Red Amber Blue Yellow P/N: AMCB9124 AMCB9324 AMCB9424 **AMCB9524 AMCB9624** AMCB9824 0.5 AMCB93110 AMCB94110 AMCB95110 1.0 AMCB91110 AMCB96110 AMCB98110 AMCB91230 AMCB93230 AMCB94230 AMCB95230 AMCB96230 AMCB98230 230



Lenses

Lens color: White	Translucent	Green	Red	Amber	Blue	Clear	Yellow
For pilot lights w/filament bulb	A2PLL1	A2PLL3	A2PLL4	A2PLL5	A2PLL6	A2PLL7	A2PLL8
For illuminated actuators w/filament bulb	A2LAL1	A2LAL3	A2LAL4	A2LAL5	A2LAL6	A2LAL7	A2LAL8
For pilot lights w/ LED	A2PLL1L	A2PLL3L	A2PLL4L	A2PLL5L	A2PLL6L	A2PLL7L	A2PLL8L
For illuminated actuators w/LED	A2LAL1L	A2LAL3L	A2LAL4L	A2LAL5L	A2LAL6L	A2LAL7L	A2LAL8L





Push Push Mechanism to convert spring return actuator into maintained type

Part number:

Adaptor

For mounting 22.5mm devices into 30.5mm cutout

Part number:

A2BRK

A2ATLBT7





**Boots** 

For twin

For flush/projecting A2ALBT7

illuminated actuator



Padlock

A2PAM Mushroom actuator: Projecting actuator:

A2PAP



For non-illuminated A2BT7

flush actuator

Mounting bracket:



Bulb extractor:



For twin actuator

illuminated actuator







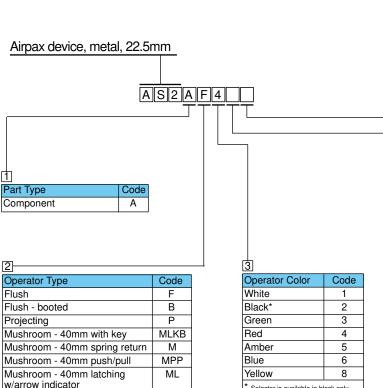












Mushroom - 40mm push/pull Mushroom - 40mm latching w/arrow indicator MLS Mushroom - 30mm latching w/arrow indicator Mushroom - 40mm latching MLT trigger w/arrow indicator Mushroom - 40mm latching MLTKB trigger w/key Jumbo mushroom - 60mm MJ spring return Jumbo mushroom - 60mm MJPP push/pull Jumbo mushroom 60mm MLJ latching w/arrow indicator Selector w/key\*‡ Κ

Selector\*†‡

Twin<sup>††</sup>

Selector available in black only If extended selector is required, please select E from decision 4 Please select flush or projecting, available in standard

green/red color combination
Must select an option from decision 5

_				
Operator Color	Code			
White	1			
Black*	2			
Green	3			
Red	4			
Amber	5			
Blue	6			
Yellow	8			
* Selector is available in black only				

4				
Options (see note)	Code			
Extended (selector actuator only)	Е			
Note: Except for Selector types, your order number is complete after decision 3. However, if a Selector type is required, please continue with the remaining decision.				



5





Note: Mounting bracket is included. However see tables 1 & 2 to order contact elements separately.

with Key

Decision 5 is required only when a "Selector" type actuator is selected from decision 2.

Key Selector F	unctions	Key Removal Left Center Right			Code
Maintained	مره	√		√	2PB
Maintained	٩٥٥	<b>V</b>			2PO
Maintained	٩٧٥			<b>V</b>	2PI
Spring return	<b>⋄</b>	<b>V</b>			2POSR
Maintained	9,0	<b>V</b>		<b>V</b>	3PB
Maintained	مړه	<b>V</b>	<b>V</b>	<b>√</b>	3PA
Maintained	<b>⋄</b>		<b>√</b>		3PC
Spring return	۰		<b>V</b>		3PSR
Spring return	<b>⋄</b> �°		√		3PSRL
Spring return	٥٥٥		√		3PSRR
Selector & Extended Selector Functions					Code
Maintained	<b>~</b> ^0				2P
Spring return	<b>~</b> ~°				2PSR
Maintained	مړه				3P
Spring return	٥٥٥				3PSR
Spring return	مړه				3PSRL
Spring return	٥٥٥				3PSRR

