

APPLICATOR PARTS LIST

TYPE

LENGTHWISE


**CONTACT
RIGHT HAND**

**AMP INCORPORATED
HARRISBURG, PENNA.**

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| NO. | DESCRIPTION | REQ. | PART NO. | NO. | DESCRIPTION | REQ. | PART NO. | CRIMPING DATA | | | | TERMINALS |
|-----|---------------------------------|------|-----------|--------|----------------------------------|---------|----------|---|---------------------------------|------|------|------------|
| | | | | | | | | TO APPLY TERMINAL | | | | |
| 1 | WIRE CRIMPER | 1 | 453915-5 | 42 | | | | WIRE SIZE | CRIMP HEIGHT | | | 485047-1-R |
| 2 | INS. CRIMPER REVERSE | 1 | 811794-3 | 43 | | | | 22 | .043 | | | |
| 3 | ANVIL WIRE | 1 | 465274-4 | 44 | HOLD DOWN | 1 | 471716-8 | | | | | |
| 4 | ANVIL INS. | 1 | 455402-1 | 45 | | | | | | | | |
| 5 | SHEAR BLADE | 1 | 455032-1 | 46 | | | | | | | | |
| 6 | REAR SHEAR PLATE | 1 | 385013-4 | 47 | | | | 20 | .045 | | | |
| 7 | SHEAR BLADE SPACER | 2 | 370709 | 48 | TERMINAL STOP | 1 | 810496 | | | | | |
| 8 | FRONT SHEAR PLATE | | | 49 | | | | 18 | .051 | | | |
| 9 | REAR ANVIL SPACER PLT. | | | 50 | | | | CRIMP | SIZE | TYPE | FEED | |
| 10 | FRONT ANVIL SPACER PLT. | | | 51 | | | | WIRE | .070 | F | | |
| 11 | TOOL SPACER | 1 | 371220 | 52 | | | | INSUL. | .110 | O | 416 | |
| 12 | CRIMP SPACER | 1 | 370691 | 53 | | | | INSULATION RANGE | WIRE RANGE | FLAG | TYPE | |
| 13 | FRONT STRIP GUIDE | 1 | 472438-7 | 54 | | | | .040-.070 | 22-18 | | | |
| 14 | REAR STRIP GUIDE | 1 | 371584 | 55 | | | | EXPLODED VIEW | | | | |
| 15 | RAM | 1 | 471911 | 56 | | | | A-6000 A-6000-9 5-10 | | | | |
| 16 | TOOL HOLDER | | | 57 | | | | REMARKS: CONTACT BENT DOWN 90° | | | | |
| 17 | ADJ. CRIMP MOUNT ASSY. Δ | 1 | 465392-9 | 58 | | | |  | | | | |
| 18 | ADJ. BLOCK | | | 59 | | | | | | | | |
| 19 | APPLICATOR MOUNT | 1 | 452133-1 | 60 | | | | FEED BETWEEN CONTACT & INSULATION BARREL | | | | |
| 20 | BASE PLATE | | | 61 | | | | Δ MUST REVERSE WEDGE | | | | |
| 21 | BASE BLOCK | | | 62 | | | | <p>(NO. PARTS) DENOTES WEARING PARTS RECOMMEND PURCHASE/REPLACEMENT</p> | | | | |
| 22 | STRIP GUIDE PLATE | | | 63 | | | | | | | | |
| 23 | ANVIL HOLDER | | | 64 | 1" AIR FEED ASSY | 1 | 690021-1 | THIS APPLICATOR IS TO BE USED ON | | | | |
| 24 | AUX. ANVIL HOLDER | | | 65 | TENSION ADJ. PLATE | 1 | 374999 | AMP-O-LECTRIC 1-471213-2 | | | | |
| 25 | STRIPPER | 1 | 389113 | 66 | 2" DIA. PEEK STRIPPER | | | ALIGN. GA. 679597-1 | | | | |
| 26 | STRIPPER MOUNT | 2 | 379613 | 67 | | | | SERIAL NO. DATE SHIPPED | | | | |
| 27 | RETAINER PLATE | 2 | 372251 | 68 | | | | CUSTOMER NAME AND ADDRESS | | | | |
| 28 | STRIPPER MOUNT BRACKET | | | 69 | MOUNT-BENDING TOOL | 1 | 455403-1 | APPLICATOR NUMBER REV. 566039-1 | | | | |
| 29 | STRIPPER BUSHING | | | 70 | BENDING TOOL | 1 | 455404-1 | SHEET 1 OF 2 | | | | |
| 30 | STOCK DRAG SKATE | 1 | 801936-2 | 71 | SCREW, SOC HD CAP 4-40 X 18 L6 | 2 | 721000-9 | APPLICATOR NUMBER REV. 566039-1 | | | | |
| 31 | STOCK DRAG HANDLE | 1 | 389112 | 72 | | | | SHEET 1 OF 2 | | | | |
| 32 | STOCK DRAG STUD | 2 | 370583 | REV. 0 | REV. RECORD 5-21-71 | DATE | BY | ECN | APPLICATOR NUMBER REV. 566039-1 | | | |
| 33 | STOCK DRAG SPRING 1/4 | 2 | 1-23847-0 | A | REV PER ECN | 10-5-71 | DAK | L8572 | APPLICATOR NUMBER REV. 566039-1 | | | |
| 34 | STOCK DRAG ADJ. SCREW | 2 | 372997 | B | REV PER ECN | 3-30-73 | TC | W-L-9616 | APPLICATOR NUMBER REV. 566039-1 | | | |
| 35 | FEED FINGER HOLDER | | | B1 | INACTIVE | 2-24-71 | TC | B M1983 | APPLICATOR NUMBER REV. 566039-1 | | | |
| 36 | FEED FINGER | 1 | 375635 | B2 | OBOLETE PER ECN | 3/84 | TS | B-16-R-64 | APPLICATOR NUMBER REV. 566039-1 | | | |
| 37 | FEED FINGER TIP | 1 | 375838-1 | C | 0150-1448-04 | NOV04 | TS | | APPLICATOR NUMBER REV. 566039-1 | | | |
| 38 | FEED FINGER SPACER | | | | | | | | APPLICATOR NUMBER REV. 566039-1 | | | |
| 39 | BASE CASTING | 1 | 570238 | | | | | | APPLICATOR NUMBER REV. 566039-1 | | | |
| 40 | GUARD 457064-2 | 1 | 457064-2 | | | | | | APPLICATOR NUMBER REV. 566039-1 | | | |
| 41 | | | | | | | | | APPLICATOR NUMBER REV. 566039-1 | | | |

APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

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| NO. | DESCRIPTION | SIZE | LGTH. | REQ. | PART NO. | NO. | DESCRIPTION | SIZE | LGTH. | REQ. | PART NO. |
|-----|--|--------------------|----------------|------|-----------|----------------------------|---|------|---------------|------|-----------|
| 101 | SCREW, SOC. SET $\frac{3}{8}$ RAM PIN TO RAM (15) | $\frac{1}{4}$ -20 | $\frac{1}{2}$ | 1 | 2-21549-3 | 124 | SCREW, Soc. HD. CAP DRAG SKATE (30) TO DRAG HANDLE (31) | 6-32 | $\frac{1}{4}$ | 2 | 1-21000-8 |
| 102 | SCREW, HEX. HD. CAP | $\frac{3}{8}$ -16 | $1\frac{1}{4}$ | 3 | 3-21015-2 | | | | | | |
| 103 | WASHER APPL MT. (19) TO BASE CASTING (39) | $\frac{3}{8}$ I.D. | — | 3 | 371178 | | | | | | |
| 104 | SCREW, SOC. HD. CAP | 8-32 | $\frac{1}{2}$ | 3 | 2-21000-7 | | | | | | |
| 105 | WASHER, FLAT STRIP GUIDE (13) & (14) TO APPL. MT. (19) | 8 I.D. | — | 3 | 21055-6 | 144 | SCREW, Soc. HD. CAP TERMINAL STOP (48) TO INS. ANVIL (4) | 5-40 | $\frac{1}{4}$ | 1 | 6-21000-2 |
| 106 | SCREW, SOC. HD. CAP | 8-32 | $\frac{1}{2}$ | 1 | 2-21000-7 | | | | | | |
| 107 | WASHER, FLAT STRIP GUIDE (14) TO APPL. MT. (19) | 8 I.D. | — | 1 | 21055-6 | | | | | | |
| 108 | NUT, HEX. DRAG ADJ. SCREWS (34) | 10-32 | — | 2 | 21018-7 | | | | | | |
| 110 | NUT, HEX. $\frac{3}{4}$ L DRAG (30) SPRINGS (33) TO STUDS (32) | $\frac{1}{4}$ -20 | — | 2 | 21022-4 | | | | | | |
| 112 | SCREW, Soc. HD. CAP | $\frac{3}{8}$ -16 | $1\frac{1}{4}$ | 1 | 3-21001-6 | APPLICATOR ONLY TO INCLUDE | | | | | |
| 113 | SCREW, Soc. HD. CAP LOWER TOOLING (6, 7, 3, & 4) TO APPL. MT. (19) | $\frac{3}{8}$ -16 | $1\frac{1}{4}$ | 1 | 3-21001-6 | | | | | | |
| 115 | SCREW, Soc. HD. CAP TOP TOOLING (5, 11, 1, 12, 17, & 69) TO RAM (15) | $\frac{1}{4}$ -20 | $1\frac{1}{4}$ | 2 | 21001-7 | | | | | | |
| 116 | SCREW, Soc. HD. CAP | 8-32 | $\frac{1}{4}$ | 1 | 2-21000-5 | | | | | | |
| 117 | WASHER, FLAT TENSION ADJ. PL. (65) TO FEED FINGER (36) | 8 I.D. | — | 1 | 21055-6 | | | | | | |
| 118 | SCREW, Soc. HD. CAP RET. PL. (28) STRIPPER MT. (26) TO APPL. MT. (19) | 10-32 | $\frac{7}{8}$ | 4 | 3-21000-8 | | | | | | |
| 119 | SCREW, Soc. HD. CAP STRIPPER (25) TO MOUNT (26) | 10-32 | $\frac{1}{2}$ | 4 | 3-21000-5 | | | | | | |
| 122 | SCREW, Soc. HD. CAP | 8-32 | $\frac{5}{16}$ | 1 | 7-21000-4 | | | | | | |
| 123 | WASHER, FLAT CRIMPER INSERT (2) TO CRIMPER MT. (17) | 8 I.D. | — | 1 | 21055-6 | | | | | | |

NOTES: TERMINAL 485047-1

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|---------------------------------|--------|----------------------|----------|--------------|
| A-6000 A-6000-9 A-6000-10 | REV. C | APPLICATOR PART LIST | 566039-1 | SHEET 2 OF 2 |
|---------------------------------|--------|----------------------|----------|--------------|