S

# Non-Illuminated Operators, 22.5mm Metal Series



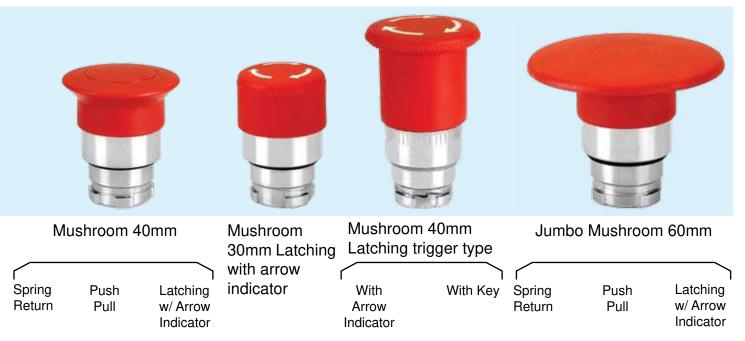




Table 1:

	Contact Element	Actuator Mounting	Panel Mounting	Figure Number	Diagram
	1NO	S1		1	00
	1NC	S2		1	00
	1NO+1NC	S1+S2		2 or 3	ರಂ ರಾ
	2NO	S1+S1		2 or 3	50 50
	2NC	S2+S2		2 or 3	ರ ರ
٦	2NO+2NC	S1+S1		4	<u>00</u> 00
ΙŔ		S2+S2			<u>00</u> 00
Contact Elements	3NO+3NC	S1+S1+S1		5	<u> </u>
		S2+S2+S2			(
덣	1NO	S3 <sup>†</sup>		1	00
Cont	1NC	S4 <sup>†</sup>		1	00
	1NO		S5	6	00
	1NC		S6	6	ठ
	1NO+1NC		S5+S6		50 00
	2NO		S5+S5	7	50 50
	2NC		S6+S6	7	ರ ರ
	1NO		S7 <sup>†</sup>	6	50
	1NC		S8 <sup>†</sup>	6	00
	† Gold contac	ts			

with Key





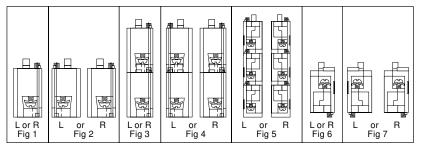
Selector

Note:

Up to six contact elements can be installed on any non-illuminated operator

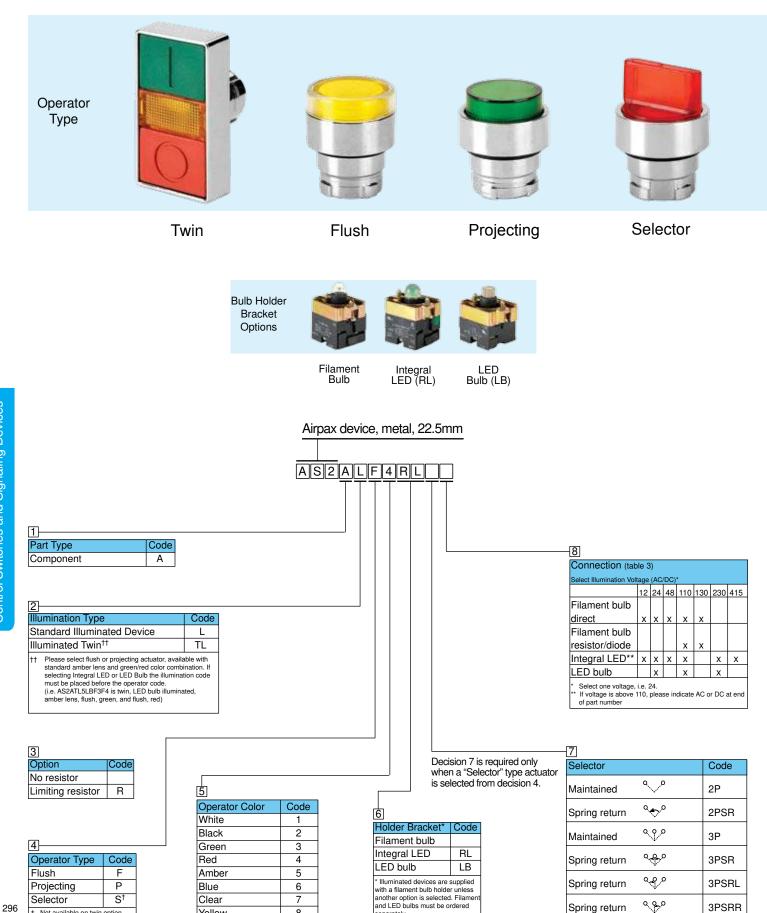
Up to four contact elements can be installed on any illuminated operator

Table 2: Contact element assembly variations for non-illuminated and illuminated pushbuttons. NO is supplied in green and NC is supplied in red. Order elements with P/N's S1 for (NO), S2 for (NC), S3 for (NO, gold contacts), etc. Contact elements S5, S6, S7 and S8 have the mounting screw reversed (see fig. 6 & 7) for mounting to a back panel or wall and cannot be ordered as part of a complete assembly.





# Illuminated Operators, 22.5mm Metal Series



8

Yellow

† Not available on twin option

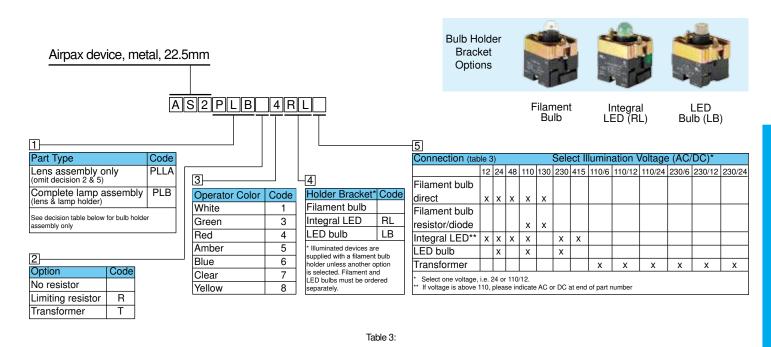
# Pilot Lights and Lens Assemblies, 22.5mm Metal Series

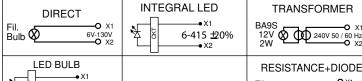


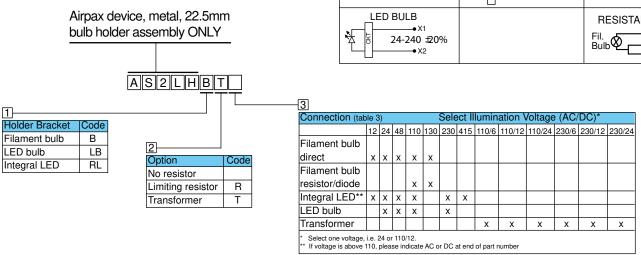


Pilot Light

Optional bulb holder transformer







**O**X2+ ve



# Control Switches and Signaling Devices, 22.5mm Metal Series

Common order number examples of control and signaling 22.5mm metal devices (to convert to inches multiply by 0.03937)

Description	Actuator or lens assembly	Actuator or lens color	Complete assembly order number		
Flush pushbutton	AS2AF3 AS2AF8	Green Yellow		82 0 112	
Projecting pushbutton	AS2AP2 AS2AP4	Black Red			20
Mushroom pushbutton spring return	AS2AM2 AS2AM4	Black Red		04	
Mushroom pushbutton latching with arrow	AS2AML2 AS2AML4	Black Red			9 32
Mushroom pushbutton latching with key	AS2AMLKB4	Red		9 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	
Selector (2 position) Selector (3 position)	AS2AS22P AS2AS23P	Black Black			82 27
Key Selector (3 position) key removeable in left and right positions	AS2AK23PB	Black		24 , 21	III
Selector, illuminated (3 -position) with resistor (24V)	AS2SLR43P24	Red			27 66
Twin pushbutton unmarked flush - projecting	AS2ATF3P4	Flush - Green Projecting -Red		15 43 7	30
Twin illuminated pushbutton, marked "I O" flush - flush direct connect up to 130V	AS2ATL3F2F4IO130	Lens - Green Flush - Black Flush - Red			50 30
Pilot light for direct connect up to 130V	AS2PLLA3 AS2PLLA4	Green Red	AS2PLB3130 AS2PLB4130	96 08 08 08 08 08 08 08 08 08 08 08 08 08	2 1 1
Pilot light with resistor and diode for 230VAC bulb 130V	AS2PLLA5 AS2PLLA6	Amber Blue	AS2PLBR5230AC AS2PLBR6230AC	N <del>(                                    </del>	98 00 00 00 00 00 00 00 00 00 00 00 00 00
Pilot light with transformer for 230V, bulb 24V	AS2PLLA4 AS2PLLA3	Red Green	AS2PLBT4230/24 AS2PLBT3230/24	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	